## Electrical Test Program - Test

| $\Rightarrow$ | 㒔 | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.0 |  | Fore/aft switch group (S91/2s1, S92/2s1) with memory Resistance | (5) <br> (5) | Disconnect connector (5) from N69/1 or N69/2. <br> S91/2s1 or S92/2s1: <br> Pressed forward <br> S91/2s1 or S92/2s1: <br> Pressed aft | approx. $43 \Omega$ <br> approx. $16 \Omega$ | Wiring, S91/2 or S92/2 |

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| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3.0 |  | Fore/aft motor (M27m1 or M28m1) |  | Disconnect connectors 1 and 5 from N32/1 or N32/2. <br> $\triangle$ CAUTION! Injury hazard due to crushing! Bridge sockets 1 and 2 with fused jumper wire 124589376300 | Motor (M27m1, M28m1) runs. | Wiring, M27m1 or M28m1 |
| 4.0 |  | Front raise/lower switch (S91/2s3, S92/2s3) <br> Resistance |  | Disconnect connector (5) from N69/1, N69/2. <br> S91/2s3 or S92/2s3: <br> Press raise <br> S91/2s3 or S92/2s3: <br> Press lower | approx. $43 \Omega$ <br> approx. $16 \Omega$ | Wiring, S91/2 or S92/2 |

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| $\Rightarrow$ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6.0 |  | Front raise/lower motor (M27m3 or M28m3) | $\begin{gathered} \mathrm{N} 32 / 1 \\ \mathrm{~N} 32 / 2 \\ 3-\mathrm{C}=-1 \end{gathered}$ <br> (1) <br> (6) $\begin{equation*} 11-(-\rightarrow) \quad-2 \tag{6} \end{equation*}$ <br> (1) | Disconnect connectors 1 and 6 from N32/1 or N32/2 $\square$ CAUTION! <br> Injury hazard due to crushing! <br> Bridge sockets 3 and 1 with fused jumper wire $124589376300$ | Motor (M27m3, M28m3) runs. | Wiring, <br> M27m3, M28m3 |
| 7.0 |  | Rear raise/lower switch (S91/2s2, S92/2s2) <br> Resistance | (5) <br> (5) | Disconnect connector (5) from N69/1, N69/2 <br> S91/2s2 or S92/2s2: <br> Press raise <br> S91/2s2 or S92/2s2: <br> Press lower | approx. $169 \Omega$ <br> approx. $75 \Omega$ | Wiring, S91/2 or S92/2 |

## Electrical Test Program - Test

| $\Rightarrow$ | 20 | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8.0 |  | Raise/lower motor (M27m2 or M28m2) Voltage supply <br> Hall-sensor <br> Voltage supply <br> Hall-sensor | (4) <br> (4) | Connector 1 on N32/1, N32/2 connected. Connector 4 disconnected from N32/1, N32/2 <br> Raise/lower switch (S91/2s3, S92/2s3) pressed to raise. <br> Raise/lower switch (S91/2s3, S92/2s3) pressed to lower. <br> Connector 4 connected to N32/1, N32/2. Take reading at socket with connector 4 connected. | $<1 \mathrm{~V}$ <br> 11-14V for approx. 1 sec. <br> -11 to - 14 V for approx. 1 sec. $11-14 \mathrm{~V}$ <br> $7.7-8.8$ V <br> or <br> 11.3-12.7 V | Wiring, N32/1, N32/2 <br> N32/1, N32/2 <br> Wiring, M27m2, M28m2 |

## Electrical Test Program - Test

| $\Rightarrow$ | 躅 | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 9.0 |  | Front raise/lower motor (M27m2 or M28m2) |  | Disconnect connectors 1 and 4 from N32/1 or N32/2 $\square$ CAUTION! <br> Injury hazard due to crushing! <br> Bridge sockets 3 and 1 with fused jumper wire $124589376300$ | Motor (M27m2, M28m2) runs. | Wiring, M27m2 or M28m2 |
| 10.0 |  | Backrest/fore (S91/2s5, S92/2s5) <br> Resistance |  | Disconnect connector (5) from N69/1, N69/2 <br> S91/2s5 or S92/2s5: <br> Pressed foreward <br> S91/2s5 or S92/2s5: <br> Pressed aft | approx. $43 \Omega$ <br> approx. $16 \Omega$ | Wiring, S91/2 or S92/2 |

Electrical Test Program - Test


Electrical Test Program - Test

| $\Rightarrow$ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12.0 |  | Backrest fore/aft motor (M27m5 or M28m5) | (7) <br> (1) $\begin{equation*} 2-\quad(-\rightarrow \quad)-11 \tag{1} \end{equation*}$ <br> (7) | Disconnect connectors 1 and 7 from N32/1 or N32/2. <br> Backrest to verical position. <br> 4. <br> CAUTION! <br> Injury hazard due to crushing! <br> Bridge sockets 4 and 3 with fused jumper wire 124589376300 | Motor (M27m5, M28m5) runs. | Wiring, <br> M27m5 or M28m5 |
| 13.0 |  | Front raise/lower switch (S91/2s4, S92/2s4) <br> Resistance | (5) <br> (5) | Disconnect connector (5) from N69/1, N69/2. <br> S91/2s4 or S92/2s4: <br> Pressed raise <br> S91/2s4 or S92/2s4: <br> Pressed lower | approx. $170 \Omega$ <br> approx. $75 \Omega$ | Wiring, S91/2 or S92/2 |

Electrical Test Program - Test


Electrical Test Program - Test

| $\Rightarrow$ |  | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 15.0 |  | Head restraint raise/lower motor (M27m4 or M28m4) |  | Disconnect connector (1 and 7) from N32/1 or N32/2. $\qquad$ CAUTION! <br> Injury hazard due to crushing! <br> Bridge sockets 1 and 3 with fused jumper wire 124589376300 | Motor (M27m4, M28m4) runs. | Wiring, M27m4 or M28m4 |
| 16.0 |  | Backrest unlocking (M27m8 or M28m8) (Motor) (Model 208 only) | (8) <br> (8) | Ignition: OFF. <br> Backrest locked in upright position, Take reading at connector <br> S91/3: <br> Activated <br> S91/3: <br> Not activated | $11-14 \mathrm{~V}$ for approx. 4 secs. $<1 \mathrm{~V}$ | Wiring, $\Rightarrow 19.0$ <br> M27m8 or M28m8 |

Electrical Test Program - Test

| $\Rightarrow$ | 㒔 | Test scope | Test connection | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 17.0 |  | Left front door ESA switch group (S91/2, S92/2) <br> Resistance |  | Disconnect connector (5) from N69/1, N69/2. <br> Button 1: <br> Rest position <br> Press button: <br> Button 2: <br> Rest position <br> Press button: <br> Button 3: <br> Rest position <br> Press button: <br> Green button: <br> Rest position <br> Press button: | $>20 \mathrm{~K} \Omega$ <br> approx. $330 \Omega$ $>20 \mathrm{~K} \Omega$ <br> approx. $330 \Omega$ <br> $>20 \mathrm{~K} \Omega$ <br> approx. $169 \Omega$ <br> $>20 \mathrm{~K} \Omega$ <br> approx. $330 \Omega$ | Wiring, S91/2 or S92/2 |

## Electrical Test Program－Test

| $\Rightarrow$ | $0 \text { 風䛛 }$ | Test scope | Test connection | Test condition | Nominal value | Possible cause／Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 18.0 |  | Left／right front door ESA switch group with memory （S91／2，S92／2） <br> Voltage supply |  | Parking lights：ON | $9-13 \mathrm{~V}$ | N69／1，N69／2 |
| 19.0 |  | Left front seatback release microswitch （S91／3，S92／3） <br> （Model 208 up to 6／98 only） | （8） <br> （8） | Disconnect connector 1 from N32／1，N32／2 <br> Backrest： <br> Locked <br> Unlocked | $\begin{aligned} & >20 \mathrm{~K} \Omega \\ & <1 \mathrm{~K} \Omega \end{aligned}$ | Wiring， S91／3，S92／3 |
| 20.0 |  | Left／right front seatback release microswitch （S91／3，S92／3）with left／right front hibernation microswitch（S91／1s2， S92／1s2） <br> Resistance test of switching circuit （Model 208 as of 06／98 only） | （8） <br> （8） | Ignition：OFF <br> Disconnect connector 1 from N32／1，N32／2 <br> Backrest： <br> Vertical（locked） <br> Pull on unlock lever of seatback，seatback remains in vertical position． | $>20 \mathrm{~K} \Omega$ $<1 \mathrm{~K} \Omega$ | Wiring， S91／3，S92／3 <br> If values are OK； $\Rightarrow 20.1$ |

## Electrical Test Program - Test

| $\Rightarrow$ |  | Test scope | Test | ection |  | Test condition | Nominal value | Possible cause/Remedy |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 20.1 |  | Left/right front seatback release microswitch (S91/3, S92/3) with left/right front hibernation microswitch (S91/1s2, S92/1s2) <br> Resistance test of switching circuit | $2-$ <br> (8) | $\begin{gathered} \mathrm{N} 69 / 1 \\ \mathrm{~N} 69 / 2 \\ -(\underline{\mathrm{V}}+ \pm \end{gathered}$ | $\text { ) } 6$ <br> (8) | Ignition: OFF <br> Tilt backrest forward approx. 20 degrees. | $<1 \Omega$ | S91/1s2, S92/1s2 |
| 21.0 |  | Left/right front seatback inclination microswitch (S91/1, S92/1) <br> (Model 208 only) | $1-$ <br> (9) | $\begin{gathered} \mathrm{N} 32 / 1 \\ \text { N32/2 } \\ -\Omega+{ }^{+} \end{gathered}$ | ) - 2 <br> (9) | Disconnect connector 1 from N32/1, N32/2 <br> Backrest: <br> Locked (vertical): <br> Tilted forward: | $\begin{aligned} & >20 \mathrm{~K} \Omega \\ & <1 \mathrm{~K} \Omega \end{aligned}$ | Wiring, S91/1, S92/1 |

