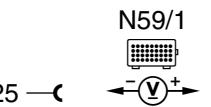
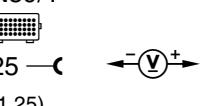
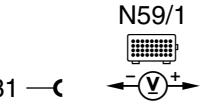
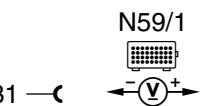
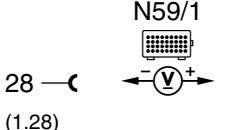
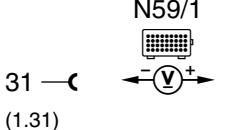
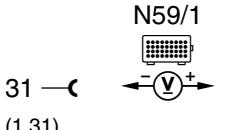


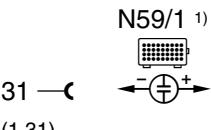
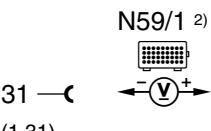
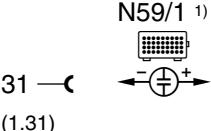
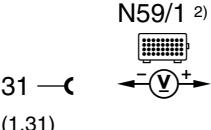
Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
1.0	P1750	Diagnostic module (OBD II, N59/1) Voltage supply Circuit 30		Ignition: ON	11 – 14 V	Wiring, ⇒ 1.1, Model 129, 140: Base module (N16/1). Model 210: Relay module (K40)
1.1		Ground wire		Ignition: ON	11 – 14 V	Model 129: Ground, module box bracket (W27), Model 140 to end of 1995: Electronic ground, right footwell (W15) Model 140 as of 1996: Ground, right rear seat (W17) Model 210: Ground, left wheelhousing (W16/3)
2.0		Diagnostic module (OBD II, N59/1) Voltage supply Circuit 87E		Ignition: ON	11 – 14 V	Wiring, ⇒ 2.1, Model 129, 140: Base module (N16/1). Model 210: Relay module (K40)
2.1		Ground wire to engine control module (N3/4)		Ignition: ON	11 – 14 V	Wiring

Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
3.0		“CHECK ENGINE” MIL Control	 N59/1 28 → GND (1.28) +5V → 26 (1.26)	Ignition: ON	11 – 14 V	Diagnostic module (OBD II, N59/1)
4.0	P0132 P0134 P0131 P1131 P0133	O2S 1 (before TWC) (G3/2) Signal	 N59/1 31 → GND (1.31) +5V → 7 (1.7)	Engine: at Idle and at operating temperature >80 °C. Run engine at idle for at least 2 minutes.	oscillates between -0.2V and +1.0 V, by more than 0.3 V.	Wiring, G3/2.
5.0	P0138 P1137 P1138	O2S 2 (after TWC) (G3/1) Signal	 N59/1 31 → GND (1.31) +5V → 6 (1.6)	Start engine at engine coolant temperature >80 °C. Increase and hold engine speed to 2000 – 3000 rpm for approx. 3 minutes until O2S 2 (after TWC) heater is switched on (see HHT). Accelerate briefly.	450 mV constant Voltage changes Voltage changes by > 100 mV	Wiring, G3/1

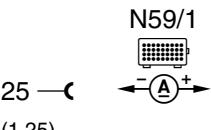
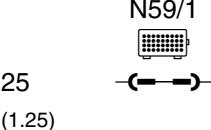
Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
6.0		Engine speed signal TNA	 	Engine: at Idle	Signal see Figure 1 5.0 – 7.5 V	Wiring, Engine control module (N3/4).
7.0		Model 129, 140 CMP sensor (L5/1) Model 210 Camshaft Hall-effect sensor (B6/1) Output signal	 	Engine: at Idle	Signal see Figure 2 and 3 9.5 – 11.0 V voltage jumps	Wiring, CMP sensor (L5/1), Camshaft Hall-effect sensor (B6/1), Engine control module (N3/4).

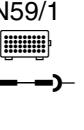
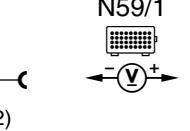
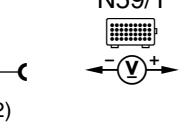
1) Test with oscilloscope.

2) Test with digital multimeter only if oscilloscope is not available.

Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
8.0	P1443	Purge flow switchover valve (Y27/6) Current draw	N59/1 	Ignition: ON	0.4 – 0.6 A	Wiring, Y27/6.
9.0	P0441	Purge flow system Logic chain	N59/1 	Connect vacuum tester to switchover valve (Y27/6) (see Figure 4) Engine: Start and bring to operating temperature (80 °C) Engine speed approximately 2500 rpm	Purge switchover valve (Y58/1) noticeably cycles. Vacuum tester needle oscillates by approx. 5 mbar vacuum with cycle frequency of the purge control valve (Y58/1)	Regeneration line, Purge switchover valve (Y58/1), Y27/6.

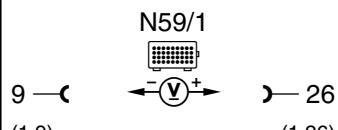
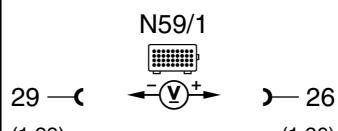
Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
10.0	P1444	Purge flow switchover valve (Y27/6) Logic chain vacuum switchover	N59/1 	Connect vacuum tester to switchover valve (Y27/6). Disconnect 2-pole connector from purge control valve (Y58/1). Engine: at Idle Remove bridge from socket box tester	approx. 0 mbar vacuum > 500 mbar vacuum	Vacuum line, Y27/6.
11.0	P0105	DM pressure sensor (B5/2) Voltage	N59/1 	Connect vacuum tester to pressure sensor (B5/2) using Y-fitting (Figure 4). Ignition: ON Engine: at Idle	> 3.5 V < 2 V and pressure increase to > 500 mbar	Vacuum line, Wiring, ⇒ 11.1, B5/2.
11.1		DM pressure sensor (B5/2) Voltage supply	N59/1 	Ignition: ON	4.7 – 5.3 V	Diagnostic module (OBD II, N59/1)

Electrical Test Program – Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
12.0		P0600 CAN databus	 N59/1 L —— —— H	Ignition: OFF Disconnect test cable or diagnostic module. Test with ohmmeter directly on both connections of diagnostic module connector (Figure 5).	Model 140 to end of 1995 55 – 65 Ω Model 129, 140, 210 as of 1996 115 – 125 Ω	Data bus, ⇒ 12.1, Diagnostic module (OBD II, N59/1).
12.1		CAN segment in engine control module (N3/4) Resistance	 N3/4 L —— —— H	Remove control module (N3/4) or disconnect connector 1 from control module (N3/4) and test with ohmmeter directly on control module (Figure 6).	115 – 125 Ω	Engine control module (N3/4), ⇒ 12.2.
12.2		CAN segment Model 140 to end of 1995 in EA/CC/ISC control module (N4/1) or CC/ISC control module (N4/3) Model 129, 140 as of 1996 and Model 210 in RCL control module (N54)	 N4/1 N54 L —— —— H	Remove control module (N4/1, N4/3 or N54) and test with ohmmeter directly on control module (Figure 7 – 9)	115 – 125 Ω	EA/CC/ISC control module (N4/1), CC/ISC control module (N4/3), RCL control module (N54).
			 44 —— N4/3 —— 45 (1.44) (1.45)			

Electrical Test Program – Test

⇒	 Test scope	Test connection	Test condition	Nominal value	Possible cause/Remedy
13.0	Coding diagnostic module (N59/1) Model 129  Model 210 		Ignition: ON	11 – 14 V	Wiring.

Electrical Test Program – Test

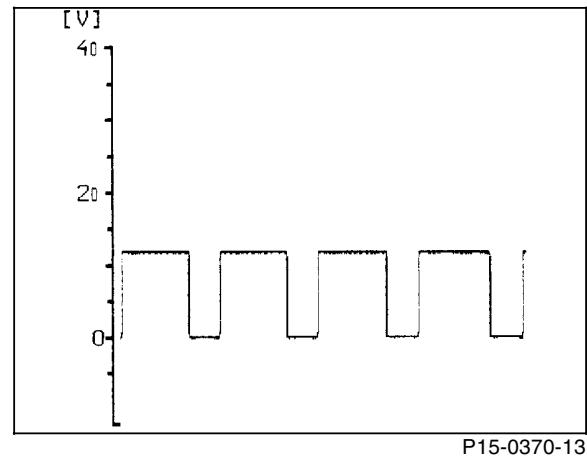


Figure 1

Engine speed signal (TNA)

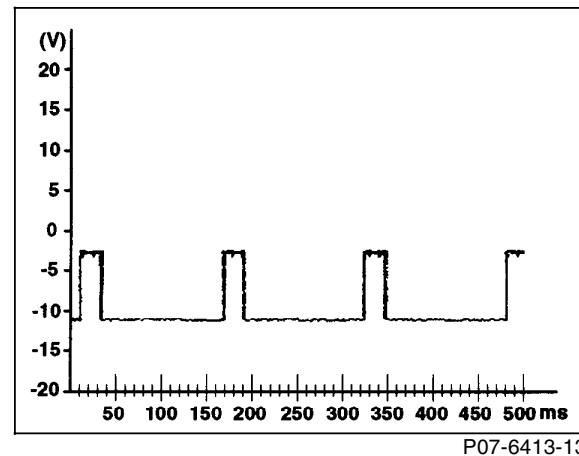


Figure 2
Model 129, 140

Camshaft position sensor signal
t 50 ms

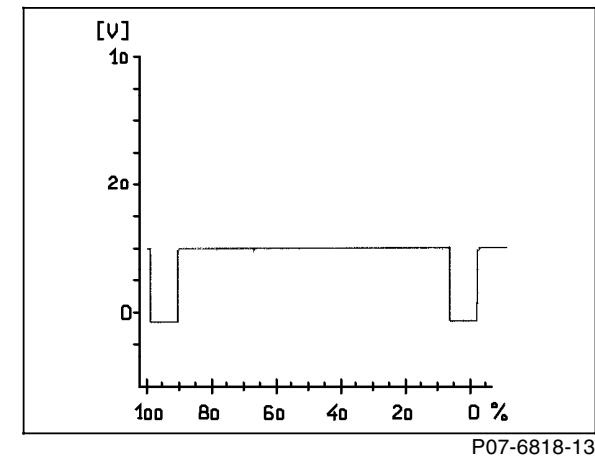


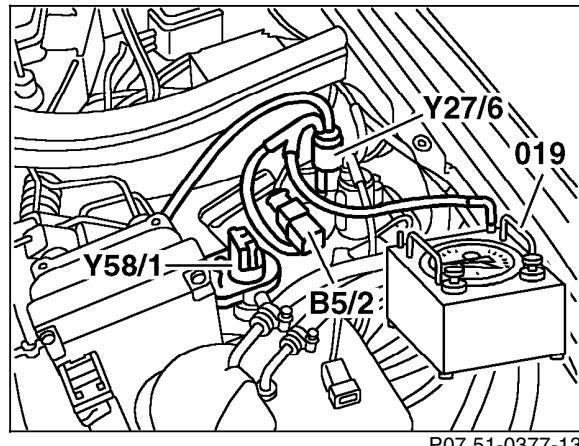
Figure 3
Model 210

Camshaft Hall-effect sensor output signal

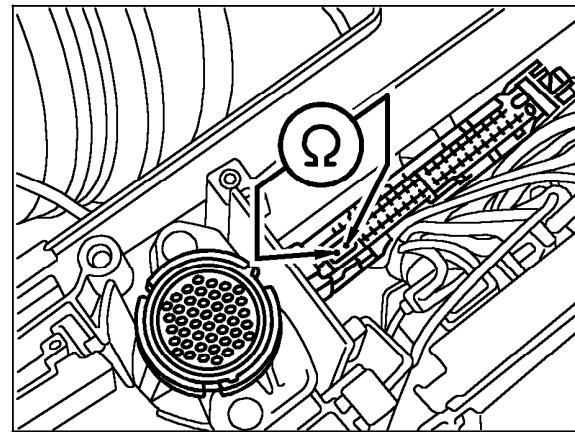
8.6 Diagnostic Module (DM)

Engine 104 HFM-SFI

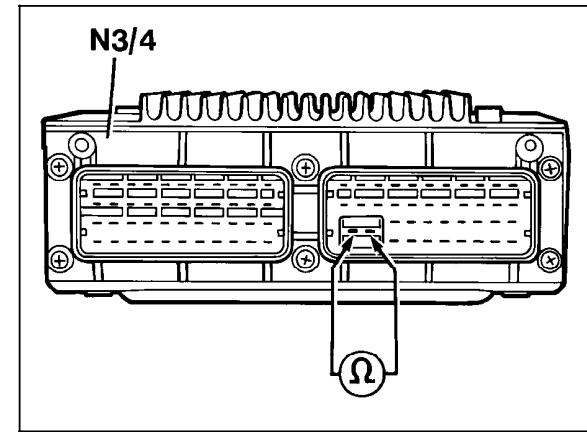
Electrical Test Program – Test



P07.51-0377-13



P07.51-0373-13



P07-6010-13

Figure 4
Shown on Model 210

- B5/2 DM pressure sensor
- Y27/6 Purge flow switchover valve
- Y58/1 Purge control valve
- 019 Vacuum tester

Figure 5

X11/4 Diagnostic module connector (shown on model 210)

Figure 6

N3/4 Engine control module (HFM-SFI)

Electrical Test Program – Test

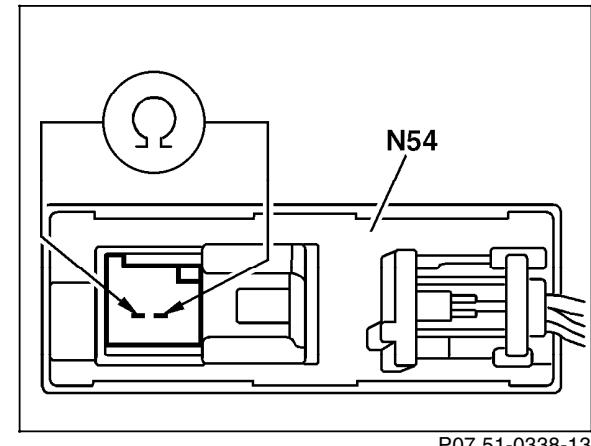
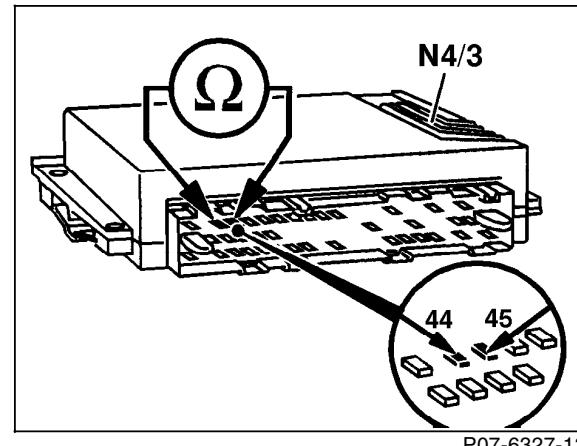
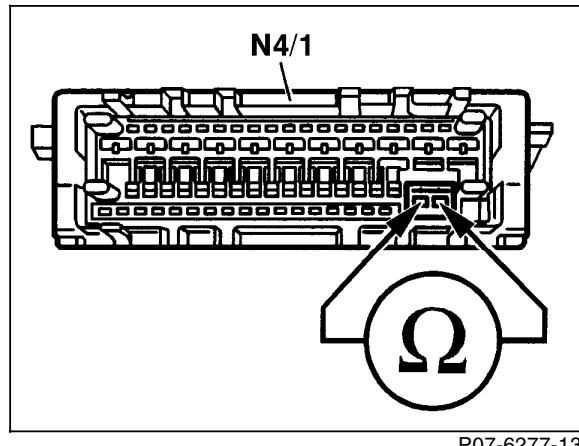


Figure 7

N4/1 EA/CC/ISC control module

Figure 8

N4/3 CC/ISC control module

Figure 9

N54 RCL control module