16.6 Model 210 as of M.Y. 1999

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Electrical Test Program (driver/passenger-side airbag/

side airbag)

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Diagnosis - Function Test (driver/passenger-side airbag/side airbag/window bag)

Risk of Injury when performing Diagnostic Tests and repairs on components of the SRS system.

Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C.

Interrupt any electrical current from reaching the airbag unit.

Risk of injury if airbag units and ETR units are ignited accidentally or if stored with the opening end facing downward which may cause the accidentally ignited components to fly about causing injury. Danger to persons also exists if the components are disposed of by cutting apart with cutting torches or other cutting/separation devices. Danger also exists if disposing the untriggered units via refuse collection or via smelting/carbonizing companies.

Protective measures/Supervision

- Place removed airbag unit with the opening side facing upward.
- Allow only **properly trained dealer staff** to supervise, purchase, transport, store, test/replace any of the SRS components.
- Install all airbag or ETR units once pulled from the parts department.
- Protect all airbag or ETR units from any sparks, open flame, or temperatures above 100°C.
- Do not transport airbag or ETR units in the passenger compartment, rather transport securely in their **original packaging** in the trunk.
- Do not allow oil, grease or cleaning agents come in contact with the airbag or ETR units
- Perform SRS tests only with approved test equipment (such as HHT), while installed in the vehicle **without** occupants.

- When reconnecting the vehicle battery or any outside electrical source, with the ignition turned ON, do not allow any occupants inside the vehicle.
- Airbag or ETR units which have been dropped from a height greater than 18 inches must be replaced.
- Prior to disposing the airbag or ETR units, the units must be made unuseable by discharging.
- In order to render the airbag and ETR unit un-useable, the specially made discharge harness must be used and at the same time maintain a **safe distance of at least 33 feet** from the units being discharged.

Prior to undertaking any chassis/body repairs, installation/repair work on airbag and ETR units, or any components which come in contact with the airbag and ETR units, or are part of the electrical circuit of airbag and ETR units (such as installation of the steering wheel), the following conditions must be met:

- Remove ignition key.
- Disconnect any outside source of electrical circuit (i.e. battery charger).
- When performing interior repairs or welding operations, disconnect the connector from the SRS control module.

Risk of Injury when performing Diagnostic Tests and repairs on components of the SRS system.

Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C.

Interrupt any electrical current from reaching the airbag unit.

Preparation for Test:

- 1. Review 11, 12, 13, 20, 22, 31,
- 2. Review following page (11/2).

Test step/Test scope	Test condition	Nominal value	Possible cause/Remedy 1)
⇒ 1.0 Supplemental Restraint System (SRS)	Ignition key in position "2".	SRS MIL (A1e15) comes on and then extinguishes after approximately 4 – 20 seconds.	12
⇒ 2.0 Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48)	MB child seat model: "Babysafe" not installed on passenger seat . Ignition key in position "2".	Automatic child seat recognition warning lamp (N72e1) illuminates and then goes out after approx. 4 seconds.	Automatic child seat recognition warning lamp (N72e1) illuminates and does not go out: 12 Automatic child seat recognition warning lamp (N72e1) does not illuminate: 23 \Rightarrow 33.0, 23 \Rightarrow 31.0

Diagnosis - Function Test (driver/passenger-side airbag/side airbag/window bag)

Function of the SRS MIL (A1e15):

- SRS system is fully functional, if the SRS MIL goes out after 4 seconds.
- SRS MIL goes out after 2 minutes, system fault noted, occupant protection not affected.
 Vehicle without side airbag:
 - Low battery voltage
 - SRS MIL
 - Seat belt buckle latch USA

Vehicle with side airbag:

SRS system is fully functional, if SRS MIL goes out after

approx. 4 - 20 seconds.

SRS MIL remains illuminated as long as the following faults are present:

- Low battery voltage
- SRS MIL
- Communication fault in the side bag sensors
- Seat belt buckle latch USA
- Seat occupation recognition
- SRS MIL remains illuminated continuously, which may result in a nondeployment or a possible false airbag deployment.
- SRS MIL blinks after the replacement of the control module, the control module has not been programmed/parametered.

Note: SRS MIL illumination can only be erased via the HHT, if no current DTC's are stored in memory.

• Function of automatic child seat recognition warning lamp (E16, N72e1) (AIRBAG OFF):

If the "Babysafe" child seat is installed:

The automatic child seat recognition warning lamp (E16, N72e1) (AIRBAG OFF) is illuminated and thus signals the recognition of the **"Babysafe"** child seat. The passenger-side airbag is turned off. Side airbag and ETR remain in use.

If the "Babysafe" child seat is NOT installed:

Automatic child seat recognition warning lamp (E16, N72e1) (AIRBAG OFF) goes out after approx. 4 seconds. If the automatic child seat recognition warning lamp (E16, N72e1) (AIRBAG OFF) **does not go out** after approx. 4 seconds, this indicates a fault in the ACSR system.

When turning on the vehicle illumination, the automatic child seat recognition warning lamp (N72e1) is dimmed as well.

Diagnosis - Diagnostic Trouble Code (DTC) Memory (driver/passenger-side airbag/side airbag/windowbag)

Preparation for DTC readout

- 1. Review 11, 12, 13, 20, 22, 31,
- 2. Connect Hand-Held Tester (HHT) as per connection diagram, see section 0, and readout DTC memory,
- 3. Fuses OK,
- 4. Battery voltage 11 14 V.

Do not connect battery trickle charger.

Risk of Injury when performing Diagnostic Tests and repairs on components of the SRS system and/or the ETR.

Store both airbags and side airbags with opening surface pointing upward.

Do not expose to temperatures above 100°C.

Interrupt any electrical current from reaching the airbag unit.

Review pages: 11/1 and 11/2

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Diagnostic trouble codes (DTC's) can only be read out and erased **using the Hand-Held Tester (HHT)**.

When installing additional accessories, observe harness clearances near SRS sensor lines.

Test equipment; See MBUSA Standard Service Equipment Program

Hand-Held Tester (HHT) 1)

¹⁾ Available through the MBUSA Standard Equipment Program.

See S.I. in groups 58 and 99.

Diagnosis - Diagnostic Trouble Code (DTC) Memory (driver/passenger-side airbag/side airbag/windowbag)

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A current fault is indicated by the DTC being highlighted in black. Additional detailed information is given with most DTC's, which will indicate possible faults conditions or portions thereof:

- $> \Omega$ Resistance too great.
- $< \Omega$ Resistance too low.
- Γ1– Short circuit to ground (GND)
- Γ1+ Short circuit to positive (POS).
- -//– Open circuit.

Fault frequency and time span of the fault can be read by pressing the

key.

Fault frequency:

Faults are noted by frequency of occurrence, i.e.: 5 periodic faults, 5 occurances, eliminated 5 times.

Time span:

The amount of time elapsed since last fault, or since fault eliminated itself.

Actual values:

- $\sqrt{}$: Noted values are within the nominal values.
- F: Noted values are **outside** the nominal values.
- In: Seat belt buckle latched, front passenger seat **occupied**.
- OFF: Seat belt buckle not latched, front passenger seat not occupied.

Contrary to the DTC memory, actual values are updated continuously, even during diagnosis, so that, e.g.: by moving components, or connections and wiring harnesses, intermittent failures may be indicated, recognized.

Additional Actual Values:

If so equipped, with Seat Occupied Recognition (SOR) with Automatic Child Seat Recognition (ACSR) the additional information is shown: Function: F / SOR / RESR (SOR continues to be active regardless if MB Child seat "Babysafe" is not used or recognized). Passenger seat: OCCUPIED / not occupieD Child seat: F / recognized / not used Facing direction of child seat: F / forwards / backwards

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The actual values: SOR/ACSR are updated approx. every 15 seconds.

Diagnosis - Diagnostic Trouble Code (DTC) Memory (driver/passenger-side airbag/side airbag/windowbag)

DTC	Possible cause	Hints	Test step/Remedy 1)
No communication with HHT	Diagnostic line		23⇒ 34.0
No fault codes	No fault codes recognized.	In case of complaint; Perform Electrical Test: 23	23
81000	ARMIN control module (N2/7)		N2/7
81476	SRS MIL (A1e15)		23⇒ 2.0
81010	Voltage supply		23⇒ 1.0
81859	Driver airbag squib (R12/3)		$23 \Rightarrow 4.0, \\ 23 \Rightarrow 3.0$
81861	Front passenger AB squib (R12/8)		$23 \Rightarrow 6.0, \\ 23 \Rightarrow 5.0$
81863	Driver ETR squib (R12/1)		23⇒ 18.0, 23⇒ 17.0
81864	Front passenger ETR squib (R12/2)		$23 \Rightarrow 20.0,$ $23 \Rightarrow 19.0$
81865	LR ETR squib (R12/6)		$23 \Rightarrow 24.0, \\ 23 \Rightarrow 23.0$
81866	RR ETR squib (R12/7)		$23 \Rightarrow 26.0, \\ 23 \Rightarrow 25.0$

Diagnosis - Diagnostic Trouble Code (DTC) Memory (driver/passenger-side airbag/side airbag/windowbag)

DTC	Possible cause	Hints	Test step/Remedy 1)
81867	Left front side airbag squib (R12/20)		$23 \Rightarrow 8.0, \\ 23 \Rightarrow 7.0$
81868	Left rear windowbag squib (R12/22)		$23 \Rightarrow 28.0,$ $23 \Rightarrow 27.0$
81869	RR side airbag squib (R12/12)		23⇒ 12.0, 23⇒ 11.0
81871	Right front side airbag squib (R12/21)		$23 \Rightarrow 10.0, \\ 23 \Rightarrow 9.0$
81872	Right rear side airbag squib (R12/23)		$23 \Rightarrow 30.0, \\ 23 \Rightarrow 29.0$
81813	RR side airbag squib (R12/12)		$23 \Rightarrow 14.0,$ $23 \Rightarrow 13.0$
81321	Left front seat belt buckle switch (AB/ETR) (S68/3)		23⇒21.0
81322	Right front seat belt buckle switch (AB/ETR) (S68/4)		23⇒ 22.0
81310	Left side airbag sensor (A53/1)		23⇒ 15.0
81311	Right side airbag sensor (A54/1)		23⇒ 16.0

Diagnosis - Diagnostic Trouble Code (DTC) Memory (driver/passenger-side airbag/side airbag)

DTC	Possible cause	Hints	Test step/Remedy 1)
81315	Front passenger seat occupied recognition with automatic child seat recognition (ACSR (B48)		23⇒ 31.0
81875	Digital crash output		23⇒ 35.0
81876	Analoge crash output		23⇒ 36.0
81878	Automatic child seat recognition warning lamp (N72e1) (AIRBAG OFF)		23⇒ 33.0

Diagnosis - Fault Frequency, Time Span (driver/passenger-side airbag/side airbag)

For each fault a fault time span is provided, showing start and end of fault.

AB	DTC Memory		Example: Fault frequency: 	Periodic Faults: Fault noted 4 times.
Fault F	requency 4		• Time span since the first fault is:	6 h. 11 min. 14 sec.
Time s 6 h. 11	oan since first fault i min. 14 sec.	S:	• Time span since last fault noted is:	4 h. 35 min. 12 sec.
Time s 4 h. 35	oan since last fault r min. 12 sec.	noted is:		
	«			

Fault Frequency (count)



Diagnosis - Complaint Related Diagnostic Chart (driver/passenger-side airbag/side airbag/windowbag)

Risk of Injury when prforming Diagnostic Tests and repairs on components of the SRS system.

Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C.

Interrupt any electrical current from reaching the airbag unit.

Review pages; 11/1 and 11/2

Preparation for Test:

- 1. Review 11, 12, 13, 20, 22, 31,
- 2. Review: GF91.60-P-2003A prior to performing test.

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Notes regarding front passenger seat occupied recognition with Automatic Child Seat Recognition (ACSR) (B48):

If no DTCs are present, the automatic child seat recognition warning lamp (E16, N72e1) **illuminates only** when the front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) has recognized the MB child seat: "Babysafe".

With a **non-occupied front passenger seat** (either with MB child seat: "Babysafe"or person), the AB, sidebag and ETR are **deactivated**, therefore the automatic child seat recognition warning lamp (E16, N72e1) **will not illuminate**.

Complaint/Problem	Possible cause	Test step/Remedy
 SRS MIL (A1e15) with ignition key in position "2": does not illuminate does not go out after approximately 4 – 20 seconds flickers illuminates for 2 minutes remains illuminated continuously 		23 ⇒ 2.0
SRS MIL (A1e15) blinks with ignition key in position "1", after the control module has been replaced.	SRS control module not coded.	Control Module CodingProgramming Vehicle Equipment31

Diagnosis - Complaint Related Diagnostic Chart (driver/passenger-side airbag/side airbag/windowbag)

Complaint/Problem	Possible cause	Test step/Remedy
Automatic child seat recognition warning lamp (E16, N72e1) (AIRBAG OFF), does not illuminate with properly installed MB "Babysafe" child seat on the front passenger seat.	Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) does not recognize the installed baby seat (defective baby seat or transponder in baby seat does not work) on the passenger seat, Baby seat has been improperly located on the front passenger seat, Automatic child seat recognition warning lamp (E16, N72e1).	$23 \Rightarrow 31.0$ $23 \Rightarrow 33.0$
SRS MIL (A1e15) and automatic child seat recognition warning lamp (N72e1) are illuminated continuously .	Only one transponder (resonator) of the "baby safe" child seat has been recognized. Non-approved child seat has been recognized, Improper version coding for front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48), Data line fault from ARMIN control module (N2/7) to front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48), Front passenger seat occupied recognition with automatic child seat recognition with automatic child seat recognition (ACSR) (B48).	$23 \Rightarrow 31.0$ Perform proper version coding, see 31 $23 \Rightarrow 31.0$ Readout DTC fault codes from SRS system, see 12

Electrical Test Program - Component Locations

Driver/passenger-side airbag/ side airbag/windowbag

Model 210 with rear door sidebags and rear seat belt ETR's



A1e15	SRS MIL
A45	Horn/airbag clock spring contact
B48	Front passenger seat occupied recognition with
	automatic child seat recognition (ASCR)
N2/7	ARMIN control module
N72e1	Automatic child seat recognition warning lamp
R12/3	Driver airbag squib
R12/8	Front passenger airbag squib
S68/3	Left front seat belt buckle switch (airbag/ETR) USA
S68/4	Right front seat belt buckle switch (airbag/ETR) USA

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Electrical Test Program - Component Locations

Driver/passenger-side airbag/side airbag/windowbag

Model 210 with rear door sidebags, rear seat belt ETR's and windowbags



A53/1	Left side airbag sensor
A54/1	Right side airbag sensor
R12/1	Left front ETR squib
R12/2	Right front ETR squib
R12/6	LR ETR squib
R12/7	RR ETR squib
R12/11	LR side airbag squib
R12/12	RR side airbag squib
R12/20	Left front side airbag squib
R12/21	Right front side airbag squib
R12/22	Left rear side windowbag squib
R12/23	Right rear side window squib



P91.60-2055-06

Electrical Test Program – Location of Components

TELE AID System

A A2/49 A2/50	Telephone card (not USA) CTEL/GPS (Gobal Positioning System) roof antenna TELE AID backup antenna
A34	CTEL handset (not USA)
A35	CTEL transmitter-receiver
A35/8	Emergency call system control module (TELE AID)
B25	Hands-free microphone
H4/14	Right front HFS speaker
H15/4	Left front HFS speaker
L6/1	Left front VSS
L6/2	Right front VSS
N2/2	SRS control module
N47	Traction system control module
S9/1	Stop lamp switch
S62/6	Panic alarm activation switch (not USA)
S93/3	Emergency call system pushbutton (TELE AID)



P82.95-0200-06

Electrical Test Program – Location of Components

TELE AID System

A A2/49 A2/50	Telephone card (not USA) CTEL/GPS (Gobal Positioning System) roof antenna TELE AID backup antenna
A34	CTEL handset (not USA)
A35	CTEL transmitter-receiver
A35/8	Emergency call system control module (TELE AID)
B25	Hands-free microphone
H4/14	Right front HFS speaker
H15/4	Left front HFS speaker
L6/1	Left front VSS
L6/2	Right front VSS
N2/2	SRS control module
N47	Traction system control module
S9/1	Stop lamp switch
S62/6	Panic alarm activation switch (not USA)
S93/3	Emergency call system pushbutton (TELE AID)



P82.95-0207-06

Electrical Test Program – Connection of Components

Connection of Components

Model 210 with rear door sidebags, rear seat belt ETR's and windowbags

A1e15	SRS MIL
A35/8	Emergency call system control
	module (TELE AID) USA
A53/1	Left side airbag sensor
A54/1	Right side airbag sensor
B48	Front passenger seat occupied rercognition with auto
	child seat recognition (ACSR)
N2/7	ARMIN control module
N3/10	Engine control module (ME-SFI)
N39/2	EDC control module
N72e1	Automatic child seat recognition warning lamp
R12/1	Driver ETR squib
R12/2	Front passenger ETR squib
R12/3	Driver AB squib
R12/6	LR ETR squib
R12/7	RR ETR squib
R12/8	Front passenger AB squib
R12/11	LR side airbag squib
R12/12	RR side airbag squib
R12/20	Left front side airbag squib
R12/21	Right front side airbag squib
R12/22	Left rear windowbag squib
R12/23	Right rear windowbag squib
S68/3	Left front seat belt buckle switch (airbag/ETR) USA
S68/4	Right front seat belt buckle switch (airbag/ETR) USA
X11/4	Data link connector (DTC readout)



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Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Preliminary work:12Diagnosis - Diagnostic Trouble Code (DTC) Memory12Diagnosis - Fault Frequency, Time Span13

Preparation for Test:

Risk of injury if airbag units and ETR units are ignited accidentally or if stored with the opening end facing downward which may cause the accidentally ignited components to fly about causing injury. Danger to persons also exists if the components are disposed of by cutting apart with cutting torches or other cutting/separation devices. Danger also exists if disposing the untriggered units via refuse collection or via smelting/carbonizing companies.

Protective measures/Supervision

- Place removed airbag unit with the opening side facing downward.
- Allow only **properly trained dealer staff** to supervise, purchase, transport, store, test/replace any of the SRS components.
- Install all airbag or ETR units once pulled from the parts department.
- Protect all airbag or ETR units from any sparks, open flame, or temperatures above 100°C.
- Do not transport airbag or ETR units in the passenger compartment, rather transport securely in their **original packaging** in the trunk.
- Do not allow oil, grease or cleaning agents to come in contact with the airbag or ETR units.
- Perform SRS tests only with approved test equipment (such as HHT), while installed in the vehicle **without** occupants inside vehicle.

Electrical Wiring Diagram:

Electrical Troubleshooting Manual, Model 210, Vol. 2, group 91

- When reconnecting the vehicle battery or any outside electrical source, with the ignition turned **ON**, do not allow any occupants inside the vehicle.
- Airbag or ETR units which have been dropped from a height greater than 18 inches must be replaced.
- Prior to disposing the airbag or ETR units, the units must be made unuseable by discharging.
- In order to render the airbag and ETR unit un-useable, the specially made discharge harness must be used and at the same time maintain a **safe distance of at least 33 feet** from the units being discharged.

Prior to undertaking any chassis/body repairs, installation/repair work on airbag and ETR units, or any components which come in contact with the airbag and ETR units, or are part of the electrical circuit of airbag and ETR units (such as removal of the steering wheel), the following conditions must be met:

- Remove ignition key.
- Disconnect any outside source of electrical circuit (i.e. battery charger).
- When performing welding operations, disconnect the connector from the SRS control module.

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Preparation for Test (continued):

Risk of Injury when performing Diagnostic Tests and repairs on components of the SRS system. Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C. Interrupt any electrical current from reaching the airbag unit.

Review pages 11/1 and 11/2

- 1. Review: Section 0, and 12, 13, 14, 20, 21, 22,
- 2. Also review: GF91.60-P-2003A,
- 2. Check fuses,
- 3. Battery voltage 11 14 V

Do not connect battery trickle charger.

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)



Test equipment; See MBUSA Standard Service Equipment Program

Description	Brand, model, etc.
Digital multimeter	Fluke models 23, 77 III, 83, 85, 87

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram - Socket Box Tester/SRS Control Module Connector



- 002 Test cable
- 003 Multimeter
- 004 Socket box (26-pole socket box)
- 1 SRS control module connector
- 2 Connect and disconnect aid
- 3 Connect and disconnect lock

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram -Test Cables/Connectors

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Verify the squib connections via the wiring diagram before connecting the test cables.

Figure 2

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- 002Test cable part number 140 589 22 63 00003Test cables with banana plugs
- 003 Test cables with banana plugs038 Resisitance substitution unit
 - Connectors: Left ETR squib (R12/1) Front passenger ETR squib (R12/2) Driver AB squib (R12/3) LR ETR squib (R12/6) RR ETR squib (R12/7) Front passenger AB squib (R12/8) LR side airbag squib (R12/11) RR side airbag squib (R12/12) Left front side airbag squib (R12/20) Right front side airbag squib (R12/21) Left rear side windowbag squib (R12/22) Right rear side windowbag squib (R12/23)



Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram -Test Cables/Connectors

Figure 3

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- 003 Test cables with banana plugs
- 038 Resisitance substitution unit
- 1 Short circuit bridge
- Connector part number 019 545 19 28
 Test Cables from electrical connection
- set (2.5 mm pins)
 - Connectors: Horn/airbag clock spring contact connector (A45x1) Left rear door/FFS connector (X35/3) Right rear door/FSS connector (X35/4) Left front door separation point (X35/41) Right front door separation point (X35/42)



Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram -Test Cables/Sidebag Sensors



Figure 4

- 002Test cable part number 140 589 22 63 00003Multimeter
- a Connectors: Left side airbag sensor (A53/1) Right side airbag sensor (A54/1)

P91.60-2031-06

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 112

Connector Layout - Engine Control Module



28C 29C 30C 31C 32C

Figure 5

1A	Left O2S 1 heater (before TWC)
2A	Voltage supply (circuit 87), fused
ЗA	Ground,
	Model 163: component compartment W16,
	Model 202/208/210:
	component compartment W16/6
4A	-
5A	O2S 1 heater (right before TWC)
6A	Engine/climate control electric cooling fan control
7A	Ground,
	Model 163: component compartment W16
	Model 202/208/210:
	component compartment W16/6
8A	Ground,
	Model 163: component compartment W16
	Model 202/208/210:
	component compartment W16/6
1B	O2S 2 heater (right after TWC) (only (USA))
2B	O2S 2 heater (left after TWC) (only USA)
3B	Diagnosis connection (data link connector)

4B Voltage supply (circuit 30)

1C – 20C	-
21C	Purge control valve
22C	Pedal value sensor
	(+ nominal value potentiometer 1)
23C	Pedal value sensor
	(- nominal value potentiometer 1)
24C	Pedal value sensor
	(nominal value potentiometer 1 wiper)
25C	Pedal value sensor
	(nominal value potentiometer 2 wiper)
26C	Pedal value sensor
	(– nominal value potentiometer 2)
27C	Pedal value sensor
	(+ nominal value potentiometer 2)

AIR pump relay module (only USA)
Fuel pump relay module
-
Right O2S 1 ground (right before TWC)
Right O2S 1 signal (right before TWC)

33C Left O2S 1 signal (left before TWC)

- 34C Left O2S 1 ground (left before TWC)
- 35C-37C –

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 112 **Connector Layout - Engine Control Module**



Figure 6

38C	Data link connector (engine rpm signal)
390	
40C	Signal (circuit 50)
1D	FP relay module (K27)
2D	Activated charcoal canister shut-off
	valve (only USA)
3D	Starter relay
4D	Ground, fuel tank pressure
	sensor (only USA)
5D	Signal, fuel tank pressure
	sensor (only USA)
6D	Voltage supply 5 V for fuel tank pressure sensor

CC switch (off) (without DAS 3 only)

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 112 Connector Layout - Connector 1, interior for **ME-SFI** control module



6E – 9E	-
10E	AIR pump switchover valve(only USA)
11E	-
12E	Resonance intake manifold switchover valve
13E	Injector cyl. 3
14E	Injector cyl. 6
15E	Voltage supply 5 V, oil
	sensor (level/temperature/quality)
16E	Ground for oil sensor (level/temperature/quality)
17E	Signal for oil sensor (level/temperature/quality)
18E – 21E	-
22E	Voltage supply 5 V, pressure sensor (only USA)
23E	Pressure sensor signal (only USA)
24E	Pressure sensor ground (only USA)
25E	Injector cyl. 1
26E	Injector cyl. 4
27E	AIR pump relay in relay module (only USA)

28E	ETC sensor ground
29E	ECT sensor signal
30E	-
31E	EA/CC/ISC actuator (actual value potentiometer 1 wiper)
32E	EA/CC/ISC actuator (actual value potentiometer ground)
33E	Actual value potentiometer voltage supply
34E	EA/CC/ISC actuator (actual value potentiometer 2
	wiper)
35E – 36E	_

- 37E CKP sensor ground 38E CKP sensor signal
- Camshaft Hall-effect sensor ground 39E
- Camshaft Hall-effect sensor signal 40E

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 112

Connector Layout - Engine Control Module



41E	KS 1 ground (right cylinder side of engine)
42E	KS 1 signal (right cylinder side of engine)
43E	KS 2 ground (left cylinder side of engine)
44E	KS 2 signal (left cylinder side of engine)
45E	IAT sensor (in hot film MAF sensor)
46E	Hot film MAF sensor voltage supply 5 V
47E	Hot film MAF sensor signal
48E	Hot film MAF sensor ground

1F	EA/CC/ISC actuator (-)	13F	Ignition c
2F	EA/CC/ISC actuator (+)	14F	Ignition co
ЗF	-	15F	Ground,
4F	Ignition coil T1/5 b cyl. 5		Model 16
5F	Ignition coil T1/5 a cyl. 5		Model 20
6F	Ignition coil T1/3 a cyl. 3		compone
7F	Ignition coil T1/3 b cyl. 3	16F	Ignition c
8F	Ground,	17F	Ignition c
	Model 163: component compartment W16,	18F	Ignition c
	Model 202/208/210:	19F	Ignition c
	component compartment W16/6	20F	Ignition c
9F – 12F	_	21F	Ignition c

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13F	Ignition coil T1/4, a cyl. 4
14F	Ignition coil T1/4, b cyl. 4
15F	Ground,
	Model 163: component compartment W16,
	Model 202/208/210
	component compartment W16/6
16F	Ignition coil T1/2, b cyl. 2
17F	Ignition coil T1/2, a cyl. 2
18F	Ignition coil T1/6, b cyl. 6
19F	Ignition coil T1/6, a cyl. 6
20F	Ignition coil T1/1, a cyl. 1
21F	Ignition coil T1/1, b cyl. 1

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 113

Connector Layout - Engine Control Module



- 1A Left O2S 1 heater (left before TWC) 2A Voltage supply (circuit 87), fused ЗA Ground Model 129: control module box/module box W27 Model 163: component compartment W16 Model 208/210: component compartment W16/6 4A 5A Right O2S 1 heater (right, before TWC) 6A Engine/climate control electric cooling fan control Ground 7A Model 129: control module box/module box W27 Model 208/210: component compartment W16/6 8A Ground Model 129: control module box/module boxW27 Model 208/210: component compartment W16/6 Right O2S 2 heater (right, after TWC) (only USA) 1B Left O2S 2 heater (left, after TWC) (only USA) 2B
- 3B Diagnosis connection (data link connector)
- 4B Voltage supply (circuit 30)

1C – 20C	-
21C	Purge control valve
22C	Pedal value sensor
	(+ nominal value potentiometer 1)
23C	Pedal value sensor
	(- nominal value potentiometer 1)
24C	Pedal value sensor
	(nominal value potentiometer 1 wiper)
25C	Pedal value sensor
	(nominal value potentiometer 2 wiper)
26C	Pedal value sensor
	(- nominal value potentiometer 2)
27C	Pedal value sensor
	(+ nominal value potentiometer 2)

28C	AIR pump relay module (only (USA))
29C	FP relay module (K27)
30C	_
31C	Right O2S 1 ground (right, before TWC)
32C	Right O2S 1 signal (right, before TWC)
33C	Left O2S 1 signal (left, before TWC)
34C	Left O2S 1 ground (left, before TWC)
35C-37C	-

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 113

Connector Layout - Engine Control Module



Figure 10

38C 39C 40C	Datalink connector (engine rpm signal) Data link connector (ME-SFI DTC's) Signal (circuit 50)
1D	FP relay module (K27)
2D	Activated charcoal canister shut-off
	valve (only USA)
3D	Starter relay
4D	Ground, fuel tank pressure
	sensor (only USA)
5D	Signal, fuel tank pressure
	sensor (only USA)

- 6D Voltage supply 5 V for fuel tank pressure sensor (only (USA))
- 7D Right O2S 2 ground (right, after TWC) (only (USA))
- Right O2S 2 signal (right, after TWC) (only USA) 8D
- Left O2S 2 signal (left, after TWC) (only USA) 9D
- Left O2S 2 ground (left, after TWC) (only USA) 10D
- 11D CAN data bus "H"
- CAN data bus "L" 12D 13D
 - Variable speed limit regulation (without DAS 3 only)
- 14D-15D
- Crash-Signal (as of 06/98) 16D

17D-18D _

21D

22D

- 19D P/N recognition with AT 20D
 - CC switch (accelerate/set) (without DAS 3 only)
 - CC switch (decelerate/set) (without DAS 3 only)
 - CC switch (resume) (without DAS 3 only)
- 23D CC switch (control contact) (without DAS 3 only) 24D
 - CC switch (off) (without DAS 3 only)

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 113 Connector Layout - Connector 1, interior for ME-SFI control module



- 1E Injector cyl. 6 2E Injector cyl. 3
- 3E Injector cyl. 3
- 4E Injector cyl. 8
- 5E EGR switchover valve

6E – 9E	-
10E	AIR pump switchover valve (only USA)
11E	-
12E	Resonance intake manifold switchover valve
13E	Injector cyl. 4
14E	Injector cyl. 2
15E	Voltage supply 5 V, oil
	sensor (level/temperature/quality)
16E	Ground for oil sensor (level/temperature/quality)
17E	Signal for oil sensor (level/temperature/quality)
18E – 20E	-
21E	Signal for oil pressure switch
22E	Voltage supply 5 V, pressure sensor (only USA)
23E	Pressure sensor signal (only USA)
24E	Pressure sensor ground (only USA)
25E	Injector cyl. 1
26E	Injector cyl. 5
27E	AIR pump relay in relay module (only USA)

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28E	ECT sensor ground
29E	ECT sensor signal
30E	-
31E	EA/CC/ISC actuator (actual value potentiometer 1 wiper)
32E	EA/CC/ISC actuator (actual value potentiometer ground)
33E	Actual value potentiometer voltage supply
34E	EA/CC/ISC actuator (actual value potentiometer 2 wiper)
35E – 36E	-
37E	CKP sensor ground
38E	CKP sensor signal
39E	Camshaft Hall-effect sensor ground
40E	Camshaft Hall-effect sensor signal

Figure 11

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 113

Connector Layout - Engine Control Module



41E	KS 1 ground (right side of engine)
42E	KS 1 signal (right side of engine)
43E	KS 2 ground (left side of engine)
44E	KS 2 signal (left side of engine)
45E	IAT sensor (in hot film MAF sensor)
46E	Hot film MAF sensor voltage supply 5 V
47E	Hot film MAF sensor signal
48E	Hot film MAF sensor ground

1F	EA/CC/ISC actuator ()	15F
2F	EA/CC/ISC actuator (+)	
3F	_	
4F	Ignition coil T1/3 b cyl. 3	
5F	Ignition coil T1/3 a cyl. 3	16F
6F	Ignition coil T1/4 a cyl. 4	17F
7F	Ignition coil T1/4 b cyl. 4	18F
8F	Ground	19F
	Model 129: control module box/module box W27	20F
	Model 163: component compartment W16	21F
	Model 208/210: component compartment W16/6	
9F	Ignition coil T1/8 b cyl. 8	
10F	Ignition coil T1/8 a cyl. 8	
11F	Ignition coil T1/7 b cyl. 7	
12F	Ignition coil T1/7 a cyl. 7	
13F	Ignition coil T1/5 a cyl. 5	
12F	Ignition coil T1/5 b cyl. 5	

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Model 129: control module box/module boxW27
Model 163: component compartment W16
Model 208/210: component compartment W16/6

F Ignition coil T1/6, b cyl. 6

Ground

- 7F Ignition coil T1/6, a cyl. 6 8F Ignition coil T1/2, b cyl. 2
- 19F Ignition coil T1/2, a cyl. 2
- 20F Ignition coil T1/1, a cyl. 1
- 21F Ignition coil T1/1, b cyl. 1

Figure 12

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

TELE AID Control module (A35/8) Connector Layout



- 1 Emergency call system pushbutton (TELE AID)
- (S93/3), Wheel speed sensors (VSS)
- 2 Voltage supply, serial interface to CTEL transmitterreceiver (A35), handset
- 3 CTEL antenna (A2/49a1)
- 4 TELE AID backup antenna
- 5 Active antenna (A2/49a1 or A2/50) output to CTEL transmitter-receiver
- 6 GPS antenna (A2/49a2)
- 7 Buss system D2B connection (input/output)
- A35/8 Emergency call system control module (TELE AID)

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

21

TELE AID Control module (A35/8) Connector 1 Layout



CAN-H
CAN-L
-
Panic alarm activation switch (S62/2),
(with Code 930) (not USA)
Indicator lamp connection (not USA)
Left front VSS
Right front VSS
Signal from SRS control module (with ETRs)

Stop lamp signal
Reverse lamp signal
-
Emergency call system pushbutton (TELE AID) (S93/3) indicator lamp
-
Emergency call system pushbutton
(TELE AID) (S93/3)
Diagnostics

22	-
23	Wake up (D2B)
24	_
25	Circuit 15R
26	-

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

TELE AID Control module (A35/8) Connector 2 Layout



Figure 15

- 1 Ground input signal to speaker 2 ON/OFF, CTEL handset (A34) (not (USA)) Switch signal to CTEL transmitter-receiver (A35) 3 TELE AID bus: Downlink to 4 (CTEL transmitter-receiver) 5 TELE AID bus: Uplink to (CTEL transmitter-receiver) TELE AID bus: ground A35 6 Ground, CTEL handset (not USA) 7 Harness shield to CTEL handset (A34) (not USA) 8 TELE AID bus: Ground to CTEL handset (A34) (not USA) 10 TELE AID bus: Downlink to CTEL handset (A34) (not USA) TELE AID bus: Uplink to CTEL handset (A34) (not USA)
- 9
- 11
- Switch signal from CTEL handset (A34) (not USA) 12

ON/OFF, CTEL handset (A34) (not (USA)) Speaker ground, CTEL and TELE AID system Hot positive, (Circuit 30) Hot positive, (Circuit 30) Hot positive, (Circuit 30) for A35

- Hot positive, (Circuit 30) for A35
- Input signal for speaker (+)
- Circuit 15 20 Speaker (+)

13

14

15

16

17

18

19

21

- MUte-signal to A35 for radio volumne switching
- 22 Ground (circuit 31) 23
- 24 Ground (circuit 31)
- 25 Ground (circuit 31) for A35
- 26 Ground (circuit 31) for A35

Electrical Test Program - Test (driver/passenger-side airbag/side airbag/windowbag)

Risk of Injury when performing Diagnostic Tests and repairs on components of the SRS system.

Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C.

Interrupt any electrical current from reaching the airbag unit.

Review 11/1 and 11/2

Preparation for Test:

- 1. Review section 0, 11, 12, 13, 20, 22, 31,
- 2. Review: GF91.60-P-2003A prior to performing test,
- 3. Fuses are OK,
- 4. Battery 11 14 V

⇒		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
1.0	81010	Circuit 15R Voltage supply HHT actual values		Ignition key in position "2".	√ F	Wiring, Battery.
1.1		ARMIN control module (N2/7) Voltage supply	N2/7 32 (→- () +- 5 (56) (29)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()) (22, Figure 1), Ignition key in position "1".	11 – 14 V	Wiring. If values are OK: N2/7
2.0	81476	SRS MIL (A1e15) HHT actual values		Ignition key in position "2". SRS MIL (A1e15) illuminates.	SRS MIL (A1e15) goes out after approx. $4 - 20$ seconds. \sqrt{F}	⇒ 2.1

\Rightarrow		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
2.1		SRS MIL (A1e15) Function Test		Disconnect connector on N2/7. Start engine.	SRS MIL (A1e15) illuminates.	If values are OK: N2/7 If values are not OK: Wiring, SRS MIL (A1e15)
3.0	81859	Driver AB squib (R12/3) HHT actual values	1	Ignition key in position "2".	√ F	⇒ 3.1
3.1		Driver AB squib (R12/3) HHT actual values	R12/3 1 → () → 2	Remove ignition key. Remove driver AB unit, Disconnect connector on R12/3, Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	R12/3 ⇒ 3.2
3.2		Driver AB squib (R12/3) HHT actual values	A45x1 3 → 4	Remove ignition key. Disconnect connector (A45x1), Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	Check continuitity of A45, \Rightarrow 3.3

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
3.3		Driver AB squib (R12/3) HHT actual values	X28/23 1 − () → 2	Remove ignition key. Disconnect connector X28/23. Connect \blacksquare , Set resistance to 3 Ω , Ignition key in position "2".	√ F	Wiring. \Rightarrow 3.4
3.4		Driver AB squib (R12/3) Resistance	N2/7 	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	2-5Ω	Wiring.
4.0	81859	Driver AB squib (R12/3) Short circuit test Γ٦–	$N2/7$ 32 ($(2)^+$)- 9 (56) (33) 5 ($(2)^+$)- 9 (29) (33)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect IIIIIII (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
5.0	81861	Front passenger AB squib (R12/8) HHT actual values	(viji	Ignition key in position "2".	√ F	⇒ 5.1

⇒	Test scope/ Actual value no. and text	Test conr	ection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
5.1	Front passenger AB squib (R12/8) HHT actual values	1 — C	R12/8	▶ 2	Remove ignition key. Remove glovebox insert, Disconnect connector at R12/8, Connect \square , (22, Figure 2). Set resistance to 3 Ω , Ignition key in position "2".	√ F	R12/8 ⇒ 5.2
5.2	Front passenger AB squib (R12/8) HHT actual values	3—(X28/23) — 4	Remove ignition key. Disconnect connector X28/23. Connect , Set resistance to 3 Ω, Ignition key in position "2".	√ F	Wiring. $\Rightarrow 5.3$
5.3	Front passenger AB squib (R12/8) Resistance	15 — ((39)	N2/7 ∭∰ ←)— 16 (40)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 2).	2 – 5 Ω	Wiring.

\Rightarrow		Test scope/ Rctual value no. and text	Test conn	ection		Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
6.0	81861	Front passenger AB squib (R12/8) Short circuit test Γ1–	32 — ((56) 5 — ((29)	N2/7 	>— 16 (40) >— 16 (40)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ())) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
7.0	81867	Left front side airbag squib (R12/20) HHT actual values				Ignition key in position "2".	√ F	⇒7.1
7.1		Left front side airbag squib (R12/20) HHT actual values	1(X35/41)—2	Remove ignition key. Disconnect connector at door separation point. Connect , (22, Figure 3). Set resistance to 3 Ω, Ignition key in position "2".	√ F	Wiring, R12/20 ⇒ 7.2

\Rightarrow		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
7.2		Left front side airbag squib (R12/20) HHT actual values	1 — C	R12/20) —2	 Remove ignition key. Remove door panel. Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2". 	√ F	R12/20 ⇒ 7.3
7.3		Left front side airbag squib (R12/20) Resistance	19 — ((43)	N2/7 ∭∰ ←_@+	► 20 (44)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2-5Ω	Wiring.
8.0	81867	Left front side airbag squib (R12/20) Short circuit test Γ٦–	32 — ((56) 5 — (N2/7 	>20 (44) >20	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()))) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
9.0	81871	Left front side airbag squib (R12/21) HHT actual values	(23)		(44)	Ignition key in position "2".	√ F	⇒ 9.1

\Rightarrow	Test scope/ Rctual value no. and text	Test conr	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
9.1	Left front side airbag squib (R12/21) HHT actual values	1 (X35/42) —2	 Remove ignition key. Disconnect connector at door separation point. Connect , , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2". 	√ F	Wiring, R12/21 \Rightarrow 9.2
9.2	Left front side airbag squib (R12/21) HHT actual values	1 (R12/21) —2	 Remove ignition key. Remove door panel. Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2". 	√ F	R12/21 ⇒ 9.3
9.3	Left front side airbag squib (R12/21) Resistance	23 — ((47)	N2/7 ∭∰ ←*►) — 24 (48)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2 – 5 Ω	Wiring.

\Rightarrow		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
10.0	81811	Left front side airbag squib (R12/21) Short circuit test Γ٦–	32 — ((56) 5 — ((29)	N2/7 	>— 24 (48) >— 24 (48)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()))) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
11.0	81869	LR side airbag squib (R12/11) HHT actual values (Only for side airbag in rear door, as of 06/98)				Ignition key in position "2".	√ F	⇒ 11.1
11.1		LR side airbag squib (R12/11) HHT actual values	1(X35/3) —2	Remove ignition key. Disconnect connector at door separation point (X35/3). Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	Wiring, R12/11 ⇒ 11.2

⇒		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
11.2		LR side airbag squib (R12/11) HHT actual values	1 — c	R12/11) —2	Remove ignition key. Remove door panel. Connect , (22, Figure 2). Set resistance to 3 Ω , Ignition key in position "2".	√ F	R12/11 ⇒ 11.3
11.3		LR side airbag squib (R12/11) Resistance	27 — ((51)	N2/7 ∭∰ - @+►) —28 (52)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2-5Ω	Wiring.
12.0	81869	LR side airbag squib (R12/11) Short circuit test Γ٦– Γ٦+ (Only for side airbag in rear door, as of 06/98)	32 — ((56) 5 — ((29)	N2/7 , ,@+ ,@+	>—28 (52) >—28 (52)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ())) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R

⇒		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
13.0	81873	RR side airbag squib (R12/12) HHT actual values (Only for side airbag in rear door as of 06/98)		Ignition key in position "2".	F	⇒ 13.1
13.1		RR side airbag squib (R12/12) HHT actual values	X35/4 1 (∭)	 Remove ignition key. Disconnect connector at door separation point (X35/4). Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2". 	√ F	Wiring, R12/12 ⇒ 13.2
13.2		RR side airbag squib (R12/12) HHT actual values	R12/12 1 — () () () () () () () () () () () () ()	 Remove ignition key. Remove door panel. Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2". 	√ F	R12/12 ⇒ 13.3

\Rightarrow		Test scope/ Rctual value no. and text	Test connection		Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
13.3		RR side airbag squib (R12/12) Resistance	N2/7 29 - (- 20 + - (2) + - (53)	► 30 (54)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	2-5Ω	Wiring.
14.0	81873	RR side airbag squib (R12/12) Short circuit test Γ٦– Γ٦+ (Only for side airbag in rear door, as of 06/98)	$N2/7$ $32 - 4 - 0^{+}$ (56) $5 - 4 - 0^{+}$ (29)	>— 29 (53) >— 29 (53)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
15.0	81310	Left side airbag sensor (A53/1) Voltage supply	A53/1 1 (-= () +-	≻-3	Remove ignition key. Disconnect connector on A53/1. Connect test cables, (22, Figure 4), Ignition key in position "2".	Voltage cycles between 3 V and 7 V	Wiring.

⇒		Test scope/ Rctual value no. and text	Test conn	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
15.1		Left side airbag sensor (A53/1) Wiring fault	N2/7 52 ((76)	<u></u> @+ -	A53/1 ▶— 3	Remove ignition key. Disconnect connector on A53/1. Disconnect connector on N2/7, Connect , (22, Figure 1).	<1 Ω	Wiring.
15.2		Left side airbag sensor (A53/1) Short circuit test Γ1–	32 — ((56) 5 — ((29)	N2/7 	>— 52 (76) >— 52 (76)	Remove ignition key. Disconnect connector on A53/1 Disconnect connector on N2/7 using aid. Connect ()) (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
16.0	BIƏII	Right side airbag sensor (A54/1) Voltage supply	1 — C	A54/1 ← ① +) —3	Remove ignition key. Disconnect connector on A54/1. Connect test cables, (22, Figure 4), Ignition key in position "2".	Voltage cycles btween 3 V and 7 V	Wiring.

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
16.1		Left side airbag sensor (A54/1) Wiring fault	N2/7 → A53/1 54 - (- @ +) - 3 (78)	Remove ignition key. Disconnect connector on A53/1. Disconnect connector on N2/7, Connect IIIII, (22, Figure 1).	<1 Ω	Wiring.
16.2	81867	Left side airbag sensor (A54/1) Short circuit test Γ1–	N2/7 $32 - (-2)^{+} - 54$ (56) $5 - (-2)^{+} - 54$ (29) (78)	Remove ignition key. Disconnect connector on A54/1, Disconnect connector on N2/7 using aid.	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
17.0	81863	Driver ETR squib (R12/1) HHT actual values		Ignition key in position "2".	√ F	⇒ 17.1

\Rightarrow		Test scope/ Rctual value no. and text	Test connection		Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
17.1		Driver ETR squib (R12/1) HHT actual values	R12/1 1 → (∰)—2	Remove ignition key. Disconnect connector on R12/1, Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	R12/1 ⇒ 17.2
17.2		Driver ETR squib (R12/1) Resistance	N2/7 ∭∰ 33 (→ ⁻ ① ⁺ → (57)) — 34 (58)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2 – 5 Ω	Wiring
18.0	81863	Driver ETR squib (R12/1) Short circuit test Г٦–	$ \begin{array}{c} N2/7 \\ \hline \hline \hline \hline \hline \hline $)— 33 (57))— 33	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
			(29)	(57)			

\Rightarrow		Test scope/ Rctual value no. and text	Test connection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
19.0	81864	Front passenger ETR squib (R12/2) HHT actual values	(Jaj		Ignition key in position "2".	√ F	⇒ 19.1
19.1		Front passenger ETR squib (R12/2) HHT actual values	R12/2 1 () —2	Remove ignition key. Disconnect connector on R12/2, Connect , (22, Figure 2). Set resistance to 3 Ω , Ignition key in position "2".	√ F	R12/2 ⇒ 19.2
19.2		Front passenger ETR squib (R12/2) Resistance	N2/7 ∭∭∰ 35 (@+- (59))— 36 (60)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2 – 5 Ω	Wiring.
20.0	81864	Front passenger ETR squib (R12/2) Short circuit test ΓΊ–	$N2/7$ $32 - (- 0)^+$ (56) $5 - (- 0)^+$ (29)	>— 36 (60) >— 36 (60)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R

⇒		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
21.0	81321	Left front seat belt buckle switch (AB/ETR) (S68/3) HHT actual values (only (USA))	িন্দ্র	Ignition key in position "2". Seat belt latch is not latched: Seat belt latch is latched:	F OFF ON	⇒ 21.1
21.1		Left front seat belt buckle switch (AB/ETR) (S68/3) Resistance (only USA)	X55/3 1 _ _ - _ 2	Disconnect connector X55/3 Seat belt latch is not latched: Seat belt latch is latched:	80 – 210 Ω 320 – 480 Ω	S68/3 ⇒ 21.2
21.2		Left front seat belt buckle switch (AB/ETR) (S68/3) Short circuit test Γ1– Γ1+ (only (USA))	$N2/7$ $32 - (- 0^{+}) - 43$ $(56) (67)$ $5 - (- 0^{+}) - 43$ $(29) (67)$	 not connected. Remove ignition key. Seat belt latch is not latched, Disconnect connector on N2/7 using aid. Connect I , (22, Figure 1). 	80 – 210 Ω >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R

⇒		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
22.0	81355	Right front seat belt buckle switch (AB/ETR) (S68/4) HHT actual values (only (USA))		Ignition key in position "2". Seat belt latch is not latched: Seat belt latch is latched:	F OFF ON	⇒ 22.1
22.1		Right front seat belt buckle switch (AB/ETR) (S68/4) Resistance (only (USA))	X55/4 1 _ _	Disconnect connector X55/4 Seat belt latch is not latched: Seat belt latch is latched:	80 – 210 Ω 320 – 480 Ω	S68/4 ⇒ 22.2
22.2		Right front seat belt buckle switch (AB/ETR) (S68/4) Short circuit test Γ1– Γ1+ (only (USA))	$N2/7$ $32 - (- 0^{+}) - 45$ $(56) (69)$ $5 - (- 0^{+}) - 45$ $(29) (69)$	 not connected. Remove ignition key. Seat belt latch is not latched, Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1). 	80 – 210 Ω >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
23.0	81865	LR ETR squib (R12/6) HHT actual values (for rear side airbag only, as of 06/98)	(ja)	Ignition key in position "2".	√ F	⇒ 23.1
23.1		LR ETR squib (R12/6) HHT actual values	R12/6 1 − () → 2	Remove ignition key. Disconnect connector on R12/6, Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	R12/6 ⇒ 23.2
23.2		LR ETR squib (R12/6) Resistance	N2/7 37 - (→ ① → 38 (61) (62)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	2 – 5 Ω	Wiring.

\Rightarrow		Test scope/ Rctual value no. and text	Test connection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
24.0	81865	LR ETR squib (R12/6) Short circuit test Γ٦– Γ٦+ (for rear side airbag only)	N2/7 $32 - (- 0)^+$ (56) $5 - (- 0)^+$ (29)	→ → 37 (61) → → 37 (61)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
25.0	81866	RR ETR squib (R12/7) HHT actual values (for rear side airbag only,as of 06/98)			Ignition key in position "2".	√ F	⇒ 25.1
25.1		RR ETR squib (R12/7) HHT actual values	R12/7 1 — () —2	Remove ignition key. Disconnect connector on R12/7, Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	R12/7 ⇒ 25.2

\Rightarrow		Test scope/ Rctual value no. and text	Test connec	ction	Test condition	Nominal value/	Possible cause/Remedy
25.2		RR ETR squib (R12/7) Resistance	41 — C – (65)	N2/7 	Remove ignition key. Disconnect connector on N2/7 using aid. Connect []]]]], (22, Figure 1).	2 – 5 Ω	Wiring.
26.0	81866	RR ETR squib (R12/7) Short circuit test Γ1– (for rear side airbag only, asof 06/98)	32 — (– (56) 5 — (– (29)	N2/7 (65) (65) (65) (65)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
27.0	81868	Left rear side windowbag squib (R12/22) HHT actual values			Ignition key in position "2".	√ F	⇒ 27.1

\Rightarrow		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
27.1		Left rear side windowbag squib (R12/22) HHT actual values	1	R12/22) —2	Remove ignition key. Disconnect connector on R12/22, Connect \blacksquare , (22, Figure 2). Set resistance to 3 Ω , Ignition key in position "2".	√ F	R12/22 ⇒ 27.2
27.2		Left rear side windowbag squib (R12/22) Resistance	21 — ((45)	N2/7 ∭∰ ←*	► 22 (46)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	2-5Ω	Wiring.
28.0	81868	Left rear side windowbag squib (R12/22) Short circuit test Γ٦–	32 — ((56) 5 — ((29)	N2/7 	>—21 (45) >—21 (45)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
29.0	81872	Right rear side windowbag squib (R12/23) HHT actual values				Ignition key in position "2".	√ F	⇒ 29.1

\Rightarrow		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
29.1		Right rear side windowbag squib (R12/23) HHT actual values	1 — C	R12/23) —2	Remove ignition key. Disconnect connector on R12/23, Connect , (22, Figure 2). Set resistance to 3 Ω, Ignition key in position "2".	√ F	R12/23 ⇒ 29.2
29.2		Right rear side windowbag squib (R12/23) Resistance	25 — ((49)	N2/7 ∭∭) ←_@++	> — 26 (50)	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	2 – 5 Ω	Wiring.
30.0	81872	Right rear side windowbag squib (R12/23) Short circuit test Γ1–	32 — ((56) 5 — (N2/7 	>— 25 (49) >— 25	Remove ignition key. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R
			(29)	Ŭ	(49)			

⇒		Test scope/ Rctual value no. and text	Test con	nection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
31.0	81315	Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Voltage supply	4 — (X55/4 ←"(¥)+) —1	Disconnect connector on X55/4. Ignition key in position "1".	11 – 14 V	Wiring. If values are OK: \Rightarrow 31.1
31.1		Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Short circuit test Γ1–	X55/4 3 ─(3 ─(< <u>-</u> @++ @++	N2/7	Remove ignition key. Disconnect connector on X55/4 Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ >20 kΩ	Short circuit to positive, Short circuit to ground. If values are OK: \Rightarrow 31.2
31.2		Front passenger seat occupied recognition with automatic child seat recognition (ACSR) (B48) Data line Data line fault/Communication	X55/4 3 — (← @+ →	N2/7	Remove ignition key. Disconnect connector on X55/4 Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	<1 Ω	Wiring. B48

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 🗑 display	Possible cause/Remedy
32.0	81315	Non-USA vehicles only, continue to next test step.				
32.1	81315	Non-USA vehicles only, continue to next test step.				
32.2	81315	Non-USA vehicles only, continue to next test step.				
33.0	81878	Automatic child seat recognition warning lamp (N72e1) HHT actual values		Position the version coded and approved MB child seat "Babysafe" onto the front passenger seat facing forward/rearward. Ignition key in position "2". Wait approx. 15 seconds.	N72e1 illuminates. √ F	N72e1 ⇒ 33.1
33.1		Automatic child seat recognition warning lamp (N72e1) Continuitity Check -//-	N2/7 $58 \rightarrow 2$ (82) N72 N72 N72 N72 N72	Remove ignition key. Disconnect connector on lower control field control module (N72). Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	<1 Ω	Line from N2/7 to N72 ⇒ 33.2

⇒	Test scope/ Rctual value no. and text	Test conne	ection		Test condition	Nominal value/ 📓 display	Possible cause/Remedy
33.2	Automatic child seat recognition warning lamp (N72e1) Short circuit test Γ٦–	32 — ((56)	N2/7 ∭∰ - @⁺►) — 58 (82)	Remove ignition key. Disconnect connector on lower control field control module (N72). Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	>20 kΩ	Short circuit after circuit 31, 30, 15, 15R
	[]+	5 — (-	<u>←</u> +►	>— 58 (82)		>20 kΩ	
34.0	Diagnostic line (N2/7) Continuitity Check	N2/7 8 — ((32)	- _@+►	X11/4 >— 30	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1). For pin connector information see: AD00.00-P-2000-02A	<1 Ω	Wiring.

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
35.0	81875	Crashoutput (digital) Restraint system control module (N2/7) to Emergency call system control module (TELE AID) (A35/8) Continuitity Check As of 07/99	N2/7	Remove ignition key. Disconnect connector at A35/8. Disconnect connector on N2/7 using aid. Connect ()), (22, Figure 1).	<1 Ω	Wiring, $\boxed{\mathbf{i}}$ Readout DTC memory in A35/8 see \Rightarrow 35.1
35.1	81875	Crashoutput (digital) Restraint system control module (N2/7) to Emergency call system control module (TELE AID) (A35/8) Short circuit check Γ٦–	N2/7 $32 - (-2)^{+} - 59$ (56) (83) $5 - (-2)^{+} - 59$ (29) (83)	Remove ignition key. Disconnect connector at A35/8. Disconnect connector at N2/7.	>20 kΩ >20 kΩ	Wiring, Short circuit after circuit 31, 30, 15, 15R

\Rightarrow		Test scope/ Rctual value no. and text	Test connection	Test condition	Nominal value/ 📓 display	Possible cause/Remedy
36.0	81876	Crashoutput (digital) Restraint system control module (N2/7) to Injection system control module (N3) Continuitity Check Diesel	N2/7 ∭ N3/9 7 - (-= @ +)- 2.17	Remove ignition key. Disconnect connector on N2/7 using aid. Connect , (22, Figure 1).	<1 Ω	Wiring.
		Gasoline	(31) 7 ((2) +-) D.16 (31)			

Control Module Coding - Vehicle Equipment

Via coding, the stored vehicle equipment as noted in the SRS control module is matched to the actual vehicle equipment installed.

By using the Hand-Held Tester (HHT), the coding of the SRS control module (N2/2) is undertaken.

The coding of the vehicle equipment (into the SRS control module) can be repeated numerous times depending on changes in the vehicles' installed equipment.

i

After replacing the SRS control module, the SRS MIL (A1e15) blinks indicating the need to code the control module.

On the initial coding, the vehicle VIN must be entered via the HHT. Subsequently, the entered VIN will be transfered (noted) in the SRS control module.