

## 14.3 Heated seats (HS)

### 14.3a Models 170, 202 as of 09/95, 208, 210

#### Heated front seats

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**Diagnosis – Function Test**

**Preparation for Test:**



The switches (left/right) for the front heated seats are integrated into the Front HS Control Module (N25/5). The control module can only be replaced as a complete unit.

1. Review section 0, 10, 20, 22, 23, 31
2. Review following documents in WIS: GF00.19-P-1000A. Also review ETM documents: PE91.00-P-1100B (model 170), PE91.00-P-1100D Models 208, 202) and PE91.00-P-1100A (model 210).

Test step/Test scope	Test condition	Nominal value	Possible cause/Remedy <sup>1)</sup>
⇒ 1.0 Seat heating stage <b>I</b>	Ignition: <b>ON</b> Press front of left front HS switch (N25/5s1) or right front HS switch (N25/5s2), respectively.	1 LED in switch will illuminate. Seat cushion and backrest cushion will warm up.	23 ⇒ 1.0, 5.0, 7.0
⇒ 2.0 Seat heating stage <b>II</b>	Ignition: <b>ON</b> Press rear of left front HS switch (N25/5s1) or right front HS switch (N25/5s2), respectively.	2 LED'S in switch will illuminate. Seat cushion and backrest cushion will warm up noticeably more than stage <b>I</b> .	23 ⇒ 1.0, 5.0, 7.0
⇒ 3.0 Dimming of indicator lamps in stages <b>I</b> or <b>II</b>	Ignition: <b>ON</b> Seat heaters switched on.  Parking lamps switched on.	LED'S for stage <b>I</b> or <b>II</b> light up brightly.  LED'S become dimmer (based on adjustable cockpit illumination).	23 ⇒ 1.0  23 ⇒ 2.0, 3.0, 4.0

<sup>1)</sup> Observe Preparation for Test, see 22.

**Diagnosis – Complaint Related Diagnostic Chart**

**Preparation for Test:**



The switches (left/right) for the front heated seats are integrated into the Front HS Control Module (N25/5). The control module can only be replaced as a complete unit.

1. Review section 0, 10, 20, 22, 23, 31
2. Review following documents in WIS: GF00.19-P-1000A.. Also review ETM documents: PE91.00-P-1100B (model 170), PE91.00-P-1100D Models 208, 202) and PE91.00-P-1100A (model 210).

Complaint/Problem	Possible cause	Test step/Remedy <sup>1)</sup>
Entire front seat (left and right) heater system does not function.	Front HS control module (N25/5), voltage supply	23 ⇒ 1.0
Left front seat cushion and seatback heating does not function.	Front HS control module (N25/5), voltage supply Left front seat cushion heater element (R13/1) and left front backrest heater element (R13/2)	23 ⇒ 1.0, 23 ⇒ 5.0, 23 ⇒ 6.0
Right front seat cushion and seatback heating does not function.	Front HS control module (N25/5), voltage supply Right front seat cushion heater element (R13/3) and right front backrest heater element (R13/4)	23 ⇒ 1.0, 23 ⇒ 7.0, 23 ⇒ 8.0

<sup>1)</sup> Observe Preparation for Test, see 22.

Diagnosis – Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy <sup>1)</sup>
Indicator lamps in left front HS switch (N25/5s1) or right front HS switch (N25/5s2) <b>do not</b> function. Seat heating <b>does</b> function.	N25/5s1 indicator lamps  N25/5s2 indicator lamps	Front HS control module (N25/5).  Front HS control module (N25/5).
Dimming of indicator lamps in left front HS switch (N25/5s1) or right front HS switch (N25/5s2) does not function.	N25/5s1 dimming  N25/5s2 dimming	23 ⇒ 2.0, 3.0, 4.0  23 ⇒ 2.0, 3.0, 4.0
Illumination of indicator lamps in left front seat heater switch (S51/1) or right front seat heater switch (S51/2) does not function.	N25/5s1 or N25/5s2 illumination	23 ⇒ 2.0, 3.0, 4.0 Front HS control module (N25/5).

1) Observe Preparation for Test, see 22.

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210

### Electrical Test Program – Component Location

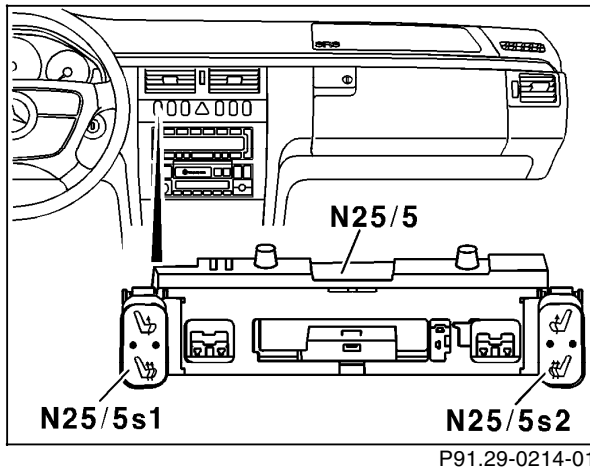


Figure 1 Models 202, 208, 210

N25/5 Front HS control module  
 N25/5s1 Left front HS switch  
 N25/5s2 Right front HS switch

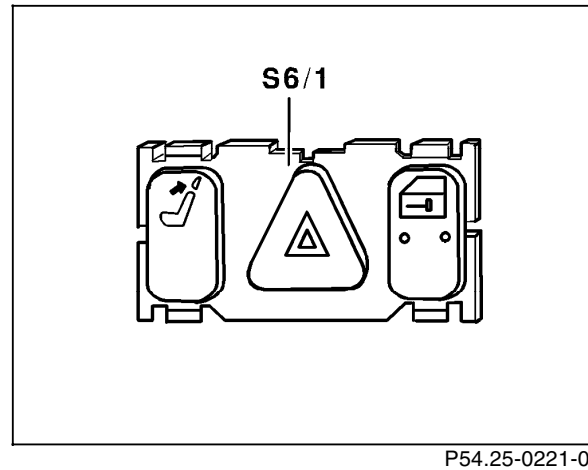


Figure 2

S6/1 Cockpit switch group

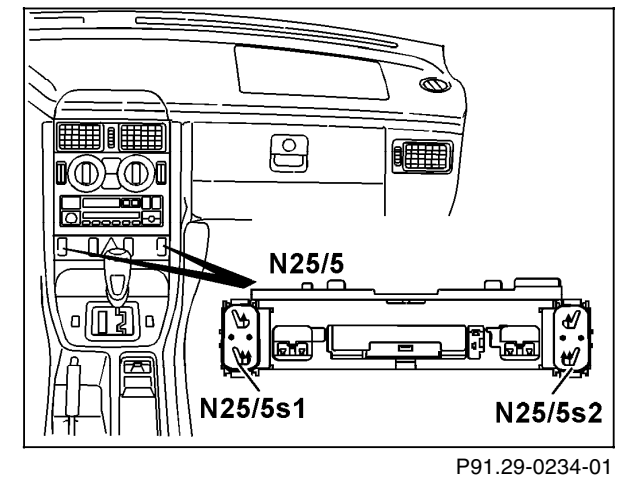


Figure 3 Model 170

N25/5 Front HS control module  
 N25/5s1 Left front HS switch  
 N25/5s2 Right front HS switch

### Electrical Test Program – Preparation for Test

#### Preparation for Test:



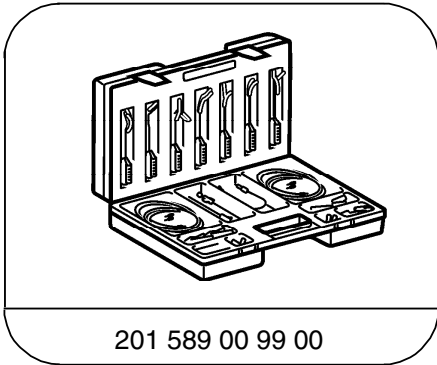
The switches (left/right) for the front heated seats are integrated into the Front HS Control Module (N25/5). The control module can only be replaced as a complete unit.

1. Review section 0, 11, 14, 20, 22, 23
2. Battery voltage 11 – 14 V,
3. Check fuses ok.

#### Electrical wiring diagrams:

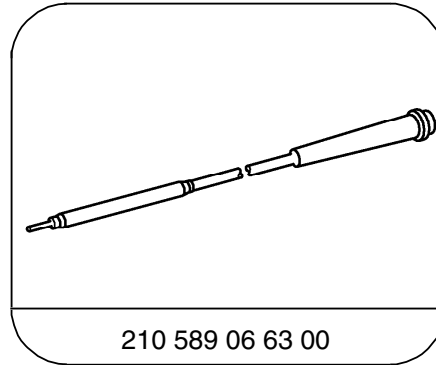
Electrical Troubleshooting Manual, Model 170, Volume 2, group 91,  
Electrical Troubleshooting Manual, Model 202, Volume 2, group 91,  
Electrical Troubleshooting Manual, Model 208, Volume 2, group 91,  
Electrical Troubleshooting Manual, Model 210, Volume 2, group 91.

#### Special Tools



201 589 00 99 00

Electrical connecting set



210 589 06 63 00

Adapter cable

**Electrical Test Program – Preparation for Test****Conventional tools, test equipment**


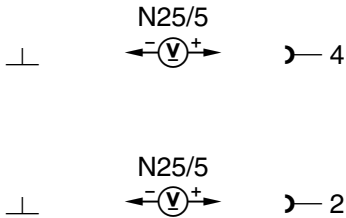
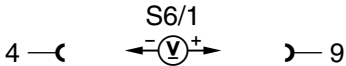
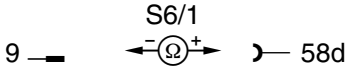
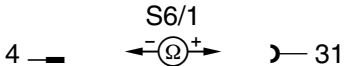
Description	Brand, model, etc.
Multimeter <sup>1)</sup>	Fluke models 23, 83, 85, 87

<sup>1)</sup> Available through the MBUSA Standard Equipment Program.

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210

### Electrical Test Program – Test


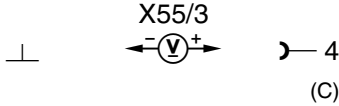
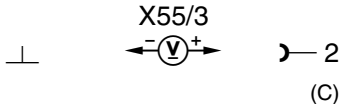
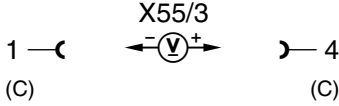
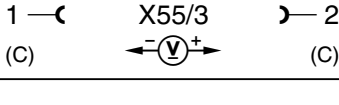
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
1.0		<b>Front HS control module (N25/5)</b> Voltage supply Circuit 30  Circuit 15R		Ignition: <b>OFF</b>  Ignition: <b>Position "1"</b>	11 – 14 V	Wiring.
2.0		<b>Front HS control module (N25/5)</b> Voltage supply for circuit 58d from cockpit switch group (S6/1)		Adjust cockpit illumination to HI, Parking lamps: ON	11 – 14 V	Wiring.
3.0		<b>Cockpit switch group (S6/1)</b> Circuit 58d internal connection		Ignition: <b>OFF</b>	< 1 Ω	S6/1
4.0		<b>Cockpit switch group (S6/1)</b> Circuit 31 internal connection		Ignition: <b>OFF</b>	< 1 Ω	S6/1



## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210


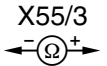
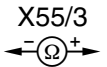
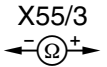
### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
5.0		<b>Left front seat cushion heater element (R13/1) and left front backrest heater element (R13/2)</b> Voltage supply Models 170, 208, 210  Model 202	 	Ignition: <b>ON</b> Left front HS switch (N25/5s1) set to heating stage <b>II</b> .  N25/5s1 set to heating stage <b>I</b>	0 – 1 V  9 – 14 V  Proper interval indicated on multimeter.	Wiring, ⇒ 1.0, Front HS control module (N25/5) ⇒ 5.1
5.1		R13/1 and R13/2 Voltage supply Ground Models 170, 208, 210  Model 202	 	Ignition: <b>ON</b> Left front HS switch (N25/5s1) set to heating stage <b>II</b> .	11 – 14 V	Wiring.

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210


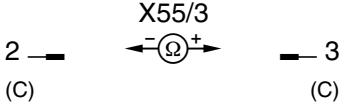
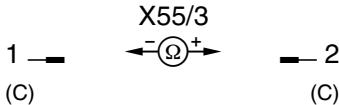
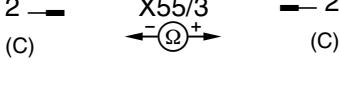
### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
6.0		<b>Left front seat cushion heater element (R13/1)</b> Resistance		Disconnect connector C at X55/3.		R13/1
		Model 210		MB tex seats Leather seats	2.6 – 3.4 Ω 3.9 – 4.7 Ω	
		Model 202		Cloth and MB tex seats	2.5 – 3.0 Ω	
		Model 170, 208			Model 170 2.0 – 2.5 Ω Model 208 2.4 – 2.9 Ω	

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Models 170, 202 as of 09/95, 208, 210



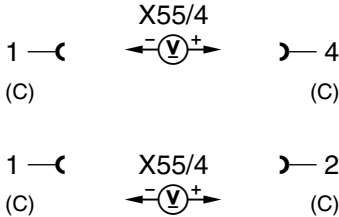
### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
6.1		Left front backrest heater element (R13/2) Resistance Model 210		Disconnect connector C at X55/3. MB tex seats	2.5 – 3.2 Ω	R13/2
		Model 202		Leather seats Cloth and MB tex seats	3.8 – 4.5 Ω 2.5 – 3.0 Ω	
		Model 170, 208			Model 170 2.2 – 2.7 Ω Model 208 2.8 – 3.3 Ω	

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210





### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
7.0		<b>Right front seat cushion heater element (R13/3) and left front backrest heater element (R13/4)</b> Voltage supply Models 170, 208, 210  Model 202		Ignition: <b>ON</b> Right front HS switch (N25/5s2) set to heating stage <b>II</b> .  N25/5s2 set to heating stage <b>I</b>	0 – 1 V  9 – 14 V  Proper interval indicated on multimeter.	Wiring, ⇒ 1.0, Front HS control module (N25/5), ⇒ 7.1
7.1		R13/3 and R13/4 Voltage supply Ground Models 170, 208, 210  Model 202		Ignition: <b>ON</b> Right front HS switch (N25/5s2) set to heating stage <b>II</b> .	9 – 14 V	Wiring.

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210




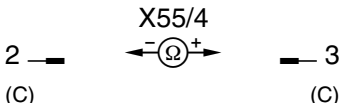
### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
8.0		<b>Right front seat cushion heater element (R13/3)</b> Resistance		Disconnect connector C at X55/4.		R13/3
		Model 210		MB tex seats Leather seats	2.6 – 3.4 Ω 3.9 – 4.7 Ω	
		Model 202		Cloth and MB tex seats	3.0 – 3.5 Ω	
		Model 170, 208			Model 170 2.0 – 2.5 Ω Model 208 2.4 – 2.9 Ω	

## 14.3a Heated seats (HS)

Models 170, 202 as of 09/95, 208, 210

### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
8.1		Right front backrest heater element (R13/4) Resistance Model 210		Disconnect connector C at X55/4. MB tex seats	2.5 – 3.2 Ω	R13/4
		Model 202		Leather seats Cloth and MB tex seats	3.8 – 4.5 Ω 2.5 – 3.0 Ω	
		Model 170, 208			Model 170 2.2 – 2.7 Ω Model 208 2.8 – 3.3 Ω	