Electrical Test Program – Preparation for Test

Preparation for Test

- 1. Review section 0 entirely before starting Electrical Test Program.
- 2. Additionally review: 21, 22, 23 (connector connections).
- 3. Review the following ETM diagrams:

PE00.19-P-1100B

PE42.00-P-1100B

PE00.19-P-1100D

PE42.00-P-1100D

PE00.19-P-1100A

PE42.00-P-1100A

- 4. Review control module CAN data, starting with 22/6
- 5. Ignition: **OFF**
- 6. Disconnect traction control module (N47).
- 7. Connect socket box with test cable as per connection diagram (Figures 1-3).
- 8. Perform test steps.

Electrical Wiring Diagrams:

(location of grounds and connectors).

Electrical Troubleshooting Manual, Models 129, 140, 170, 202, 208, 210

i

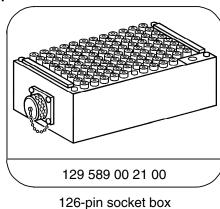
When exchanging an ETS/SPS control module, the replacement module must have the code data entered via the HHT. Follow instructions as given by HHT display. In order to code the control module, select "?" on HHT key pad.

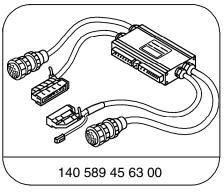


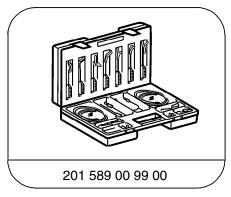
The electrical test includes ETS, ASR and SPS. In order to avoid listing all traction control modules (ABS [N47-7], ETS [N47-2], ASR [N47-1]) and all hydraulic units (ASR/ETS/ESP [A7/3]) used in the traction control systems, the general designation N47 (traction control module) will be used for all traction control modules, and A7/3 (ASR/ETS/ESP hydraulic unit) for all traction control hydraulic units, regardless of what is actually installed in vehicle.

Electrical Test Program – Preparation for Test

Special Tools







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80-pin test cable

Electrical connecting set

Test equipment; See MBUSA Standard Service Equipment Program

Description	Brand, model, etc.
Digital multimeter	Fluke models 23, 77 III, 83, 85, 87

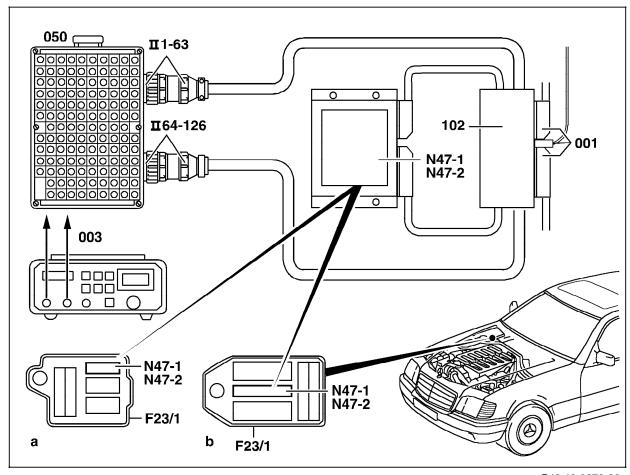
Electrical Test Program – Preparation for Test

Connection Diagram – Socket Box Model 129, 140

Figure 1

001 Control module connector
003 Digital multimeter
050 Socket box, 126-pole
102 Test cable
F23/1 Control module box
N47-1 ASR/SPS control module
N47-2 ETS/SPS control module
a Model 129

a Model 129 b Model 140



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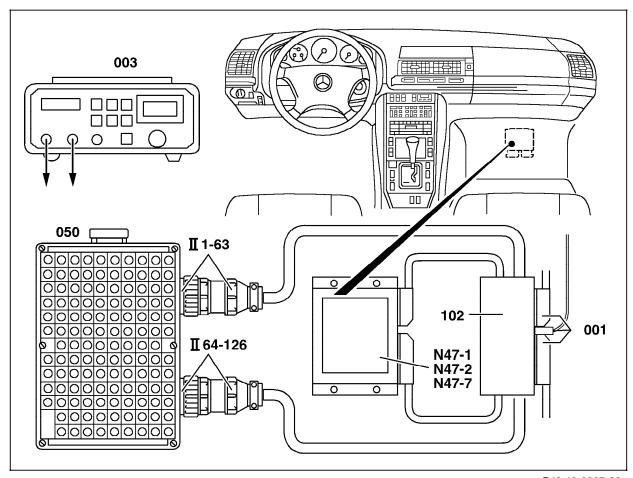
Electrical Test Program – Preparation for Test

Connection Diagram – Socket Box Model 202 *without* control module box

Figure 2

001 Control module connector
003 Digital multimeter
050 Socket box, 126-pole
102 Test cable
N47-1 ASR/SPS control module

N47-1 ASR/SPS control module N47-2 ETS/SPS control module N47-7 ABS control module



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Electrical Test Program – Preparation for Test

Connection Diagram – Socket Box Model 170, 208, 210 Model 202 *with* control module box

Figure 3

С

001 Control module connector
003 Digital multimeter
050 Socket box, 126-pole
102 Test cable
F23/1 Control module box
N47-1 ASR/SPS control module
N47-2 ETS/SPS control module
N47-7 ABS control module
a Model 210
b Model 170

Model 202, 208

050 ☐ **II1-63** N47-1 N47-2 N47-7 ш 64-126 102 $\overline{\circ}$ 003 0 O O N47-1 N47-2 N47-1 N47-2 N47-7 F23/1 F23/1 а

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Electrical Test Program – Preparation for Test

CAN data outputs, ABS control module (N47-7)

CAN signal	Information
ABS status	Brake lining wear indicator lamp (A1e6)
	Parking brake operated indicator lamp (A1e7)
	ABS defect indicator lamp (A1e17)
	System fault or diagnosis
	Stop lamp switch S9/1):
	brake not operated
	brake operated
	no signal
	Cruise control operation OFF
	ABS operational
	ABS operation OFF
Front left wheel vehicle speed signal (VSS)	Wheel speed
Front right wheel vehicle speed signal (VSS)	Wheel speed
Rear left wheel vehicle speed signal (VSS)	Wheel speed
Rear right wheel vehicle speed signal (VSS)	Wheel speed
Front left wheel speed signal for CC	Wheel speed
Front right wheel speed signal for CC	Wheel speed

Electrical Test Program – Preparation for Test

CAN data outputs, ETS/ASR/ESP control module (N47)

CAN signal	Information
ABS status	Cruise control operation OFF
	ABS operational
	ABS operation OFF
	System fault or diagnosis
ETS/ASR/ESP status	Brake lining wear indicator lamp (A1e6)
	Parking brake operated indicator lamp (A1e7)
	ABS defect indicator lamp (A1e17)
	ETS/ASR/ESP defect indicator lamp (A1e22/35/42)
	ASR/ESP OFF switch operated - warning light on permanently
	Slip or system operates - flashing warning light
	• Stop lamp switch (S9/1):
	brake not operated
	brake operated
	no signal
	ASR request "Start off in 2nd gear"
	ASR request "Hold gear"
	Quicker ASR/EBR torque intervention
	Increase in specified engine torque (EBR active)

Electrical Test Program – Preparation for Test

CAN data outputs, ETS/ASR/ESP control module (N47) (continued)

CAN signal	Information
ETS/ASR/ESP status	 Reduction in specified engine torque (ASR active) Cruise control operation OFF ASR operational ABS/ASR operation OFF System fault or diagnosis
Front left wheel vehicle speed signal (VSS)	Wheel speed
Front right wheel vehicle speed signal (VSS)	Wheel speed
Rear left wheel vehicle speed signal (VSS)	Wheel speed
Rear right wheel vehicle speed signal (VSS)	Wheel speed
Front left wheel speed signal for CC	Wheel speed
Front right wheel speed signal for CC	Wheel speed

Electrical Test Program – Preparation for Test

CAN data inputs, ETS/ASR/ESP control module

CAN signal	Information	From control module
Engine status	Engine speed (rpm)	Engine control module
Engine status	Adjusted engine torque for traction control	Engine control module
Engine status	Atmospheric pressure	Engine control module
Engine status	Acknowledgment of torque requirement	Engine control module
Engine status	Pedal value	Engine control module
Engine status	Indicated engine torque	Engine control module
Engine status	Engine friction torque	Engine control module
Engine status	Maximum engine torque	Engine control module
Engine status	Clutch depressed (NON-USA)	Engine control module
Vehicle code	ModelBody styleEngineTransmission	Engine control module

Electrical Test Program – Preparation for Test

CAN data inputs, ETS/ASR/ESP control module (continued)

CAN signal	Information	From control module
Transmission status	Actual gearTarget gear	• ETC
Transmission status	Rear-wheel drive4 wheel drive	• ETC
Transmission status	Shift introductionTransmission in limp-home mode	• ETC
Transmission code	Large transmissionSmall transmission	• ETC
Transmission status	 Torque converter lockup clutch engaged Torque converter lockup clutch disengaged Torque converter lockup clutch slip 	• ETC
Automatic clutch status (NON-USA)	1st gear	Automatic clutch control module
Automatic clutch status (NON-USA)	Shift introductionClutch engagedClutch disengagedClutch slip	Automatic clutch control module
Automatic clutch status (NON-USA)	Emergency limp-home mode	Automatic clutch control module