

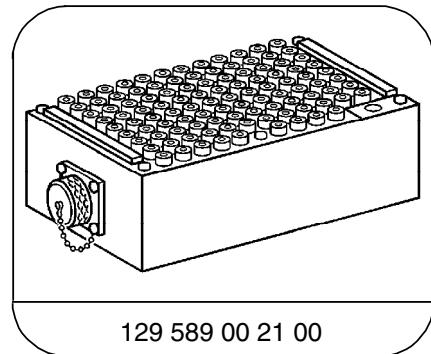
Electrical Test Program - Preparation for Test

Preliminary work: Diagnosis – Diagnostic Trouble Code (DTC) Memory 11

1. Ignition: **OFF**
2. Remove diagnostic module (OBD II, N59/1). On Model 140 as of Model Year 1996 remove rear seat cushion and loosen bracket for diagnostic module.
3. Connect socket box with test cable according to connection diagram.

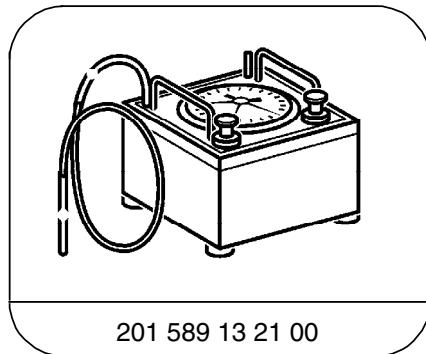
Electrical wiring diagrams :
Electrical Troubleshooting Manual, Model 129.
Electrical Troubleshooting Manual, Model 140.
Electrical Troubleshooting Manual, Model 210.

Special Tools



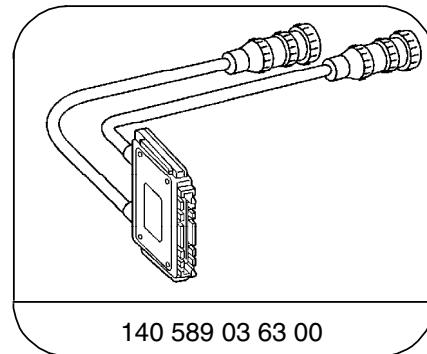
129 589 00 21 00

126-pin socket box



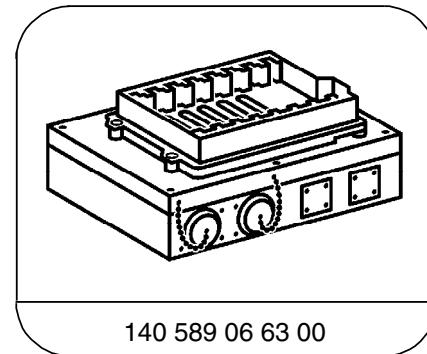
201 589 13 21 00

Tester



140 589 03 63 00

Contacting module 3

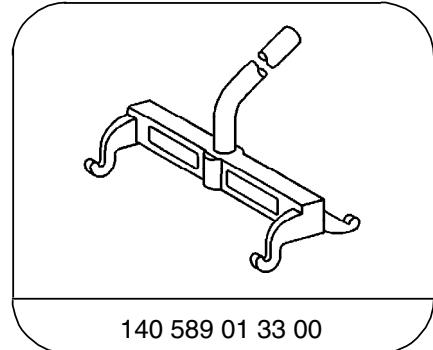


140 589 06 63 00

Contacting box

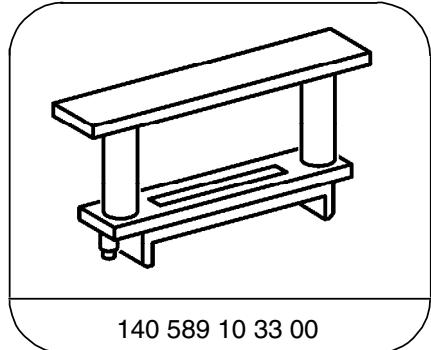
Electrical Test Program - Preparation for Test

Special Tools



140 589 01 33 00

Mounting lever



140 589 10 33 00

Spacer

Conventional tools, test equipment

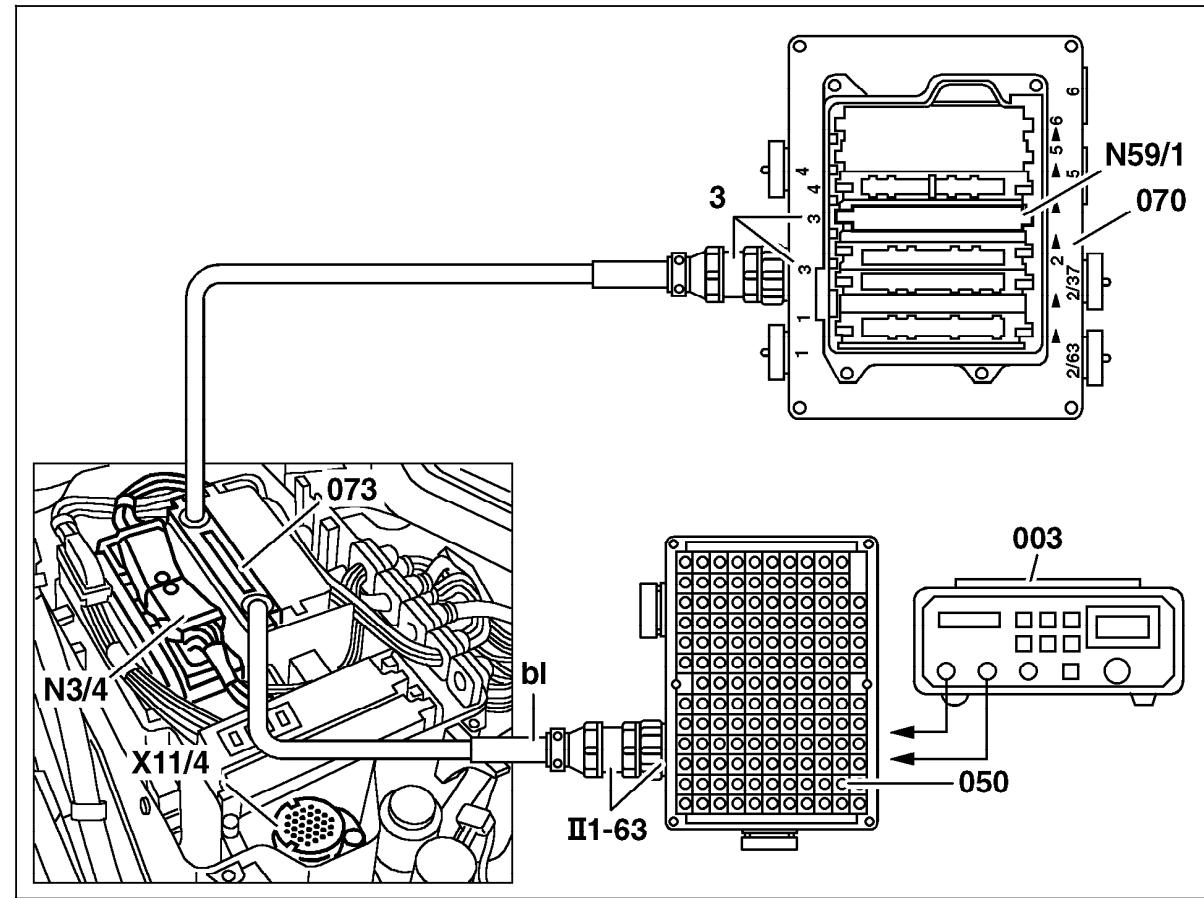
Description	Brand, model, etc.
Multimeter ¹⁾	Fluke models 23, 83, 85, 87
Test and adjustment diagnostic equipment (oscilloscope) ¹⁾	BEAR DACE

¹⁾ Available through the MBUSA Standard Equipment Program.

Electrical Test Program – Component Locations

Connection Diagram – Socket Box

Model 129 as of Model Year 1996



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Figure 1

- | | |
|-------|-----------------------------------|
| 003 | Digital multimeter |
| 050 | Socket box, 126-pole |
| 070 | Contact box |
| 073 | Contact module 3 |
| N3/4 | Engine control module (HFM-SFI) |
| N59/1 | Diagnostic module (OBD II) |
| X11/4 | Data link connector (DTC readout) |
| bl | |

bl blue

Electrical Test Program – Component Locations

Connection Diagram – Socket Box
Model 140 to end of Model Year 1995

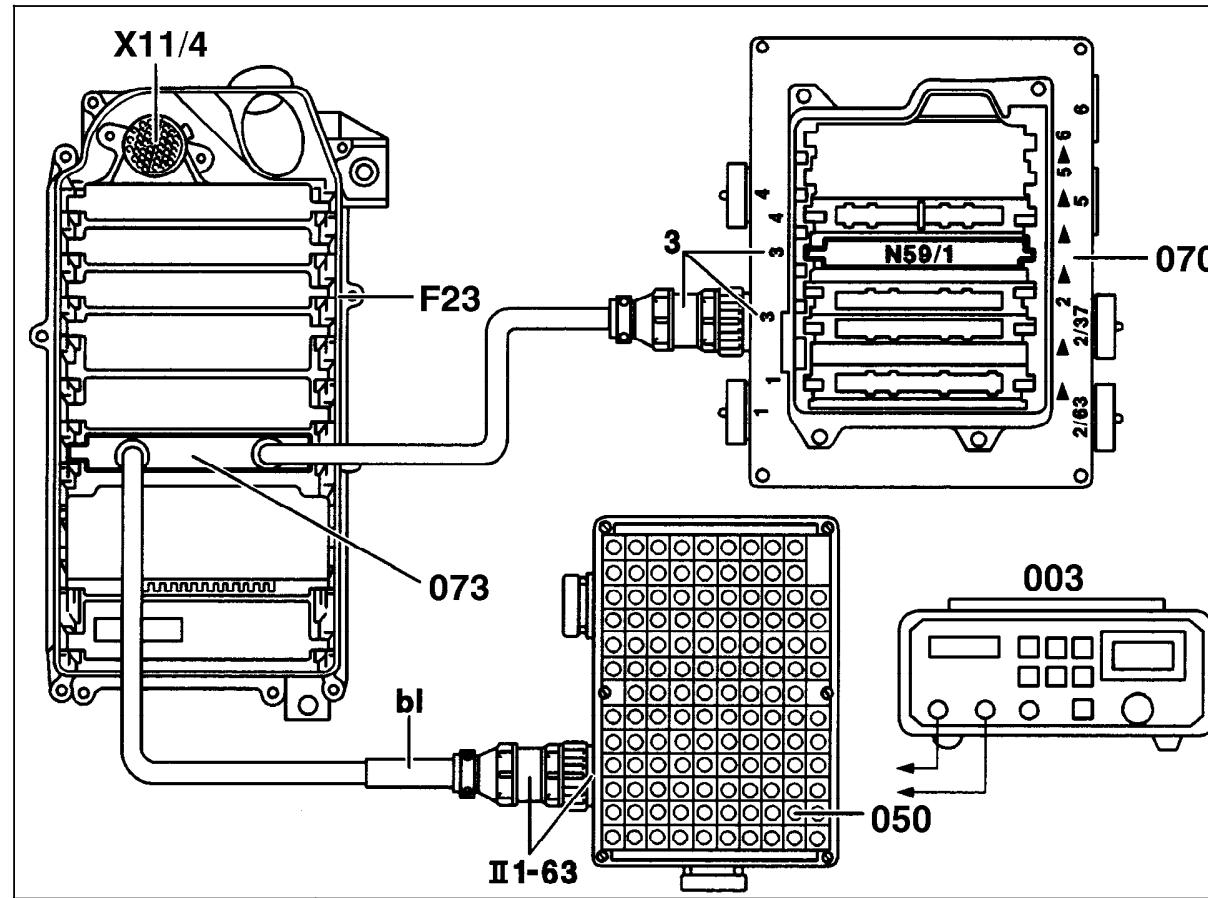


Figure 2

003	Digital multimeter
050	Socket box (126-pole)
070	Contact module
073	Contact module 3
F23	Module box
N59/1	Diagnostic module (OBD II)
X11/4	Data link connector (DTC readout)
bl	blue

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Electrical Test Program – Component Locations

Connection Diagram – Socket Box

Model 140 as of Model Year 1996

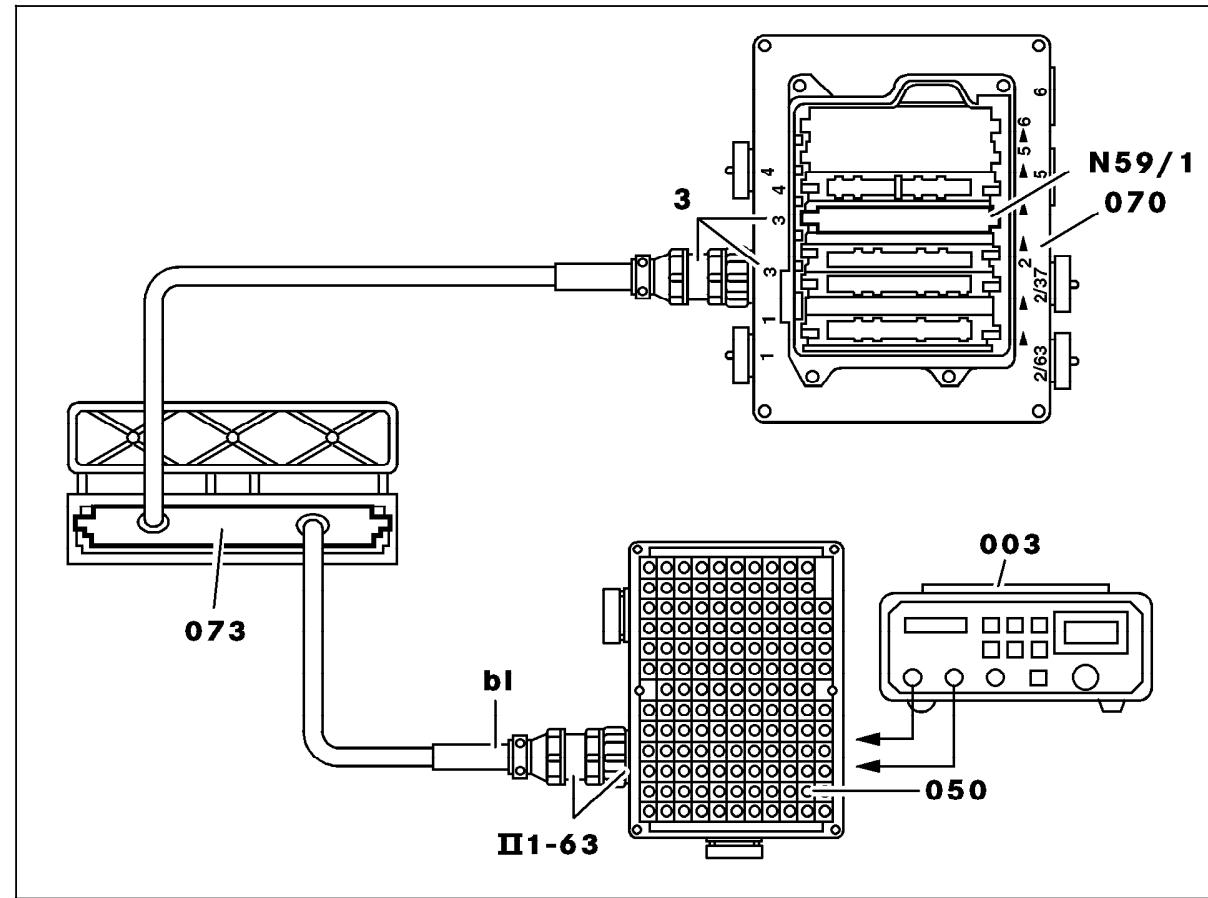


Figure 3

003	Digital multimeter
050	Socket box (126-pole)
070	Contact module
073	Contact module 3
N59/1	Diagnostic module (OBD II)

bl blue

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Electrical Test Program – Component Locations

Connection Diagram – Socket Box

Model 210

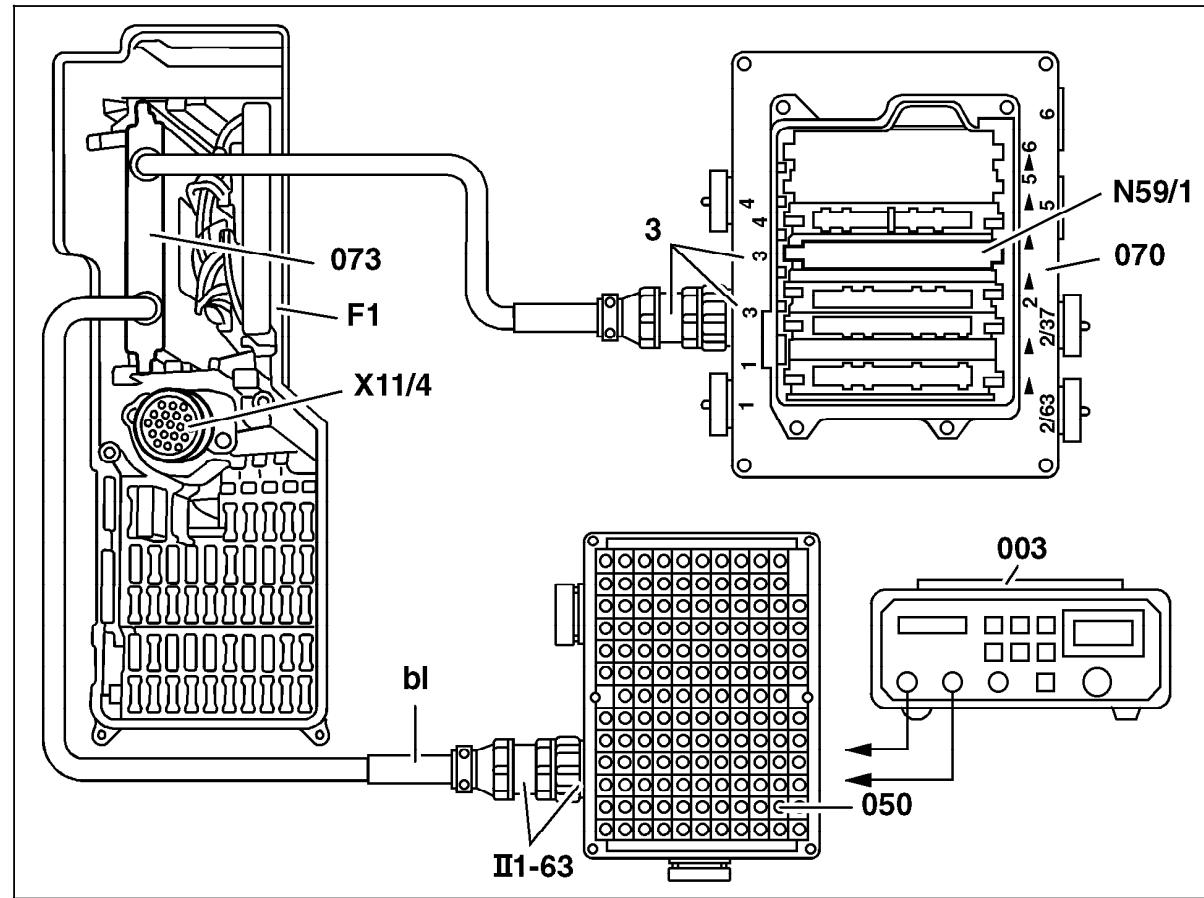


Figure 4

- 003 Digital multimeter
- 050 Socket box (126-pole)
- 070 Contact module
- 073 Contact module 3
- F1 Fuse and relay box
- N59/1 Diagnostic module (OBD II)
- X11/4 Data link connector (DTC readout)
- bl blue

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Electrical Test Program – Test

Terminal Layout of Diagnostic Module

Model 129 as of Model Year 1996

Model 140 and 210

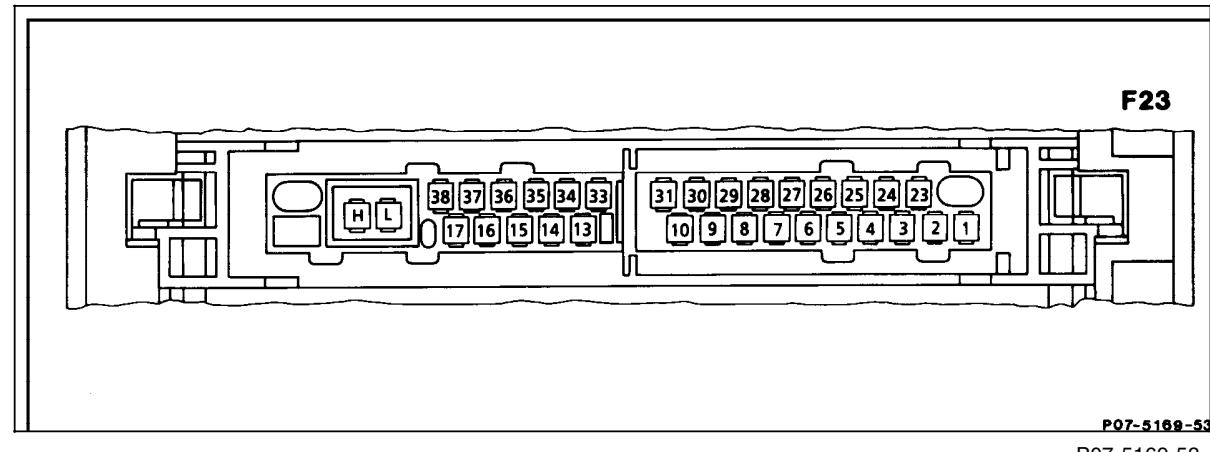


Figure 5

F23	Modulbox	24	–	H	CAN data line (+) (control modules HFM-SFI, EA/CC/ISC, CC/ISC, ETC, RCL)
1	–	25	Ground, module box bracket (W27), Model 129 Electronic ground , right footwell (W15), Model 140 to end of Model Year 1995	L	CAN data line (-) (control modules HFM-SFI, EA/CC/ISC, CC/ISC, ETC, RCL)
2	Sensor ground	26	Ground, right rear seat (W17), Model 140 as of Model Year 1996		
3	CMP sensor	27	Ground, left wheelhousing (W16/3), Model 210		
4	–	28	Voltage supply, circuit 87		
5	Voltage supply, circuit 30	29	Diagnostic wire to data link connector X11/4 (38-pole)		
6	O2S 2 (after TWC) signal (G3/1)	30	“CHECK ENGINE“ MIL		
7	O2S 1 (before TWC) signal (G3/2)	31	Ground coding from pin 25 (Model 210)		
8	Engine speed signal (TNA)		–		
9	Ground coding at W27 (Model 129)		Ground from engine control module (N3/4)		
10	Purge flow switchover valve (Y27/6)				
11–15	–				
16	DM pressure sensor (B5/2)				
17	DM pressure sensor (B5/2)				
18–22	–				
23	Diagnostic wire to generic scan tool connector (X11/22)				