


5.2 Models 124.034/036, 129.063/067/076, 140

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Diagnosis - Function Test

Test step/Test sequence	Test condition	Nominal value	Possible cause/Remedy ¹⁾
⇒ 1.0 Brake torque control circuit	Lift rear of vehicle so both rear wheels of vehicle can move freely. Secure vehicle properly. Engine: at Idle TR "D" Accelerator pedal at WOT  If ASR does not engage, accelerator pedal in CTP (release accelerator pedal)	The rear wheels are noticeably braked, simultaneously the ABS/ASR hydraulic unit high-pressure/return pump can be heard. Engine speed is reduced to 1000 rpm.	23, 33, DM, Engines, Vol. 3, section 6.2 – 6.4.

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Diagnostic Trouble Code (DTC) Memory

Preparation for DTC Readout

1. Connect impulse counter scan tool or Hand-Held Tester (HHT) to data link connector (X11/4) according to connection diagram (see section 0).

Note:

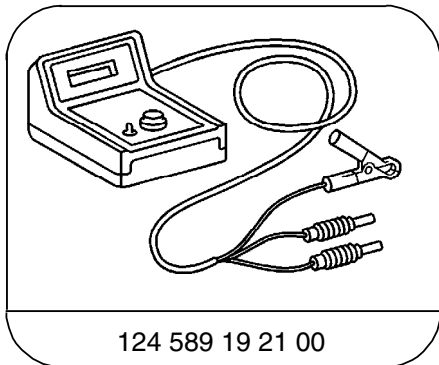
Connect yellow wire from impulse counter scan tool to:

ABS/ASR control module (N30/1)	socket 6
BM (N16/1)	socket 8
SPS control module (N49/1)	socket 12
ADS control module (N51)	socket 11
TCM (N15/1)	socket 10
EA/CC/ISC control module (N4/1)	socket 7

Engine (N3/4), LH-SFI (N3/1) or	
Right LH-SFI control module (N3/3)	socket 4
Left LH-SFI control module (N3/2)	socket 5
DI (N1/3) or Right DI control module (N1/5)	socket 17
Left DI control module (N1/4)	socket 18

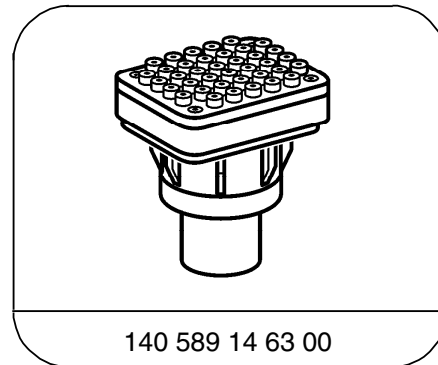
2. Ignition: **ON**
3. Read out DTC's for control modules listed.

Special Tools



124 589 19 21 00

Pulse counter



140 589 14 63 00


Adapter

Equipment

Hand-Held Tester (HHT)



See S.I. in groups 58 and 99.

Diagnosis - Diagnostic Trouble Code (DTC) Memory

Diagnostic trouble code (DTC) 	Possible cause	Test step/Remedy ¹⁾
1 -	No fault in system.	In case of complaint: 23 and 33 (entire test)
2 002	Left front axle VSS sensor (L6/1), open circuit	23⇒ 14.0
3 003	Right front axle VSS sensor (L6/2), open circuit	23⇒ 16.0
4 004	Left rear axle VSS sensor (L6/3), open circuit	23⇒ 18.0
5 005	Right rear axle VSS sensor (L6/4), open circuit	23⇒ 20.0
6 006	ABS/ASR hydraulic unit, left front axle solenoid valve (A7/3y1)	23⇒ 23.0
7 007	ABS/ASR hydraulic unit, right front axle solenoid valve (A7/3y2)	23⇒ 24.0
8 008	ABS/ASR hydraulic unit, left rear axle solenoid valve (A7/3y3)	23⇒ 25.0
9 009	ABS/ASR hydraulic unit, right rear axle solenoid valve (A7/3y4)	23⇒ 26.0
10 010	ABS/ASR hydraulic unit, high-pressure/return pump relay (A7/3k2), ABS/ASR hydraulic unit, high-pressure/return pump (A7/3m1)	23⇒ 8.0 23⇒ 2.0
11 011	ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1)	23⇒ 7.0
Models 124.036 (02/92 →), 129.076, 140.04/05/07		
12 012	Master brake cylinder switchover valve (Y61)	23⇒ 9.0
13 013	Stop lamp switch (S9/1)	23⇒ 10.0

1) Observe Preparation for Test, see 22.

Diagnosis - Diagnostic Trouble Code (DTC) Memory



Diagnostic trouble code (DTC)  	Possible cause	Test step/Remedy ¹⁾
Model 124.036 (02/93 →), 129.076, 140.04/04/07 14 014	ABS lateral acceleration sensor (B24/2), open circuit	23⇒ 13.0
15 015	ABS/ASR control module (N30/1)	Replace N30/1
16 016	Vehicle speed signal (VSS) (L6/1, L6/2, L6/3, L6/4), implausible ^{2) 3)}	23⇒ 14.0 23⇒ 16.0 23⇒ 18.0 23⇒ 20.0 Visually inspect
17 017	Battery voltage too low	23⇒ 1.0
20 020	ABS/ASR hydraulic unit, switchover/solenoid valve (A7/3y5)	23⇒ 27.0
21 021	ABS/ASR hydraulic unit, pressure switch (A7/3s1), charge	23⇒ 1.0, 2.0 23⇒ 22.0
22 022	ABS/ASR hydraulic unit, pressure switch (A7/3s1), leakage	23⇒ 1.0, 2.0 23⇒ 22.0
23 023	ABS/ASR hydraulic unit, pressure switch (A7/3s1), hydraulic	23⇒ 1.0, 2.0 23⇒ 22.0

1) Observe Preparation for Test, see 22.

2) Rotor with incorrect tooth count, dirt accumulation on or damaged rotor, incorrect rear axle ratio, wrong wheel or tire size.

3) If DTC appears only after repair work, it was caused by applying the brakes or driving vehicle on a dynamometer, erase DTC.


Diagnosis - Diagnostic Trouble Code (DTC) Memory

Diagnostic trouble code (DTC)  	Possible cause	Test step/Remedy ¹⁾
24 024	ASR charging pump (M15)	Wiring, 33⇒ 1.0, 2.0
25 025	Left front axle VSS sensor (L6/1), implausible ²⁾	23⇒ 14.0 Visually inspect.
26 026	Right front axle VSS sensor (L6/2), implausible ²⁾	23⇒ 16.0 Visually inspect.
27 027	Left rear axle VSS sensor (L6/3), implausible ²⁾	23⇒ 18.0 Visually inspect.
28 028	Right rear axle VSS sensor (L6/4), implausible ²⁾	23⇒ 20.0 Visually inspect.
Model 124.036 (02/93 →), 129.076, 140.04/04/07 29 029	ABS lateral acceleration sensor (B24/2), implausible	23⇒ 13.0
30 030	CAN data bus to EA/CC/ISC control module (N4/1), interrupted	23⇒ 28.0 Read out DTC for N4/1: see DM, Engines, Vol. 2, sections 6.2 or 6.3 11

1) Observe Preparation for Test, see 22.

2) Rotor with incorrect tooth count, dirt accumulation on or damaged rotor, incorrect rear axle ratio, wrong wheel or tire size.

Diagnosis - Diagnostic Trouble Code (DTC) Memory

Diagnostic trouble code (DTC) 	Possible cause	Test step/Remedy ¹⁾
31 031	CAN data bus to LH-SFI control module (N3/1), Left LH-SFI control module (N3/2), Right LH-SFI control module (N3/3), or Engine control module (N 3/4), interrupted	23⇒ 28.0 Read out DTC for N3/1, N3/2, N3/3, N3/4: see DM, Engines, Vol. 2, sections 1.1, 3.1 or 3.2 11
32 032	CAN data bus to DI control module (N1/3), Left DI control module (N1/4), Right DI control module (N1/5), interrupted	23⇒ 28.0 Read out DTC for N1/3, N1/4, N1/5: see DM, Engines, Vol. 2 sections 5.2 or 5.3 11
33 033	CAN data bus, interrupted	23⇒ 28.0 Read out DTC for N4/1: see DM, Engines, Vol. 2, sections 6.2 or 6.3 11 Read out DTC for N1/3, N1/4, N1/5: see DM, Engines, Vol. 2 sections 5.2 or 5.3 11 Read out DTC for N3/1, N3/2, N3/3, N3/4: see DM, Engines, Vol. 2, sections 1.1, 3.1 or 3.2 11 Read out DTC for N15/1: see DM, Chassis & Drivetrain, Vol. 1 section 2.2 12

¹⁾ Observe Preparation for Test, see 22.

Diagnosis - Complaint Related Diagnostic Chart

Complaint/Problem	Possible cause	Test step/Remedy ¹⁾
ASR MIL (A1e22) or ABS MIL (A1e17) comes on while engine is running		12, Base module 1.1 11
ASR MIL (A1e22) or ABS MIL (A1e17) comes on while driving and stays on		12
ASR MIL (A1e22) or ABS MIL (A1e17) intermittently comes on while driving	Voltage supply less than 11 V, too many electrical consumers on	Test generator (G2), 12
ABS MIL (A1e17) does not come on with Ignition: ON		23 ⇒ 2.0
ASR MIL (A1e22) does not come on with Ignition: ON		23 ⇒ 3.0
ASR MIL (A1e22) comes on while engine is running, DTC 21 in memory		Hydraulic Test 33 ⇒ 1.0, 2.0 23 ⇒ 2.0
ABS MIL (A1e17) comes on while engine is running, after applying brakes or on a dynamometer	VSS implausible due to different VSS from front and rear axle	12

¹⁾ Observe Preparation for Test, see 22.

Electrical Test Program - Component Locations

Electrical Components on Front Axle and in Engine Compartment

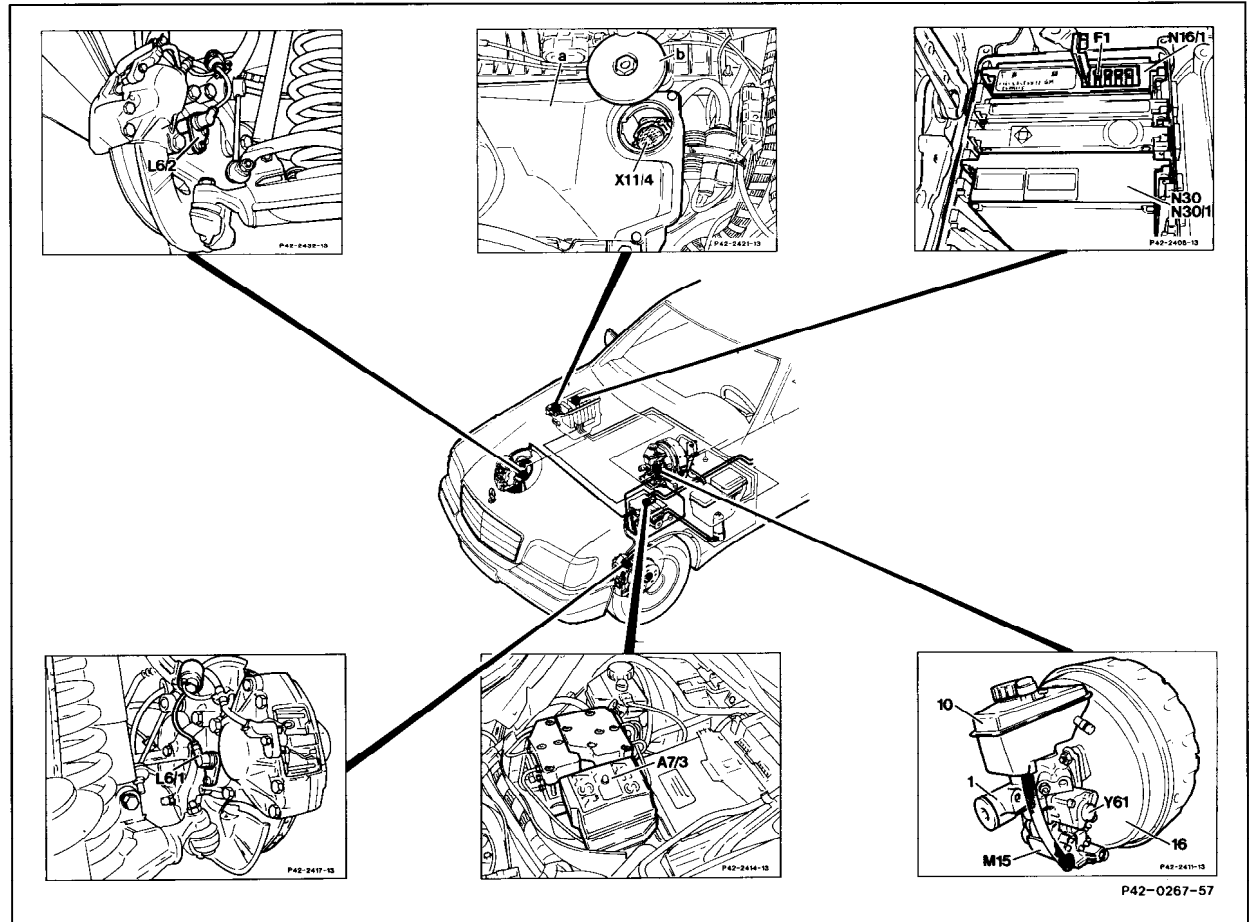


Figure 1

- A7/3 ABS/ASR hydraulic unit
- L6/1 Left front axle VSS sensor
- L6/2 Right front axle VSS sensor
- M15 ASR charging pump
- N16/1 Base module (BM)
- N30/1 ABS/ASR control module
- X11/4 Data link connector (DTC readout)
- Y61 Master brake cylinder switchover valve

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Electrical Test Program - Component Locations

Electrical Components on the Rear Axle and in Passenger Compartment

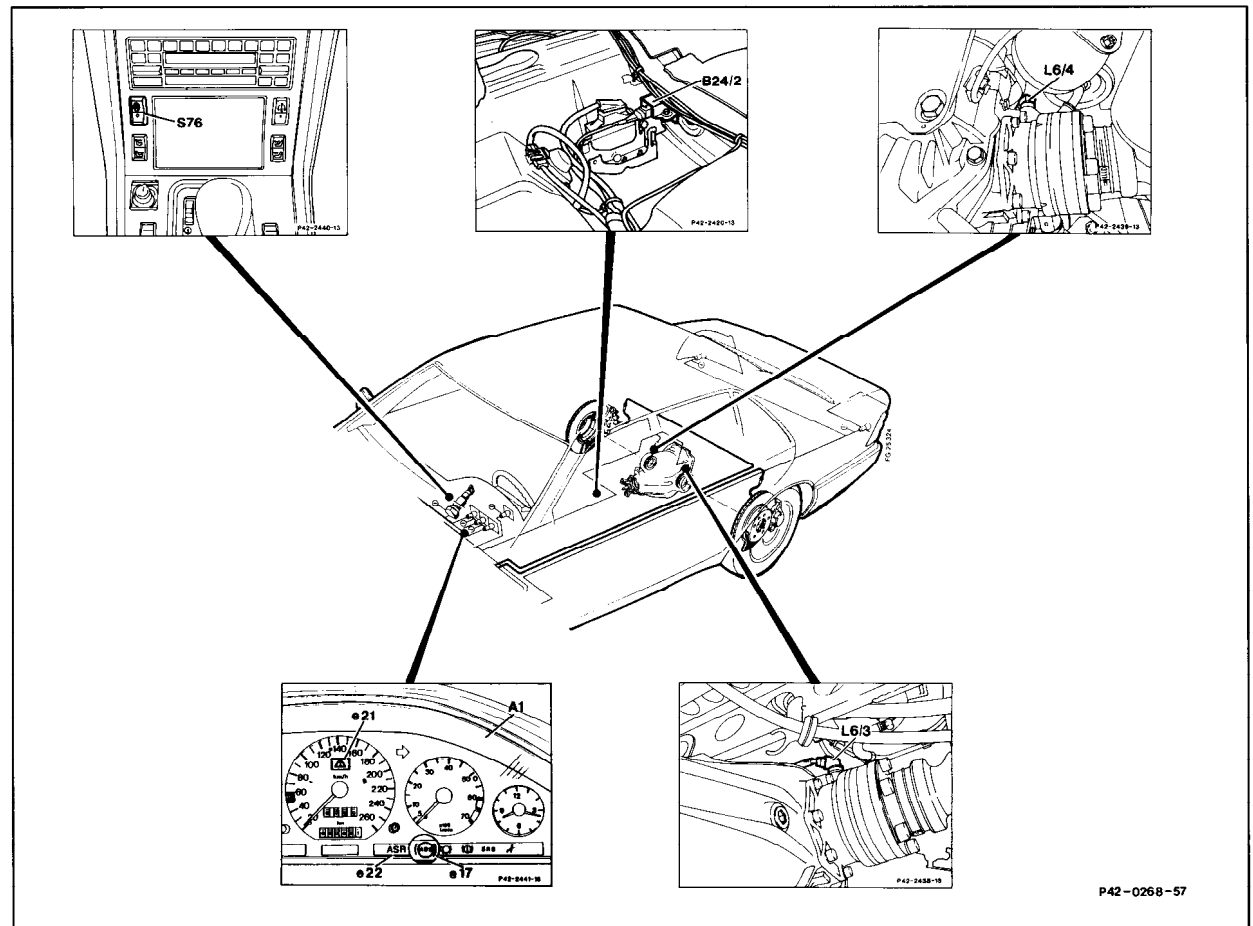


Figure 2

- A1 Instrument cluster
- A1e17 ABS MIL
- A1e21 ASR warning lamp
- A1e22 ASR MIL
- B24/2 ASR lateral acceleration sensor
- L6/3 Left rear axle VSS sensor
- L6/4 Right rear axle VSS sensor

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5.2 Acceleration Slip Regulation (ASR)

Models 124.034/036, 129.063/067/076, 140

Electrical Test Program - Preparation for Test

1. Ignition: **OFF**
2. Disconnect ABS/ASR control module (N30/1).
3. Connect socket box (050) with contact module 2 (072) and contact box (070) according to connection diagram.

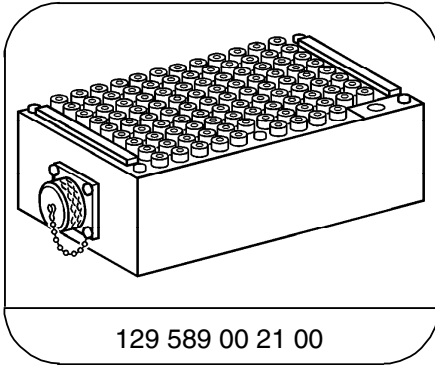
Electrical wiring diagrams :

Electrical Troubleshooting Manual, Model 124

Electrical Troubleshooting Manual, Model 129

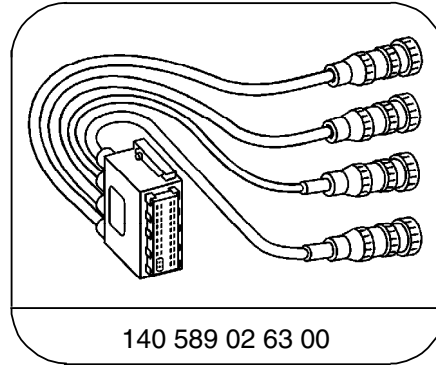
Electrical Troubleshooting Manual, Model 140.

Special Tools



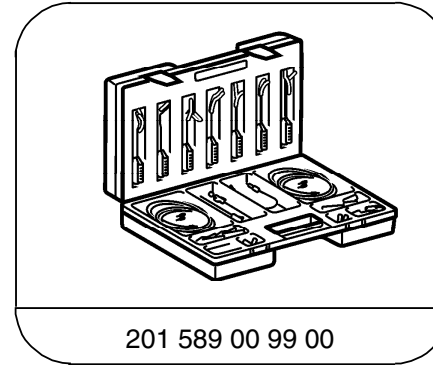
129 589 00 21 00

126-pin socket box



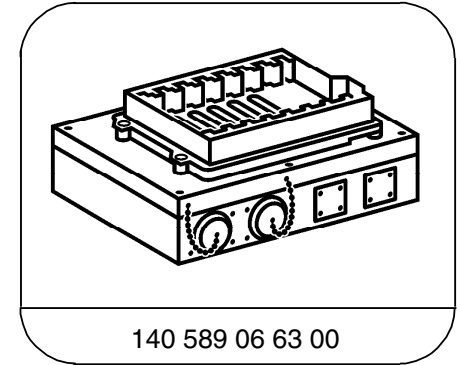
140 589 02 63 00

Contacting module 2



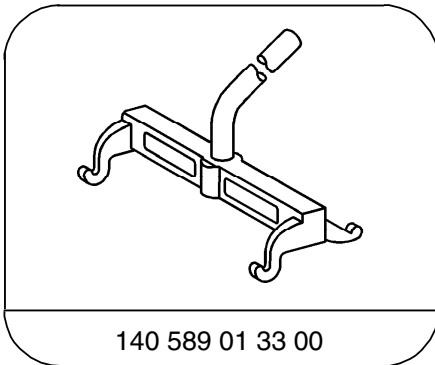
201 589 00 99 00

Electrical connecting set



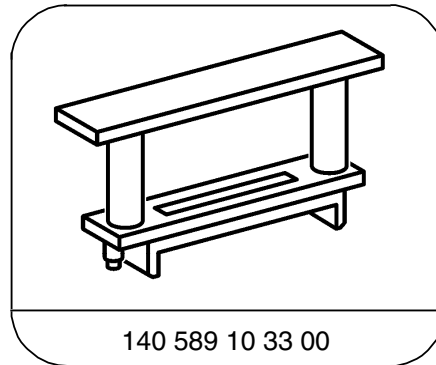
140 589 06 63 00

Contacting box



140 589 01 33 00

Mounting lever



140 589 10 33 00

Spacer

Equipment

Digital multimeter ¹⁾

Fluke model 23, 83, 85, 87

¹⁾ Available through the MBUSA Standard Equipment Program.

Electrical Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 124

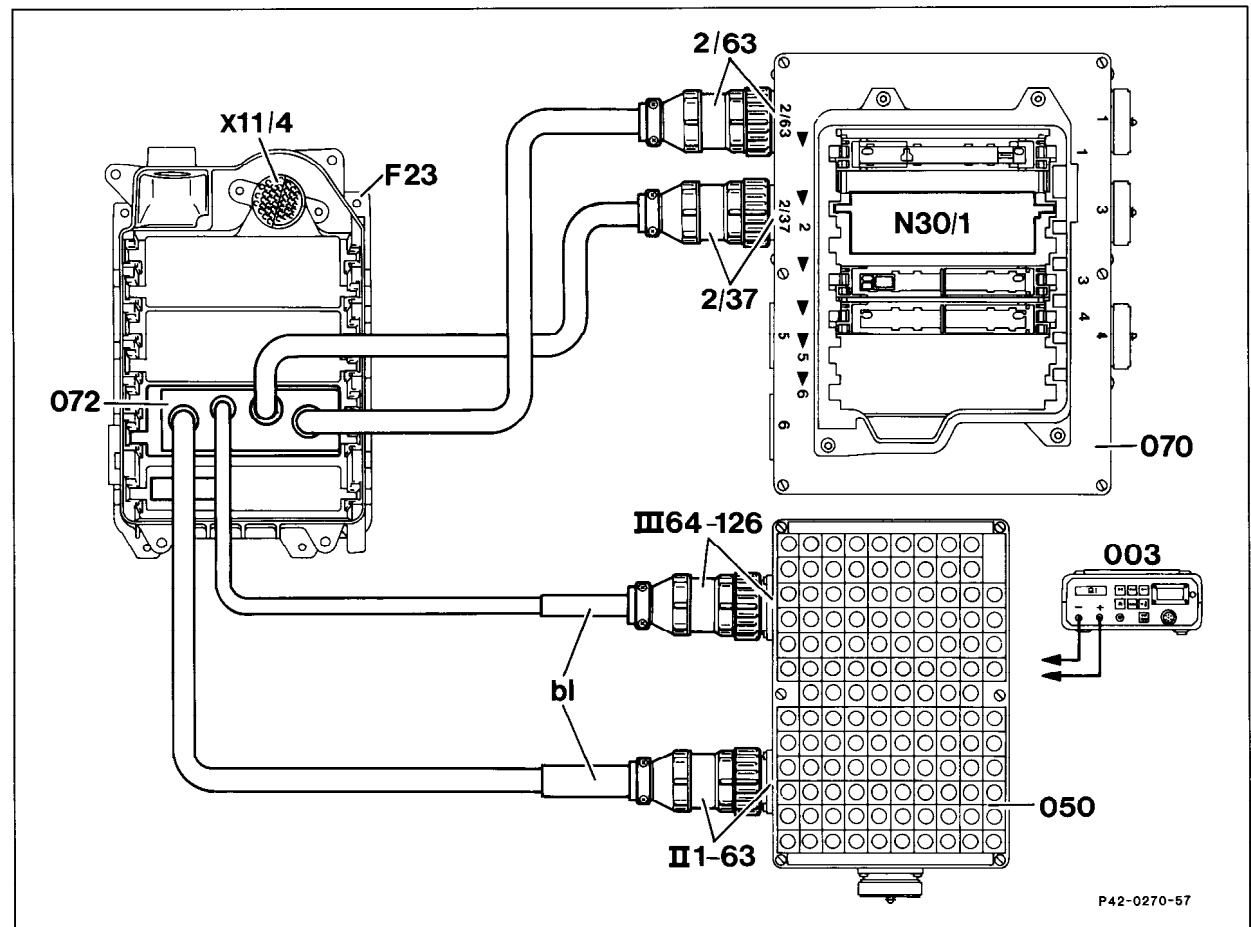


Figure 1

- 003 Digital multimeter
- 050 Socket box, (126-pole)
- 070 Contact box
- 072 Contact module 2
- F23 Module box
- N30/1 ABS/ASR control module
- X11/4 Data link connector
- bl blue

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Electrical Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 129

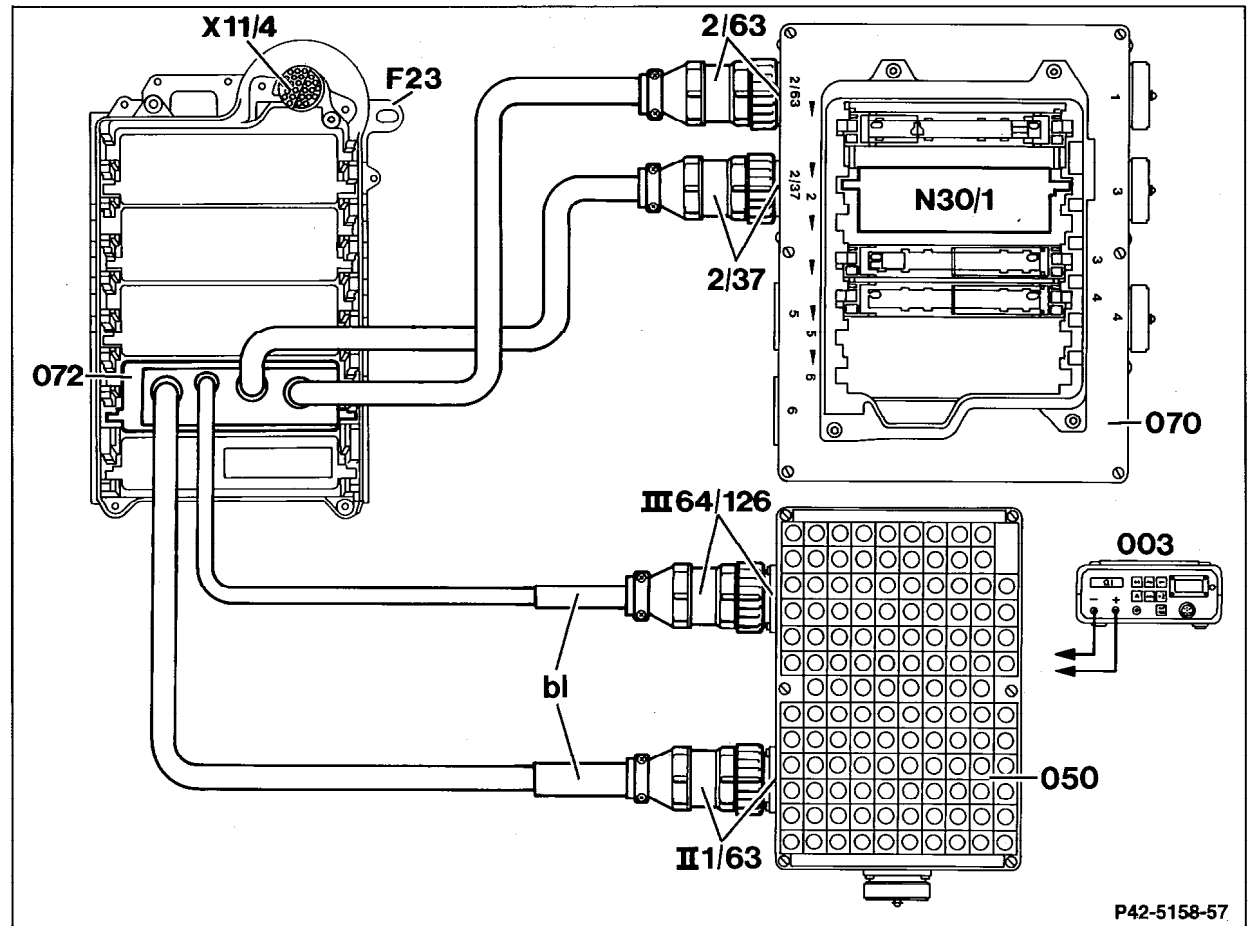


Figure 2

- 003 Digital multimeter
- 050 Socket box, (126-pole)
- 070 Contact box
- 072 Contact module 2
- F23 Module box
- N30/1 ABS/ASR control module
- X11/4 Data link connector
- bl blue

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Electrical Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 140 with LH-SFI

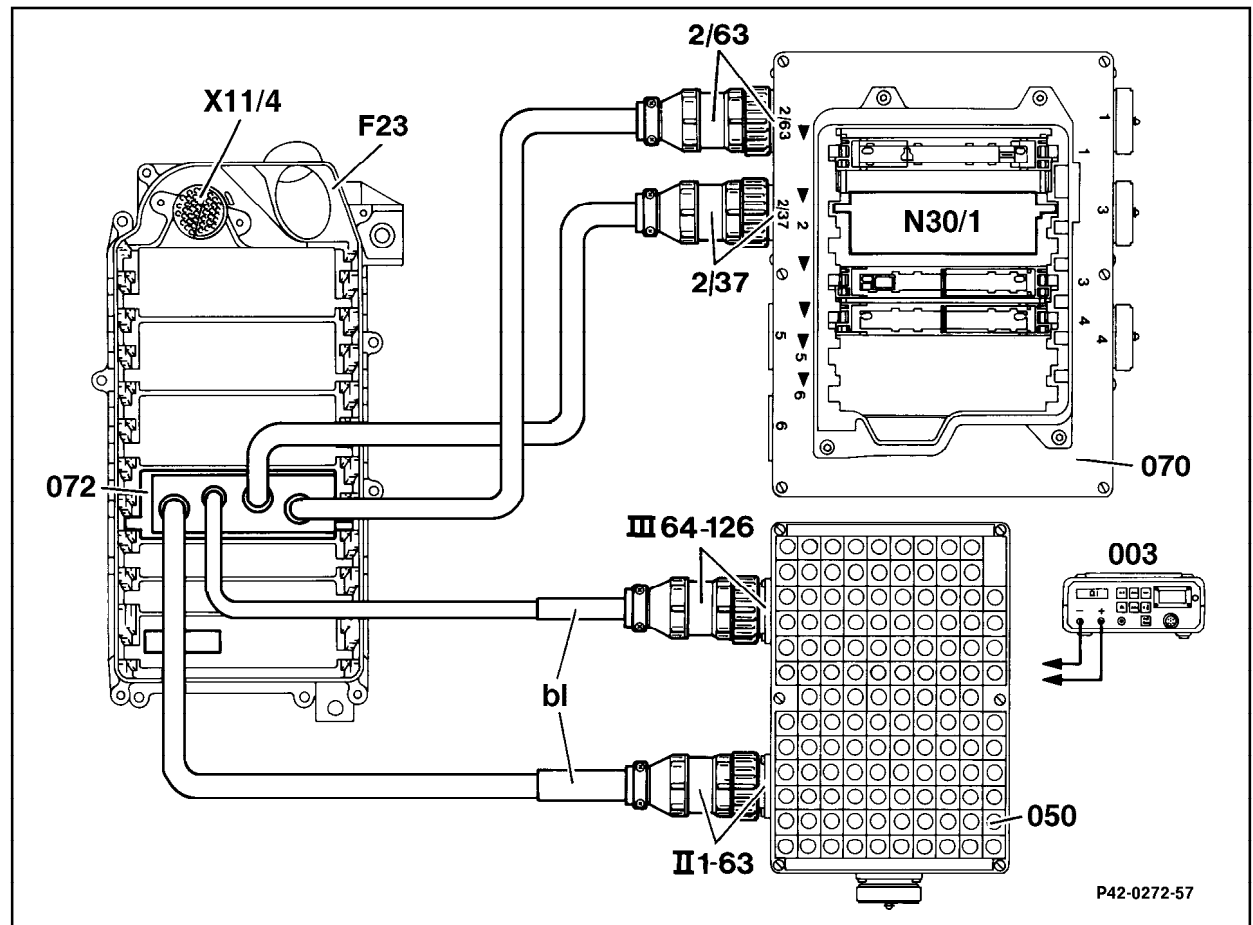


Figure 3

- 003 Digital multimeter
- 050 Socket box, (126-pole)
- 070 Contact box
- 072 Contact module 2
- F23 Module box
- N30/1 ABS/ASR control module
- X11/4 Data link connector
- bl blue

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Electrical Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 140 with HFM-SFI

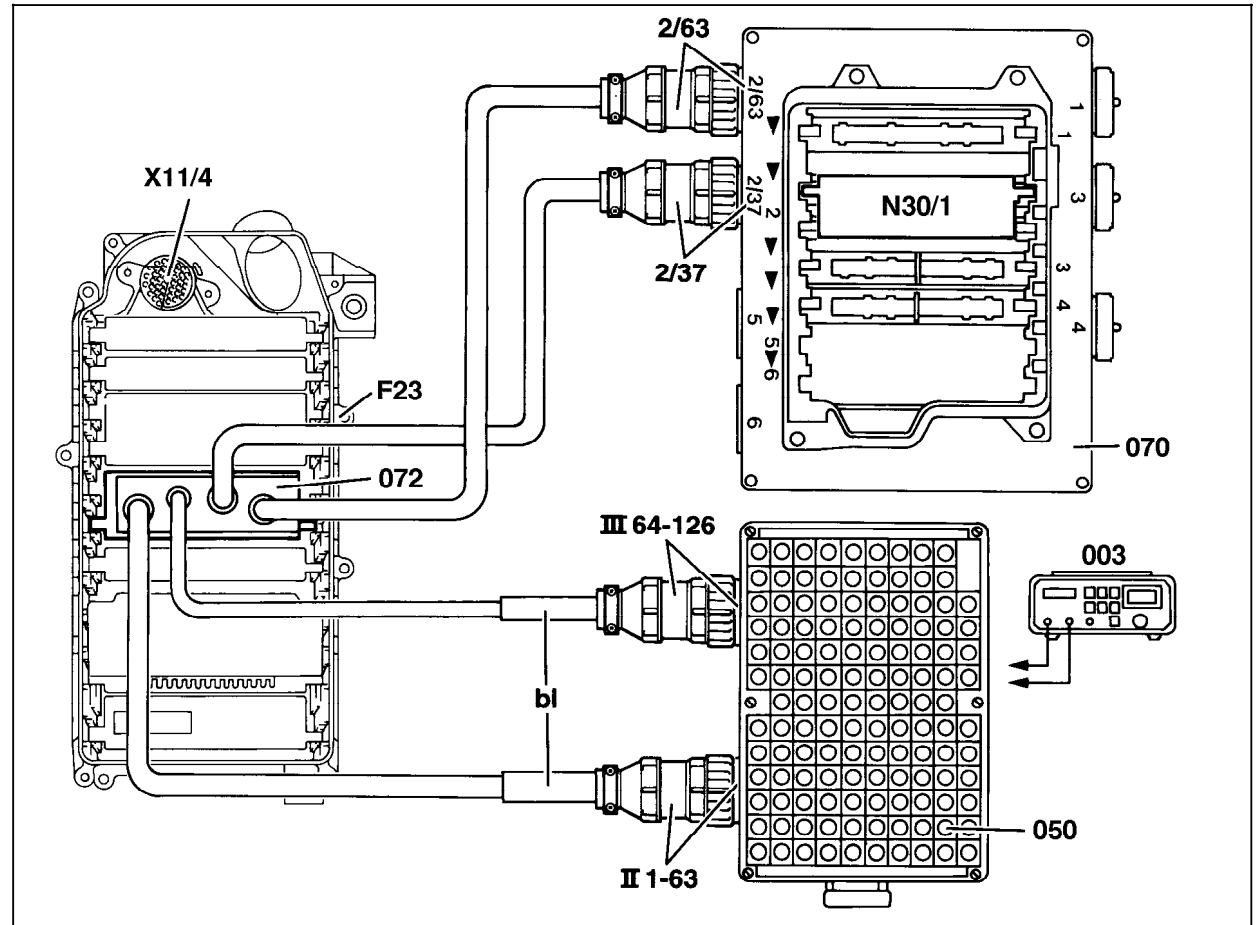


Figure 4


- 003 Digital multimeter
- 050 Socket box, (126-pole)
- 070 Contact box
- 072 Contact module 2
- F23 Module box
- N30/1 ABS/ASR control module
- X11/4 Data link connector
- bl blue

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Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 1.0	ABS/ASR control module (N30/1) Voltage supply Circuit 87	<p>N30/1</p> <p>32 —(←(V)→)— 68 (2.32) (1.27)</p> <p>25 —(←(V)→)— 68 (2.25) (1.27)</p> <p>40 —(←(V)→)— 68 (2.40) (1.27)</p>	Ignition: ON	11– 14 V	⇒ 1.1
⇒ 1.1	Voltage supply from base module (BM) (N16/1)	<p>N30/1</p> <p>W16 W16/1 ←(V)→)— 68 W27 (1.27)</p>	Ignition: ON	11 – 14 V	Fuse (F1) in N16/1, 1.1 or 1.2 23, Wiring, ⇒ 1.2.

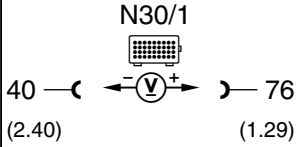
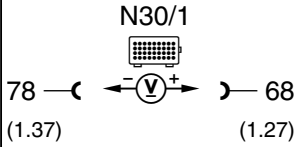
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 1.2	Ground wire	<p style="text-align: right;">N30/1 </p> <p>Model 124</p> <p>W27 ←\ominus→ 32 (1.32)</p> <p>W16 ←\ominus→ 25 (2.25)</p> <p>W16 ←\ominus→ 40 (2.40)</p> <p>Model 129</p> <p>W27 ←\ominus→ 32 (1.32)</p> <p>W27 ←\ominus→ 25 (2.25)</p> <p>W27 ←\ominus→ 40 (2.40)</p> <p>Model 140</p> <p>W16/1 ←\ominus→ 32 (1.32)</p> <p>W16/1 ←\ominus→ 25 (2.25)</p> <p>W16/1 ←\ominus→ 40 (2.40)</p>	Ignition: OFF	< 1 Ω	<p>Wiring,</p> <p>Model 124 Ground (W16), Ground (W27).</p> <p>Model 129 Ground (W27).</p> <p>Model 140 Ground (W16/1).</p>

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 2.0	ABS MIL (A1e17)	<p>N30/1</p> <p>40 —()— ◀ —(V)— ▶ —()— 76</p> <p>(2.40) (1.35)</p>	Ignition: ON Engine: at Idle	< 2 V A1e17: ON 10 – 14 V A1e17: OFF	A1e17, ⇒ 2.1 12, Wiring, N30/1.
⇒ 2.1	Diode in ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1)	—	Ignition: OFF Disconnect N30/1 from contact box. Ignition: ON Engine: at Idle	A1e17: ON A1e17: ON	Wiring, A7/3k1.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 3.0	ASR MIL (A1e22)	 <p>N30/1 40 —()— ◀ —(V)— ▶ —()— 76 (2.40) (1.29)</p>	Ignition: ON Engine: at Idle	< 2 V A1e22: ON 10 – 14 V A1e22: OFF	A1e22, ⇒ 3.1 12, Wiring, N30/1.
⇒ 3.1	Diode in ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1)	—	Ignition: OFF Disconnect N30/1 from contact box. Ignition: ON Engine: at Idle	A1e22: ON A1e22: ON	Wiring, A7/3k1.
⇒ 4.0	ASR warning lamp (A1e21)	 <p>N30/1 78 —()— ◀ —(V)— ▶ —()— 68 (1.37) (1.27)</p>	Ignition: ON Engine: at Idle	A1e21: ON 10 – 14 V A1e21: OFF < 2 V	Wiring, A1e21.


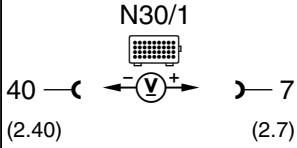
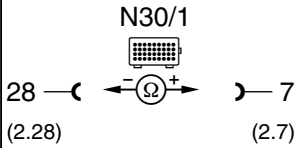

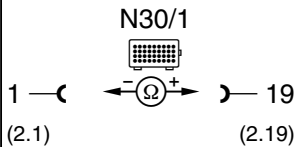
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 5.0	Diagnosis output	<p>N30/1 40 —()← ⊖ ⊕ → ()— 57 (2.40) (1.16)</p>	Ignition: ON	10 – 14 V	Wiring, N30/1.
⇒ 6.0	Circuit 61e voltage	<p>N30/1 40 —()← ⊖ ⊕ → ()— 66 (2.40) (1.25)</p>	Ignition: ON Engine: at Idle	< 1 V 11 – 14 V	Wiring, Generator (G2).
⇒ 7.0	ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1) Control Monitoring	<p>N30/1 27 —()← ⊖ ⊕ → ()— 7 (2.27) (2.7)</p> <p>N30/1 40 —()← ⊖ ⊕ → ()— 1 (2.40) (2.1) 40 —()← ⊖ ⊕ → ()— 21 (2.40) (2.21) 40 —()← ⊖ ⊕ → ()— 22 (2.40) (2.22)</p>	Ignition: ON	10 – 14 V 11 – 14 V	12, ⇒ 7.1.

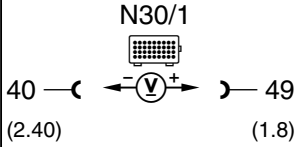
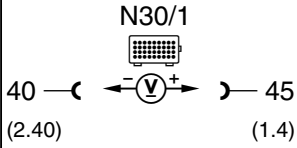
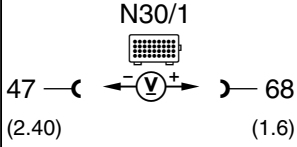
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 7.1	Voltage supply		Ignition: ON	11 – 14 V	Wiring, ⇒ 1.0, N30/1, ⇒ 7.2.
⇒ 7.2	Coil resistance		Ignition: OFF Disconnect N30/1 from contact box.	40 – 80 Ω	Wiring, A7/3k1, ⇒ 7.3
⇒ 7.3	Working contact		Ignition: OFF Disconnect N30/1 from contact box.	< 12 Ω	Wiring, A7/3k1.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 8.0	 ABS/ASR hydraulic unit, high-pressure/return pump relay (A7/3k2) Voltage supply		Ignition: ON	11 – 14 V	Wiring, ⇒ 8.1.
⇒ 8.1	Coil resistance		Ignition: OFF Disconnect N30/1 from contact box.	40 – 80 Ω	Wiring, A7/3k2.
⇒ 9.0	 Master brake cylinder switchover valve (Y61) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	7 – 8 Ω	Wiring, Y61.
Model 124.036 (02/93 →), 129.076, 140.04/05/07					

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 10.0	Stop lamp switch (S9/1) N.O. contact N.C. contact	 	Ignition: ON Brake pedal not depressed. Depress brake pedal.	< 1 V 11 – 14 V	Wiring, S9/1.
		Brake pedal not depressed. Depress brake pedal.	11 – 14 V < 1 V		
⇒ 11.0	Parking brake switch (S12)		Ignition: ON Apply parking brake. Engine: at Idle Parking brake not applied.	A1e7: ON < 1 V A1e7: OFF 11 – 14 V	Wiring, Parking brake indicator lamp (A1e7).

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 12.0	ASR snow chain switch (S76)	<p>N30/1 40 —()— ◀ —(V)▶ —()— 55 (2.40) (1.14)</p>	Engine: at Idle Press and hold switch S76 in ON position. Press and hold switch S76 in OFF position.	< 1 V S76 indicator: ON 11 – 14 V S76 indicator: OFF	Wiring, S76, N30/1.
⇒ 13.0 14 29 Model 124.036 (02/92 →), 129.076, 140.04/05/07	ABS lateral acceleration sensor (B24/2)	<p>N30/1 75 —()— ◀ —(V)▶ —()— 64 (1.34) (1.23)</p>	Ignition: ON	4.75 – 5.25 V	Wiring, B24/2, ⇒ 13.1.
	Voltage supply	<p>N30/1 75 —()— ◀ —(V)▶ —()— 42 (1.34) (1.1)</p>		2.35 – 2.65 V	
	Sensor signal at rest	<p>N30/1 75 —()— ◀ —(V)▶ —()— 42 (1.34) (1.1)</p>			
	Sensor signal dynamic	<p>N30/1 75 —()— ◀ —(V)▶ —()— 42 (1.34) (1.1)</p>	Strongly shake vehicle in lateral direction.	> 0.01 V ~ Value changes with movement	

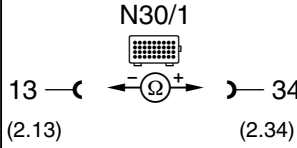
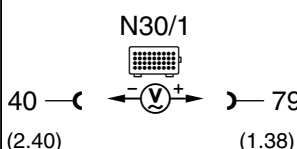
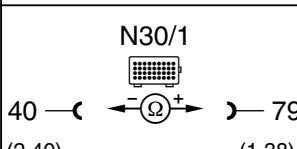
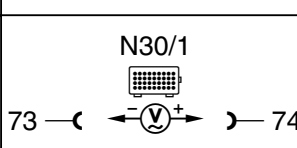
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 13.1	Voltage supply at sensor input	<p>N30/1 75 ← (1.34) — V —→ (1.23) 64</p>	Ignition: ON Remove connector from B24/2.	4.75 – 5.25 V	Wiring, N30/1.
⇒ 14.0	 Left front axle VSS sensor (L6/1)	<p>N30/1 10 ← (2.10) — V —→ (2.30) 30</p>	Raise front of vehicle Ignition: ON Rotate left front wheel.	> 0.1 V ~	⇒ 14.1, ⇒ 14.2.
⇒ 14.1	Insulation resistance	<p>N30/1 40 ← (2.40) — Ω —→ (2.30) 30</p>	Ignition: OFF Disconnect N30/1 from contact box.	> 20 kΩ	Wiring
⇒ 14.2	Internal resistance	<p>N30/1 10 ← (2.10) — Ω —→ (2.30) 30</p>	Ignition: OFF Disconnect N30/1 from contact box.	0.8 – 3.7 kΩ	Wiring, L6/1.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 15.0	Left front axle VSS sensor (L6/1) output		Raise front of vehicle. Ignition: ON Rotate left front wheel.	> 3 V ~	Wiring, ⇒ 14.0, ⇒ 15.1, N30/1.
⇒ 15.1	Load with control modules connected		Ignition: OFF Disconnect N30/1 from contact box.	> 5 kΩ	Wiring, Control modules (N4/1, N4/3, N10/2, N22 or A2, A2/3y) connected.
⇒ 16.0	Right front axle VSS sensor (L6/2)		Raise front of vehicle Ignition: ON Rotate left front wheel.	> 0.1 V ~	⇒ 16.1, ⇒ 16.2.
⇒ 16.1	Insulation resistance		Ignition: OFF Disconnect N30/1 from contact box.	> 20 kΩ	Wiring

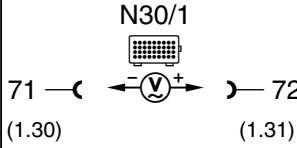
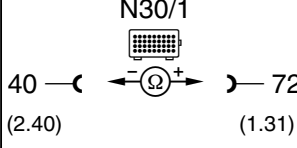
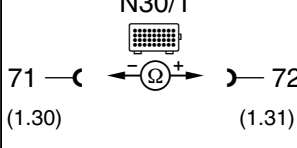
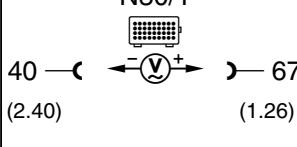
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 16.2	Internal resistance	<p>N30/1</p>  <p>13 —(2.13) —(2.34) 34</p>	Ignition: OFF Disconnect N30/1 from contact box.	0.8 – 3.7 kΩ	Wiring, L6/2.
⇒ 17.0	Right front axle VSS sensor (L6/2) output	<p>N30/1</p>  <p>40 —(2.40) —(1.38) 79</p>	Raise front of vehicle. Ignition: ON Rotate right front wheel.	> 3 V ~	Wiring, ⇒ 16.0, ⇒ 17.1, N30/1.
⇒ 17.1	Load with control modules connected	<p>N30/1</p>  <p>40 —(2.40) —(1.38) 79</p>	Ignition: OFF Disconnect N30/1 from contact box.	> 5 kΩ	Wiring, Control modules (N16/1, N51) connected.
⇒ 18.0	<p>4 16 27</p> Left rear axle VSS sensor (L6/3)	<p>N30/1</p>  <p>73 —(1.32) —(1.33) 74</p>	Raise rear of vehicle. Ignition: ON Rotate left rear wheel.	> 0.1 V ~	⇒ 18.1, ⇒ 18.2.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 18.1	Insulation resistance	<p>N30/1 40 —(2.40) ← Ω → (1.33) 74</p>	Ignition: OFF Disconnect N30/1 from contact box.	> 20 kΩ	Wiring.
⇒ 18.2	Internal resistance	<p>N30/1 73 —(1.32) ← Ω → (1.33) 74</p>	Ignition: OFF Disconnect N30/1 from contact box.	0.6 – 3.2 kΩ	Wiring, L6/3.
⇒ 19.0	Left rear axle VSS sensor (L6/3) output	<p>N30/1 40 —(2.40) ← V → (1.28) 69</p>	Raise rear of vehicle. Ignition: ON Rotate left rear wheel.	> 3 V ~	Wiring, ⇒ 18.0, ⇒ 19.1, N30/1.
⇒ 19.1	Load with control modules connected	<p>N30/1 40 —(2.40) ← Ω → (1.28) 69</p>	Ignition: OFF Disconnect N30/1 from contact box.	> 5 kΩ	Wiring, Control modules (N4/3, N49/1) connected.


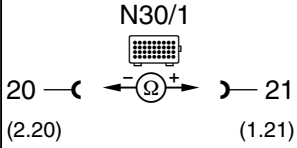

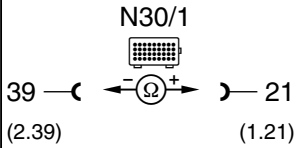

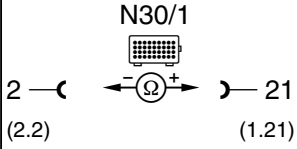

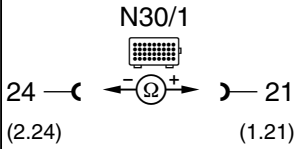

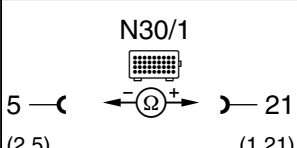
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 20.0 5 16 28	Rear axle VSS sensor (L6/4)	<p>N30/1</p>  <p>71 —()— ◀ —()— ▶ — 72 (1.30) (1.31)</p>	<p>Raise rear of vehicle. Ignition: ON Rotate right rear wheel.</p>	> 0.1 V ~	⇒ 20.1, ⇒ 20.2.
⇒ 20.1	Insulation resistance	<p>N30/1</p>  <p>40 —()— ◀ —()— ▶ — 72 (2.40) (1.31)</p>	<p>Ignition: OFF Disconnect N30/1 from contact box.</p>	> 20 kΩ	Wiring.
⇒ 20.2	Internal resistance	<p>N30/1</p>  <p>71 —()— ◀ —()— ▶ — 72 (1.30) (1.31)</p>	<p>Ignition: OFF Disconnect N30/1 from contact box.</p>	0.6 – 3.2 kΩ	Wiring, L6/4.
⇒ 21.0	Rear axle VSS sensor (L6/4) output	<p>N30/1</p>  <p>40 —()— ◀ —()— ▶ — 67 (2.40) (1.26)</p>	<p>Raise rear of vehicle. Ignition: ON Rotate right rear wheel.</p>	> 3 V ~	Wiring, ⇒ 20.0, ⇒ 21.1, N30/1.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 21.1	Load with control modules connected		Ignition: OFF Disconnect N30/1 from contact box.	> 5 kΩ	Wiring, Control modules (N4/3, N49/1) connected.
⇒ 22.0 21 22 23	ABS/ASR hydraulic unit, pressure switch (A7/3s1)		Engine: at Idle Pressure reservoir full Vent reservoir at connection "SP" for a maximum of two seconds.	9 – 14 V < 3 V	⇒ 22.1, 33 ⇒ 1.0, 2.0, Pressure reservoir is empty. Wiring, A7/3.
⇒ 22.1	Pressure switch		Ignition: ON Disconnect relay (A7/3k1) from hydraulic unit. Disconnect N30/1 from contact box. Pressure reservoir: Full Pressure reservoir: Empty	< 1.8 kΩ > 20 kΩ	Wiring, A7/3.

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 23.0	 ABS/ASR hydraulic unit, left front axle solenoid valve (A7/3y1) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	0.7 – 2.2 Ω	Wiring, A7/3.
⇒ 24.0	 ABS/ASR hydraulic unit, right front axle solenoid valve (A7/3y2) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	0.7 – 2.2 Ω	Wiring, A7/3.
⇒ 25.0	 ABS/ASR hydraulic unit, left rear axle solenoid valve (A7/3y3) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	0.7 – 2.2 Ω	Wiring, A7/3.
⇒ 26.0	 ABS/ASR hydraulic unit, right rear axle solenoid valve (A7/3y4) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	0.7 – 2.2 Ω	Wiring, A7/3.
⇒ 27.0	 ABS/ASR hydraulic unit, switchover/solenoid valve (A7/3y5) Internal resistance		Ignition: OFF Disconnect N30/1 from contact box.	1.8 – 3.0 Ω	Wiring, A7/3.

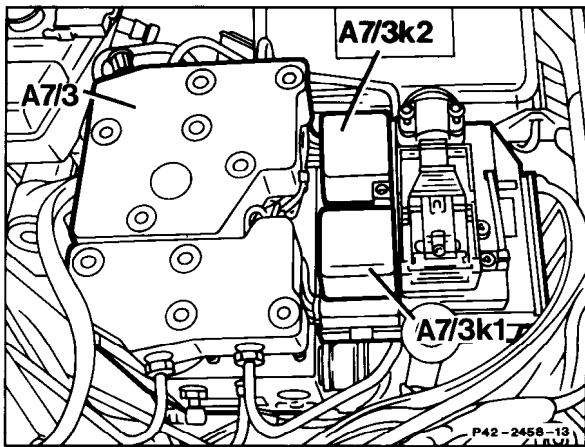
Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 28.0 30 31 32 33	CAN data bus	N30/1 L —(←Ω+)— H	Ignition: OFF Disconnect N30/1 or contact module 2. Connect ohmmeter directly to both wide terminals on N30/1 connector.	55 – 65 Ω	CAN data line, ⇒ 28.1.
⇒ 28.1	CAN element in LH-SFI or engine control module (N3/1, N3/4 respectively) Resistance	Engine 104, 119 N3/1 L —(←Ω+)— H	Disconnect N3/1 or N3/4. Test directly on control module.	115 – 125 Ω	N3/1 or N3/4, ⇒ 28.2.
⇒ 28.2	CAN element in DI control module (N1/3, N1/4, N1/5) Resistance	Engine 104 LH-SFI, Engine 119 LH-SFI N1/3 3 —(←Ω+)— 4 Engine 120 N1/4 N1/4 3 —(←Ω+)— 4	Disconnect connector "B" from N1/3. Test directly on control module. Disconnect connector "B" from control modules N1/4 and N1/5. Test directly on control modules.	115 – 125 Ω	N1/3 N1/4, N1/5

Electrical Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 29.0 Model 140.032 (06/93 →)	VSS sensor output status Signal: Vehicle stationary	<p>N30/1 40 —()— ◀ —(V)— ▶ —()— 44 (2.40) (1.3)</p>	Ignition: ON	> 3 V ~	⇒ 29.1
⇒ 29.1	Signal: Fault	<p>N30/1 40 —()— ◀ —(V)— ▶ —()— 44 (2.40) (1.3)</p>	Ignition: ON	< 10 V	⇒ 14.0, N30/1.

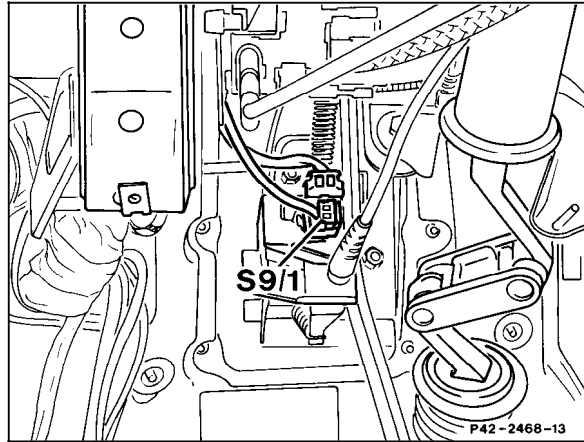
Electrical Test Program - Test



P42-2458-13

Figure 1

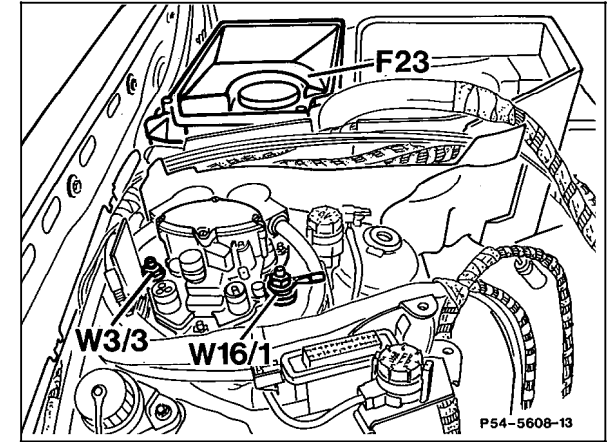
- A7/3k1 Solenoid valve relay
- A7/3k2 High-pressure/return pump relay



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Figure 2

- S9/1 Stop lamp switch (4-pole)



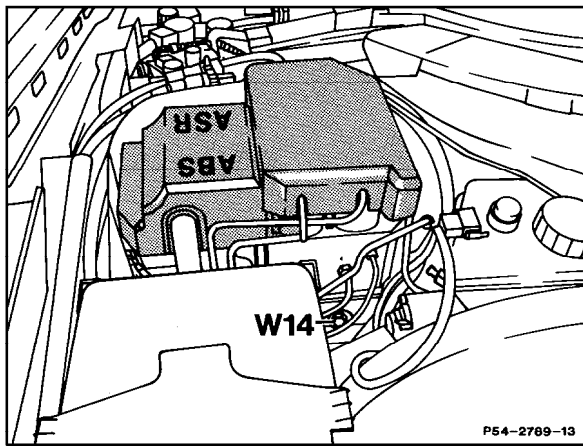
P54-5608-13

Figure 3

Model 140

- W3/3 Ground (right front wheelhousing - DI)
- W16/1 Ground (right front spring tower)

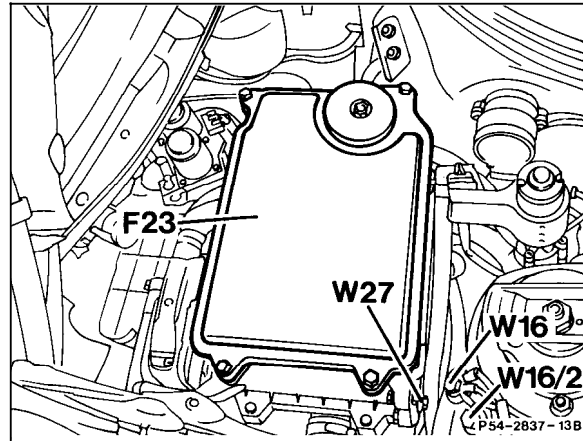
Electrical Test Program - Test



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Figure 4

W14 Ground (ABS hydraulic unit bracket)

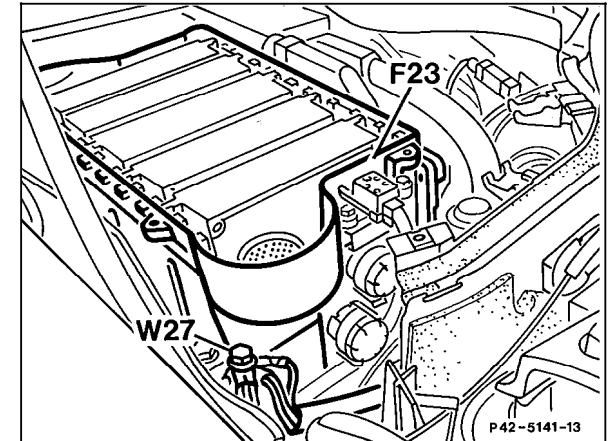


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Figure 5

Model 124

W16 Ground (component compartment)
W27 Ground (module box bracket)



P42-5141-13

Figure 6

Model 129

W27 Ground (module box bracket)

Electrical Test Program - Test

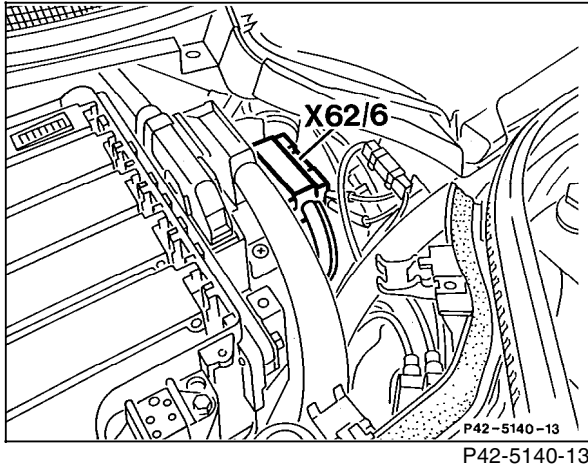


Figure 7
Model 129
X62/6 Right front axle VSS sensor connector (component compartment)

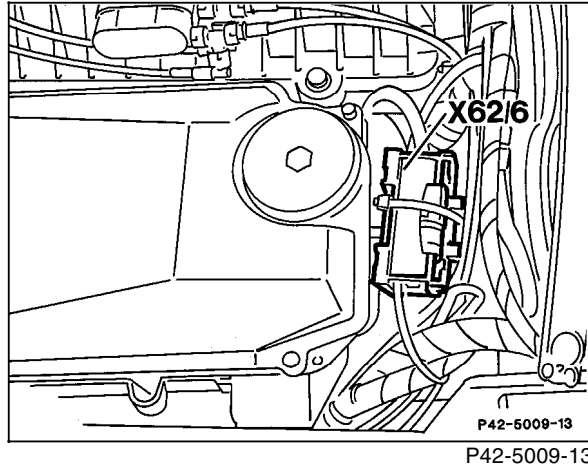


Figure 8
Model 140
X62/6 Right front axle VSS sensor connector (component compartment)

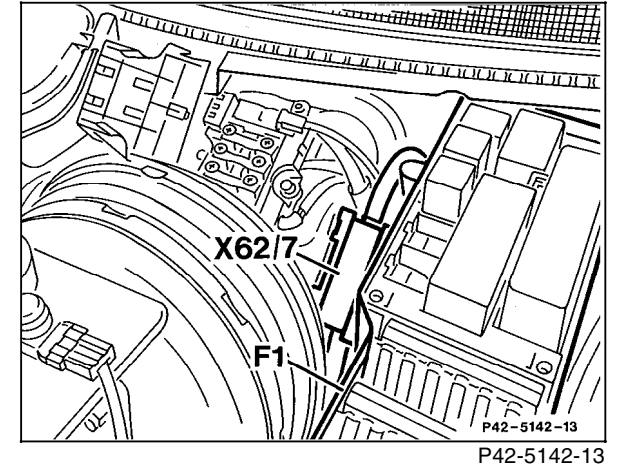


Figure 9
Model 129
X62/7 Left front axle VSS sensor connector (component compartment)

Electrical Test Program - Test

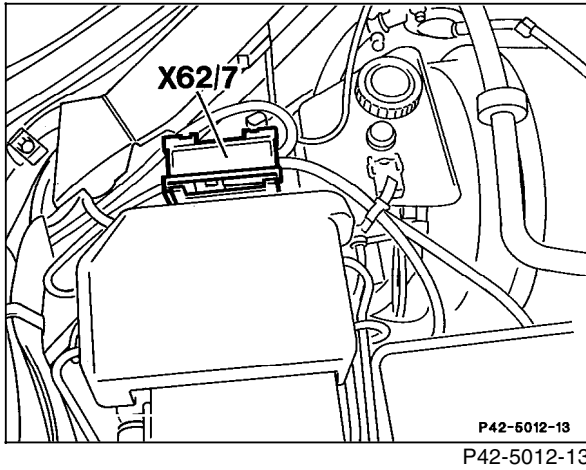


Figure 10
Model 140
X62/7 Left front axle VSS sensor connector (component compartment)

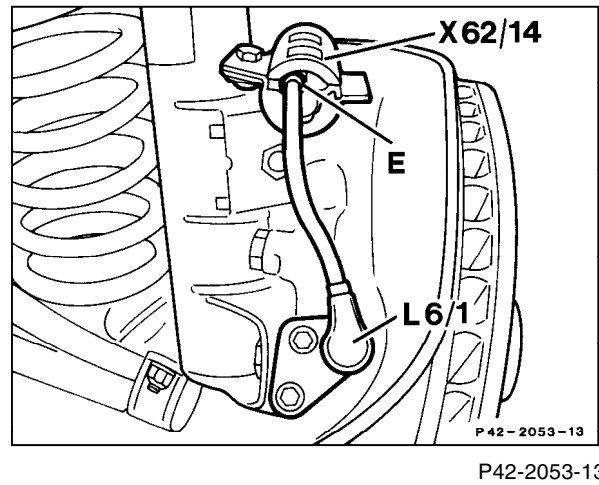


Figure 11
Model 129
L6/1 Left front axle VSS sensor
X62/14 Left front axle VSS sensor connector (axle spindle)

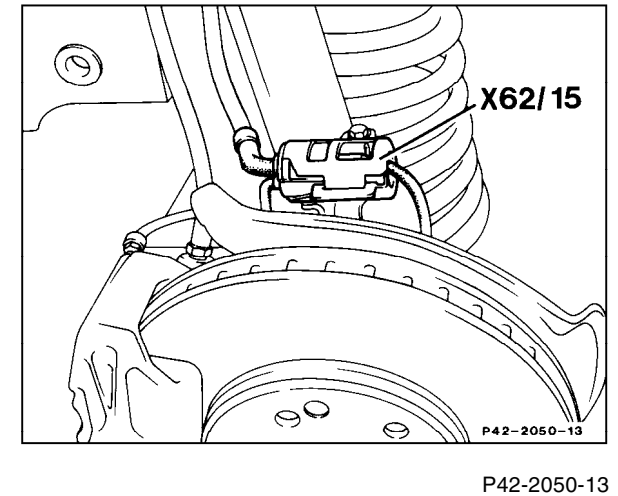


Figure 12
Model 129
X62/15 Right front axle VSS sensor connector (axle spindle)

Electrical Test Program - Test

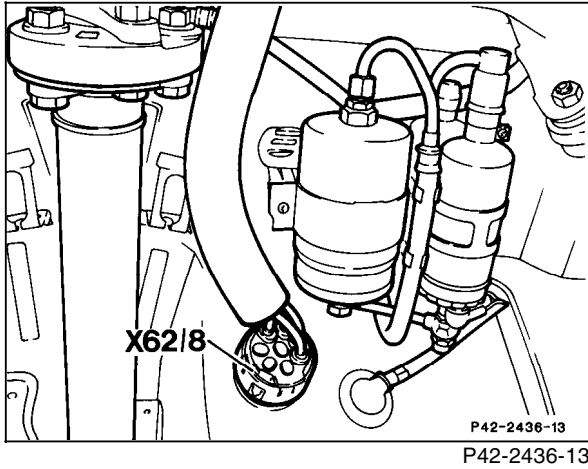


Figure 13

X62/8 Rear axle multiple circuit junction connector

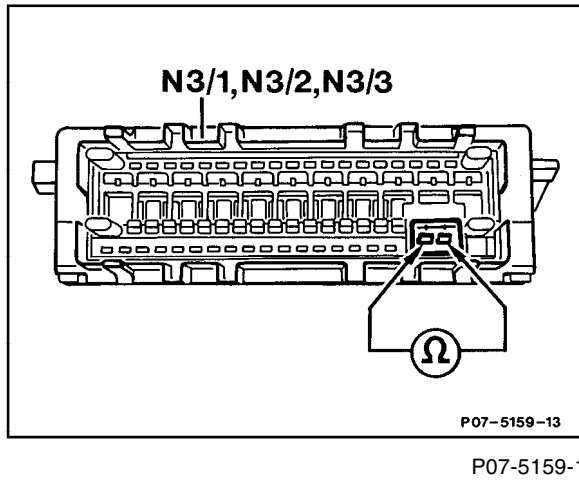


Figure 14

N3/1 LH-SFI control module
 N3/2 Left LH-SFI control module
 N3/3 Right LH-SFI control module

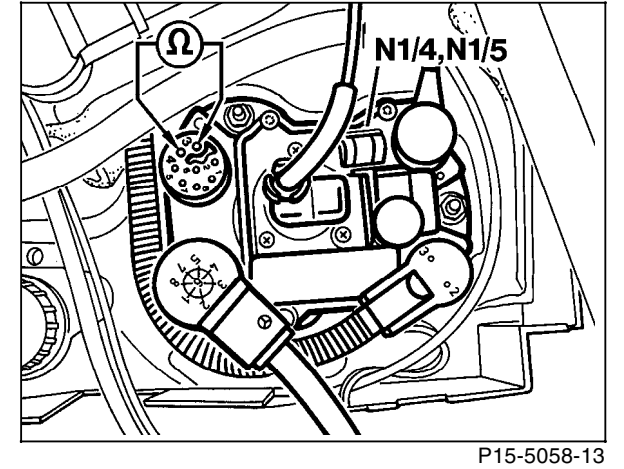


Figure 15

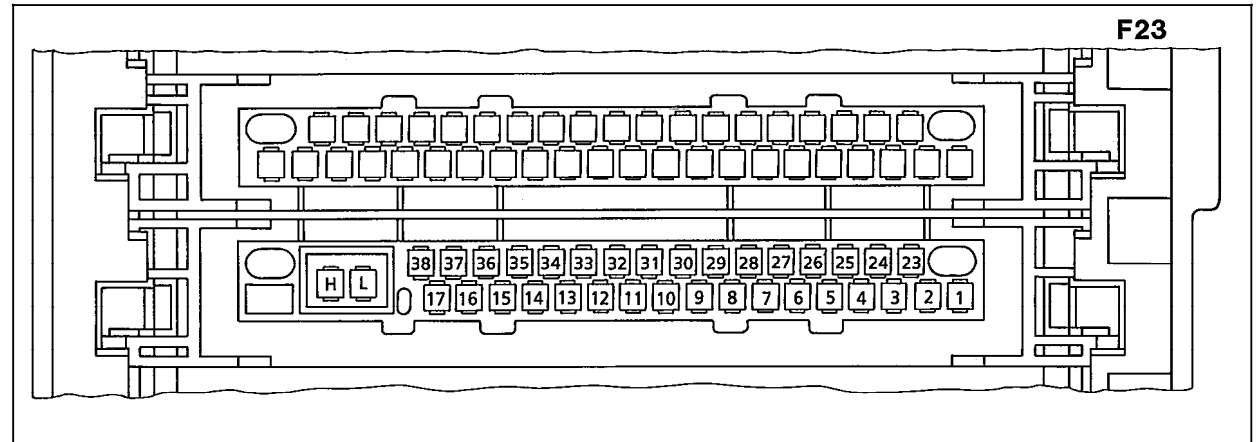
N1/3 DI/KSS control module
 N1/4 Left DI control module
 N1/5 Right DI control module

Electrical Test Program - Test

ABS/ASR control module (N30/1) layout connector 1 (component compartment)

Figure 16

- F23 Module box
- 1 **Model 124.036 (02/93 →), 129.076, 140.04/05/07**
ABS lateral acceleration sensor (B24/2)
- 2 Not used
- 3 **Model 140.032 (06/93 →)**
VSS sensor output status
- 4 Stop lamp switch (S9/1), N.C. contact
- 5 Not used
- 6 Parking brake switch (S12)
- 7 Not used
- 8 Stop lamp switch (S9/1), N.O. contact
- 9-13 Not used
- 14 ASR snow chain switch (S76)
- 15 Not used
- 16 Diagnosis output
- 17-22 Not used
- 23 **Model 124.036 (02/93 →), 129.076, 140.04/05/07**
ABS lateral acceleration sensor (B24/2), voltage supply
- 24 ASR snow chain switch (S76), indicator lamp
- 25 Circuit 61e voltage
- 26 Right rear VSS sensor (L6/4) output
- 27 Voltage supply from BM (N16/1), circuit 87
- 28 Left rear VSS sensor (L6/3) output
- 29 ASR MIL (A1e22)



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- 30 Right rear axle VSS sensor (L6/4) (-)
- 31 Right rear axle VSS sensor (L6/4) (+)
- 32 Left rear axle VSS sensor (L6/3) (-)
- 33 Left rear axle VSS sensor (L6/3) (+)
- 34 **Model 129.076, 140.04/05/07**
ABS lateral acceleration sensor (B24/2), ground
- 35 ABS MIL (A1e17)
- 36 Left front VSS sensor (L6/1) output
- 37 ASR warning lamp (A1e21)
- 38 Right front VSS sensor (L6/2) output

Layout of connector 3 (CAN)

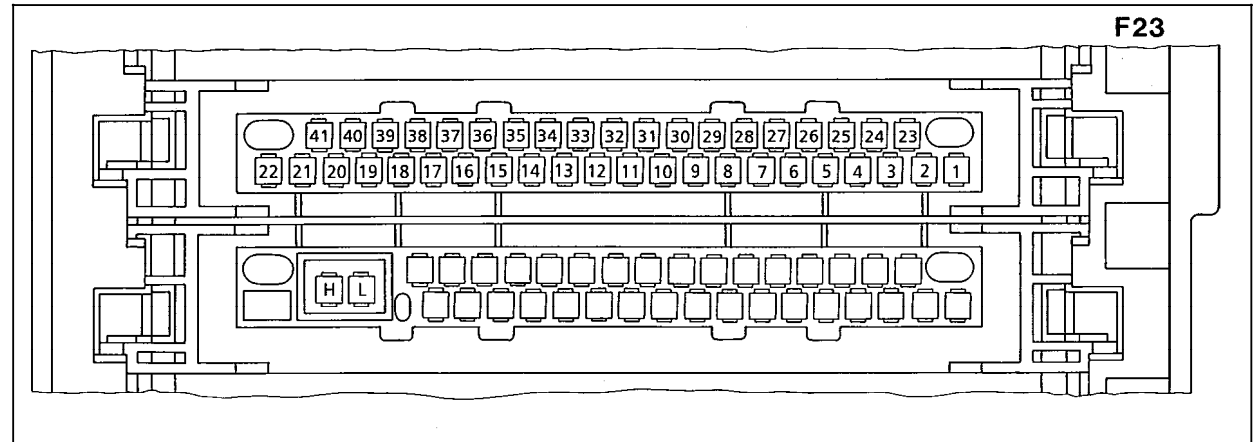
- L CAN data line (-)
- H CAN data line (+)

Electrical Test Program - Test

ABS/ASR control module (N30/1) layout connector 2 (engine compartment)

Figure 17

- F23 Module box
- 1 ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1), monitor
- 2 ABS/ASR hydraulic unit, left rear axle solenoid valve (A73y3) (-)
- 3-4 Not used
- 5 ABS/ASR hydraulic unit, switchover/solenoid valve (A7/3y5) (-)
- 6 Not used
- 7 ABS/ASR hydraulic unit, high-pressure/return pump relay (A7/3k2) and ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1), voltage supply
- 8-9 Not used
- 10 Left front axle VSS sensor (L6/1) (-)
- 11-12 Not used
- 13 Right front axle VSS sensor (L6/2) (-)
- 14-18 Not used
- 19 **Model 124.036 (02/93), 129.076. 140.04/05/07**
Master brake cylinder switchover valve (Y61), control
- 20 ABS/ASR hydraulic unit, left front axle solenoid valve (A73y1) (-)
- 21 ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1), monitor
- 22 ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1), monitor
- 23 Not used
- 24 ABS/ASR hydraulic unit, right rear axle solenoid valve (A7/3y4) (-)



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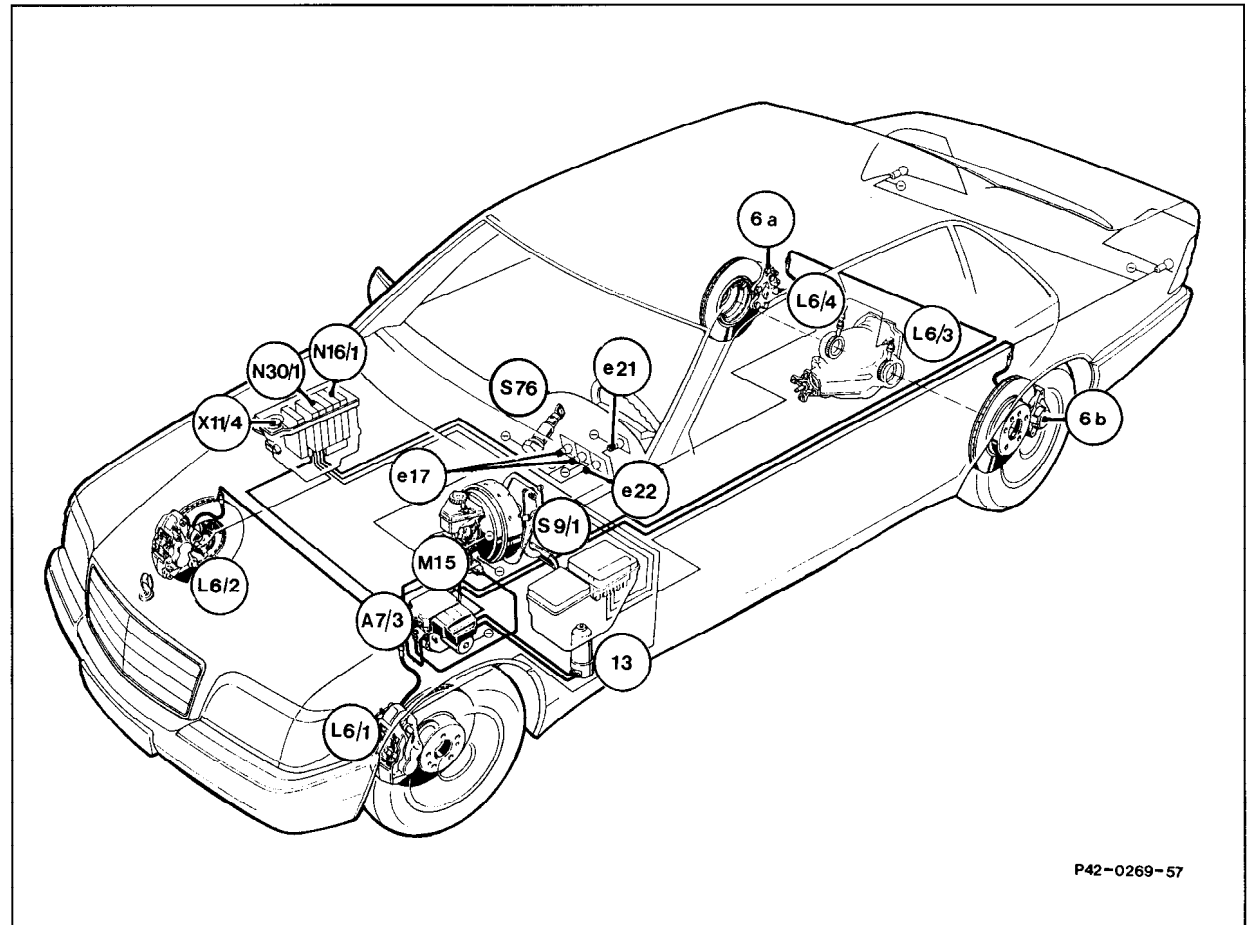
- | | | | |
|----|--|----|---|
| 25 | Model 129
Ground, module box bracker (W27) | 36 | ABS/ASR hydraulic unit, high-pressure/return pump relay (A7/3k2), monitor |
| | Model 124, 140
Ground (W16 or W16/1) | 37 | ABS/ASR hydraulic unit, pressure switch (A7/3s1) |
| 26 | Not used | 38 | Not used |
| 27 | ABS/ASR hydraulic unit, solenoid valve relay (A7/3k1), ground | 39 | ABS/ASR hydraulic unit, right front axle solenoid valve (A73y2) (-) |
| 28 | ABS/ASR hydraulic unit, high-pressure/return pump relay (A7/3k2), ground | 40 | Model 129
Ground, module box bracker (W27) |
| 29 | Not used | | Model 124, 140
Ground (W16 or W16/1) |
| 30 | Left front axle VSS sensor (L6/1) (+) | 41 | ASR charging pump (M15) |
| 31 | Not used | | |
| 32 | Model 124, 129
Ground, module box bracker (W27) | | |
| | Model 140
Ground, right front spring tower (W16/1) | | |
| 33 | Not used | | |
| 34 | Right front axle VSS sensor (L6/2) (+) | | |
| 35 | Not used | | |
- Layout of connector 3 (CAN)**
- | | |
|---|-------------------|
| L | CAN data line (-) |
| H | CAN data line (+) |

Hydraulic Test Program - Component Locations

Shown on Model 140

Figure 1

- 6a Right rear brake caliper
- 6b Left rear brake caliper
- 13 Pressure reservoir
- Model 129.063/067:** Located on right side of engine compartment
- A1e17 ABS MIL
- A1e21 ASR warning lamp
- A1e22 ASR MIL
- A7/3 ABS/ASR hydraulic unit
- L6/1 Left front axle VSS sensor
- L6/2 Right front axle VSS sensor
- L6/3 Left rear axle VSS sensor
- L6/4 Right rear axle VSS sensor
- M15 ASR charging pump
- N16/1 Base module (BM)
- N30/1 ABS/ASR control module
- S9/1 Stop lamp switch
- S76 ASR snow chain switch (with indicator)
- X11/4 Data link connector



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P42-0269-57

Hydraulic Test Program - Preparation for Test

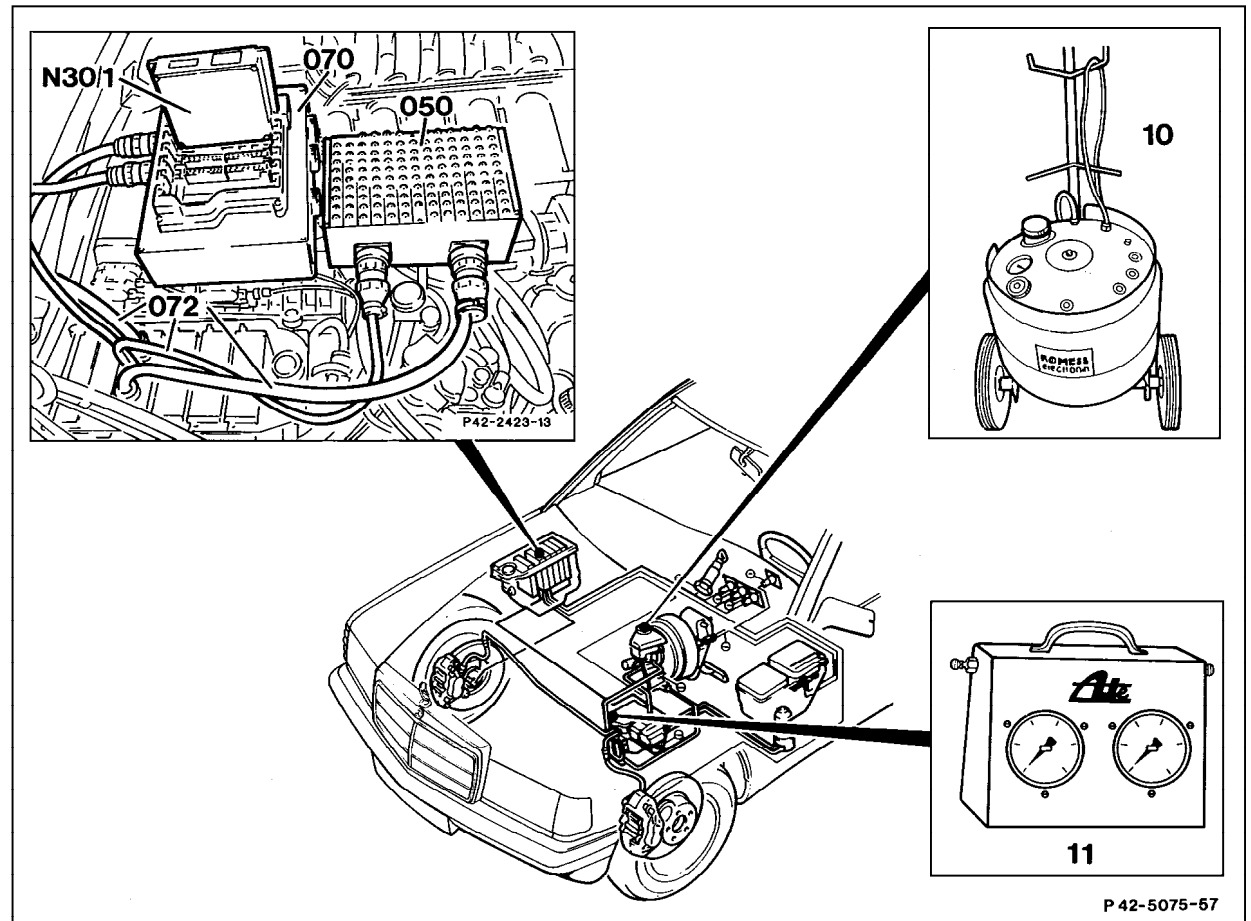


Figure 1

- 050 Socket box, (126-pole)
- 070 Contact box
- 072 Contact module 2
- 10 Brake bleeder
- 11 Pressure tester
- N30/1 ABS/ASR control module

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P42-5075-57

Hydraulic Test Program - Preparation for Test

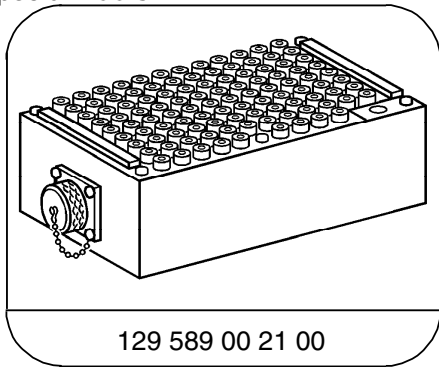
1. Connect brake bleeder.
2. Release system pressure. Ignition: **OFF**. Open vent screw "SP" on ABS/ASR hydraulic unit (A7/3) and allow contents of pressure reservoir to drain into container for brake fluid.
3. Connect pressure tester to "SP" on ABS/ASR hydraulic unit (A7/3).

WARNING!

A hydraulic oil system pressure tester may not be used on a brake fluid system. The mineral oil in the tester will mix with the brake fluid and result in brake failure!

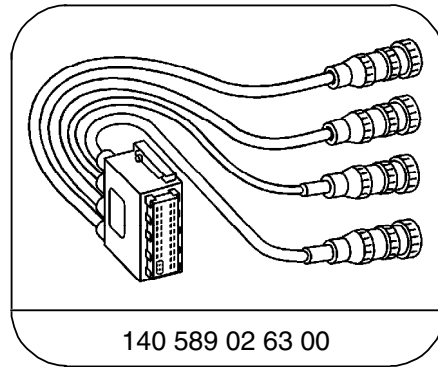
4. Ignition: **OFF**.
5. Disconnect ABS/ASR control module (N30/1).
6. Connect socket box with contact module 2 according to connection diagram (only needed for ⇒ 1.0).
7. Release system pressure by opening vent screw (d) on pressure tester (11).
8. Upon completion of test, load pressure reservoir (connect N30/1 and Engine: **at Idle** until reservoir is full), and then correct fluid level in brake fluid reservoir.

Special Tools



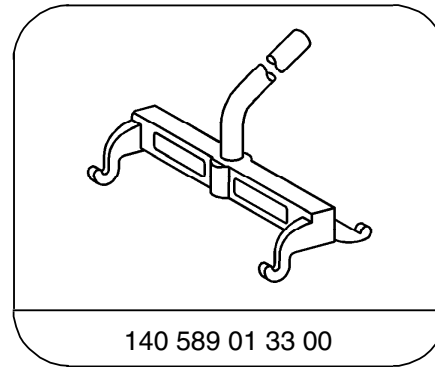
129 589 00 21 00

126-pin socket box



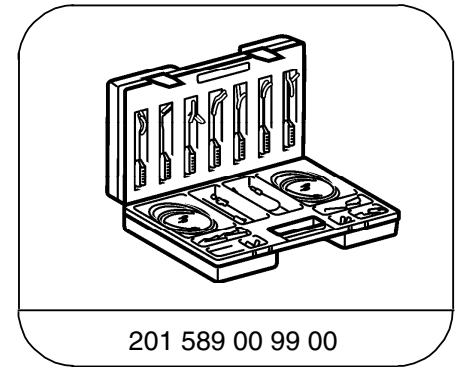
140 589 02 63 00

Contacting module 2



140 589 01 33 00

Mounting lever

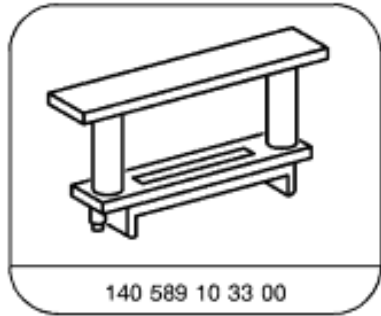


201 589 00 99 00

Electrical connecting set

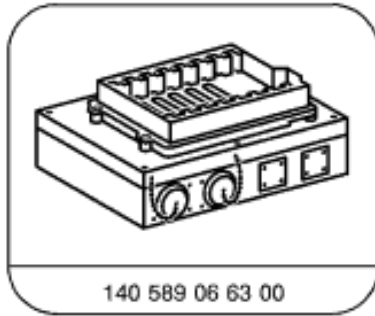
Hydraulic Test Program - Preparation for Test

Special Tools



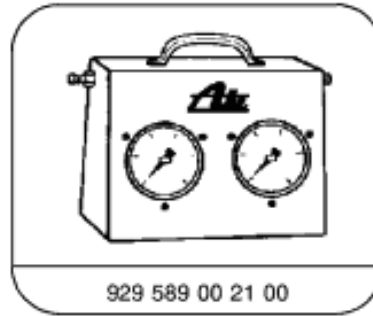
140 589 10 33 00

Spacer



140 589 06 63 00

Contacting box



929 589 00 21 00

Pressure tester

Equipment

Brake bleeder ¹⁾	Ammco model 7301 with adaptor no. 7309
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¹⁾ Available through the MBUSA Standard Equipment Program.

Hydraulic Test Program - Preparation for Test

Connection Diagram - Pressure Tester
 ABS/ASR hydraulic unit (A7/3) connection "SP"

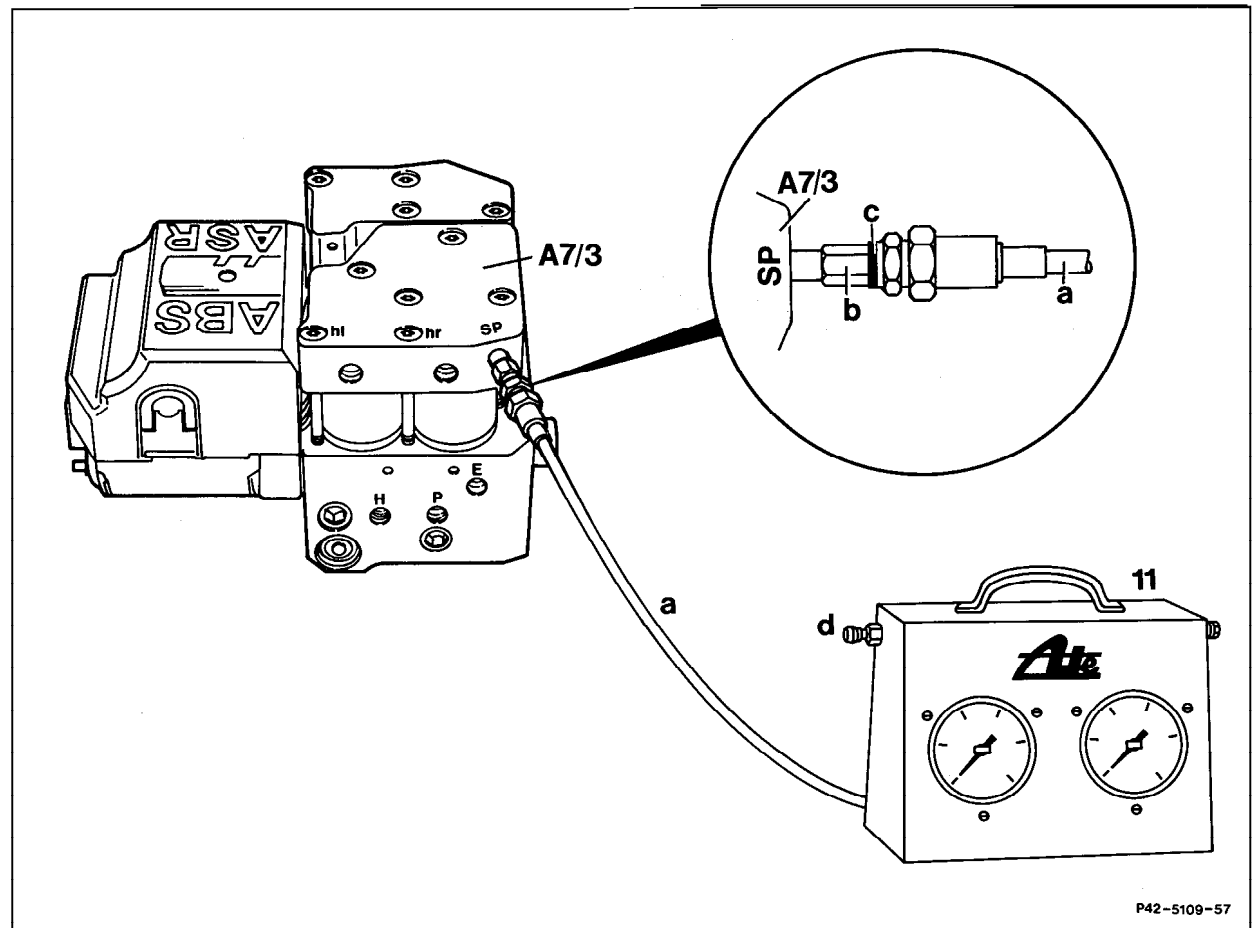


Figure 2
 A7/3 ABS/ASR hydraulic unit
 11 Pressure tester
 a Hose
 b Adaptor
 c Seal
 d Vent screw

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 P42-5109-57

Hydraulic Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 124 (only needed for ⇒ 1.0)

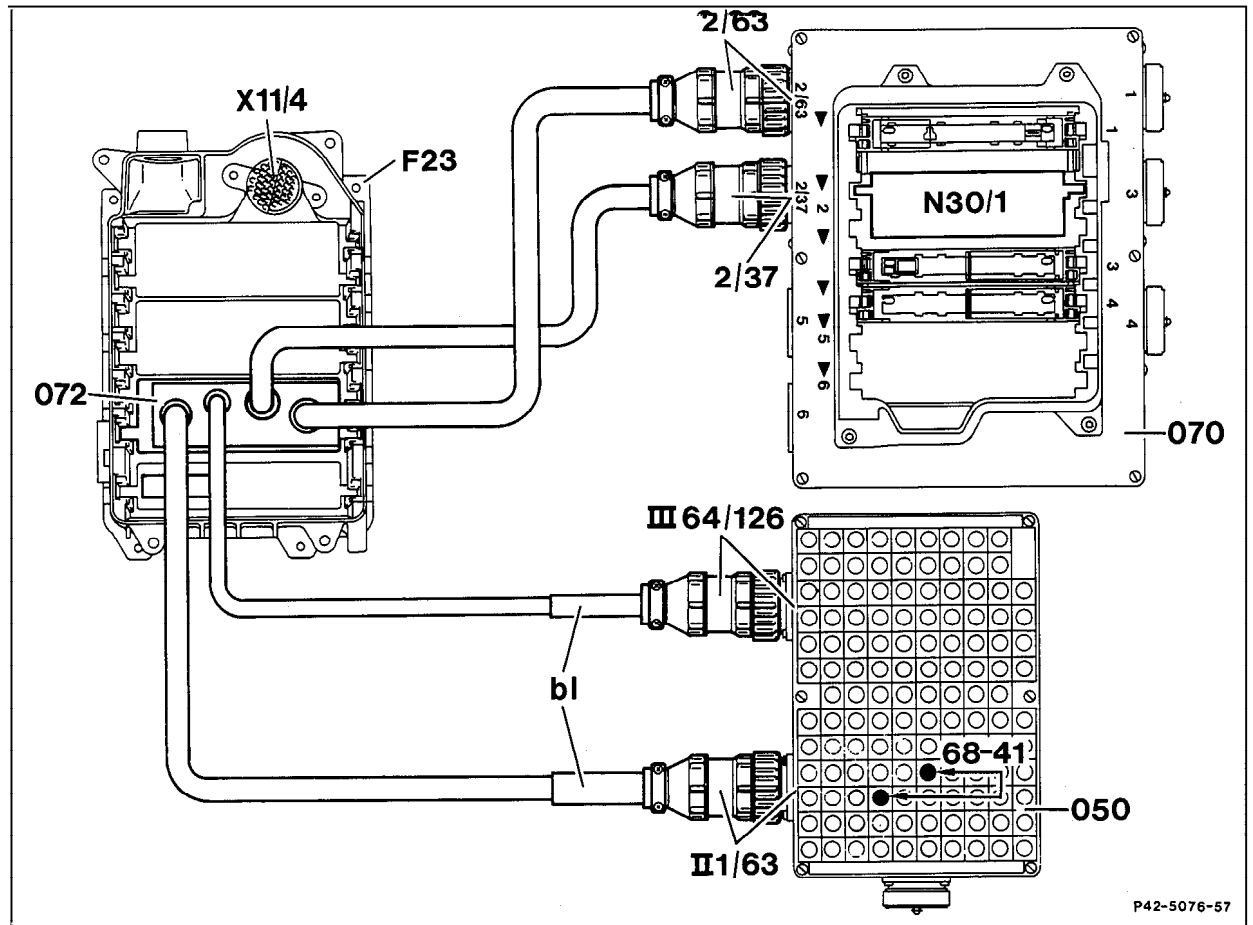


Figure 3
050 Socket box, (126-pole)
072 Contact module 2
F23 Module box
X11/4 Data link connector
bl blue

P42-5076-57

P42-5076-57

Hydraulic Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 129 (only needed for ⇒ 1.0)

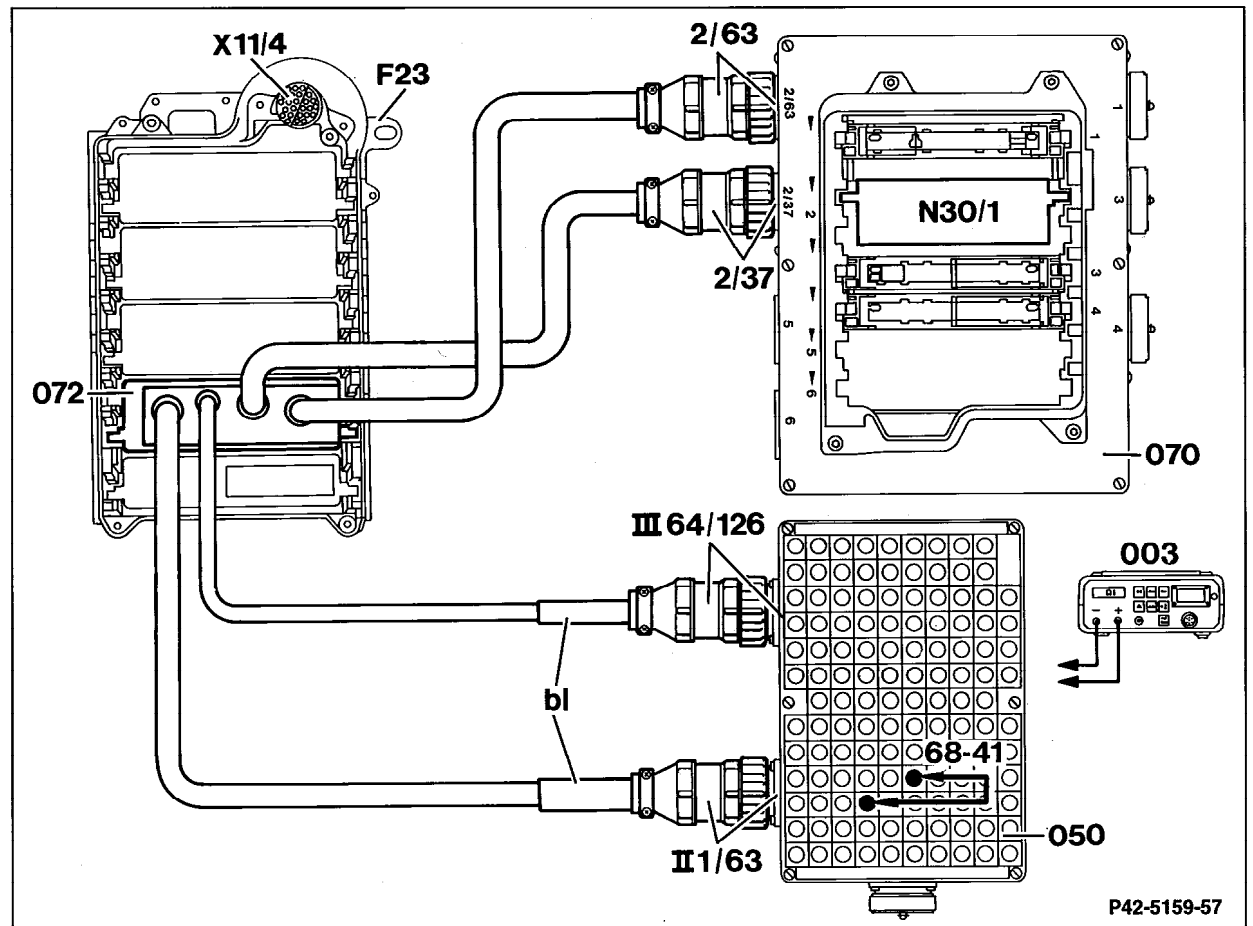


Figure 4

- 050 Socket box, (126-pole)
- 072 Contact module 2
- F23 Module box
- X11/4 Data link connector
- bl blue

P42-5159-57

Hydraulic Test Program - Preparation for Test

Connection Diagram - Socket Box
Model 140 (only needed for ⇒ 1.0)

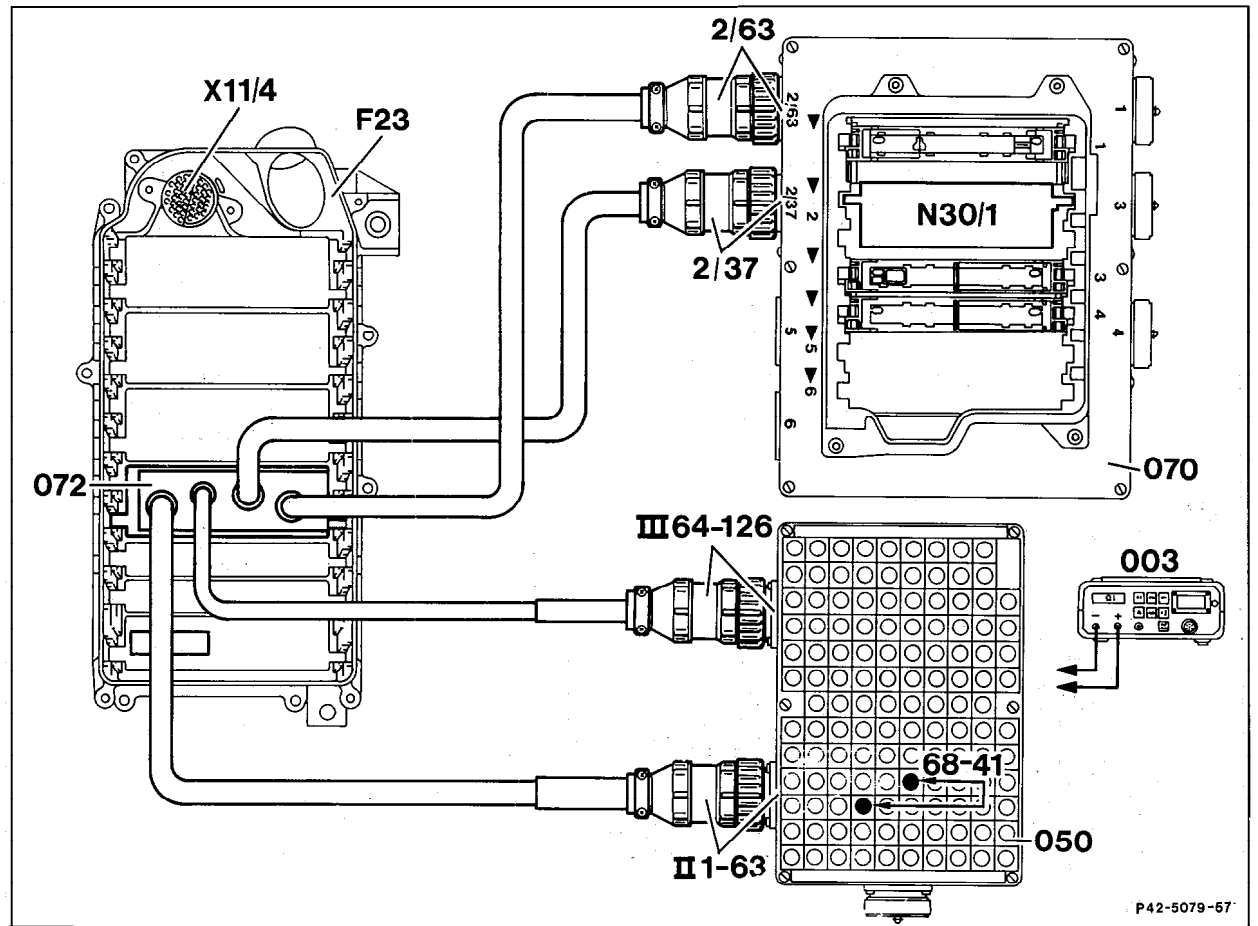


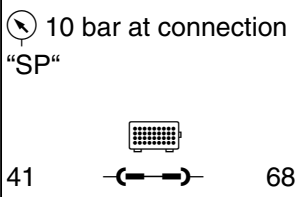
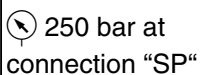

Figure 5

- 050 Socket box, (126-pole)
- 072 Contact module 2
- F23 Module box
- X11/4 Data link connector
- bl blue

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P42-5079-57

Hydraulic Test Program - Test

Test step DTC	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
⇒ 1.0 21 24	ASR charging pump (M15)	 10 bar at connection "SP" 	Ignition: ON (for a maximum of 60 s)	1.8 – 11 bar ²⁾	Wiring, Hydraulic connections leaking, M15
⇒ 2.0 10 21 24	ABS/ASR hydraulic unit, high-pressure/return pump (A7/3m1) and pressure reservoir	 250 bar at connection "SP"	Engine: at Idle	Pressure increases quickly to 50 – 110 bar, then increase slowly to 150 – 200 bar. Charging time: maximum of 60 s	Hydraulic connections leaking. If there is no pressure increase, or the increase takes too long (more than 60 s): 23 ⇒ 22.0, A7/3. If the pressure increase quickly to < 50 bar, and then slowly increases to maximum value, or then increases quickly and steadily to maximum value: Replace pressure reservoir.

Hydraulic Test Program - Test

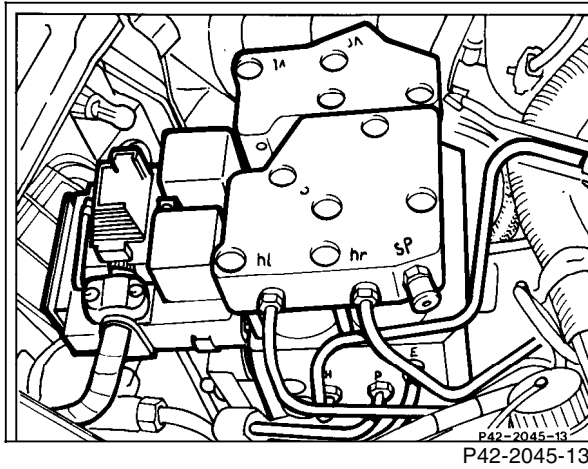


Figure 1

ABS/ASR hydraulic unit (A7/3) vent screw "SP"

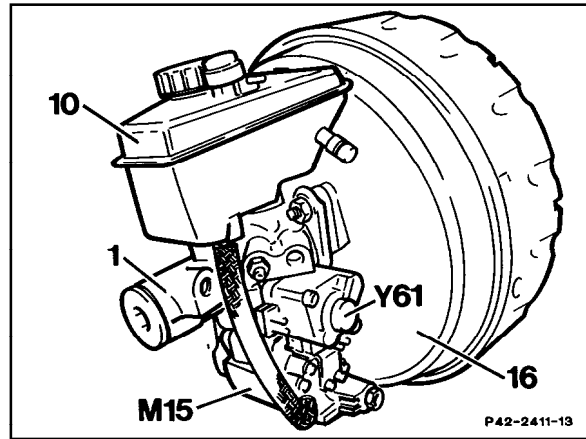


Figure 2

M15 ASR charging pump

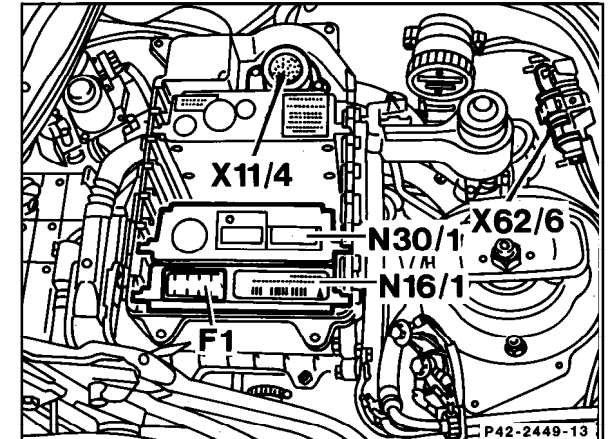
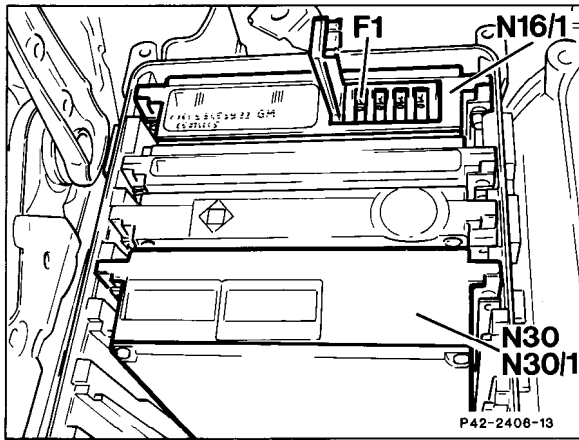


Figure 3

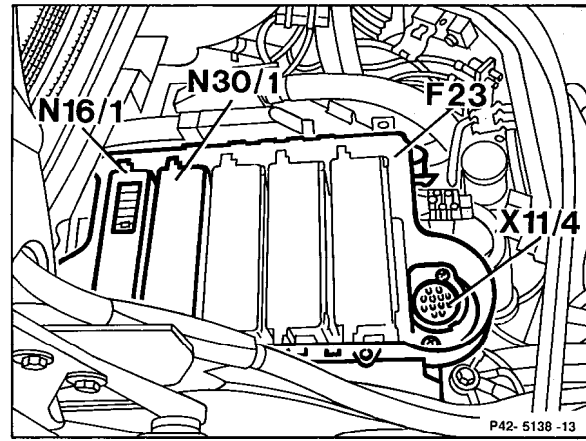
Model 124
N30/1 ABS/ASR control module

Hydraulic Test Program - Test



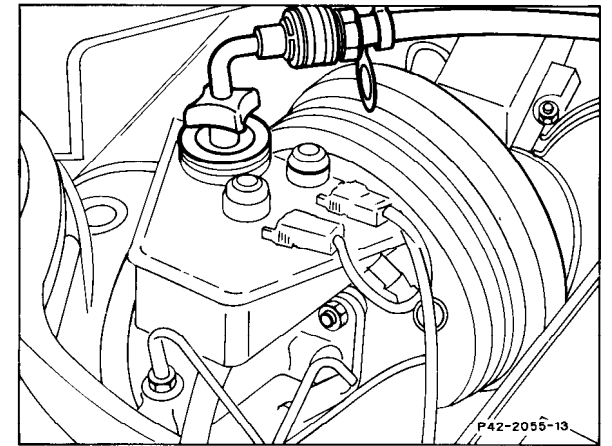
P42-2406-13

Figure 4
Model 140
N30/1 ABS/ASR control module



P42-5138-13

Figure 5
Model 129
N30/1 ABS/ASR control module



P42-2055-13

Figure 6
Connection of brake bleeder to brake fluid reservoir