\Rightarrow	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
1.0	Engine control module (HFM-SFI) (N3/4) Voltage supply Circuit 30	N3/4 33 — • • • • • • • • • • • • • • • • • •	Ignition: ON	11 – 14 V	⇒ 1.1
1.1	Ground wire	N3/4 X11/4 33 — () — 2 1) (1.33)	Ignition: ON	11 – 14 V	Ground wire, Model 124 Battery ground (W10), Model 129 Ground, module box bracket (W27), Model 140 Wiring harness ground, right footwell (W15), Model 202, 210 Ground (component compartment - right [W16/4]), ⇒ 1.2
1.2	Voltage supply Circuit 30	X11/4 N3/4 1 — (→ W → 40 (1.40)	Ignition: ON	11 – 14 V	Wire to terminal block X4/10 or X4/22.

¹⁾ For models 129, 140 and 202. On model 124, connect to socket 16.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
2.0		Engine control module (HFM-SFI) (N3/4) Voltage supply Circuit 87U	N3/4 32 — 39 (1.32) (1.39)	Ignition: ON	11 – 14 V	⇒ 2.1
2.1		Electronics ground	N3/4 X11/4 32 — (-\(\frac{1}{2}\) \(\frac{1}{2}\) \(\frac{1}{2}\)	Ignition: ON	11 – 14 V	Wiring, Model 124 Electronic ground (W10/1), Model 129 and 140 Electronic ground, right footwell (W15/1), Model 202, 210 Ground in component compartment right, electronic ground (W16/6), ⇒ 2.2
2.2		Voltage supply Circuit 87U	X11/4 N3/4 1—(Ignition: ON Ignition: OFF	11 – 14 V < 1 V	Wiring, Overvoltage protection relay module (K1/2), base module (N16/1) or relay module (K40), Ignition/starter switch (S2/1).

¹⁾ For models 129, 140 and 202. On model 124, connect to socket 16.

Electrical Test Program – Test

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
3.0		Engine control module (HFM-SFI) (N3/4) Voltage supply Circuit 87M	N3/4 		11 – 14 V	Wiring, Fuse, Overvoltage protection relay module (K1/2), base module (N16/1) or relay module (K40), ⇒ 3.1
3.1		Electronics ground	N3/4 X11/4 66 (2.22)	Ignition: ON	11 – 14 V	Wiring, Model 124 Electronics ground (W10/1), Model 129 and 140 Electronic ground, right footwell (W15/1), Model 202, 210 Electronic ground in component compartment right (W16/6),
4.0	009 010	Hot film MAF sensor (B2/5) Voltage at hot film		Engine: at Idle Engine coolant temperature >70°C	0.8 – 1.1 V ²⁾	Wiring, ⇒ 4.1, ⇒ 5.0, Air intake system leak, B2/5.

¹⁾ For models 129, 140 and 202. On model 124, connect to socket 16.

²⁾ Voltage increases with increasing rpm.

\Rightarrow		Test scope	Test conn	ection		Test condition	Nominal value	Possible cause/Remedy
4.1		Voltage supply	71 — ((2.27)	N3/4) — 39 (1.39)	Ignition: ON	11 – 14 V	Wiring, Engine control module (N3/4).
5.0	009 010	Ground wire for hot film MAF sensor (B2/5)	4 — (B2/5 - - (V) ⁺ -) —2	Disconnect connector on B2/5 and measure directly at sockets 2 (rt/bl) and 4 (br). Ignition: ON	11 – 14 V	Ground wire.
6.0	076	FP relay module (K27) or relay module (K40) Control signal	32 — ((1.32)	N3/4) — 29 (1.29)	Engine: Start	6 – 14 V while cranking.	⇒ 6.1, N3/4.
6.1		Current draw	29 — ((1.29)	N3/4) — 39 (1.39)	Ignition: ON	0.1 – 0.3 A	Wiring, K27 or K40
7.0	101	Starter signal Circuit 50	32 — ((1.32)	N3/4) — 21 (1.21)	Engine: Start	6 – 14 V while cranking.	Wiring.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
8.0	002 003 004 005	ECT sensor (B11/3) Voltage	N3/4 	Ignition: ON	°C V 20 3.5 30 3.1 40 2.7 50 2.3 60 1.9 70 1.5 80 1.2 90 1.0 100 0.8 ±5 %	⇒ 8.1, Engine control module (N3/4).
8.1		Resistance	N3/4 72 — (— ① +	Ignition: OFF Unplug connector 2 on engine control module (N3/4).	°C Ω 20 2500 30 1700 40 1170 50 830 60 600 70 435 80 325 90 245 100 185 ±5 %	Wiring, B11/3.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
9.0	006 007 008	IAT sensor (B17) Voltage	N3/4	Ignition: ON	°C V 10 3.2 20 2.6 30 2.1 40 1.6 50 1.2 60 0.9 70 0.7 80 0.5 ±5 %	⇒ 9.1, Engine control module (N3/4).
9.1		Resistance	N3/4 72 — (2.28)	Ignition: OFF Unplug connector 2 on engine control module (N3/4).	°C Ω 10 9670 20 6060 30 3900 40 2600 50 1760 60 1220 70 860 80 620 ±5 %	Wiring, B17.

\Rightarrow		Test scope	Test connection		Test condition	Nominal value	Possible cause/Remedy
10.0	070 110	Engine control module (N3/4) TN-signal output (engine rpm output signal)	N3/4 ³) 32 — (1.32) N3/4 ⁴) N3/4 ⁴) 132 — (1.32)) — 18 (1.18)) — 18 (1.18)	Engine: Start or Engine: at Idle	Signal, see Figure 1. 5 – 7.5 V	Wiring, Engine control module (N3/4).
11.0		Closed throttle position recognition signal EA/CC/ISC actuator (M16/1) or CC/ISC actuator (M16/2)	N3/4) — 10 (1.10)	Ignition: ON Accelerator pedal in closed throttle position. Accelerator pedal in wide open throttle position.	4.8 V 5.5 V	Wiring, M16/1 or M16/2 (see electronic accelerator or cruise control/idle speed control tests in Diagnostic Manual, Engines, Volume 3, sections 6 or 7).
12.0	104	Fuel safety shut-off from EA/CC/ISC actuator (M16/1) or CC/ISC actuator (M16/2)	N3/4) — 4 (1.4)	Ignition: ON	2.2 – 11 V (voltage fluctuates)	Wiring, M16/1 or M16/2 (see electronic accelerator or cruise control/idle speed control tests in Diagnostic Manual, Engines, Volume 3, sections 6 or 7).

³⁾ Test with oscilloscope.

Test with multimeter only if oscilloscope is not available.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
13.0.	104	Fuel safety shut-off	N3/4 32 (1.32) (1.4)		Engine speed surges between 1000 – 2000 rpm.	Engine control module (N3/4).
14.0	023 024 025	O2S 1 (before TWC) (G3/2) O2S 1 signal	N3/4 	'	Oscillates between - 0.2 and + 1.0 V by more than 0.3 V	Wiring, G3/2, ⇒ 14.1, ⇒ 15.0
14.1		Insulation, O2S 1 wire	N3/4 ↓ ↓ ↓ ↓ → 36 (1.35)		>20 kΩ	Wiring.
15.0	029 030 031	O2S 1 (before TWC) (G3/2) O2S 1 heater Control signal	N3/4 	'	11 – 14 V	⇒ 15.1, N3/4.
15.1		Current draw	N3/4 30 — - A - 39 (1.30) (1.39)		0.6 – 3.4 A	Wiring, G3/2.

→	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
00	Except model 124 Perform both measurements simultaneously O2S 2 (after TWC) (G3/1) O2S 2 signal	N3/4 24 — (— V —)— 25 (1.24) (1.25)	Start engine at engine coolant temperature > 80°C. Maintain an engine speed of 2000 – 3000 rpm for approx. 3 minutes until O2S 2 (after TWC) heater is switched on (see second multimeter or HHT).	450 mV constant Voltage changes	Wiring, ⇒ 16.1, ⇒ 17.0, ⇒ 18.0, G3/1.
	Note to Test connection: Connect second multimeter Except model 210 O2S 2 (after TWC) heater relay module (K35) Control signal	N3/4 31—(———————————————————————————————————	Accelerate briefly. O2S 2 (after TWC) heater not switched on. O2S 2 (after TWC) heater switched on. Note: After the O2S 2 (after TWC) heater the O2S 2 (after TWC) heater is switched on, the O2S signal must change.	Voltage changes by > 100 mV 11 – 14 V < 1 V	

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
16.1		Insulation, O2S 2 wire	N3/4 25 — (→ □Ω [±]) — 26 (1.25) (1.26)	Ignition: OFF Unplug connector 1 on engine control module (N3/4).	>20 kΩ	Wiring.
17.0	032 033 034	Except model 124 O2S 2 (after TWC) (G3/1) O2S 2 heater Control signal	N3/4 ∭∭ 32 — (→ - (¥) + → 1 (1.32) (1.41)	Engine: at Idle and at operating temperature > 80 °C let engine run for a minimum of 2 minutes.	11 – 14 V	⇒ 17.1. Engine control module (N3/4).
17.1		Current draw	N3/4 ↓ ↓ ↓ ↓ ↓ → 39 (1.41) (1.39)		0.6 – 3.4 A	Wiring, O2S 2 (after TWC) heater relay module (K35), O2S 2 (G3/1).
18.0	108 109	Except model 124, 210 O2S 2 (after TWC) heater relay module (K35) Control signal	N3/4 	Disconnect ECT sensor (B11/3) and simulate 2.5 $k\Omega$ at sockets 1 and 2 with resistance substitution unit. Engine: at Idle	11 – 14 V	⇒ 18.1, N3/4.

\Rightarrow		Test scope	Test conr	nection		Test condition	Nominal value	Possible cause/Remedy
18.1		Current draw	33 — c (1.33)	N3/4 	> — 31 (1.31)	Ignition: ON	0.1 – 0.3 A	Wiring, K35.
19.0	031 038	Injector (Y62y1) Control and injection time	67 — ((2.23)	N3/4 		at start → ECT approx. 80 °C at idle → accelerate briefly →	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals, Figures 2 and 3)	⇒ 19.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).
19.1		Resistance	67 — ((2.23)	N3/4 		Ignition: OFF Connector 2 on engine control module unplugged.	14 – 17 Ω	Wiring, Y62y1.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
20.0	039 040	Injector (Y62y2) Control and injection time	N3/4 N3/4 	ECT approx. 80 °C	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals, Figures 2 and 3)	⇒ 20.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).
20.1		Resistance	N3/4 57 — (— ① +) — 53 (2.13) (2.9)	Ignition: OFF Connector 2 on engine control module unplugged.	14 – 17 Ω	Wiring, Y62y2.
21.0	042	Injector (Y62y3) Control and injection time	N3/4 	ECT approx. 20 °C at start → ECT approx. 80 °C at idle → accelerate briefly →	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals, Figures 2 and 3)	⇒ 21.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
21.1		Resistance	N3/4 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Ignition: OFF Connector 2 on engine control module unplugged.	14 – 17 Ω	Wiring, Y62y3.
22.0	043 044	Injector (Y62y4) Control and injection time	N3/4 	ECT approx. 80 °C at idle → accelerate briefly →	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals, Figures 2 and 3)	⇒ 22.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).
22.1		Resistance	N3/4 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Ignition: OFF Connector 2 on engine control module unplugged.	14 – 17 Ω	Wiring, Y62y4.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
23.0	045 046	Injector (Y62y5) Control and injection time	N3/4	at start → ECT approx. 80 °C at idle → accelerate briefly →	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals, Figures 2 and 3)	⇒ 23.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).
23.1		Resistance		Ignition: OFF Connector 2 on engine control module unplugged.	14 – 17 Ω	Wiring, Y62y5.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
24.0	047 048	Injector (Y62y6) Control and injection time	N3/4 N3/4 (2.24)	at start → ECT approx. 80 °C at idle → accelerate briefly →	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 17 ms (see signals,	⇒ 24.1, Engine control module (N3/4), Further possibilities: ECT sensor (B11/3), IAT sensor (B17), O2S 1 (G3/2).
24.1		Resistance	N3/4	Ignition: OFF Connector 2 on engine control module unplugged.	Figures 2 and 3) 14 – 17 Ω	Wiring, Y62y6.

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
25.0	068 069	Non-USA vehicles only. Continue to next test step.				
26.0	77 80	Non-USA vehicles only. Continue to next test step.				
27.0	270 870	Non-USA vehicles only. Continue to next test step.				
28.0	085	Models 124, 129, 140: Electromagnetic AIR pump clutch (Y33) and AIR pump switchover valve (Y32) Model 202, 210: AIR pump switchover valve (Y32) and AIR relay module (K17) Control signal		Disconnect ECT sensor (B11/3) and simulate 2.5 $k\Omega$ at sockets 1 and 2 with resistance substitution unit. Engine: at Idle	11 – 14 V (for approx. 2 minutes after start and AIR pump runs)	⇒ 28.1, Engine control module (N3/4).

\Rightarrow		Test scope	Test connec	ction		Test condition	Nominal value	Possible cause/Remedy
28.1		Current draw		N3/4) — 39 (1.39)	Ignition: ON	Models 124, 129, 140 3.0 – 4.5 A Model 202, 210 0.4 – 0.7 A	Wiring, Models 124, 129, 140 Y32, Y33. Model 202, 210 Y32, K17.
29.0	086 087	Purge control valve (Y58/1) Control signal		N3/4) — 39 (1.39)	Engine: at Idle and at operating temperature.	After approx. 1 minute, purge control valve (Y58/1, Figure 5) must cycle noticeably (signal, see Figure 4).	⇒ 29.1, ⇒ 30.0, Engine control module (N3/4).
29.1		Current draw		N3/4) — 43 (1.43)	Ignition: ON	0.2 – 0.3 A	Wiring, Purge control valve (Y58/1).

\Rightarrow	0	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
30.0		Purge control valve (Y58/1) Vacuum control		Note to test connection: Connect vacuum tester to Y58/1 (Figure 5), connection (A). Engine: at Idle and at operating temperature.	After approx. 1 minute, > 400 mbar	Vacuum lines, Y58/1.
31.0	089 090	Adjustable camshaft timing solenoid (Y49) Current draw	Y49 1 — (♣ ♣) — 2	Note to test connection: Connect test cable (102 589 04 63 00) to solenoid. Engine: Start and raise engine speed to approx. 3000 rpm.	Briefly approx. 1.5 A, then 1 A	⇒ 31.1, ⇒ 32.0, N3/4.
31.1		Resistance	N3/4 	Ignition: OFF	4 – 8 Ω	Wiring, Y49.

\Rightarrow		Test scope	Test connection	n	Test condition	Nominal value	Possible cause/Remedy
32.0		Adjustable camshaft timing solenoid (Y49) Mechanical operation	45 (2.1)	■ -> 66	Engine: at Idle Bridge socket box sockets for maximum of 10 seconds.	Engine runs unevenly or stalls	Mechanical camshaft adjustment (see SMS, Repair Instructions, Engine 104, Job No. 05–216).
33.0	105 106	Resonance intake manifold switchover valve (Y22/6) Control signal	N3/ 58 - (- ((2.14)	<u></u> → 39	Engine: Start Engine speed: < 3900 rpm Engine speed: > 3900 rpm	0 V 11 – 14 V	⇒ 33.1, Engine control module (N3/4).
33.1		Current draw	32 -∢ (1.32)	•	Ignition: ON	0.4 – 0.6 A	Wiring, Y22/6.
34.0	088	Upshift delay switchover valve (Y3/3) Current draw	N3/ 		Ignition: ON	0.4 – 0.6 A	Wiring, Y3/3, ⇒ 35.0

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
35.0		Pneumatic upshift delay Vacuum control and sealing	N3/4 42 () 39 (1.42) (1.39)	Note to test connection: Connect vacuum tester to upshift delay switchover valve (Y3/3) according to Figure 13 and connect bridge. Engine: at Idle	> 400 mbar	Vacuum lines, Y3/3.
36.0	098 099 100	Serial data bus (CAN)	N3/4 L — (— □ ② + → → H	Ignition: OFF	55 – 65 Ω	⇒ 36.1, ⇒ 37.0, Data line.

Electrical Test Program – Test

\Rightarrow		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
36.1		CAN element in CC/ISC (N4/3) or EA/CC/ISC (N4/1) control module RCL control module (N54) 5) Resistance	N4/1 N4/3 N54 L → - ① + → H	Remove N4/3, N4/1 or N54 control module and measure resistance directly at control module (see Figure 8 to 10 and 15).	115 – 125 Ω	N4/1, N4/3 or N54.
37.0	D97	CAN element in engine control module Resistance	N3/4 L → • • • • • • • • • • • • • • • • • • •	Ignition: OFF Models 124, 129, 140, 202, 210 as of 6/95 Unplug connector 1 on N3/4 and measure resistance directly at engine control module (Figure 11). Models 129, 140 up to 5/95 Remove N3/4 and measure resistance directly at engine control module (Figure 12).	115 – 125 Ω	Engine control module (N3/4)

⁵⁾ As of model year 1996.

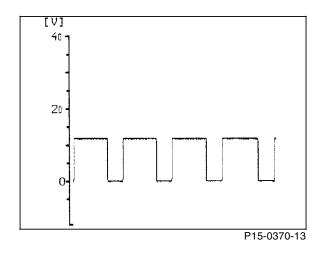
\Rightarrow		Test scope	Test connection		Test condition	Nominal value	Possible cause/Remedy
38.0	092 092	EGR switchover valve (Y27) Vacuum control	N3/4 69 — (2.25)		'	11 – 14V	⇒ 38.1, Engine control module (N3/4), ⇒ 39.0 – 40.0
38.1		Current draw	N3/₄ ∭∭ 32 — ((1.32)	P	Ignition: ON	0.3 – 0.5 A	Fuse, Wiring, Y27.
39.0		EGR switchover valve (Y27) Vacuum control			Note to test connection: Connect vacuum tester to the EGR valve (Figure 14). Engine control module (N3/4) plugged in. Engine: Start and run at > 3000 rpm.	> 400 mbar	EGR valve.

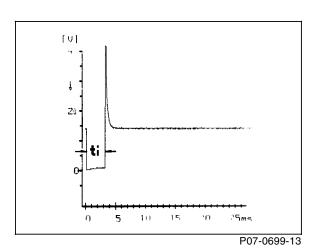
\Rightarrow	Test scope	Test connection		Test condition	Nominal value	Possible cause/Remedy
40.0	EGR valve Mechanical test			Note to test connection: Connect vacuum tester directly to EGR valve. Engine: at Idle Apply 500 mbar vacuum with vacuum tester.	Engine runs unevenly	EGR valve.
				Engine: Off Apply 500 mbar vacuum with vacuum tester and pull off vacuum line.	EGR valve closes audibly	
41.0	Non-USA vehicles only. Continue to next test step.					
42.0	P/N position recognition 5-speed AT only!	N3/4) — 39 (1.39)	$R \rightarrow$	11 – 14 V < 1 V 11 – 14 V < 1 V	Wiring, Starter lock-out/backup lamp switch (S16/1).
43.0	Non-USA vehicles only. Continue to next test step.					
44.0	Non-USA vehicles only. Continue to next test step.					

\Rightarrow	Test scope	Test connection		Test condition	Nominal value	Possible cause/Remedy
45.0	Models 129, 140, 202, 210 O2S 1 (before TWC) (G3/2) O2S 1 signal for diagnostic module (OBD II)	N3/4) — 15 (1.15)	Engine: at Idle and at operating temperature > 80 °C let engine run for a minimum of 2 minutes.	Oscillates in range between -0.2 and+1.0 V by more than 0.3 V	Wiring, Engine control module (N3/4).
46.0	Models 129, 140, 202, 210 O2S 2 (after TWC) (G3/1) O2S 2 signal for diagnostic module (OBD II)	N3/4) — 16 (1.16)	At operating temperature > 80 °C start engine. and run at 2000 – 3000 rpm for a minimum of 3 minutes. Accelerate briefly.	450 mV constant. Voltage fluctuates. Voltage fluctuates by >100 mV	Wire, N3/4.
47.0	Models 129, 140, 202 CMP sensor (L5/1) Signal for diagnostic module (OBD II) Model 210 Camshaft Hall-effect sensor (B6/1) Signal for diagnostic module (OBD II)	N3/4 32 — (1.32) N3/4 N3/4 17 — (1.17)	> — 17 (1.17) > — 27 (1.27)	Engine: at Idle Engine: at Idle	9.5 - 10.5 V 1.3 – 1.7 V Value fluctuates	Wiring, N3/4.

Electrical Test Program – Test

\Rightarrow	Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
48.0	Fuel consumption signal	N3/4	Engine: at Idle	approx. 0.85 V	Wiring, Engine control module (N3/4).
		7— (1.7) \longrightarrow (1.39)	Accelerate briefly.	> 1 V	





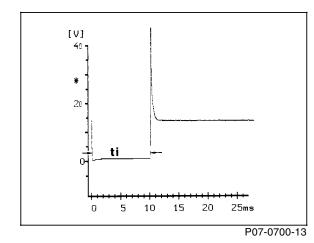


Figure 1
TN signal (engine rpm)

Figure 2
Injection time signal "ti" of injectors at idle speed

Figure 3
Injection time signal "ti" of injectors when briefly accelerating

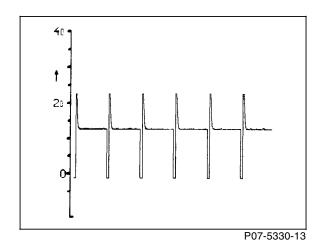


Figure 4
Purge control valve control signal

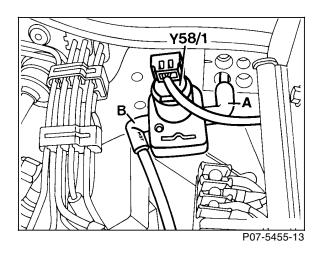


Figure 5 As shown on Model 124)

Y58/1 Purge control valve
A Line to charcoal canister

B Line to engine

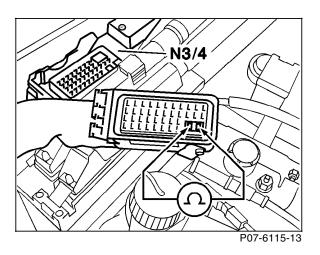
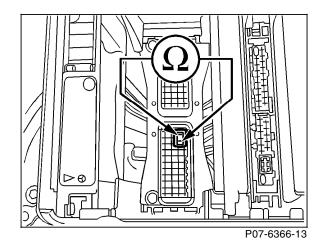
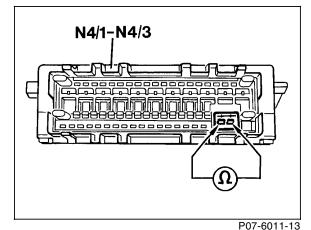
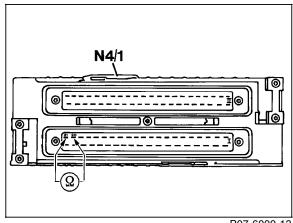


Figure 6 Model 124, 202, 210

N3/4 Engine control module (HFM-SFI)





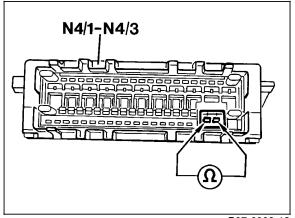


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Figure 7 Model 129, 140 Engine control module (HFM-SFI) N3/4

Figure 8 Model 124, 202 CC/ISC control module

Figure 9 Model 124, 202, 210 EA/CC/ISC control module N4/1



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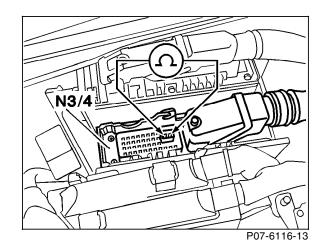


Figure 11

N3/4 Engine control module (HFM-SFI)

Model 124, 202, 210 and 129/140 as of 06/95

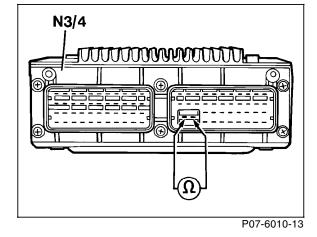
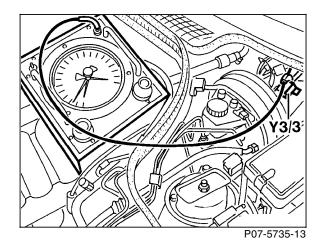


Figure 12 Model 129, 140 up to 05/95

N3/4 Engine control module (HFM-SFI)

Figure 10 Model 129, 140

N4/1 EA/CC/ISC control module N4/3 CC/ISC control module



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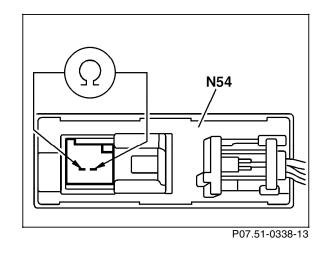


Figure 13 As shown on Model 124

Y3/3 Upshift delay switchover valve

Figure 14 89 EGR valve Figure 15
N54 RCL control module