⇒	Test scope	Test connection		Test condition	Nominal value	Possible cause/Remedy
1.0	Left low beam Xenon headlamp (E1e8) Voltage at illumination control module (N7-1) Models 208, 210		N7-1 F8) —	Remove fuse (N7-1 F8) and check voltage using rest current maintenance unit. Low beam: ON	11 – 14 V	Wiring, (N7-1), ⇒ 1.1
1.1	Voltage and amperage at illumination control module (N7-1)		N7-1 F8) — N7-1 F8) —	Remove fuse (N7-1 F8). Review Figure 1 and attach multimeters and test cables as shown. CAUTION! Observe multimeter amps reading when switching on low beam. Low beam: ON After approx. 30 seconds measure voltage (U) and amps (I), then calculate wattage (P).	40±5W (P = U x I)	A brief amp flow is noted only when first switching on: Xenon headlamp (D2R, 35W) ^{1) 2)} . Wattage < 35W or > 45W: Xenon headlamp control module (E1n1) with Xenon headlamp ignition module (E1n2) ²⁾ .

To prevent damge to new installed Xenon lamps (D2R, 35W), be certain to check system output (watts) output prior to lamp installation.

Replace complete headlamp unit as necessary.

\Rightarrow	Test scope	Test conne	ection		Test condition	Nominal value	Possible cause/Remedy
2.0	Right low beam Xenon headlamp (E2e8) Voltage at illumination control module (N7-1) Models 208, 210		← ¯ (Ý) + ►	N7-1 F6) —	Remove fuse (N7-1 F6) and check voltage using rest current maintenance unit. Low beam: ON	11 – 14 V	Wiring, (N7-1), ⇒ 2.1
2.1	Voltage and amperage at illumination control module (N7-1)	' - ' '	nductive pickup	F6) — N7-1	Remove fuse (N7-1 F6). Review Figure 1 and attach multimeters and test cables as shown. CAUTION! Observe multimeter amps reading when switching on low beam. Low beam: ON After approx. 30 seconds measure voltage (U) and amps (I), then calculate wattage (P).	40±5W (P = U x I)	A brief amp flow is noted only when first switching on: Xenon headlamp (D2R, 35W) ^{1) 2)} . Wattage < 35W or > 45W: Xenon headlamp control module (E2n1) with Xenon headlamp ignition module (E2n2) ²⁾ .

¹⁾ To prevent damge to new installed Xenon lamps (D2R, 35W), be certain to check system output (watts) output prior to lamp installation.

²⁾ Replace complete headlamp unit as necessary.

	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
3.0	Left low beam Xenon headlamp (E1e8) Voltage at fuse and relay box (F1). Model 202	F1 f34 ⊥_ (← ① → →	Remove fuse (F1f34) and check voltage using rest current maintenance unit. Low beam: ON	11 – 14 V	Wiring, ⇒ 1.1
3.1	Voltage and amperage at fuse and relay box (F1).	F1 f34 Inductive f34 pickup	Remove fuse (F1f34). Review Figure 1 and attach multimeters and test cables as shown. CAUTION! Observe multimeter amps reading when switching on low beam. Low beam: ON After approx. 30 seconds measure voltage (U) and amps (I), then calculate wattage (P).	40±5W (P = U x I)	A brief amp flow is noted only when first switching on: Xenon headlamp (D2R, 35W) ^{1) 2)} . Wattage < 35W or > 45W: Xenon headlamp control module (E1n1) with Xenon headlamp ignition module (E1n2) ²⁾ .

¹⁾ To prevent damge to new installed Xenon lamps (D2R, 35W), be certain to check system output (watts) output prior to lamp installation.

²⁾ Replace complete headlamp unit as necessary.

\Rightarrow	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
4.0	Right low beam Xenon headlamp (E2e8) Voltage at Fuse and relay box (F1). Model 202	f33	Remove fuse (F1f33) and check voltage using rest current maintenance unit. Low beam: ON	11 – 14 V	Wiring, (N7-1), ⇒ 2.1
4.1	Voltage and amperage at fuse and relay box (F1).	f33 ⊥ (- -) - - F1	Remove fuse (N7-1 F6). Review Figure 1 and attach multimeters and test cables as shown. CAUTION! Observe multimeter amps reading when switching on		A brief amp flow is noted only when first switching on: Xenon headlamp (D2R, 35W) ^{1) 2)} . Wattage < 35W or > 45W:
		ріскар	low beam. Low beam: ON After approx. 30 seconds measure voltage (U) and amps (I), then calculate wattage (P).	40±5W (P = U x I)	Xenon headlamp control module (E2n1) with Xenon headlamp ignition module (E2n2) ²⁾ .

¹⁾ To prevent damge to new installed Xenon lamps (D2R, 35W), be certain to check system output (watts) output prior to lamp installation.

²⁾ Replace complete headlamp unit as necessary.

Electrical Test Program – Test

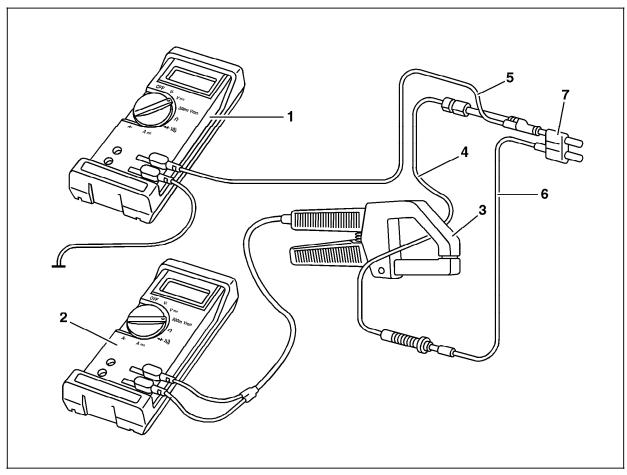
Connection diagram — Amperage and Voltage Measurement



An inductive pickup must be used during amperage measurement, since high amps will be present when the Xenon headlamps are first switched on.

Figure 1

- 1 Multimeter (voltage measurement)
- 2 Multimeter (amperage measurement)
- 3 Inductive pickup
- 4 Fused test cable
- 5 Measurement test cable
- 6 Adapter test cable
- 7 Rest current maintenance unit



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