
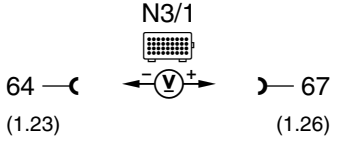
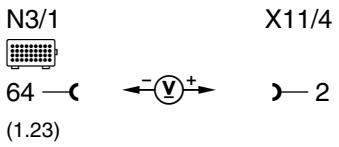
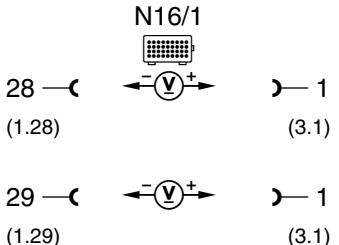


#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
1.0		<b>LH-SFI control module (N3/1)</b> Voltage supply Circuit 30	 <p>N3/1 64 — (1.23)      — 67 (1.26)</p>	Ignition: <b>ON</b>	11 – 14 V	⇒ 1.1 – 1.3
1.1		Ground connection	 <p>N3/1      X11/4 64 — (1.23)      — 2</p>	Ignition: <b>ON</b>	11 – 14 V	Wiring, <b>Model 124</b> Ground, component compartment (W16, Figure 9) <b>Model 129</b> Ground (module box bracket) (W27, Figure 5) <b>Model 140</b> Ground (electronics output ground - right footwell) (W15, Figure 17).
1.2		Base module (N16/1) Voltage supply Circuit 30	 <p>N16/1 28 — (1.28)      — 1 (3.1) 29 — (1.29)      — 1 (3.1)</p>	Ignition: <b>OFF</b> <b>Connect socket box to N16/1.</b> Ignition: <b>ON</b>	11 – 14 V	Wire to terminal block (X4/10) (Figures 1 – 3).

#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
1.3		 <b>DTC readout from base module (N16/1)</b> Voltage supply from N16/1 to LH-SFI control module (N3/1) Circuit 30	N16/1  28 —( (1.28)      —) 12 (1.12)	Ignition: <b>ON</b>	11 – 14 V	N16/1.
2.0		<b>LH-SFI control module (N3/1)</b> Voltage supply Circuit 87/M1e	N3/1  76 —( (1.35)      —) 77 (1.36)	Ignition: <b>ON</b>	11 – 14 V	⇒ 2.1 – 2.5
2.1		Ground connection	N3/1  76 —( (1.35)      —) 2	Ignition: <b>ON</b>	11 – 14 V	Wiring, <b>Model 124</b> Ground, module box bracket (W27, Figure 9) <b>Models 129 and 140</b> Ground, electronics (right footwell) (W15/1, Figure 16 and 17).
2.2		Base module (N16/1) Voltage supply Circuit 15 unfused	N16/1  28 —( (1.28)      —) 34 (1.34)	<b>Connect socket box to N16/1.</b> Ignition: <b>ON</b>  Ignition: <b>OFF</b>	11 – 14 V  < 1 V	Wiring, Ignition/starter switch (S2/1),  Wiring, S2/1.

#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
2.3		Base module (N16/1) Voltage supply Circuit 15	<p>N16/1 28 —  — 15 (1.28) (1.15)</p>	Ignition: <b>ON</b> Ignition: <b>OFF</b>	11 – 14 V < 1 V	Wiring, Fuse.
2.4		Output ground, base module (N16/1)	<p>N16/1 28 —  — 2 (1.28) X11/4</p> <p>N16/1 29 —  — 2 (1.29) X11/4</p>	Ignition: <b>ON</b>	11 – 14 V 11 – 14 V	Ground wire.
2.5		 <b>DTC readout from base module (N16/1)</b> Voltage supply (fused) for LH-SFI control module (N3/1)	<p>N16/1 28 —  — 7 (1.28) (1.7)</p>	Ignition: <b>ON</b> Ignition: <b>OFF</b>	11 – 14 V < 1 V	Fuse (F2) at N16/1, N16/1.


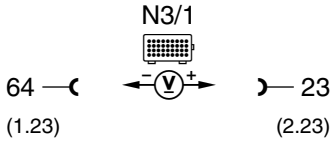
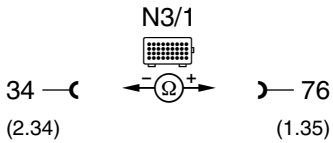
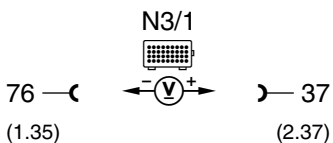
#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
3.0		<b>LH-SFI control module (N3/1)</b> Voltage supply Circuit 87		Ignition: <b>ON</b>	11 – 14 V	Wiring, ⇒ 3.1
3.1		Ground connection		Ignition: <b>ON</b>	11 – 14 V	<b>Model 124</b> Ground, component compartment (W16) <b>Models 129 and 140</b> Ground, electronics output ground (W15, right footwell)
4.0		 <b>DTC readout from base module (N16/1)</b> Voltage supply for injectors		<b>Connect socket box to N16/1</b> Ignition: <b>ON</b>  Ignition: <b>OFF</b>	11 – 14 V  < 1 V	Fuse (F2) at N16/1.
5.0	4 <sup>1)</sup>	<b>Hot wire MAF sensor (B2/2)</b> Voltage at hot wire		<b>Connect socket box to N3/1</b> Ignition: <b>ON</b>  Engine: <b>at Idle</b>	1.0 – 1.2 V  1.3 – 1.7 V <sup>2)</sup>	Wiring, ⇒ 5.1, ⇒ 6.0, B2/2.

1) The DTC “4” can be displayed on vehicles up to 7/91 even if no fault exists.

2) Voltage increases with increasing rpm.

#### Electrical Test Program – Test


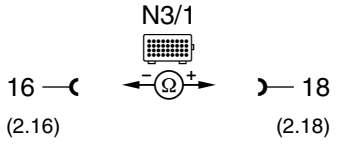
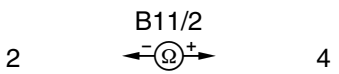

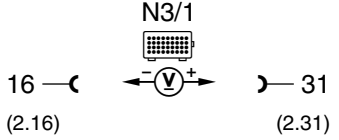
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
5.1		Hot wire MAF sensor (B2/2) Voltage supply		Ignition: <b>ON</b>	11 – 14 V	LH-SFI control module (N3/1).
6.0	4 <sup>1)</sup>	Ground wire for hot wire MAF sensor (B2/2)		Ignition: <b>OFF</b>	< 6 Ω	Ground wire (W11) (engine ground).
7.0	i2	Hot wire MAF sensor (B2/2) Burn-off control		Ignition: <b>OFF</b> Unplug LH-SFI control module (N3/1), wait approx. 5 sec. and then plug back in again. Engine: <b>Start</b> Engine coolant temperature > 60 °C. Engine speed > 2000 rpm for 15 seconds. Turn off engine.	After approx. 4 sec., 3 – 5 V for approx. 1 sec.  Simultaneous visual check: hot-wire glows briefly.	Wiring, B2/2, LH-SFI control module (N3/1).

1) The DTC "4" can be displayed on vehicles up to 7/91 even if no fault exists.


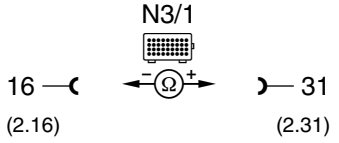
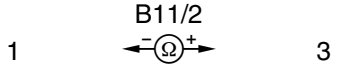

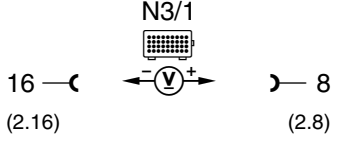
#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy																																	
8.0		<b>FP relay module (K27)</b> Control signal	<p>N3/1</p>	Engine: <b>Start</b>	11 – 14 V while cranking.	⇒ 8.1, LH-SFI control module (N3/1).																																	
8.1		Starter signal Circuit 50	<p>N3/1</p>	Engine: <b>Start</b>	11 – 14 V while cranking.	Wiring.																																	
9.0		<b>ECT sensor (B11/2)</b> Voltage at sensor circuit 1	<p>N3/1</p>	Ignition: <b>ON</b>	<table border="1"> <thead> <tr> <th>°C</th> <th>V</th> <th>Ω</th> </tr> </thead> <tbody> <tr><td>20</td><td>3.5</td><td>2500</td></tr> <tr><td>30</td><td>3.1</td><td>1700</td></tr> <tr><td>40</td><td>2.7</td><td>1170</td></tr> <tr><td>50</td><td>2.3</td><td>830</td></tr> <tr><td>60</td><td>1.9</td><td>600</td></tr> <tr><td>70</td><td>1.5</td><td>435</td></tr> <tr><td>80</td><td>1.2</td><td>325</td></tr> <tr><td>90</td><td>1.0</td><td>245</td></tr> <tr><td>100</td><td>0.8</td><td>185</td></tr> <tr><td></td><td>± 5%</td><td>± 5%</td></tr> </tbody> </table>	°C	V	Ω	20	3.5	2500	30	3.1	1700	40	2.7	1170	50	2.3	830	60	1.9	600	70	1.5	435	80	1.2	325	90	1.0	245	100	0.8	185		± 5%	± 5%	⇒ 9.1, N3/1.
°C	V	Ω																																					
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#### Electrical Test Program – Test




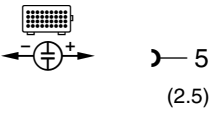
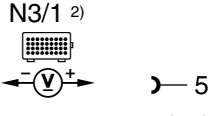
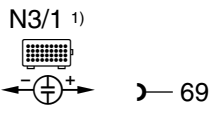
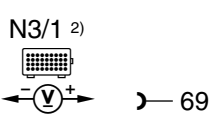
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy																																	
9.1		Resistance Sensor circuit 1		Ignition: <b>OFF</b> Disconnect N3/1 from contact box (070).	Nominal values, see ⇒ 9.0	Wiring, ⇒ 9.2.																																	
9.2		Resistance ECT sensor (B11/2) Sensor circuit 1		Connector on B11/2 unplugged.	Nominal values, see ⇒ 9.0, Connection see Figure 24.	B11/2.																																	
10.0		<b>ECT sensor (B11/2)</b> Voltage at sensor circuit 2		Ignition: <b>ON</b>	<table border="1"> <thead> <tr> <th>°C</th> <th>V</th> <th>Ω</th> </tr> </thead> <tbody> <tr><td>20</td><td>3.5</td><td>2500</td></tr> <tr><td>30</td><td>3.1</td><td>1700</td></tr> <tr><td>40</td><td>2.7</td><td>1170</td></tr> <tr><td>50</td><td>2.3</td><td>830</td></tr> <tr><td>60</td><td>1.9</td><td>600</td></tr> <tr><td>70</td><td>1.5</td><td>435</td></tr> <tr><td>80</td><td>1.2</td><td>325</td></tr> <tr><td>90</td><td>1.0</td><td>245</td></tr> <tr><td>100</td><td>0.8</td><td>185</td></tr> <tr><td colspan="2">± 5%</td><td>± 5%</td></tr> </tbody> </table>	°C	V	Ω	20	3.5	2500	30	3.1	1700	40	2.7	1170	50	2.3	830	60	1.9	600	70	1.5	435	80	1.2	325	90	1.0	245	100	0.8	185	± 5%		± 5%	⇒ 10.1, LH-SFI control module (N3/1).
°C	V	Ω																																					
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#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy																														
10.1		Resistance Sensor circuit 2		Ignition: <b>OFF</b> Disconnect N3/1 from contact box (070).	Nominal values, see ⇒ 10.0	Wiring, ⇒ 10.2																														
10.2		Resistance ECT sensor (B11/2) Sensor circuit 2		Connector on B11/2 unplugged.	Nominal values, see ⇒ 10.0, Connection see Figure 24.	B11/2.																														
11.0		<b>IAT sensor (B17/7)</b> Voltage		Ignition: <b>ON</b>	<table border="1"> <thead> <tr> <th>°C</th> <th>V</th> <th>Ω</th> </tr> </thead> <tbody> <tr><td>10</td><td>1.8</td><td>3700</td></tr> <tr><td>20</td><td>1.5</td><td>2500</td></tr> <tr><td>30</td><td>1.2</td><td>1700</td></tr> <tr><td>40</td><td>0.9</td><td>1170</td></tr> <tr><td>50</td><td>0.6</td><td>830</td></tr> <tr><td>60</td><td>0.5</td><td>600</td></tr> <tr><td>70</td><td>0.4</td><td>435</td></tr> <tr><td>80</td><td>0.3</td><td>325</td></tr> <tr><td colspan="2">± 5%</td><td>± 5%</td></tr> </tbody> </table>	°C	V	Ω	10	1.8	3700	20	1.5	2500	30	1.2	1700	40	0.9	1170	50	0.6	830	60	0.5	600	70	0.4	435	80	0.3	325	± 5%		± 5%	⇒ 11.1, LH-SFI control module (N3/1).
°C	V	Ω																																		
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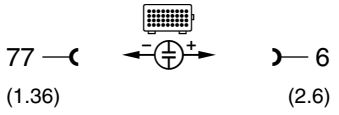
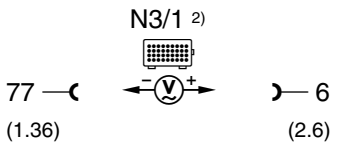

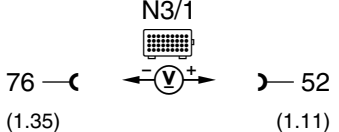
#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
11.1		Resistance	<p>N3/1</p>  <p>16 — <math>\Omega</math> — 8 (2.16) (2.8)</p>	Ignition: <b>OFF</b> Disconnect N3/1 from socket box.	Nominal values, see ⇒ 11.0	Wiring, IAT sensor (B17/7).
12.0		<b>TN-signal (rpm signal) – input</b> from DI control module (N1/3)	<p>N3/1 <sup>1)</sup></p>  <p>76 — <math>\oplus</math> — 5 (1.35) (2.5)</p> <p>N3/1 <sup>2)</sup></p>  <p>76 — <math>\nabla</math> — 5 (1.35) (2.5)</p>	Engine: <b>Start</b> Engine: <b>at Idle</b>	Signal, see Figure 21.  5 – 7.5 V	Wiring, N1/3, N3/1.
13.0		<b>LH-SFI control module (N3/1)</b> TN-signal (rpm signal) – output	<p>N3/1 <sup>1)</sup></p>  <p>76 — <math>\oplus</math> — 69 (1.35) (1.28)</p> <p>N3/1 <sup>2)</sup></p>  <p>76 — <math>\nabla</math> — 69 (1.35) (1.28)</p>	Engine: <b>Start</b> Engine: <b>at Idle</b>	Signal, see Figure 21.  5 – 7.5 V.	Wiring, N3/1, Base module (N16/1).

<sup>1)</sup> Test with oscilloscope.

<sup>2)</sup> Test with multimeter only if oscilloscope is not available.

#### Electrical Test Program – Test



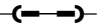


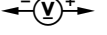





⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
14.0		<b>CMP sensor (L5/1) signal</b> from DI control module (N1/3)	<p>N3/1 <sup>1)</sup></p>  <p>N3/1 <sup>2)</sup></p> 	<p>Engine: <b>Start</b></p> <p>Engine: <b>at Idle</b></p>	<p>Signal, see Figure 20.</p> <p>0.8 – 1.5 V</p>	<p>Wiring, L5/1 (Test, see DM, Engines, Vol. 2, section 5.2), N1/3.</p>
15.0		<b>CTP (idle) recognition signal</b> from EA/CC/ISC actuator (M16/1)	<p>N3/1</p> 	<p>Ignition: <b>ON</b></p> <p>Accelerator pedal in CTP (idle).</p> <p>Accelerator pedal in WOT (full throttle).</p>	<p>4.8 V</p> <p>5.5 V</p>	<p>Wiring, M16/1 (Test, see DM, Engines, Vol. 3, section 6.2), EA/CC/ISC control module (N4/1).</p>

- 1) Test with oscilloscope.
- 2) Test with multimeter only if oscilloscope is not available.
- 3) The DTC "iP" can be displayed on vehicles up to 7/91 even if no fault exists.

#### Electrical Test Program – Test


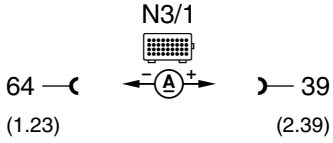
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
16.0		<b>Fuel safety shut-off</b> from EA/CC/ISC actuator (M16/1) or CC/ISC actuator (M16/2)		Ignition: <b>ON</b>	2.2 – 11 V	Wiring M16/1 or M16/2 (Test, see DM, Engines, Vol. 3, section 6.2 or 7.1), N4/1 or N4/3.
17.0		<b>Fuel safety shut-off</b>		Engine: <b>Start</b> and apply WOT (full throttle).	Engine speed surges between 1200 – 2200 rpm.	N3/1.
18.0		<b>O2S 1 (before TWC) (G3/2)</b> O2S 1 signal		Engine: <b>at Idle</b> and at operating temperature > 80 °C let engine run for a minimum of 2 minutes.	Oscillates between. –0.2 and +1.0 V by more than 0.3 V	Wiring, G3/2, ⇒ 18.1, ⇒ 18.2, ⇒ 19.0.
18.1		Insulation, O2S 1 wire		Ignition: <b>OFF</b> Disconnect N3/1 from contact box (070).	∞ Ω	Wiring.

#### Electrical Test Program – Test



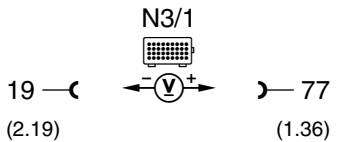
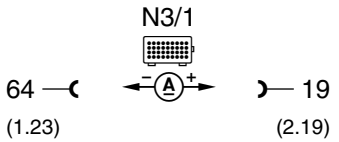

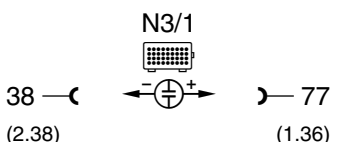
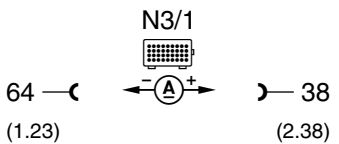
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
18.2		O2S 1 control from LH-SFI control module (N3/1)	<p>N3/1</p>  <p>14 —  — 76</p> <p>(2.14) (1.35)</p>	On-off ratio tester connected. Engine: <b>at Idle</b> and at operating temperature > 80 °C	90 – 100% at on-off ratio tester	N3/1.
19.0		<b>O2S 1 (before TWC) heater</b> Control signal	<p>N3/1</p>  <p>15 —  — 9</p> <p>(2.15) (2.9)</p>	Engine: <b>at Idle</b> Engine coolant temperature > 80 °C	11 – 14 V	⇒ 19.1, N3/1.
19.1		O2S 1 (before TWC) heater Current draw	<p>N3/1</p>  <p>9 —  — 77</p> <p>(2.9) (1.36)</p>	N3/1 connected in contact box (070). Ignition: <b>ON</b>	0.6 – 3.4 A	Wiring, G3/2.
20.0	 <sup>1)</sup>	<b>EGR switchover valve (Y27)</b> Control signal	<p>N3/1</p>  <p>39 —  — 77</p> <p>(2.39) (1.36)</p>	Engine: <b>at Idle</b> Engine coolant temperature > 60 °C Accelerate briefly.	11 – 14 V	⇒ 21.0 – 22.0, Wiring, N3/1.

1) The DTC “1B” can be displayed on vehicles up to 7/91 even if no fault exists.

#### Electrical Test Program – Test












⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
20.1		EGR switchover valve (Y27) Current draw		Disconnect N3/1 from contact box (070). Ignition: <b>ON</b>	0.3 – 0.5 A	Wiring, Y27.
21.0		<b>EGR switchover valve (Y27)</b> Vacuum control		<b>Test connection note:</b> Connect vacuum tester to EGR valve according to Figure 18.  N3/1 plugged in. Engine: <b>at Idle</b> Engine coolant temperature > 60 °C. Accelerate briefly.	> 400 mbar	Vacuum lines, EGR valve, Y27.
22.0		<b>EGR valve</b> Mechanical test		<b>Test connection note:</b> Connect vacuum tester directly to EGR valve.  Using vacuum tester, apply 500 mbar vacuum. Disconnect vacuum line on EGR valve.	EGR valve closes audibly.	EGR valve.

#### Electrical Test Program – Test





⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
23.0		<b>AIR relay module (K17)</b> Control signal		Disconnect ECT sensor (B11/2) and simulate 2.5 kΩ at sockets 2 and 4 with resistance substitution unit. Engine: <b>at Idle</b>	11 – 14 V for approx. 2 minutes after start <b>and</b> AIR pump runs.	⇒ 23.1, N3/1.
23.1		AIR relay module (K17) Current draw		Disconnect N3/1 from contact box (070). Ignition: <b>ON</b>	0.1 – 0.3 A	Wiring, K17.
24.0		<b>Purge control valve (Y58/1)</b> Control signal		Engine: <b>at Idle</b> and at operating temperature.	After approx. 1 minute, purge control valve (Y58/1, Figure 19) must cycle noticeable. Signal, see Figure 31.	⇒ 24.1, ⇒ 25.0. N3/1.
24.1		Current draw		Disconnect LH-SFI control module (N3/1) from contact box (070). Ignition: <b>ON</b>	0.2 – 0.4 A	Wiring, Y58/1.

1) The DTC "I1" can be displayed on vehicles up to 7/91 even if no fault exists.

#### Electrical Test Program – Test


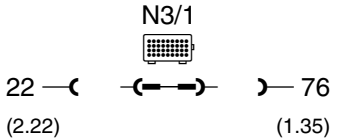
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
25.0		<b>Purge control valve (Y58/1)</b> Vacuum control		<b>Note to test connection:</b> Connect vacuum tester to Y58/1 (Figure 19), connection (A).  Engine: <b>at Idle</b> and at operating temperature.	After approx. 1 minute, > 400 mbar	Vacuum lines, Y58/1.
26.0		<b>Adjustable camshaft timing solenoid (Y49 or Y49/2)</b> Current draw <b>Engine 104 (Y49)</b>  <b>Engine 119 right (Y49/2)</b>	<p>Y49</p>  <p>1 —  —  — 2</p> <p>Y49/2</p>  <p>1 —  —  — 2</p>	<b>Note to test connection:</b> Connect test cable (102 589 04 63 00) to solenoid.  Engine: <b>Start</b> and raise engine speed to approx. 3000 rpm.	Briefly approx. 1.5 A, then 1 A	⇒ 26.1, ⇒ 28.0, N3/1.
26.1		Resistance <b>Engine 104 (Y49)</b>  <b>Engine 119 right (Y49/2)</b>	<p>N3/1</p>  <p>41 —  —  — 77</p> <p>(2.41) (1.36)</p>	Disconnect N3/1 from contact box (070).	4 – 6 Ω	Wiring, Y49 or Y49/2.

#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
27.0	24	<b>Engine 119 only</b> <b>Left adjustable camshaft timing solenoid (Y49/1)</b> Current draw	1 —  — 2	<b>Note to Test connection:</b> Connect test cable (102 589 04 63 00) to solenoid (Y49/1).  Engine: <b>Start</b> and raise engine speed to approx. 3000 rpm.	Briefly approx. 1.5 A, then 1 A	Wiring, ⇒ 27.1, ⇒ 29.0.
27.1		<b>Engine 119 only</b> Resistance	22 —  — 77 (2.22) (1.36)	Disconnect N3/1 from contact box (070).	4 – 6 Ω	Wiring, Y49/1.
28.0		<b>Adjustable camshaft timing solenoid (Y49 or Y49/2)</b> Mechanical operation  <b>Engine 104 (Y49)</b>  <b>Engine 119 right (Y49/2)</b>	41 —  — 76 (2.41) (1.35)	Engine: <b>at Idle</b>  Bridge socket box sockets for maximum of 10 seconds.	Engine runs unevenly after approx. 5 sec.	Mechanical camshaft adjustment (see SMS, Job No. 05-216).






#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
29.0		<b>Engine 119 only</b> <b>Left adjustable camshaft timing solenoid (Y49/1)</b> Mechanical operation		Engine: <b>at Idle</b>  Bridge socket box sockets for maximum of 10 seconds.	Engine runs unevenly after approx. 5 sec.	Mechanical camshaft adjustment (see SMS, Job No. 05-216).
30.0	E	<b>Non-USA vehicles only.</b> <b>Continue to next test step.</b>				
31.0	28	<b>Non-USA vehicles only.</b> <b>Continue to next test step.</b>				



#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
33.0		<b>Injectors (Y62)</b> Control and injection time	N3/1 	<b>Test connection note:</b> For connection information on individual injectors, see ⇒ 32.0.  <b>Engine coolant temperature approx. 20 °C</b> at start →  <b>Engine coolant temperature approx. 80 °C</b> at idle → accelerate briefly →	Injection time:  approx. 8 ms  approx. 3 – 5 ms approx. 17 ms (see signals, Figures 22 and 23)	Wiring, ECT sensor (B11/2), IAT sensor (B17/7), O2S 1 (before TWC) (G3/2).  LH-SFI control module (N3/1).
34.0	25 <sup>4)</sup>	<b>Upshift delay switchover valve (Y3/3)</b> Current draw	N3/1  64 — (1.23)    — 20 (2.20)	Disconnect N3/1 from contact box (070). Ignition: <b>ON</b>	450 ± 80 mA	Wiring, Y3/3, ⇒ 35.0

4) The DTC "25" can be displayed on vehicles up to 7/91 even if no fault exists.

#### Electrical Test Program – Test


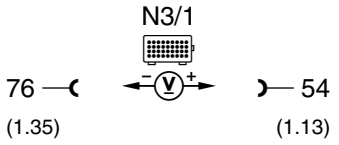
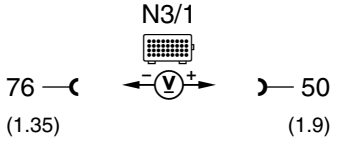

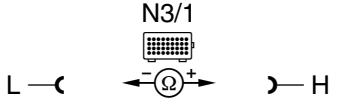

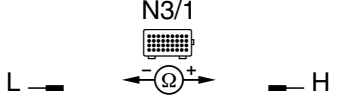
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
35.0	<sup>3)</sup>	<b>Pneumatic upshift delay</b> Vacuum control and sealing	N3/1  64 (1.23) ← → 20 (2.20)	<b>Note to Test connection:</b> Connect vacuum tester to upshift delay switchover valve (Y3/3) according to Figure 30 and connect bridge to socket box.  Engine: <b>at Idle</b>	> 400 mbar	Vacuum lines, Y3/3.
36.0		 <b>DTC readout from base module (N16/1)</b> <b>Automatic transmission kickdown valve (Y3)</b> Voltage supply	N16/1  28 (1.28) ← → 36 (1.36) 	<b>Connect socket box to N16/1.</b> Engine: <b>at Idle</b>  Engine: <b>OFF</b>	11 – 14 V  < 1 V	Wiring, N16/1, ⇒ 36.1
36.1		 DTC readout from base module (N16/1) Automatic transmission kickdown valve (Y3) Current draw	N16/1  36 (1.36) ← → 34 (1.34) 	N16/1 disconnected from contact box (070). Ignition: <b>ON</b> Accelerator pedal in wide open throttle position and kickdown switch engaged.	480 ± 50 mA <sup>1)</sup> 950 ± 80 mA <sup>2)</sup>	Wiring, Y3, Kickdown switch (S16/6).

<sup>1)</sup> 5-speed automatic transmission.

<sup>2)</sup> 4-speed automatic transmission.


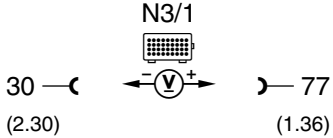
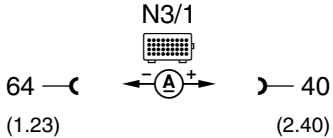
<sup>3)</sup> On vehicles as of 8/91.

#### Electrical Test Program – Test

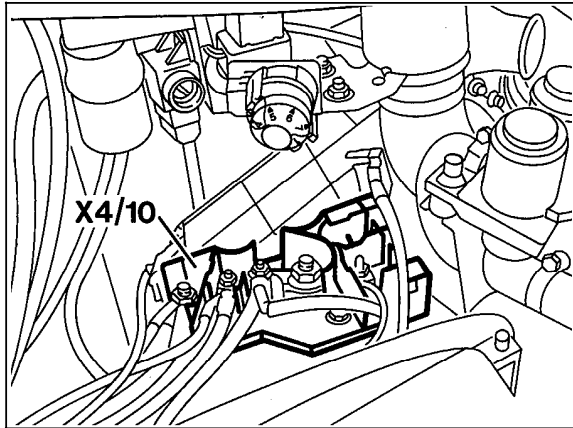
⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
37.0		<b>Diagnostic wire activation</b>		Ignition: <b>ON</b>	11 – 14 V	Wiring, N3/1.
38.0		<b>Fuel consumption indicator (A1p10)</b>		Engine: <b>at Idle</b> and briefly depress accelerator pedal.	> 0.5 V	Wiring, N3/1, A1p10.
39.0		<b>Serial data bus (CAN)</b>		Ignition: <b>OFF</b> Remove contact module or N3/1 and measure resistance directly at CAN connector for LH-SFI control module (Figure 25).	115 – 125 Ω	Data line, DI control module (N1/3).
40.0		<b>CAN element in LH-SFI control module (N3/1) Resistance</b>		Remove N3/1 and measure resistance directly on LH-SFI control module (Figure 26).	115 – 125 Ω	N3/1.
41.0		<b>Non-USA vehicles only. Continue to next test step.</b>				

1) The DTC "18" can be displayed on vehicles up to 7/91 even if no fault exists.

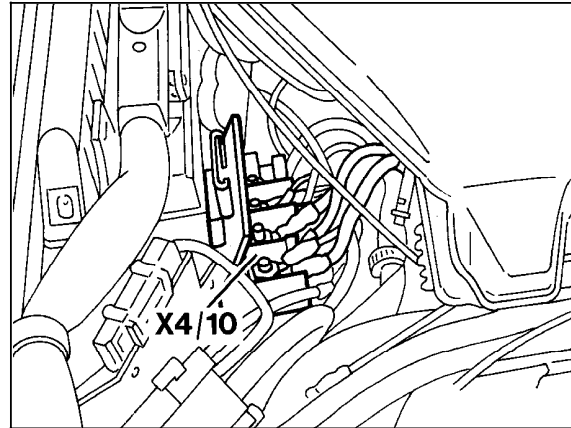
#### Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
42.0	15	<b>Non-USA vehicles only.</b> <b>Continue to next test step.</b>				
43.0	28	<b>Coding</b> LH-SFI control module (N3/1)		Ignition: <b>ON</b>	11 – 14 V	Wiring.
44.0	29	<b>Model 124.034 only</b>  <b>1GR start relay module (K29/1)</b> Current draw		Disconnect LH-SFI control module (N3/1) from contact box (070). Ignition: <b>ON</b>	200 ± 80 mA	Wiring, K29/1.

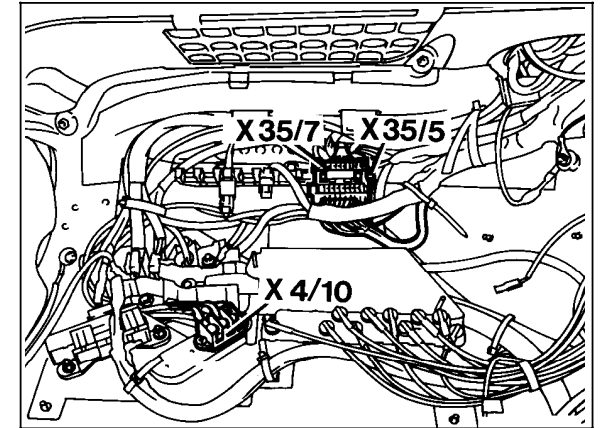
#### Electrical Test Program – Test



P07-5175-13



P07-5970-13



P07-2623-13

Figure 1  
Model 124

X4/10 Terminal block (circuit 30/circuit 61 battery)

Figure 2  
Model 129

X4/10 Terminal block (circuit 30/30Ü/61e/87L) (6-pole)

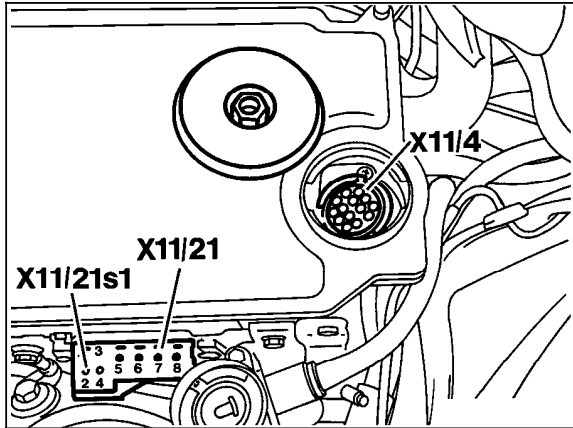
Figure 3  
Model 140

X4/10 Terminal block (circuit 30/circuit 61 battery)

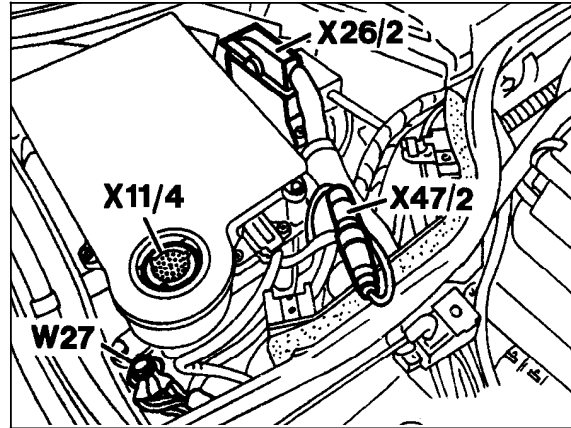
X35/5 Module box/taillamp harness separation point (ASR/ASD) (12-pole)

X35/7 Cockpit/module box separation point (18-pole)

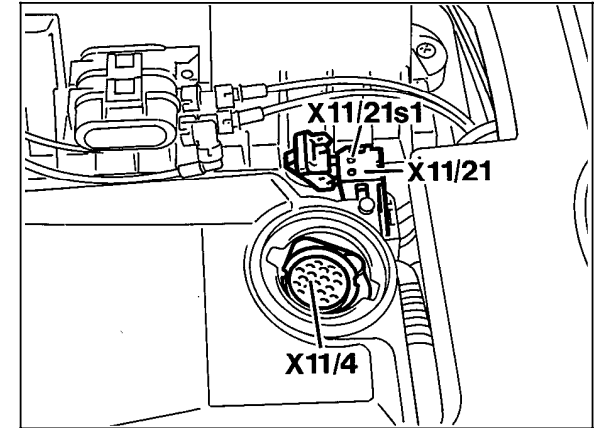
#### Electrical Test Program – Test



P07-5295-13



P07-5961-13



P07-5246-13

Figure 4  
Model 124

- X11/4 Data link connector (DTC readout)
- X11/21 Diagnostic module test connector (3-pole)  
USA - California
- X11/21s1 Pushbutton (with LED) USA - California

Figure 5  
Model 129

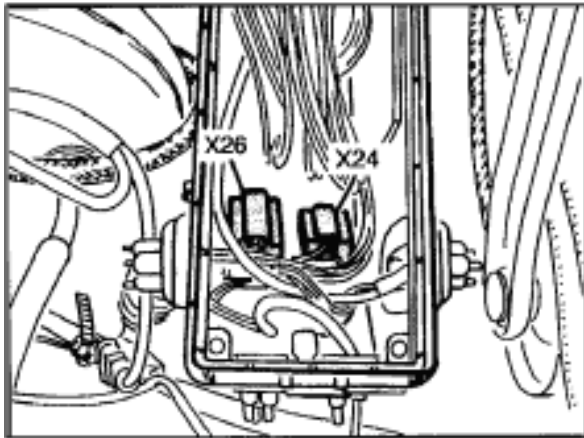
- W27 Ground (module box bracket)
- X26/2 Engine separation point connector
- X47/2 CMP sensor intermediate connector

Figure 6  
Model 140

- X11/4 Data link connector (DTC readout)
- X11/21 Diagnostic module test connector (3-pole)  
USA - California
- X11/21s1 Pushbutton (with LED) USA - California



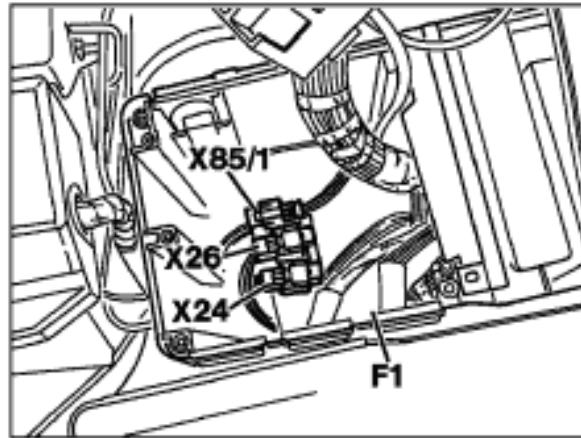
#### Electrical Test Program – Test



0154-34188-1

Figure 7  
Models 124 and 129

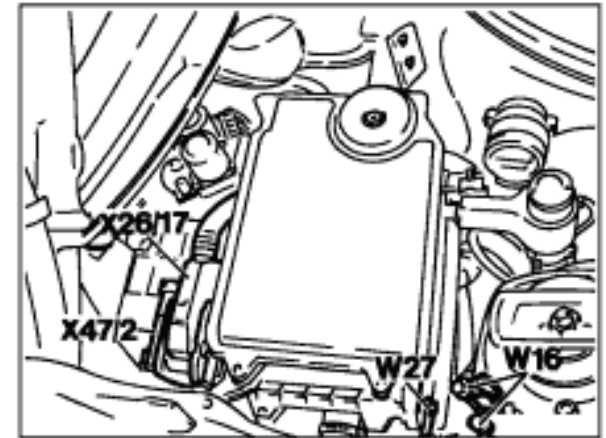
- X24 Headlamp harness connector
- X26 Interior/engine connector



P54-2864-13

Figure 8  
Model 140

- F1 Fuse and relay box
- X24 Headlamp harness connector
- X85/1 A/C harness/engine harness connector
- X26 Interior/engine connector

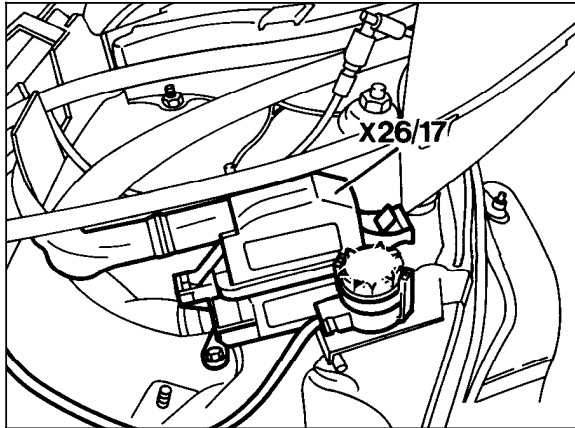


P07-2609-13

Figure 9  
Model 124

- W16 Ground (component compartment)
- W27 Ground (module box bracket)
- X26/17 Engine separation point connector
- X47/2 CMP sensor intermediate connector

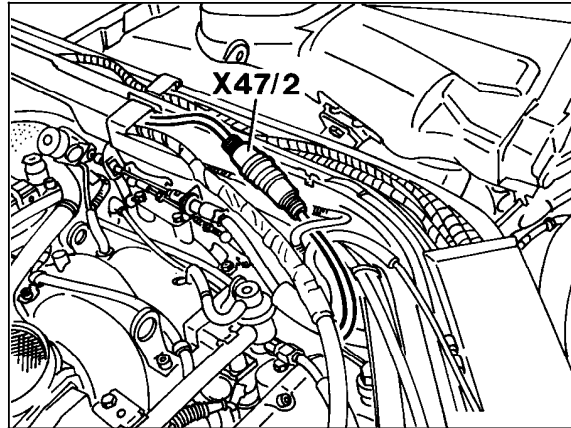
#### Electrical Test Program – Test



P07-2588-13

Figure 10  
Model 140

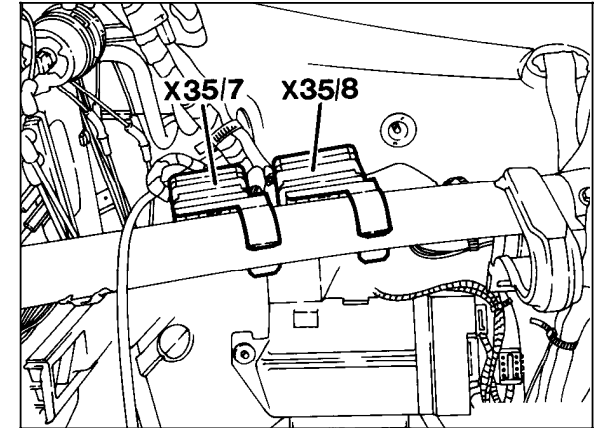
X26/17 LEngine separation point connector



P07-2637-13

Figure 11  
Model 140

X47/2 CMP sensor intermediate connector

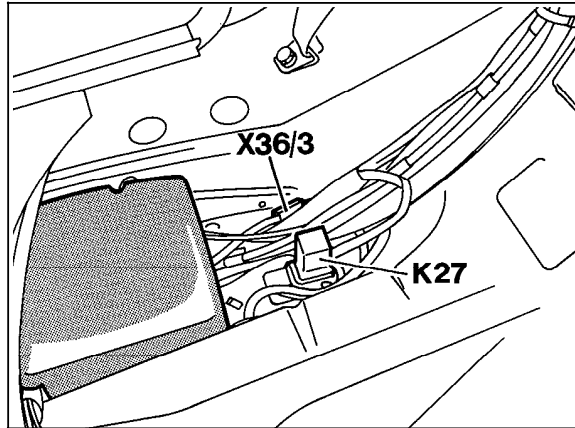


P07-2595-13

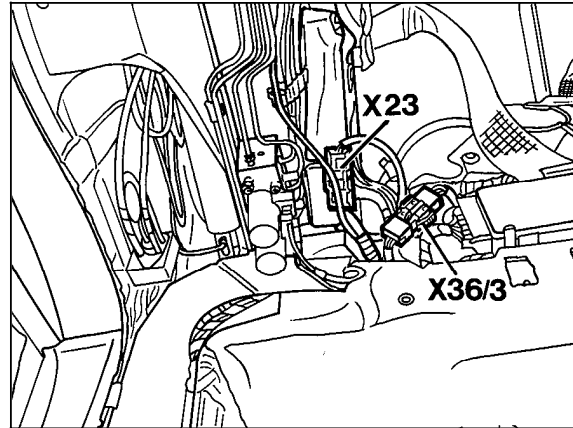
Figure 12  
Model 124

X35/7 Cockpit/module box separation point (12-pole)  
X35/8 Cockpit/module box separation point (EA/CC/ISC)  
(14-pole)

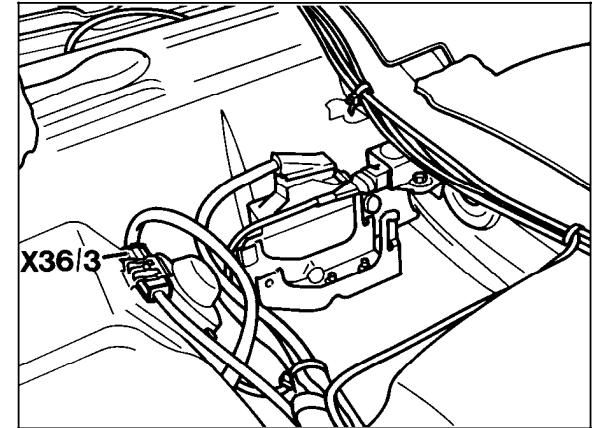
Electrical Test Program – Test



P07-2604-13A



P54-2036-13



P07-2573-13

Figure 13  
Model 124

X36/3 FP harness connector (2-pole)

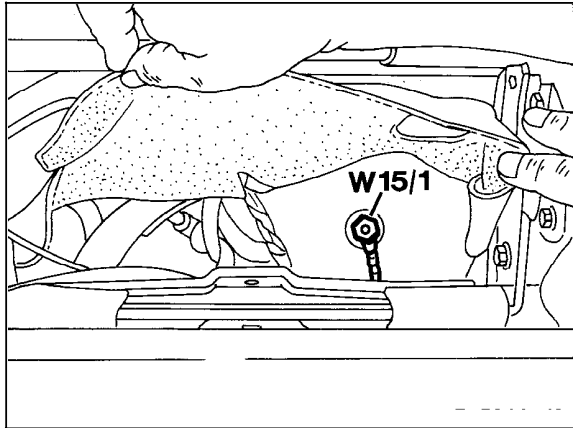
Figure 14  
Model 129

X36/3 FP harness connector (2-pole)

Figure 15  
Model 140

X36/3 FP harness connector (2-pole)

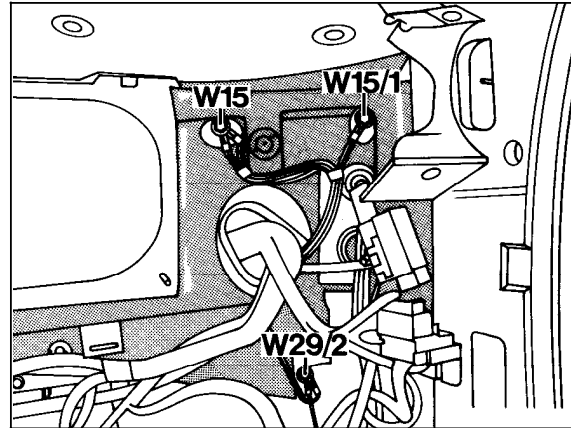
Electrical Test Program – Test



P07-5963-13

Figure 16  
Model 129

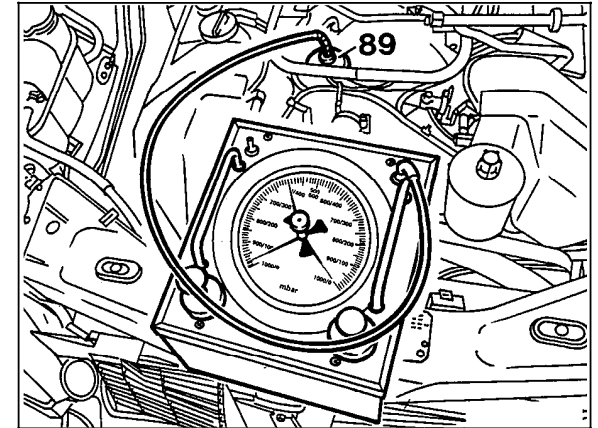
W15/1 Ground (electronics - right footwell)



P54-2796-13

Figure 17  
Model 140

W15 Ground (electronics output ground - right footwell)  
W15/1 Ground (electronics - right footwell)  
W29/2 Ground (right A-pillar)

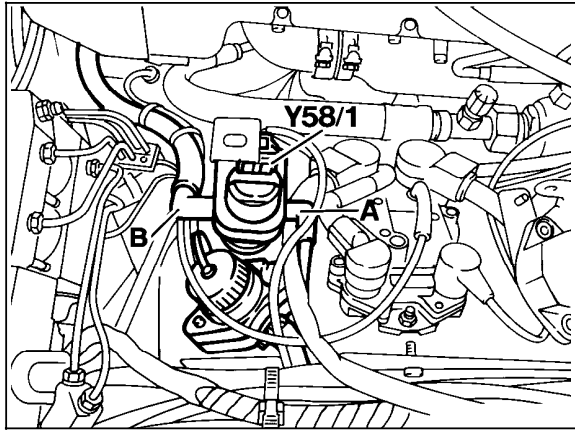


P07-5146-13

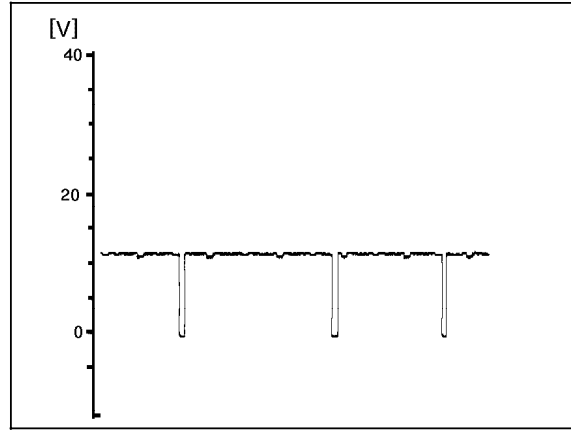
Figure 18  
Engine 119

89 EGR valve

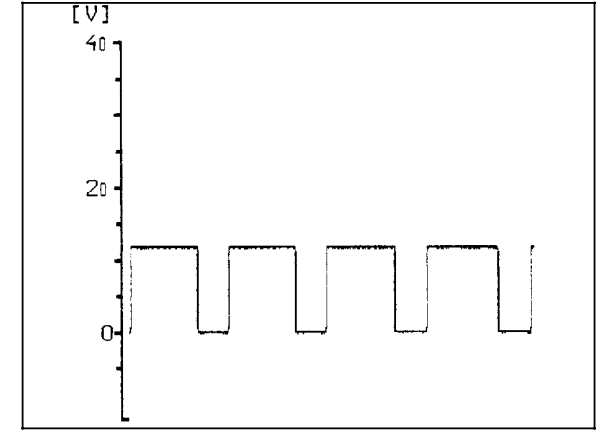
#### Electrical Test Program – Test



P07-5598-13



P07-0724-13



P15-0370-13

Figure 19  
Engine 104, 119

- Y58/1 Purge control valve
- A Purge line to charcoal canister
- B Purge line to engine

Figure 20  
Processed CMP sensor signal from DI control module

Figure 21  
TN-signal

Electrical Test Program – Test

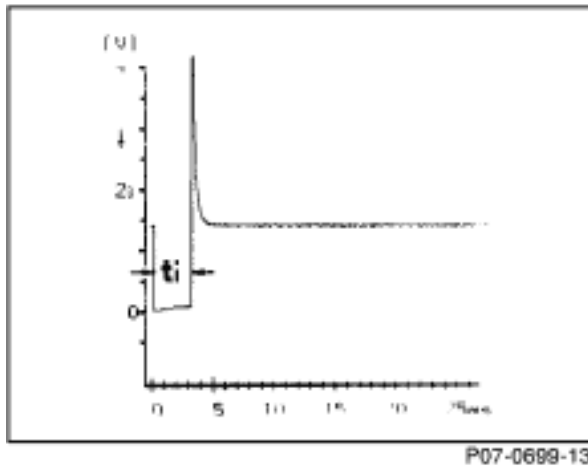


Figure 22  
Injection time signal "ti" of injectors at CTP (idle)

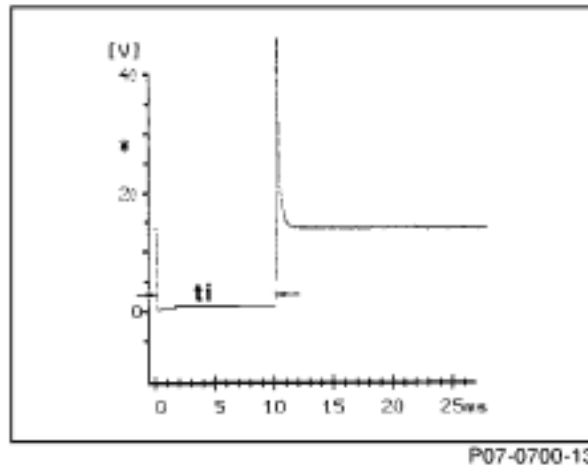


Figure 23  
Injection time signal "ti" of injectors when briefly accelerating

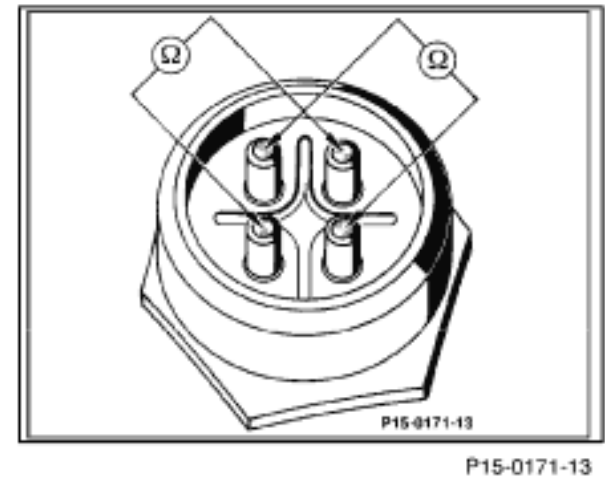


Figure 24  
ECT sensor

Electrical Test Program – Test

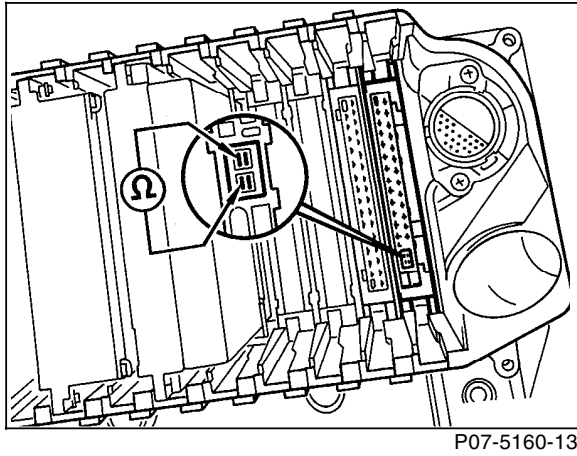


Figure 25

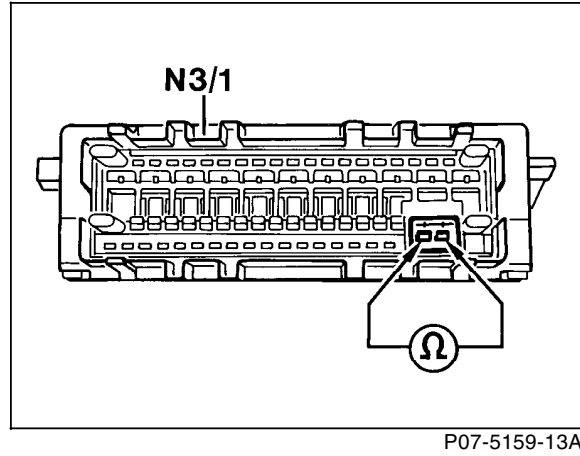


Figure 26  
N3/1 LH-SFI control module

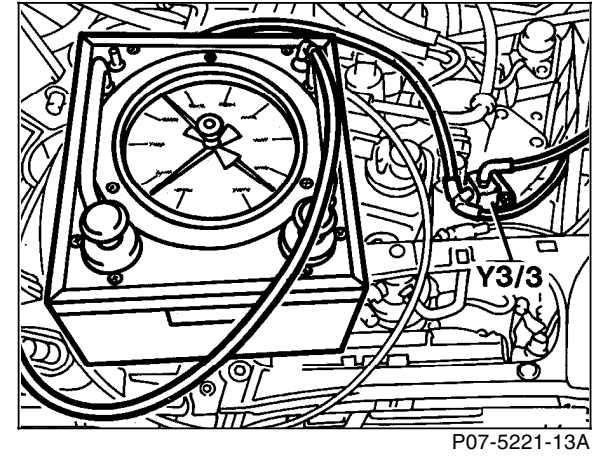


Figure 27  
Model 124  
Y3/3 Upshift delay switchover valve

Electrical Test Program – Test

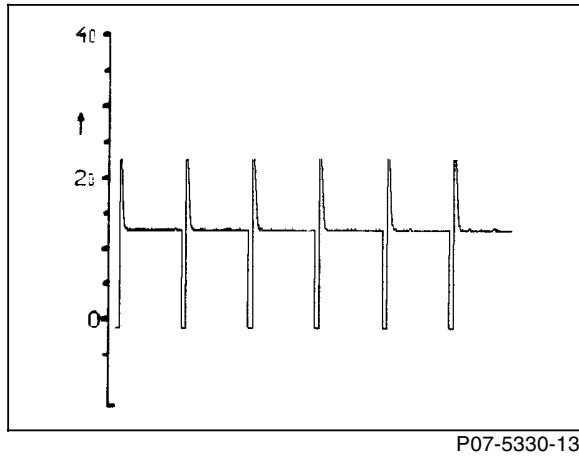


Figure 28  
Purge control valve signal