9.3 ME - SFI (ME2.0) Engine 112

## **Hydraulic Test Program – Test (Fuel Pump Test)**

## **Preparation for Test:**

- 1. Review 11, 21, 22, 23, 24, 31, 33,
- 2. Review section O,
- 3. Connect socket box to engine control module (N3/10).



When disconnecting the connectors on the engine control module remove center connector (D) first, when reconnecting connectors install center connector (D) last.

$\Rightarrow$	Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy 1)
1.0	Fuel pump Delivery capacity	N3/10 3 (3A) 21 (29C)	Disconnect fuel return hose from fuel line and place end in measuring glass. Ignition: <b>ON</b>	1 liter of fuel within 35 seconds.	Check fuel lines for restrictions (kinks and dents). Replace fuel filter or diaphragm pressure regulator,  ⇒ 2.0
2.0	Fuel pumps Current draw		Models 202/208/210: Remove FP relay module (K27), connect multimeter on sockets 2 and 8.  Model 163: Remove fuel pump relay (F1k3), connect multimeter on sockets 30 and 87. Ignition: ON	4 – 9 A	Fuel pump

<sup>1)</sup> Observe Preparation for Test, see 33.

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