# Preliminary work:12Diagnosis - Diagnostic Trouble Code (DTC) Memory12Diagnosis - Fault Frequency, Time Span13

### Preparation for Test:

# 

Risk of injury if airbag units and ETR units are ignited accidentally or if stored with the opening end facing downward which may cause the accidentally ignited components to fly about causing injury. Danger to persons also exists if the components are disposed of by cutting apart with cutting torches or other cutting/separation devices. Danger also exists if disposing the untriggered units via refuse collection or via smelting/carbonizing companies.

### Protective measures/Supervision

- Place removed airbag unit with the opening side facing downward.
- Allow only **properly trained dealer staff** to supervise, purchase, transport, store, test/replace any of the SRS components.
- Install all airbag or ETR units once pulled from the parts department.
- Protect all airbag or ETR units from any sparks, open flame, or temperatures above 100°C.
- Do not transport airbag or ETR units in the passenger compartment, rather transport securely in their **original packaging** in the trunk.
- Do not allow oil, grease or cleaning agents to come in contact with the airbag or ETR units.
- Perform SRS tests only with approved test equipment (such as HHT), while installed in the vehicle **without** occupants inside vehicle.

### **Electrical Wiring Diagram:**

Electrical Troubleshooting Manual, Model 210, Vol. 2, group 91

- When reconnecting the vehicle battery or any outside electrical source, with the ignition turned **ON**, do not allow any occupants inside the vehicle.
- Airbag or ETR units which have been dropped from a height greater than 18 inches must be replaced.
- Prior to disposing the airbag or ETR units, the units must be made unuseable by discharging.
- In order to render the airbag and ETR unit un-useable, the specially made discharge harness must be used and at the same time maintain a **safe distance of at least 33 feet** from the units being discharged.

Prior to undertaking any chassis/body repairs, installation/repair work on airbag and ETR units, or any components which come in contact with the airbag and ETR units, or are part of the electrical circuit of airbag and ETR units (such as removal of the steering wheel), the following conditions must be met:

- Remove ignition key.
- Disconnect any outside source of electrical circuit (i.e. battery charger).
- When performing welding operations, disconnect the connector from the SRS control module.

Preparation for Test (continued):

# 

**Risk of Injury** when performing Diagnostic Tests and repairs on components of the SRS system. Store both airbags and side airbags with opening surface pointing upward. Do not expose to temperatures above 100°C. Interrupt any electrical current from reaching the airbag unit.

Review pages 11/1 and 11/2

- 1. Review: Section 0, and 12, 13, 14, 20, 21, 22,
- 2. Also review: GF91.60-P-2003A,
- 2. Check fuses,
- 3. Battery voltage 11 14 V

# 

Do not connect battery trickle charger.

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)



### Test equipment; See MBUSA Standard Service Equipment Program

Description	Brand, model, etc.
Digital multimeter	Fluke models 23, 77 III, 83, 85, 87

Connection Diagram - Socket Box Tester/SRS Control Module Connector



- 002 Test cable
- 003 Multimeter
- 004 Socket box (26-pole socket box)
- 1 SRS control module connector
- 2 Connect and disconnect aid
- 3 Connect and disconnect lock

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram -Test Cables/Connectors

# i

Verify the squib connections via the wiring diagram before connecting the test cables.

### Figure 2

а

- 002Test cable part number 140 589 22 63 00003Test cables with banana plugs
- 003 Test cables with banana plugs038 Resisitance substitution unit
  - Connectors: Left ETR squib (R12/1) Front passenger ETR squib (R12/2) Driver AB squib (R12/3) LR ETR squib (R12/6) RR ETR squib (R12/7) Front passenger AB squib (R12/8) LR side airbag squib (R12/11) RR side airbag squib (R12/12) Left front side airbag squib (R12/20) Right front side airbag squib (R12/21) Left rear side windowbag squib (R12/22) Right rear side windowbag squib (R12/23)



### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Connection Diagram -Test Cables/Connectors

Figure 3

а

- 003 Test cables with banana plugs
- 038 Resisitance substitution unit
- 1 Short circuit bridge
- Connector part number 019 545 19 28
   Test Cables from electrical connection
- set (2.5 mm pins)
  - Connectors: Horn/airbag clock spring contact connector (A45x1) Left rear door/FFS connector (X35/3) Right rear door/FSS connector (X35/4) Left front door separation point (X35/41) Right front door separation point (X35/42)



Connection Diagram -Test Cables/Sidebag Sensors



### Figure 4

- 002Test cable part number 140 589 22 63 00003Multimeter
- a Connectors: Left side airbag sensor (A53/1) Right side airbag sensor (A54/1)

P91.60-2031-06

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

# Engine 112

Connector Layout - Engine Control Module



28C 29C 30C 31C 32C

### Figure 5

1A	Left O2S 1 heater (before TWC)
2A	Voltage supply (circuit 87), fused
ЗA	Ground,
	Model 163: component compartment W16,
	Model 202/208/210:
	component compartment W16/6
4A	-
5A	O2S 1 heater (right before TWC)
6A	Engine/climate control electric cooling fan control
7A	Ground,
	Model 163: component compartment W16
	Model 202/208/210:
	component compartment W16/6
8A	Ground,
	Model 163: component compartment W16
	Model 202/208/210:
	component compartment W16/6
1B	O2S 2 heater (right after TWC) (only (USA))
2B	O2S 2 heater (left after TWC) (only USA)
3B	Diagnosis connection (data link connector)

4B Voltage supply (circuit 30)

1C – 20C	-
21C	Purge control valve
22C	Pedal value sensor
	(+ nominal value potentiometer 1)
23C	Pedal value sensor
	(- nominal value potentiometer 1)
24C	Pedal value sensor
	(nominal value potentiometer 1 wiper)
25C	Pedal value sensor
	(nominal value potentiometer 2 wiper)
26C	Pedal value sensor
	(– nominal value potentiometer 2)
27C	Pedal value sensor
	(+ nominal value potentiometer 2)

AIR pump relay module (only USA)
Fuel pump relay module
-
Right O2S 1 ground (right before TWC)
Right O2S 1 signal (right before TWC)

33C Left O2S 1 signal (left before TWC)

- 34C Left O2S 1 ground (left before TWC)
- 35C-37C –

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

### Engine 112 **Connector Layout - Engine Control Module**



### Figure 6

38C	Data link connector (engine rpm signal)
390	
40C	Signal (circuit 50)
1D	FP relay module (K27)
2D	Activated charcoal canister shut-off
	valve (only USA)
3D	Starter relay
4D	Ground, fuel tank pressure
	sensor (only USA)
5D	Signal, fuel tank pressure
	sensor (only USA)
6D	Voltage supply 5 V for fuel tank pressure sensor

CC switch (off) (without DAS 3 only)

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 112 Connector Layout - Connector 1, interior for **ME-SFI** control module



6E – 9E	-
10E	AIR pump switchover valve(only USA)
11E	-
12E	Resonance intake manifold switchover valve
13E	Injector cyl. 3
14E	Injector cyl. 6
15E	Voltage supply 5 V, oil
	sensor (level/temperature/quality)
16E	Ground for oil sensor (level/temperature/quality)
17E	Signal for oil sensor (level/temperature/quality)
18E – 21E	-
22E	Voltage supply 5 V, pressure sensor (only USA)
23E	Pressure sensor signal (only USA)
24E	Pressure sensor ground (only USA)
25E	Injector cyl. 1
26E	Injector cyl. 4
27E	AIR pump relay in relay module (only USA)

28E	ETC sensor ground
29E	ECT sensor signal
30E	-
31E	EA/CC/ISC actuator (actual value potentiometer 1 wiper)
32E	EA/CC/ISC actuator (actual value potentiometer ground)
33E	Actual value potentiometer voltage supply
34E	EA/CC/ISC actuator (actual value potentiometer 2
	wiper)
35E – 36E	_

- 37E CKP sensor ground 38E CKP sensor signal
- Camshaft Hall-effect sensor ground 39E
- Camshaft Hall-effect sensor signal 40E

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

# Engine 112

Connector Layout - Engine Control Module



41E	KS 1 ground (right cylinder side of engine)
42E	KS 1 signal (right cylinder side of engine)
43E	KS 2 ground (left cylinder side of engine)
44E	KS 2 signal (left cylinder side of engine)
45E	IAT sensor (in hot film MAF sensor)
46E	Hot film MAF sensor voltage supply 5 V
47E	Hot film MAF sensor signal
48E	Hot film MAF sensor ground

1F	EA/CC/ISC actuator (-)	13F	Ignition c
2F	EA/CC/ISC actuator (+)	14F	Ignition co
ЗF	_	15F	Ground,
4F	Ignition coil T1/5 b cyl. 5		Model 16
5F	Ignition coil T1/5 a cyl. 5		Model 20
6F	Ignition coil T1/3 a cyl. 3		compone
7F	Ignition coil T1/3 b cyl. 3	16F	Ignition c
8F	Ground,	17F	Ignition c
	Model 163: component compartment W16,	18F	Ignition c
	Model 202/208/210:	19F	Ignition c
	component compartment W16/6	20F	Ignition c
9F – 12F	_	21F	Ignition c

P07.61-0254-	04
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13F	Ignition coil T1/4, a cyl. 4
14F	Ignition coil T1/4, b cyl. 4
15F	Ground,
	Model 163: component compartment W16,
	Model 202/208/210
	component compartment W16/6
16F	Ignition coil T1/2, b cyl. 2
17F	Ignition coil T1/2, a cyl. 2
18F	Ignition coil T1/6, b cyl. 6
19F	Ignition coil T1/6, a cyl. 6
20F	Ignition coil T1/1, a cyl. 1
21F	Ignition coil T1/1, b cyl. 1

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

# Engine 113

Connector Layout - Engine Control Module



- 1A Left O2S 1 heater (left before TWC) 2A Voltage supply (circuit 87), fused ЗA Ground Model 129: control module box/module box W27 Model 163: component compartment W16 Model 208/210: component compartment W16/6 4A 5A Right O2S 1 heater (right, before TWC) 6A Engine/climate control electric cooling fan control Ground 7A Model 129: control module box/module box W27 Model 208/210: component compartment W16/6 8A Ground Model 129: control module box/module boxW27 Model 208/210: component compartment W16/6 Right O2S 2 heater (right, after TWC) (only USA) 1B Left O2S 2 heater (left, after TWC) (only USA) 2B
- 3B Diagnosis connection (data link connector)
- 4B Voltage supply (circuit 30)

1C – 20C	-
21C	Purge control valve
22C	Pedal value sensor
	(+ nominal value potentiometer 1)
23C	Pedal value sensor
	(- nominal value potentiometer 1)
24C	Pedal value sensor
	(nominal value potentiometer 1 wiper)
25C	Pedal value sensor
	(nominal value potentiometer 2 wiper)
26C	Pedal value sensor
	(- nominal value potentiometer 2)
27C	Pedal value sensor
	(+ nominal value potentiometer 2)

28C	AIR pump relay module (only (USA))
29C	FP relay module (K27)
30C	_
31C	Right O2S 1 ground (right, before TWC)
32C	Right O2S 1 signal (right, before TWC)
33C	Left O2S 1 signal (left, before TWC)
34C	Left O2S 1 ground (left, before TWC)
35C-37C	-

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

### Engine 113 **Connector Layout - Engine Control Module**



### Figure 10

38C 39C 40C	Datalink connector (engine rpm signal) Data link connector (ME-SFI DTC's) Signal (circuit 50)
1D	FP relay module (K27)
2D	Activated charcoal canister shut-off
	valve (only USA)
3D	Starter relay
4D	Ground, fuel tank pressure
	sensor (only USA)
5D	Signal, fuel tank pressure
	sensor (only USA)

- 6D Voltage supply 5 V for fuel tank pressure sensor (only USA)
- 7D Right O2S 2 ground (right, after TWC) (only (USA))
- Right O2S 2 signal (right, after TWC) (only USA) 8D
- Left O2S 2 signal (left, after TWC) (only USA) 9D
- Left O2S 2 ground (left, after TWC) (only USA) 10D
- 11D CAN data bus "H"
- CAN data bus "L" 12D
- 13D Variable speed limit regulation (without DAS 3 only)
- 14D-15D
- 16D Crash-Signal (as of 06/98)

17D-18D \_

21D

22D

- 19D P/N recognition with AT 20D
  - CC switch (accelerate/set) (without DAS 3 only)
  - CC switch (decelerate/set) (without DAS 3 only)
  - CC switch (resume) (without DAS 3 only)
- 23D CC switch (control contact) (without DAS 3 only) 24D
  - CC switch (off) (without DAS 3 only)

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

Engine 113 Connector Layout - Connector 1, interior for ME-SFI control module



- 1E Injector cyl. 6 2E Injector cyl. 3
- 3E Injector cyl. 3
- 4E Injector cyl. 8
- 5E EGR switchover valve

6E – 9E	-
10E	AIR pump switchover valve (only USA)
11E	-
12E	Resonance intake manifold switchover valve
13E	Injector cyl. 4
14E	Injector cyl. 2
15E	Voltage supply 5 V, oil
	sensor (level/temperature/quality)
16E	Ground for oil sensor (level/temperature/quality)
17E	Signal for oil sensor (level/temperature/quality)
	•
18E – 20E	-
18E – 20E 21E	- Signal for oil pressure switch
18E – 20E 21E 22E	<ul> <li>Signal for oil pressure switch</li> <li>Voltage supply 5 V, pressure sensor (only USA)</li> </ul>
18E – 20E 21E 22E 23E	<ul> <li>Signal for oil pressure switch</li> <li>Voltage supply 5 V, pressure sensor (only USA)</li> <li>Pressure sensor signal (only USA)</li> </ul>
18E – 20E 21E 22E 23E 24E	<ul> <li>Signal for oil pressure switch</li> <li>Voltage supply 5 V, pressure sensor (only USA)</li> <li>Pressure sensor signal (only USA)</li> <li>Pressure sensor ground (only USA)</li> </ul>
18E - 20E 21E 22E 23E 24E 25E	- Signal for oil pressure switch Voltage supply 5 V, pressure sensor (only (USA)) Pressure sensor signal (only (USA)) Pressure sensor ground (only (USA)) Injector cyl. 1
18E – 20E 21E 22E 23E 24E 25E 26E	<ul> <li>Signal for oil pressure switch</li> <li>Voltage supply 5 V, pressure sensor (only USA)</li> <li>Pressure sensor signal (only USA)</li> <li>Pressure sensor ground (only USA)</li> <li>Injector cyl. 1</li> <li>Injector cyl. 5</li> </ul>

P07.61	-0253-	05
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28E	ECT sensor ground
29E	ECT sensor signal
30E	-
31E	EA/CC/ISC actuator (actual value potentiometer 1 wiper)
32E	EA/CC/ISC actuator (actual value potentiometer ground)
33E	Actual value potentiometer voltage supply
34E	EA/CC/ISC actuator (actual value potentiometer 2 wiper)
35E – 36E	-
37E	CKP sensor ground
38E	CKP sensor signal
39E	Camshaft Hall-effect sensor ground
40E	Camshaft Hall-effect sensor signal

Figure 11

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

# Engine 113

Connector Layout - Engine Control Module



41E	KS 1 ground (right side of engine)
42E	KS 1 signal (right side of engine)
43E	KS 2 ground (left side of engine)
44E	KS 2 signal (left side of engine)
45E	IAT sensor (in hot film MAF sensor)
46E	Hot film MAF sensor voltage supply 5 V
47E	Hot film MAF sensor signal
48E	Hot film MAF sensor ground

1F	EA/CC/ISC actuator ()	15F
2F	EA/CC/ISC actuator (+)	
3F	_	
4F	Ignition coil T1/3 b cyl. 3	
5F	Ignition coil T1/3 a cyl. 3	16F
6F	Ignition coil T1/4 a cyl. 4	17F
7F	Ignition coil T1/4 b cyl. 4	18F
8F	Ground	19F
	Model 129: control module box/module box W27	20F
	Model 163: component compartment W16	21F
	Model 208/210: component compartment W16/6	
9F	Ignition coil T1/8 b cyl. 8	
10F	Ignition coil T1/8 a cyl. 8	
11F	Ignition coil T1/7 b cyl. 7	
12F	Ignition coil T1/7 a cyl. 7	
13F	Ignition coil T1/5 a cyl. 5	
12F	Ignition coil T1/5 b cyl. 5	

P07.61-0254-04

Model 129: control module box/module boxW27
Model 163: component compartment W16
Model 208/210: component compartment W16/6
Ignition coil T1/6, b cyl. 6

- F Ignition coil T1/6, a cyl. 6
- 8F Ignition coil T1/2, b cyl. 2
- 19F Ignition coil T1/2, a cyl. 2

Ground

- 20F Ignition coil T1/1, a cyl. 1
- 1F Ignition coil T1/1, b cyl. 1

Figure 12

Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

TELE AID Control module (A35/8) Connector Layout



- 1 Emergency call system pushbutton (TELE AID)
- (S93/3), Wheel speed sensors (VSS)
- 2 Voltage supply, serial interface to CTEL transmitterreceiver (A35), handset
- 3 CTEL antenna (A2/49a1)
- 4 TELE AID backup antenna
- 5 Active antenna (A2/49a1 or A2/50) output to CTEL transmitter-receiver
- 6 GPS antenna (A2/49a2)
- 7 Buss system D2B connection (input/output)
- A35/8 Emergency call system control module (TELE AID)

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

21

TELE AID Control module (A35/8) Connector 1 Layout



CAN-H
CAN-L
-
Panic alarm activation switch (S62/2),
(with Code 930) (not USA)
Indicator lamp connection (not USA)
Left front VSS
Right front VSS
Signal from SRS control module (with ETRs)

Stop lamp signal
Reverse lamp signal
-
Emergency call system pushbutton (TELE AID) (S93/3) indicator lamp
-
Emergency call system pushbutton
(TELE AID) (S93/3)
Diagnostics

22	-
23	Wake up (D2B)
24	_
25	Circuit 15R
26	-

### Electrical Test Program - Preparation for Test (driver/passenger-side airbag/side airbag/windowbag)

**TELE AID Control module (A35/8) Connector 2 Layout** 



### Figure 15

- 1 Ground input signal to speaker 2 ON/OFF, CTEL handset (A34) (not (USA)) Switch signal to CTEL transmitter-receiver (A35) 3 TELE AID bus: Downlink to 4 (CTEL transmitter-receiver) 5 TELE AID bus: Uplink to (CTEL transmitter-receiver) TELE AID bus: ground A35 6 Ground, CTEL handset (not USA) 7 Harness shield to CTEL handset (A34) (not USA) 8 TELE AID bus: Ground to CTEL handset (A34) (not USA) 10 TELE AID bus: Downlink to CTEL handset (A34) (not USA) TELE AID bus: Uplink to CTEL handset (A34) (not USA)
- 9
- 11
- Switch signal from CTEL handset (A34) (not USA) 12

ON/OFF, CTEL handset (A34) (not (USA)) Speaker ground, CTEL and TELE AID system Hot positive, (Circuit 30) Hot positive, (Circuit 30) Hot positive, (Circuit 30) for A35

- Hot positive, (Circuit 30) for A35
- Input signal for speaker (+)
- Circuit 15 20 Speaker (+)

13

14

15

16

17

18

19

21

- MUte-signal to A35 for radio volumne switching
- 22 Ground (circuit 31)
- 23 24 Ground (circuit 31)
- 25 Ground (circuit 31) for A35
- 26 Ground (circuit 31) for A35