

15.2b Model 140 Front Power Seats with Memory

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Diagnosis - Function Test Component Locations

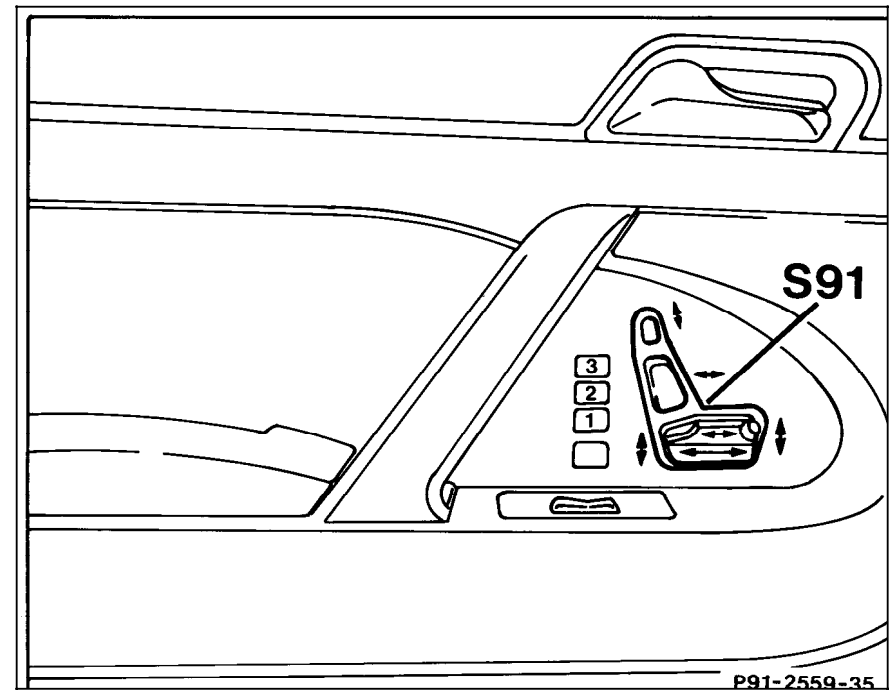


Figure 1

S91 Left front power seat switch group (with memory)

P91-2559-35
P91-2559-35

Diagnosis - Function Test

Test step/Test sequence	Test condition	Nominal value	Possible cause/Remedy ¹⁾	
⇒ 1.0 Seat fore/aft adjustment	Ignition: ON Press fore/aft switch (S91s1, S92s1)	Seat adjusts forward/backward.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 3.0 23 ⇒ 4.0 23 ⇒ 5.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 26.0 23 ⇒ 27.0 23 ⇒ 28.0
⇒ 2.0 Front seat height front adjustment	Ignition: ON Press front raise/lower switch (S91s3, S92s3)	Front of seat adjusts up/down.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 6.0 23 ⇒ 7.0 23 ⇒ 8.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 29.0 23 ⇒ 30.0 23 ⇒ 31.0
⇒ 3.0 Front seat rear height adjustment	Ignition: ON Press rear raise/lower switch (S91s2, S92s2)	Rear of seat rear adjusts up/down.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 9.0 23 ⇒ 10.0 23 ⇒ 11.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 32.0 23 ⇒ 33.0 23 ⇒ 34.0
⇒ 4.0 Backrest fore/aft adjustment	Ignition: ON Press backrest fore/aft switch (S91s5, S92s5)	Seat backrest adjusts forward/backward.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 12.0 23 ⇒ 13.0 23 ⇒ 14.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 35.0 23 ⇒ 36.0 23 ⇒ 37.0

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Function Test

Test step/Test sequence	Test condition	Nominal value	Possible cause/Remedy ¹⁾	
⇒ 5.0 Head restraint adjustment	Ignition: ON Press head restraint raise/lower switch (S91s4, S92s4)	Seat head restraint adjusts up/down.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 15.0 23 ⇒ 16.0 23 ⇒ 17.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 38.0 23 ⇒ 39.0 23 ⇒ 40.0
⇒ 6.0 Seat cushion fore/aft adjustment	Ignition: ON Press seat cushion fore/aft switch (S91s10, S92s10)	Seat cushion adjusts fore/aft.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 18.0 23 ⇒ 19.0 23 ⇒ 20.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 41.0 23 ⇒ 42.0 23 ⇒ 43.0
⇒ 7.0 Memory 1 button	Ignition: ON Store seat position in memory position 1. Move seat. Press memory button 1.	Seat returns to position stored.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 21.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 44.0
⇒ 8.0 Memory 2 button	Ignition: ON Store seat position in memory position 2. Move seat. Press memory button 2.	Seat returns to position stored.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 21.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 44.0

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Function Test

Test step/Test sequence	Test condition	Nominal value	Possible cause/Remedy ¹⁾	
⇒ 9.0 Memory 3 button	Ignition: ON Store seat position in memory position 3. Move seat. Press memory button 3.	Seat returns to position stored.	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 21.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 44.0
⇒ 10.0 Front power seat switch group illumination	Turn parking lamps on	Front power seat switch group illuminates.	Left seat 23 ⇒ 22.0 23 ⇒ 23.0	Right seat 23 ⇒ 45.0 23 ⇒ 46.0
Coupé only (if applicable) ⇒ 11.0 Convenience feature	Open left or right front door Move left or right front seat backrest forward Move left or right front seat backrest backward Closing front doors during the convenience feature function Backrest is moved backward during forward convenience feature function Backrest is moved forward during backward convenience feature function	Front seat travels forward at increased adjustment speed. Head restraint retracts to 1/3 of its maximum height adjustment. Front seat travels backward at increased adjustment speed (max. of 105 mm before rear stop position). Convenience feature function is terminated. Front seat and head restraint reverse direction. Front seat and head restraint reverse direction.	Left seat 23 ⇒ 47.0 23 ⇒ 49.0 23 ⇒ 50.0	Right seat 23 ⇒ 48.0 23 ⇒ 49.0 23 ⇒ 51.0

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy ¹⁾	
Front power seat adjustment does not function at all	<p>Convenience relay module (K24).</p> <p>Front power seat control module (N32/1, N32/2).</p> <p>Front power seat switch group (S91, S92).</p>	<p>DM Body & Accessories Vol. 1 section 5.1</p> <p>Left seat</p> <p>23 ⇒ 1.0</p> <p>23 ⇒ 2.0</p>	<p>Right seat</p> <p>23 ⇒ 24.0</p> <p>23 ⇒ 25.0</p>
Front power seat, seat fore/aft adjustment does not function	<p>Front power seat control module (N32/1, N32/2).</p> <p>Front power seat switch group (S91, S92).</p> <p>Fore/aft switch (S91s1, S92s1).</p> <p>Fore/aft motor (M27m1, M28m1).</p>	<p>Left seat</p> <p>23 ⇒ 1.0</p> <p>23 ⇒ 2.0</p> <p>23 ⇒ 3.0</p> <p>23 ⇒ 4.0,</p> <p>5.0</p>	<p>Right seat</p> <p>23 ⇒ 24.0</p> <p>23 ⇒ 25.0</p> <p>23 ⇒ 26.0</p> <p>23 ⇒ 27.0,</p> <p>28.0</p>
Front power seat, front height adjustment does not function	<p>Front power seat control module (N32/1, N32/2).</p> <p>Front power seat switch group (S91, S92).</p> <p>Front raise/lower switch (S91s3, S92s3).</p> <p>Front raise/lower motor (M27m3, M28m3).</p>	<p>Left seat</p> <p>23 ⇒ 1.0</p> <p>23 ⇒ 2.0</p> <p>23 ⇒ 6.0</p> <p>23 ⇒ 7.0,</p> <p>8.0</p>	<p>Right seat</p> <p>23 ⇒ 24.0</p> <p>23 ⇒ 25.0</p> <p>23 ⇒ 29.0</p> <p>23 ⇒ 30.0,</p> <p>31.0</p>

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy ¹⁾	
Front power seat, rear height adjustment does not function	Front power seat control module (N32/1, N32/2). Front power seat switch group (S91, S92). Rear raise/lower switch (S91s2, S92s2). Rear raise/lower motor (M27m2, M28m2).	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 9.0 23 ⇒ 10.0, 11.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 32.0 23 ⇒ 33.0, 34.0
Front power seat, backrest fore/aft adjustment does not function	Front power seat control module (N32/1, N32/2). Front power seat switch group (S91, S92). Backrest fore/aft switch (S91s5, S92s5). Backrest fore/aft motor (M27m5, M28m5).	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 12.0 23 ⇒ 13.0, 14.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 35.0 23 ⇒ 36.0, 37.0
Front power seat, head restraint adjustment does not function	Front power seat control module (N32/1, N32/2). Front power seat switch group (S91, S92). Head restraint raise/lower switch (S91s4, S92s4). Head restraint raise/lower motor (M27m4, M28m4).	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 15.0 23 ⇒ 16.0, 17.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 38.0 23 ⇒ 39.0, 40.0

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy ¹⁾	
Front power seat, cushion fore/aft adjustment does not function	Front power seat control module (N32/1, N32/2). Front power seat switch group (S91, S92). Seat cushion fore/aft switch (S91s10, S92s10). Seat cushion fore/aft motor (M27m6, M28m6).	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 18.0 23 ⇒ 19.0, 20.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 41.0 23 ⇒ 42.0, 43.0
Front power seat memory does not function	Front power seat control module (N32/1, N32/2). Front power seat switch group (S91, S92). Memory button switch (S91s9, S92s9).	Left seat 23 ⇒ 1.0 23 ⇒ 2.0 23 ⇒ 21.0	Right seat 23 ⇒ 24.0 23 ⇒ 25.0 23 ⇒ 44.0
Front power seat switch group illumination does not function	Wiring. Illumination (S91e1, S92e1), Front power seat switch group (S91, S92).	Left seat 23 ⇒ 22.0 23 ⇒ 23.0	Right seat 23 ⇒ 45.0 23 ⇒ 46.0
Coupé only (if applicable) Front power seat forward and head restraint down adjust (convenience) feature function does not operate with front door open and with the backrest tilted forward	Left/right door switch (S17/3, S17/4). Left/right front seatback microswitch (S91/1, S92/1). Front power seat control module (N32/1, N32/2), Programming	Left seat 23 ⇒ 49.0 23 ⇒ 47.0 23 ⇒ 50.0	Right seat 23 ⇒ 49.0 23 ⇒ 48.0 23 ⇒ 51.0

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy ¹⁾								
Coupé only (if applicable) Front power seat backward and head restraint up adjust (convenience) feature function does not operate with front door open and with the backrest tilted backward	Left/right door switch (S17/3, S17/4). Left/right front seatback microswitch (S91/1, S92/1). Front power seat control module (N32/1, N32/2), Programming	<table border="0"> <thead> <tr> <th data-bbox="1612 440 1751 467">Left seat</th> <th data-bbox="1751 440 2003 467">Right seat</th> </tr> </thead> <tbody> <tr> <td data-bbox="1612 477 1751 505">23 ⇒ 49.0</td> <td data-bbox="1751 477 2003 505">23 ⇒ 49.0</td> </tr> <tr> <td data-bbox="1612 514 1751 542">23 ⇒ 47.0</td> <td data-bbox="1751 514 2003 542">23 ⇒ 48.0</td> </tr> <tr> <td data-bbox="1612 584 1751 612">23 ⇒ 50.0</td> <td data-bbox="1751 584 2003 612">23 ⇒ 51.0</td> </tr> </tbody> </table>	Left seat	Right seat	23 ⇒ 49.0	23 ⇒ 49.0	23 ⇒ 47.0	23 ⇒ 48.0	23 ⇒ 50.0	23 ⇒ 51.0
Left seat	Right seat									
23 ⇒ 49.0	23 ⇒ 49.0									
23 ⇒ 47.0	23 ⇒ 48.0									
23 ⇒ 50.0	23 ⇒ 51.0									

1) Observe Preparation for Test, see 22.

Electrical Test Program - Component Locations

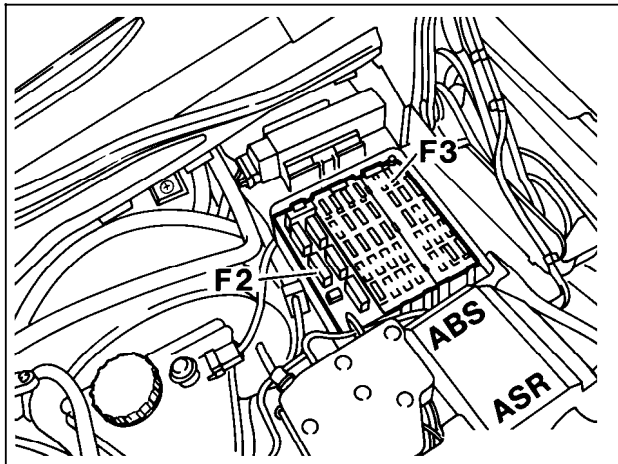


Figure 1 P54-2806-13

F3 Fuse box (35-fuse, in fuse and relay box F1)

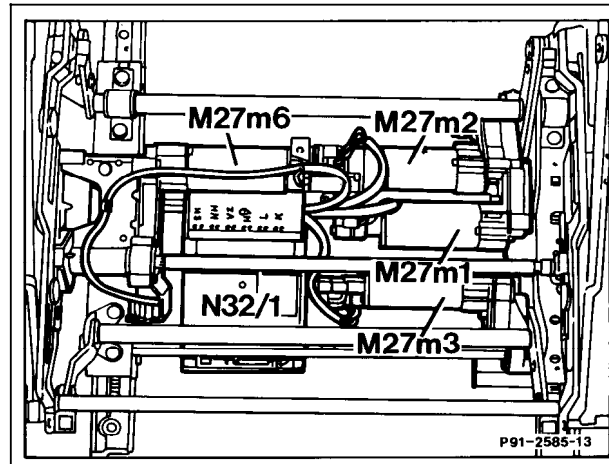


Figure 2 P91-2585-13

M27m1 Fore/aft motor
 M27m2 Rear raise/lower motor
 M27m3 Front raise/lower motor
 M27m6 Seat cushion fore/aft motor
 N32/1 Left front power seat control module (with memory)

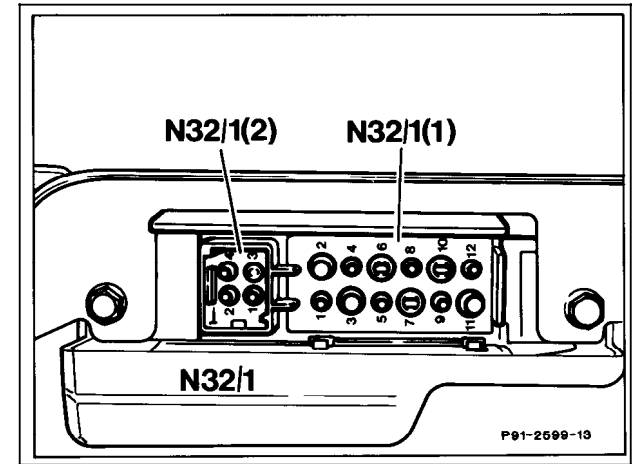


Figure 3 P91-2599-13

N32/1 Left front power seat control module (with memory)
 1 Connector
 2 Connector

Electrical Test Program - Component Locations

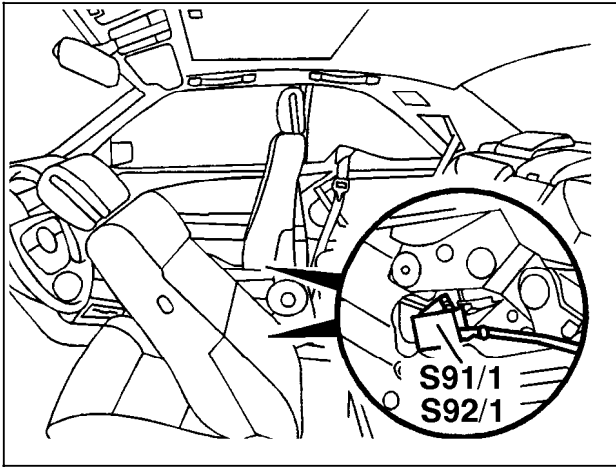


Figure 4

P91-5627-13

Coupé only (if applicable)

- S91/1 Left front seatback microswitch
- S92/1 Right front seat back microswitch

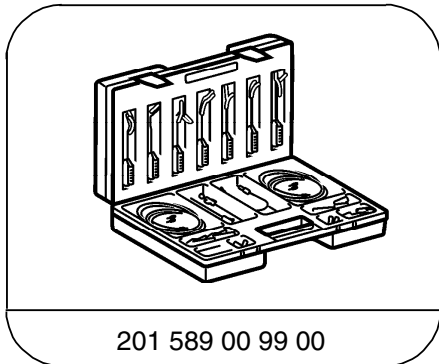
Electrical Test Program - Preparation for Test

1. Battery voltage 11 – 14 V.
2. Fuses F3-30, F3-37, F3-38, F3-40, F3-41 O.K.
3. Loosen seat cushion at front and fold upward.

Electrical wiring diagrams

Electrical Troubleshooting Manual, Model 140.

Special Tools



201 589 00 99 00

Electrical connecting set

Equipment

Digital multimeter ¹⁾





Fluke models 23, 83, 85, 87

¹⁾ Available through the MBUSA Standard Equipment Program.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 1.0	Left front power seat control module (N32/1) Voltage supply	<p>N32/1</p> <p>11 —(—(←(⊖)⊕→)— 2 11 —(—(←(⊖)⊕→)— 3 (1) (1)</p> <p>N32/1</p> <p>11 —(—(←(⊖)⊕→)— 9 (1) (1)</p>	<p>Ignition: ON Connector (1) from N32/1 disconnected.</p> <p>Ignition: OFF Connector (1) from N32/1 disconnected. Door open</p>	<p>11 – 14 V</p> <p>11 – 14 V</p>	Wiring.
⇒ 2.0	Left front power seat switch group (S91) Voltage supply	<p>S91</p> <p>6 —(—(←(⊖)⊕→)— 1 6 —(—(←(⊖)⊕→)— 8 6 —(—(←(⊖)⊕→)— 3 6 —(—(←(⊖)⊕→)— 5</p>	<p>Ignition: ON Connector (1) from N32/1 disconnected.</p>	approx. 5 V	Wiring, N32/1.
⇒ 3.0	Fore/aft switch (S91s1) Resistance	<p>N32/1</p> <p>5 —(—(←(⊖)⊕→)— 12 (1) (1)</p>	<p>Connector (1) from N32/1 disconnected.</p> <p>Press switch (S91s1): forward backward</p>	<p>approx. 2.2 kΩ</p> <p>approx. 42 Ω approx. 16 Ω</p>	Wiring, S91.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 4.0	Fore/aft motor (M27m1) Voltage supply	<p>N32/1</p> <p>2 —  — 1</p> <p>(5) (5)</p> <p>N32/1</p> <p>3 —  — 1</p> <p>(5) (5)</p> <p>Convenience feature Coupé only (if applicable)</p> <p>N32/1</p> <p>4 —  — 6</p> <p>5 —  — 6</p> <p>(5) (5)</p>	<p>Ignition: ON</p> <p>Connector (5 VZ) from N32/1 disconnected.</p> <p>Press switch (S91s1):</p> <p style="padding-left: 40px;">forward</p> <p style="padding-left: 40px;">backward</p> <p>Fold left front seat backrest:</p> <p style="padding-left: 40px;">forward</p> <p style="padding-left: 40px;">backward</p>	<p>< 1 V</p> <p>11 – 14 V</p> <p>-11 to -14 V</p> <p>< 1 V</p> <p>11 – 14 V</p> <p>-11 to -14 V</p> <p>approx. 5 V</p>	<p>S91s1, N32/1, Left front seatback microswitch (S91/1) (Coupé only, if applicable).</p>

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 5.0	Fore/aft motor (M27m1) Resistance	<p style="text-align: center;">N32/1</p> <p>6 —(← ⊖ ⊕ →)— 5 (5) (5)</p> <p style="text-align: center;">N32/1</p> <p>4 —(← ⊖ ⊕ →)— 5 6 —(← ⊖ ⊕ →)— 4 (5) (5)</p> <p style="text-align: center;">N32/1</p> <p>1 —(← ⊖ ⊕ →)— 2 (5) (5)</p> <p>Convenience feature Coupé only (if applicable)</p> <p style="text-align: center;">N32/1</p> <p>1 —(← ⊖ ⊕ →)— 3 (5) (5)</p>	<p>Connector (5 VZ) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p> <p>0.5 – 15 Ω</p>	M27m1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 6.0	Front raise/lower switch (S91s3) Resistance	<p style="text-align: center;">N32/1</p> <p>4 —(← ⊖ ⊕ →)— 12 (1) (1)</p>	Connector (1) from N32/1 disconnected. Press switch (S91s3): raise front lower front	approx. 2.2 kΩ approx. 42 Ω approx. 16 Ω	Wiring, S91.
⇒ 7.0	Front raise/lower motor (M27m3) Voltage supply	<p style="text-align: center;">N32/1</p> <p>2 — — — — — 1 (6) (6)</p> <p style="text-align: center;">N32/1</p> <p>4 — — — — — 6 5 — — — — — 6 (6) (6)</p>	Ignition: ON Connector (6 HV) from N32/1 disconnected. Press switch (S91s3): raise front lower front	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 8.0	Front raise/lower motor (M27m3) Resistance	<p style="text-align: center;">N32/1</p> <p>6 — (← ⊖ Ω ⊕ →) — 5 (6) (6)</p> <p style="text-align: center;">N32/1</p> <p>4 — (← ⊖ Ω ⊕ →) — 5 6 — (← ⊖ Ω ⊕ →) — 4 (6) (6)</p> <p style="text-align: center;">N32/1</p> <p>1 — (← ⊖ Ω ⊕ →) — 2 (6) (6)</p>	<p>Connector (6 HV) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M27m3.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 9.0	Rear raise/lower switch (S91s2) Resistance		Connector (1) from N32/1 disconnected. Press switch (S91s2): raise rear lower rear	approx. 2.2 kΩ approx. 156 Ω approx. 72 Ω	Wiring, S91.
⇒ 10.0	Rear raise/lower motor (M27m2) Voltage supply		Ignition: ON Connector (4 HH) from N32/1 disconnected. Press switch (S91s2): raise rear lower rear	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 11.0	Rear raise/lower motor (M27m2) Resistance	<p style="text-align: center;">N32/1</p> <p>6 — (← ⊖ ⊕ →) — 5 (4) (4)</p> <p style="text-align: center;">N32/1</p> <p>4 — (← ⊖ ⊕ →) — 5 4 — (← ⊖ ⊕ →) — 6 (4) (4)</p> <p style="text-align: center;">N32/1</p> <p>1 — (← ⊖ ⊕ →) — 2 (4) (4)</p>	<p>Connector (4 HH) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M27m2.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 12.0	Backrest fore/aft switch (S91s5) Resistance		Connector (1) from N32/1 disconnected. Press switch (S91s5): forward backward	approx. 2.2 kΩ approx. 42 Ω approx. 16 Ω	Wiring, S91.
⇒ 13.0	Backrest fore/aft motor (M27m5) Voltage supply		Ignition: ON Connector (7) from N32/1 disconnected. Press switch (S91s5): forward backward	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 14.0	Backrest fore/aft motor (M27m5) Resistance	<p style="text-align: center;">N32/1</p> <p>6 — (← ⊖ ⊕ →) — 5 (7) (7)</p> <p style="text-align: center;">N32/1</p> <p>4 — (← ⊖ ⊕ →) — 5 6 — (← ⊖ ⊕ →) — 4 (7) (7)</p> <p style="text-align: center;">N32/1</p> <p>1 — (← ⊖ ⊕ →) — 2 (7) (7)</p>	<p>Connector (7) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M27m5.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 15.0	Head restraint raise/lower switch (S91s4) Resistance		Connector (1) from N32/1 disconnected. Press switch (S91s4): raise lower	approx. 2.2 kΩ approx. 156 Ω approx. 72 Ω	Wiring, S91.
⇒ 16.0	Head restraint raise/lower motor (M27m4) Voltage supply		Ignition: ON Connector (8) from N32/1 disconnected. Press switch (S91s4): raise lower	< 1 V -11 to -14 V 11 – 14 V approx. 5 V	N32/1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 17.0	Head restraint raise/lower motor (M27m4) Resistance	<p style="text-align: center;">N32/1</p> <p>6 — (← ⊖ ⊕ →) — 5 (8) (8)</p> <p style="text-align: center;">N32/1</p> <p>5 — (← ⊖ ⊕ →) — 4 6 — (← ⊖ ⊕ →) — 4 (8) (8)</p> <p style="text-align: center;">N32/1</p> <p>2 — (← ⊖ ⊕ →) — 1 (8) (8)</p>	<p>Connector (8) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M27m4.





Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 18.0	Seat cushion fore/aft switch (S91s10) Resistance		Connector (1) from N32/1 disconnected. Press switch (S91s10): forward backward	approx. 2.2 kΩ approx. 43 Ω approx. 16 Ω	Wiring, S91.
⇒ 19.0	Seat cushion fore/aft motor (M27m6) Voltage supply		Ignition: ON Connector (3) from module N32/1 disconnected. Press switch (S91s10): forward backward	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/1.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 20.0	Seat cushion fore/aft motor (M27m6) Resistance	<p style="text-align: center;">N32/1</p> <p>5 —(← ⊖ Ω ⊕ →)— 6 (3) (3)</p> <p style="text-align: center;">N32/1</p> <p>5 —(← ⊖ Ω ⊕ →)— 4 6 —(← ⊖ Ω ⊕ →)— 4 (3) (3)</p> <p style="text-align: center;">N32/1</p> <p>2 —(← ⊖ Ω ⊕ →)— 1 (3) (3)</p>	<p>Connector (3) from N32/1 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M27m6.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 21.0	Memory button switch (S91s9) Resistance	<p style="text-align: center;">N32/1</p> <p>5 —(←  →)— 12 (1) (1)</p> <p style="text-align: center;">N32/1</p> <p>4 —(←  →)— 12 (1) (1)</p> <p style="text-align: center;">N32/1</p> <p>1 —(←  →)— 12 (1) (1)</p> <p style="text-align: center;">N32/1</p> <p>1 —(←  →)— 12 (1) (1)</p>	<p>Connector (1) from N32/1 disconnected.</p> <p>Memory button 1 switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p> <p>Memory button 2 switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p> <p>Memory button 3 switch: Rest position: 2.2 kΩ Push button: approx. 156 Ω</p> <p>Green memory button switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p>		Wiring, S91.

Electrical Test Program - Test (left seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 22.0	Illumination (S91e1) Voltage supply		Connector disconnected. Parking lamps: ON	11 – 14 V	Wiring.
⇒ 23.0	Illumination (S91e1) Resistance		Connector (1) at seat switch group (S92) disconnected.	approx. 10 Ω	Lamp, S91.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 27.0	Fore/aft motor (M28m1) Voltage supply	<p>N32/2</p> <p>2 — (5) ← ⊖ ⊕ → — 1 (5)</p> <p>N32/2</p> <p>3 — (5) ← ⊖ ⊕ → — 1 (5)</p>	<p>Ignition: ON</p> <p>Connector (5 VZ) from N32/2 disconnected.</p> <p>Press switch (S92s1):</p> <p style="padding-left: 40px;">forward</p> <p style="padding-left: 40px;">backward</p> <p>Fold right front seat backrest:</p> <p style="padding-left: 40px;">forward</p> <p style="padding-left: 40px;">backward</p>	<p>< 1 V</p> <p>11 – 14 V</p> <p>-11 to -14 V</p> <p>< 1 V</p> <p>11 – 14 V</p> <p>-11 to -14 V</p>	<p>Fore/aft switch (S92s1), Left front power seat control module (N32/2), Right front seatback microswitch (S92/1) (Coupé only, if applicable).</p>
		<p>Convenience feature</p> <p>Coupé only</p> <p>(if applicable)</p> <p>N32/2</p> <p>4 — (5) ← ⊖ ⊕ → — 6 (5)</p> <p>5 — (5) ← ⊖ ⊕ → — 6 (5)</p>		<p>approx. 5 V</p>	

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 28.0	Fore/aft motor (M28m1) Resistance	<p style="text-align: center;">N32/2</p> <p>6 — (← ⊖ Ω ⊕ →) — 5 (5) (5)</p> <p style="text-align: center;">N32/2</p> <p>4 — (← ⊖ Ω ⊕ →) — 5 6 — (← ⊖ Ω ⊕ →) — 4 (5) (5)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ Ω ⊕ →) — 2 (5) (5)</p> <p>Convenience feature Coupé only (if applicable)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ Ω ⊕ →) — 3 (5) (5)</p>	<p>Connector (5 VZ) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p> <p>0.5 – 15 Ω</p>	M28m1.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 29.0	Front raise/lower switch (S92s3) Resistance	<p style="text-align: center;">N32/2 4 — (1) ← Ω → 12 (1)</p>	Disconnect connector (1) from N32/2. Press switch (S92s3): raise front lower front	approx. 2.2 kΩ approx. 42 Ω approx. 16 Ω	Wiring, S92.
⇒ 30.0	Front raise/lower motor (M28m3) Voltage supply	<p style="text-align: center;">N32/2 2 — (6) ← V → 1 (6)</p> <p style="text-align: center;">N32/2 4 — (6) ← V → 6 (6) 5 — (6) ← V → 6 (6)</p>	Ignition: ON Connector (6 HV) from N32/2 disconnected. Press switch (S92s3): raise front lower front	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/2.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 31.0	Front raise/lower motor (M28m3) Resistance	<p style="text-align: center;">N32/2</p> <p>6 — (← ⊖ Ω ⊕ →) — 5 (6) (6)</p> <p style="text-align: center;">N32/2</p> <p>4 — (← ⊖ Ω ⊕ →) — 5 6 — (← ⊖ Ω ⊕ →) — 4 (6) (6)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ Ω ⊕ →) — 2 (6) (6)</p>	<p>Connector (6 HV) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M28m3.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 32.0	Rear raise/lower switch (S92s2) Resistance		Connector (1) from N32/2 disconnected. Press switch (S92s2): raise rear lower rear	approx. 2.2 kΩ approx. 156 Ω approx. 72 Ω	Wiring, S92.
⇒ 33.0	Rear raise/lower motor (M28m2) Voltage supply		Ignition: ON Connector (4 HH) from N32/2 disconnected. Press switch (S92s2): raise rear lower rear	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/2.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 34.0	Rear raise/lower motor (M28m2) Resistance	<p style="text-align: center;">N32/2</p> <p>6 — (← ⊖ ⊕ →) — 5 (4) (4)</p> <p style="text-align: center;">N32/2</p> <p>4 — (← ⊖ ⊕ →) — 5 6 — (← ⊖ ⊕ →) — 4 (4) (4)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ ⊕ →) — 2 (4) (4)</p>	<p>Connector (4 HH) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M28m2.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 35.0	Backrest fore/aft switch (S92s5) Resistance	<p>N32/2 1 — (1) ← Ω + — 12 (1)</p>	Connector (1) from N32/2 disconnected. Press switch (S92s5): forward backward	approx. 2.2 kΩ approx. 42 Ω approx. 16 Ω	Wiring, S92.
⇒ 36.0	Backrest fore/aft motor (M28m5) Voltage supply	<p>N32/2 2 — (7) ← V + — 1 (7)</p> <p>N32/2 4 — (7) ← V + — 6 (7) 5 — (7) ← V + — 6 (7)</p>	Ignition: ON Connector (7) from N32/2 disconnected. Press switch (S92s5): forward backward	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/2.





Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 37.0	Backrest fore/aft motor (M28m5) Resistance	<p style="text-align: center;">N32/2</p> <p>6 — (← ⊖ ⊕ →) — 5 (7) (7)</p> <p style="text-align: center;">N32/2</p> <p>4 — (← ⊖ ⊕ →) — 5 6 — (← ⊖ ⊕ →) — 4 (7) (7)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ ⊕ →) — 2 (7) (7)</p>	<p>Connector (7) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M28m5.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 38.0	Head restraint raise/lower switch (S92s4) Resistance	<p>N32/2 4 — (1) ← ⊕ → — 12 (1)</p>	Connector (1) from N32/2 disconnected. Press switch (S92s4): raise lower	approx. 2.2 kΩ approx. 156 Ω approx. 72 Ω	Wiring, S92.
⇒ 39.0	Head restraint raise/lower motor (M28m4) Voltage supply	<p>N32/2 1 — (8) ← ⊕ → — 2 (8)</p> <p>N32/2 4 — (8) ← ⊕ → — 6 (8) 5 — (8) ← ⊕ → — 6 (8)</p>	Ignition: ON Connector (8) from module (N32/2) disconnected. Press switch (S92s4): raise lower	< 1 V -11 to -14 V 11 – 14 V approx. 5 V	N32/2.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 40.0	Head restraint raise/lower motor (M28m4) Resistance	<p style="text-align: center;">N32/2</p> <p style="text-align: center;">5 —(←  →)— 6</p> <p style="text-align: center;">(8) (8)</p> <p style="text-align: center;">N32/2</p> <p style="text-align: center;">5 —(←  →)— 4</p> <p style="text-align: center;">6 —(←  →)— 4</p> <p style="text-align: center;">(8) (8)</p> <p style="text-align: center;">N32/2</p> <p style="text-align: center;">1 —(←  →)— 2</p> <p style="text-align: center;">(8) (8)</p>	<p>Connector (8) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M28m4.





Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 41.0	Seat cushion fore/aft switch (S92s10) Resistance	<p style="text-align: center;">N32/2</p> <p>8 — (1) ← Ω → — 12 (1)</p>	Connector (1) from N32/2 disconnected. Press switch (S92s10): forward backward	approx. 2.2 kΩ approx. 43 Ω approx. 16 Ω	Wiring, S92.
⇒ 42.0	Seat cushion fore/aft motor (M28m6) Voltage supply	<p style="text-align: center;">N32/2</p> <p>1 — (3) ← V → — 2 (3)</p> <p style="text-align: center;">N32/2</p> <p>4 — (3) ← V → — 6 (3)</p> <p>5 — (3) ← V → — 6 (3)</p>	Ignition: ON Connector (3) from module (N32/2) disconnected. Press switch (S92s10): forward backward	< 1 V 11 – 14 V -11 to -14 V approx. 5 V	N32/2.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 43.0	Seat cushion fore/aft motor (M28m6) Resistance	<p style="text-align: center;">N32/2</p> <p>6 — (← ⊖ Ω ⊕ →) — 5 (3) (3)</p> <p style="text-align: center;">N32/2</p> <p>5 — (← ⊖ Ω ⊕ →) — 4 6 — (← ⊖ Ω ⊕ →) — 4 (3) (3)</p> <p style="text-align: center;">N32/2</p> <p>1 — (← ⊖ Ω ⊕ →) — 2 (3) (3)</p>	<p>Connector (3) from N32/2 disconnected.</p> <p>Note value.</p> <p>Note value.</p> <p>Total of two values:</p>	<p>approx. 2.2 kΩ</p> <p>approx. 2.2 – 2.4 kΩ</p> <p>0.5 – 15 Ω</p>	M28m6.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 44.0	Memory button switch (S92s9) Resistance	<p>N32/2 5 —(←  →)— 12 (1) (1)</p> <p>N32/2 4 —(←  →)— 12 (1) (1)</p> <p>N32/2 1 —(←  →)— 12 (1) (1)</p> <p>N32/2 1 —(←  →)— 12 (1) (1)</p>	<p>Connector (1) from N32/2 disconnected.</p> <p>Memory button 1 switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p> <p>Memory button 2 switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p> <p>Memory button 3 switch: Rest position: 2.2 kΩ Push button: approx. 156 Ω</p> <p>Green memory button switch: Rest position: 2.2 kΩ Push button: approx. 290 Ω</p>		Wiring, S92.

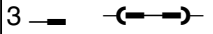

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 45.0	Illumination (S92e1) Voltage supply		Connector disconnected. Parking lamps: ON	11 – 14 V	Wiring.
⇒ 46.0	Illumination (S92e1) Resistance		Connector (1) disconnected at seat switch group (S92).	approx. 10 Ω	Lamp, S92.
⇒ 47.0 Coupé only (if applicable)	Left front seatback microswitch (S91/1) Resistance		Connector (9) disconnected N32/2. Left front seatback: forward backward	0 – 2 Ω >20 kΩ	Wiring, S91/1.
⇒ 48.0 Coupé only (if applicable)	Right front seatback microswitch (S92/1) Resistance		Connector (9) disconnected N32/2. Right front seatback: forward backward	0 – 2 Ω >20 kΩ	Wiring, S92/1.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 49.0 Coupé only (if applicable)	Left/right front door switch (S17/3, S17/4) Voltage supply	N32/1 11 —()— 10 (5) ←(V)+→ (5)	Remove fuse (F3-17). Connector (1) disconnected. Ignition: OFF Front doors: CLOSED Drivers door: OPEN Right front door: OPEN	11 – 14 V <2 V <2 V	Wiring, S17/3, S17/4, Convenience control module (N57), ATA control module (N26), PSE control module (A37), N32/2.
⇒ 50.0 Coupé only (if applicable)	Left front power seat control module (N32/1) Programming	N32/1 3 —()— + (2) ←()→	Connector (2) disconnected. Press memory button 1 on left front power seat switch group. Contact connector (2). Using S91 operate head restraint to upper and lower stops.	Front seat travels automatically to front and rear stops. Head restraint travels up and down.	N32/1.

Electrical Test Program - Test (right seat)

Test step	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 51.0 Coupé only (if applicable)	Left front power seat control module (N32/2) Programming	N32/1 3  (2)	 Connector (2) disconnected Press memory switch 2 on S92. Contact connector (2) Using S92 operate head restraint to upper and lower stops.	Front seat travels automatically to front and rear stops. Head restraint travels up and down.	N32/2.

Electrical Test Program - Test

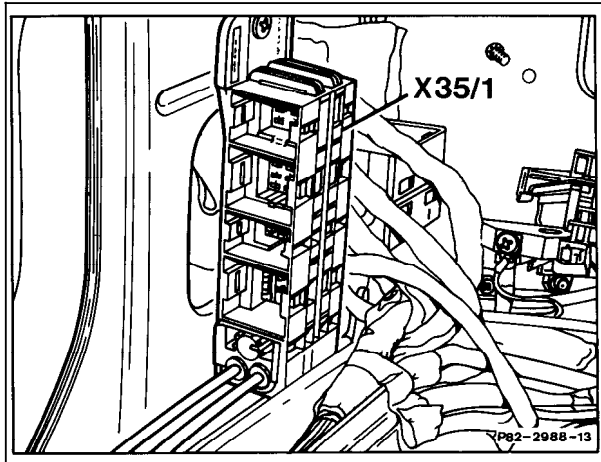


Figure 1
X35/1 Left front door plug connection

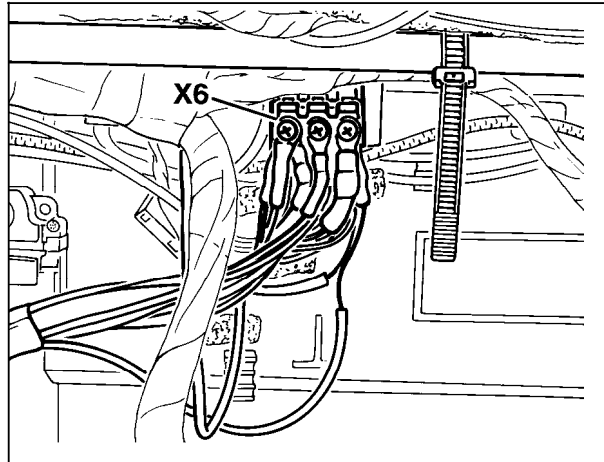


Figure 2
X6 Terminal block (terminal 58d) (3 or 4-pole)

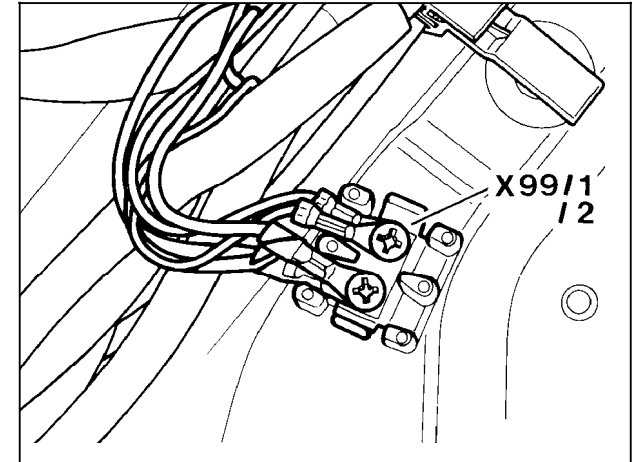


Figure 3
X99/1 Engine/chassis harness connector

Electrical Test Program - Test

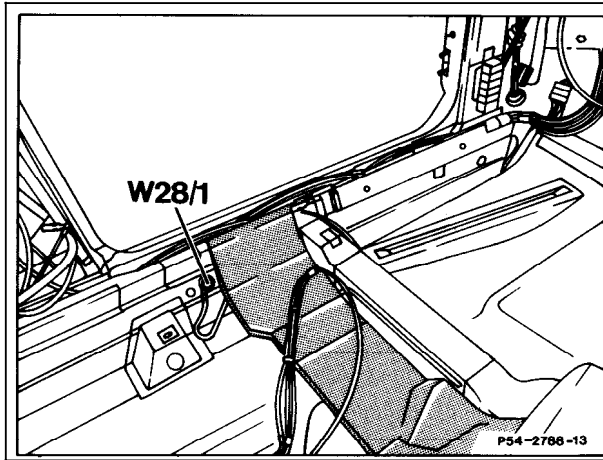


Figure 4

P54-2788-13

W28/1 Ground (inside left rocker panel)