

### Pneumatic Test Program – Preparation for Test

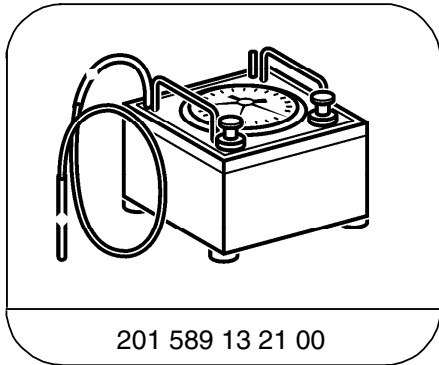
Preliminary work:

Test automatic A/C vacuum system for leaks ..... SMS Job no. 83 – 620

- Disconnect and plug connection 5 (Y11 – switchover valve block) from the vacuum distribution block (36).
- Connect vacuum/pressure tester to the disconnected pneumatic line.
- Refer to the respective vacuum diagram in 33 depending upon the indicated code in the left display window (from 13).
- Permissible leakage of the actuators with pneumatic lines at 400 mbar vacuum per minute is 30 mbar.

Electrical Test Program – Preparation for Test

Special Tools



Tester

Conventional tools, test equipment

Description	Brand, model, etc.
Plug	000 987 29 45
Connector	129 800 95 15