

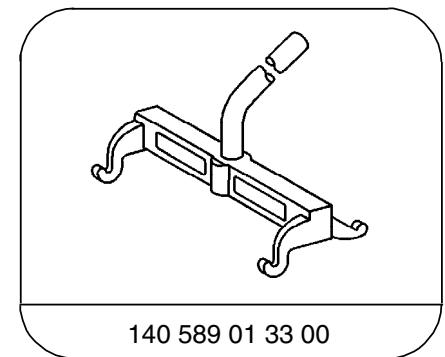
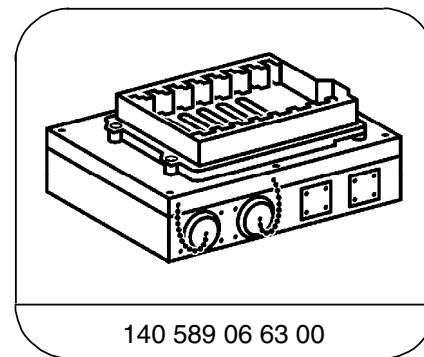
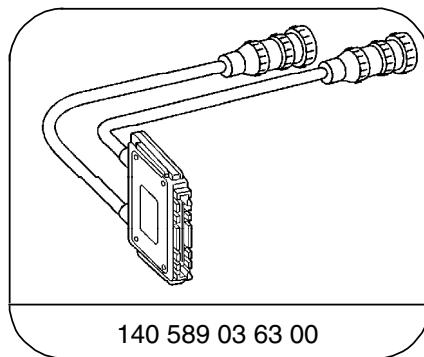
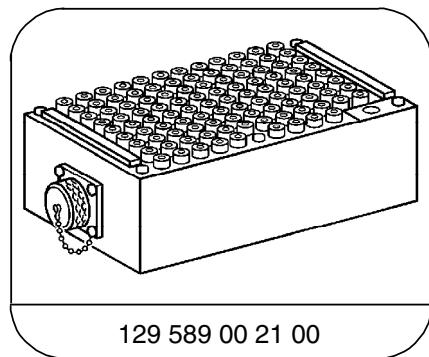
### Electrical Test Program - Preparation for Test

Preliminary work: Diagnosis – Diagnostic Trouble Code (DTC) Memory ..... 11

1. Ignition: **OFF**
2. Remove diagnostic module (N59).
3. Connect socket box with contact module 3 and contact box (according to connection diagram on next page).
4. **Test steps 1.2 – 1.3 and 2.1 – 2.2 only:** Ignition: **OFF**, remove base module (N16/1) and connect socket box with contact module 1 and contact box (see Diagnostic Manual, Chassis and Drivetrain, Volume 1, section 1 22).

**Electrical wiring diagrams, see Electrical Troubleshooting Manual.**

#### Special Tools

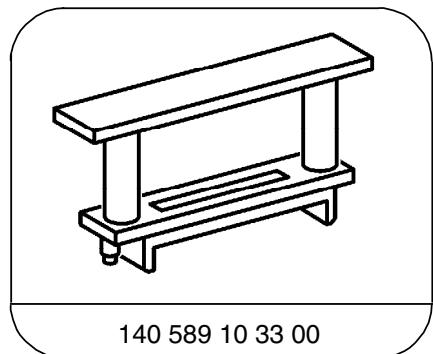


126-pin socket box

Contacting module 3

Contacting box

Mounting lever



Spacer

### Equipment

Digital multimeter<sup>1)</sup>

Sun DMM-5  
Fluke models 23, 83, 85, 87

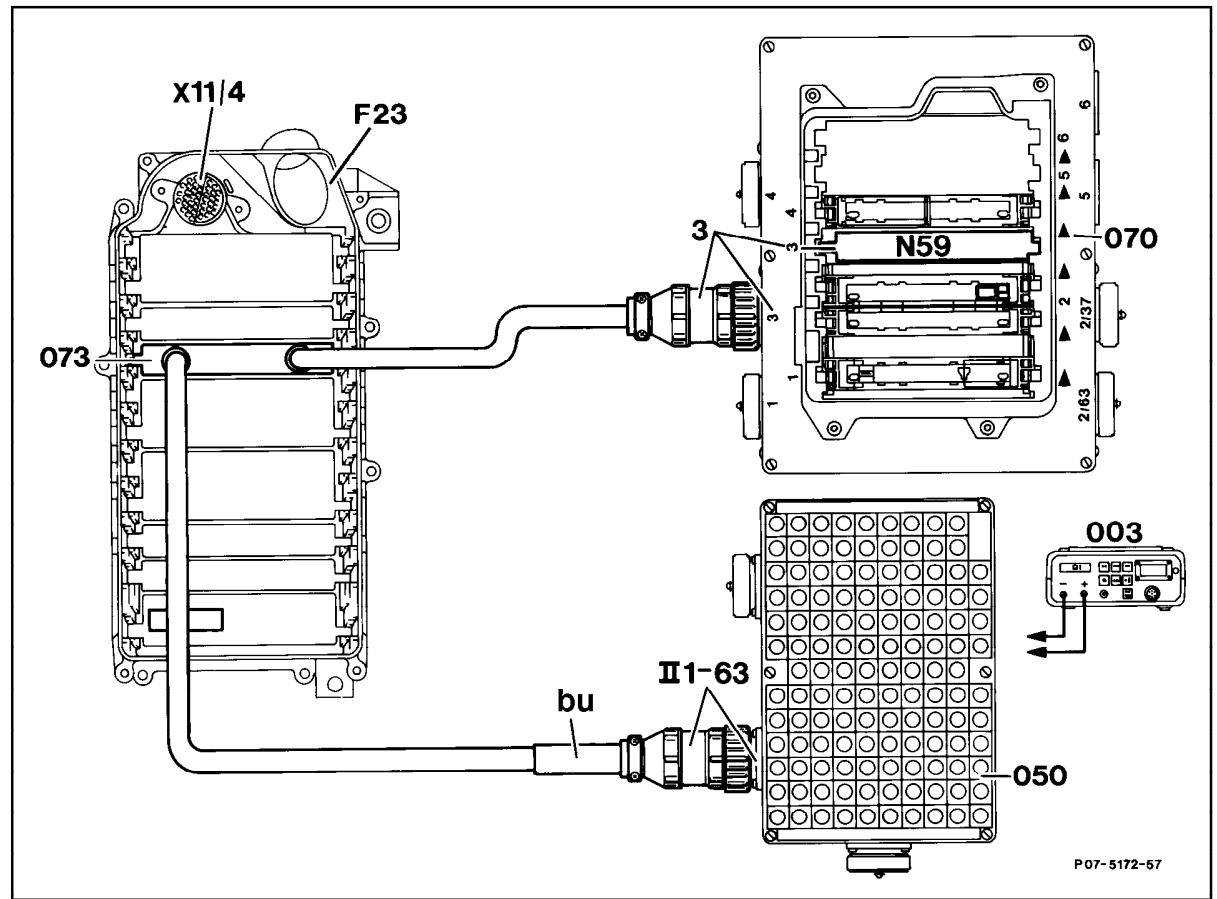
<sup>1)</sup> Available through the MBUSA Standard Equipment Program.

### Electrical Test Program - Preparation for Test

**Connection Diagram – Socket Box  
Model 140**

**Figure 1**

003	Multimeter
050	Socket box (126-pole)
070	Contact box
073	Contact module 3
F23	Module box
N59	Diagnostic module
X11/4	Diagnostic connection (diagnostic trouble code, 38-pole)
bu	blue



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### Electrical Test Program - Preparation for Test

#### Terminal Layout of Diagnostic Module Model 140

Figure 2

- 1 – 4 Not used
- 5 Voltage supply, circuit 30
- 6 – 8 Not used
- 9 Coding
- 10 – 24 Not used
- 25 Ground (W15)
- 26 Voltage supply, circuit 87
- 27 Diagnostic wire at test connection X11/4
- 28 "CHECK ENGINE" malfunction indicator lamp
- 29 Coding
- 30 Coding
- 31 – 32 Not used
- 33 Diagnostic wire at test connection X11/21
- 34 – 38 Not used

- L Data line (-)  
Controller Area Network  
(LH-SFI control module, ignition control module, electronic accelerator/cruise control/idle speed control module,  
ABS/ASR control module)
- H Data line (+)  
Controller Area Network  
(LH-SFI control module, ignition control module, electronic accelerator/cruise control/idle speed control module,  
ABS/ASR control module)

