
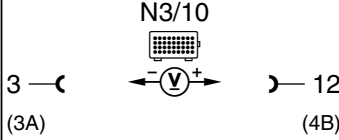
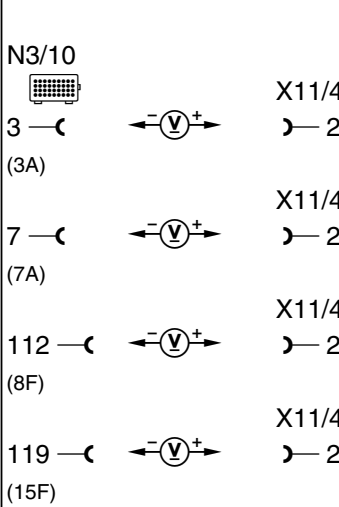
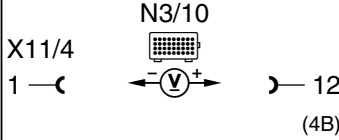




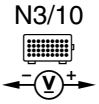


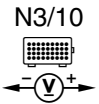
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
1.0	PO 560	Engine control module (ME-SFI) (N3/10) Voltage supply Circuit 30 U		Ignition: ON	11 – 14 V	⇒ 1.1 ⇒ 1.2
1.1		Ground wire, Output ground		Ignition: ON	11 – 14 V	Wiring, Model 208/210: (electronics ground - component compartment - right) (W16/6) Model 129: (control module box/module box) (W27) Model 163: (component compartment) (W16) ⇒ 1.2 Model 463: Ground: right A-pillar (W29/2), ground bracket - control module box (W27)
1.2		Voltage supply Circuit 30		Ignition: ON	11 – 14 V	Wiring, Passenger-side fuse and relay module (K40/4), Fuse box (F1), Base module (BM) (N16/1).


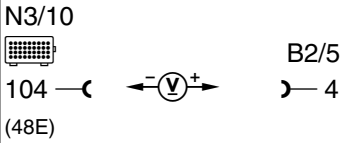
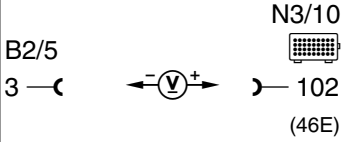
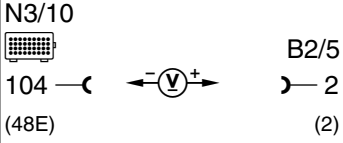
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
2.0	PO 560	Engine control module (ME-SFI) (N3/10) Voltage supply Circuit 87	<p>N3/10</p> <p>8 —(8A) ←(V)→)— 2 (2A)</p>	Ignition: ON	11 – 14 V	⇒ 2.1 – 2.2
2.1		Electronics ground	<p>N3/10</p> <p>8 —(8A) ←(V)→)— 2 (2A) X11/4</p>	Ignition: ON	11 – 14 V	Wiring, Model 208/210: (electronics ground - component compartment - right) (W16/6), Model 129: (control module box/module box) (W27), Model 163: (component compartment) (W16) Model 463: Ground: right A-pillar (W29/2)
2.2		Voltage supply Circuit 87	<p>N3/10</p> <p>X11/4 N3/10</p> <p>1 —(←(V)→)— 2 (2A)</p>	Ignition: ON Model 163: connect 16-pole test cable to socket 4 Ignition: OFF	11 – 14 V < 1 V	Wiring, Passenger-side fuse and relay module (K40/4), Fuse box (F1), Base module (BM) (N16/1).



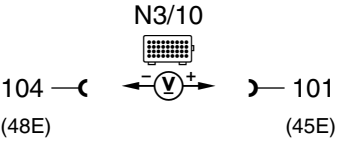
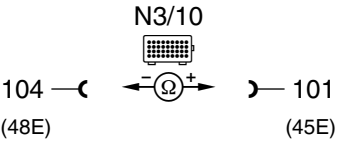
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
3.0		<p>Starter relay Model 208/210: In passenger-side fuse and relay module box (K40/4k2) Model 163: F1k8 Model 129 Starter lock-out relay module K38/1 Activation Model 463: in relay module (K40) Activation</p>	<p>N3/10 </p>	<p>ECT temperature > 20 ° C Ignition/starter switch (S2/1): position 3 (start position): crank engine briefly</p>	<p>11 – 14 V or if engine does not start in approx. 5 seconds.</p>	<p>⇒ 1.1, Engine control module (N3/10)</p>
3.1		<p>Starter signal circuit 50</p>	<p>N3/10 </p>	<p>Engine: Start</p>	<p>11 – 14 V while starting.</p>	<p>Wiring, Ignition/starter switch (S2/1)</p>
4.0	 	<p>Hot film MAF sensor (B2/5) Hot film signal</p>	<p>N3/10 </p>	<p>Ignition: ON Engine: at Idle Engine coolant temperature >70°C</p>	<p>0.9 – 1.1 V 1.3 – 1.7 V Increasing rpm, increasing voltage.</p>	<p>⇒ 4.1 – 4.3, Wiring, Air intake system leak, B2/5</p>


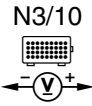
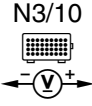
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
4.1		Hot film MAF sensor (B2/5) Voltage supply 5 V	 <p>N3/10 104 — (48E) ← — V — → — 4 B2/5</p>	Disconnect MAF sensor (B2/5) connector and measure directly on socket 4 (brown/yellow). Ignition: ON	4.7 – 5.2 V	Wiring, N3/10
4.2		Ground wire for hot film MAF sensor (B2/5)	 <p>B2/5 3 — (46E) ← — V — → — 102 N3/10</p>	Disconnect MAF sensor (B2/5) connector and measure directly on socket 3 (brown). Ignition: ON	4.7 – 5.2 V	Wiring.
4.3		Hot film MAF sensor (B2/5) Voltage supply 12 V	 <p>N3/10 104 — (48E) ← — V — → — 2 B2/5 (2)</p>	Disconnect MAF sensor (B2/5) connector and connect plus of voltmeter to socket 2 (red/blue). Ignition: ON	11 – 14 V	Wiring, Passenger-side fuse and relay module (K40/4), Fuse box (F1), Base module (BM) (N16/1).


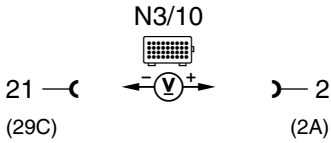
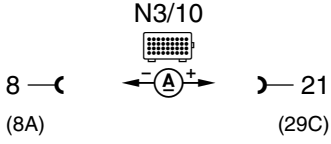
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy																
5.0		IAT sensor in hot film MAF sensor (B2/5) Voltage		Ignition: ON	<table border="1"> <tr> <td>°C</td> <td>V</td> </tr> <tr> <td>10</td> <td>3.1</td> </tr> <tr> <td>20</td> <td>2.7</td> </tr> <tr> <td>30</td> <td>2.2</td> </tr> <tr> <td>40</td> <td>1.8</td> </tr> <tr> <td>50</td> <td>1.4</td> </tr> <tr> <td>60</td> <td>1.1</td> </tr> <tr> <td colspan="2">± 5%</td> </tr> </table>	°C	V	10	3.1	20	2.7	30	2.2	40	1.8	50	1.4	60	1.1	± 5%		⇒ 5.1 N3/10
°C	V																					
10	3.1																					
20	2.7																					
30	2.2																					
40	1.8																					
50	1.4																					
60	1.1																					
± 5%																						
5.1		IAT sensor Resistance		Ignition: OFF Disconnect connector E on engine control module (N3/10).	<table border="1"> <tr> <td>°C</td> <td>Ω</td> </tr> <tr> <td>10</td> <td>3600</td> </tr> <tr> <td>20</td> <td>2420</td> </tr> <tr> <td>30</td> <td>1660</td> </tr> <tr> <td>40</td> <td>1170</td> </tr> <tr> <td>50</td> <td>850</td> </tr> <tr> <td>60</td> <td>600</td> </tr> <tr> <td colspan="2">± 5%</td> </tr> </table>	°C	Ω	10	3600	20	2420	30	1660	40	1170	50	850	60	600	± 5%		Wiring, B2/5
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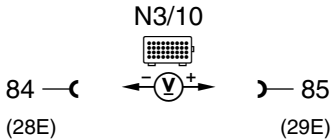
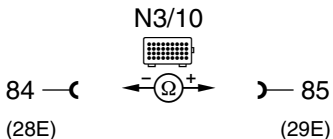
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
6.0	PO 105	<p>Only (USA) Pressure sensor (B28) Sensor signal</p> <p>Pressure sensor (B28) Voltage supply</p>	<p>N3/10 </p> <p>N3/10 </p>	<p>Connect vacuum tester to B28, using the Y-connector.</p> <p>Ignition: ON</p> <p>Engine: at Idle</p> <p>Ignition: ON</p>	<p>> 3.5 V</p> <p>< 2 V and vacuum climbs to > 500 mbar.</p> <p>4.7 – 5.3 V</p>	<p>Vacuum line, Wiring, B28, N3/10</p>


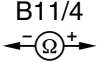


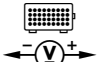
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
7.0		<p>FP relay module (K27) Activation</p>	<p>N3/10 </p>	<p>Ignition: ON Engine: Start</p>	<p>11 – 14 V for approx. 1 sec. The activation of the FP occurs only once after ignition "ON". For the next activation, the engine must have run briefly.</p>	<p>Fuse, Wiring, K27 or, N3/10</p>
		<p>Current draw (K27) Model 463: K40k1</p>	<p>N3/10 </p>	<p>Ignition: ON</p>	<p>0.1 – 0.3 A</p>	


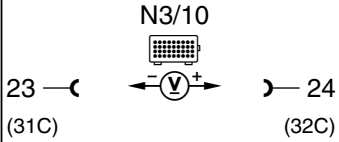
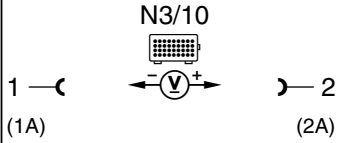
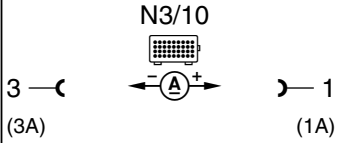
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy																						
8.0	P0115	ECT sensor (B11/4) Voltage		Ignition: ON	<table border="1"> <thead> <tr> <th>°C</th> <th>V</th> </tr> </thead> <tbody> <tr><td>20</td><td>3.4</td></tr> <tr><td>30</td><td>2.9</td></tr> <tr><td>40</td><td>2.4</td></tr> <tr><td>50</td><td>1.9</td></tr> <tr><td>60</td><td>1.5</td></tr> <tr><td>70</td><td>1.2</td></tr> <tr><td>80</td><td>0.9</td></tr> <tr><td>90</td><td>0.7</td></tr> <tr><td>100</td><td>0.5</td></tr> <tr><td></td><td>±5 %</td></tr> </tbody> </table>	°C	V	20	3.4	30	2.9	40	2.4	50	1.9	60	1.5	70	1.2	80	0.9	90	0.7	100	0.5		±5 %	⇒ 8.1, N3/10
°C	V																											
20	3.4																											
30	2.9																											
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100	0.5																											
	±5 %																											
8.1		Resistance (B11/4)		Ignition: OFF Disconnect connector E on engine control module (N3/10).	<table border="1"> <thead> <tr> <th>°C</th> <th>Ω</th> </tr> </thead> <tbody> <tr><td>20</td><td>3090</td></tr> <tr><td>30</td><td>2000</td></tr> <tr><td>40</td><td>1330</td></tr> <tr><td>50</td><td>900</td></tr> <tr><td>60</td><td>630</td></tr> <tr><td>70</td><td>440</td></tr> <tr><td>80</td><td>320</td></tr> <tr><td>90</td><td>230</td></tr> <tr><td>100</td><td>170</td></tr> <tr><td></td><td>±5 %</td></tr> </tbody> </table>	°C	Ω	20	3090	30	2000	40	1330	50	900	60	630	70	440	80	320	90	230	100	170		±5 %	Wiring, ⇒ 8.2
°C	Ω																											
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	±5 %																											

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy																						
8.2		ECT sensor (B11/4) Resistance	<p>1  2</p>	Disconnect connector on ECT sensor (B11/4).	<table border="1"> <tr> <th>°C</th> <th>Ω</th> </tr> <tr> <td>20</td> <td>3090</td> </tr> <tr> <td>30</td> <td>2000</td> </tr> <tr> <td>40</td> <td>1330</td> </tr> <tr> <td>50</td> <td>900</td> </tr> <tr> <td>60</td> <td>630</td> </tr> <tr> <td>70</td> <td>440</td> </tr> <tr> <td>80</td> <td>320</td> </tr> <tr> <td>90</td> <td>230</td> </tr> <tr> <td>100</td> <td>170</td> </tr> <tr> <td></td> <td>±5 %</td> </tr> </table>	°C	Ω	20	3090	30	2000	40	1330	50	900	60	630	70	440	80	320	90	230	100	170		±5 %	B11/4
°C	Ω																											
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100	170																											
	±5 %																											
9.0		Engine control module (N3/10) TN-signal output	<p>8 —  30</p> <p>(8A) (38C)</p> <p>8 —  30</p> <p>(8A) (38C)</p>	<p>Test with oscilloscope. Engine: Start or Engine: at Idle</p> <p>Test with multimeter only if oscilloscope is not available.</p>	<p>Signal: see Figure 2.</p> <p>7.5 – 9.0 V</p>	Wiring, N3/10																						
10.0	<p>PO 150</p> <p>PO 153</p> <p>PO 160</p>	Left O2S 1 (before TWC) (G3/3) O2S signal	<p>26 —  25</p> <p>(34C) (33C)</p>	ECT > 80 ° C, run engine at idle for at least two minutes.	Fluctuates from – 0.2 V to + 1.0 V, by more than 0.3 V	⇒ 12.0, Wiring, G3/3																						

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
11.0	PO 130 PO 133 PO 140	Right O2S 1 (before TWC) (G3/4) O2S signal		ECT > 80 ° C, run engine at idle for at least two minutes.	Fluctuates from – 0.2 V to + 1.0 V, by more than 0.3 V	⇒ 13.0, Wiring, G3/4
12.0	PO 155	Left O2S 1 (before TWC) (G3/3) O2S heater Activation		Engine: at Idle ECT > 80° C, run engine at idle for at least 2 minutes.	11 – 14 V	Fuse, Wiring, G3/3, N3/10
		O2S 1 (G3/3) Current draw		Disconnect connector A on engine control module N3/10 Ignition: ON	1.5 – 4.5 A	

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
13.0	PO 135	Right O2S 1 (before TWC) (G3/4) O2S heater Activation O2S 2 (G3/4) Current draw	<p>N3/10 </p> <p>N3/10 </p>	Engine: at Idle ECT > 80° C, run engine at idle for at least 2 minutes. Disconnect connector A on engine control module N3/10 Ignition: ON	11 – 14 V 1.5 – 4.5 A	Fuse, Wiring, G3/4, N3/10
14.0	PO 156 PO 160	Only (USA) Left O2S 2 (after TWC) (G3/5) O2S signal	<p>N3/10 </p> <p>N3/10 </p> <p>N3/10 </p>	ECT > 80° C, run engine at 2000-3000 rpm for approx. 2 minutes. Engine: at Idle Bridge sockets on socket box.	The range of 450mV to 550mV, must be attained or not attained within 1 minute. Air pump runs. Voltage changes within 60 seconds to < 40 mV	⇒ 16.0, Wiring, G3/5, N3/10


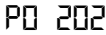
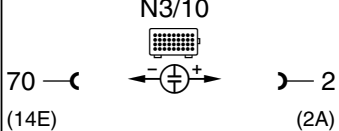
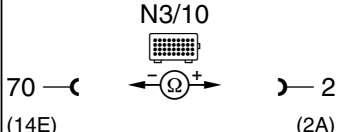
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
15.0	PO 136	<p>Only (USA) Right O2S 2 (after TWC) (G3/6) O2S signal</p>	<p>N3/10 39 ← (7D) ← (V) → → 40 (8D)</p> <p>N3/10 3 ← (3A) ← (→) → → 66 (10E)</p> <p>3 ← (3A) ← (→) → → 20 (28C)</p>	<p>ECT > 80° C, run engine at 2000-3000 rpm for approx. 2 minutes. Engine: at Idle</p> <p>Bridge sockets on socket box.</p>	<p>The range of 450mV to 550mV, must be attained or not attained within 1 minute.</p> <p>Air pump runs. Voltage changes within 60 seconds to < 40 mV</p>	<p>⇒ 17.0, Wiring, G3/6, N3/10</p>
16.0	PO 161	<p>Only (USA) Left O2S 2 (after TWC) (G3/5) O2S heater Activation</p> <p>O2S 2 (G3/5) Current draw</p>	<p>N3/10 10 ← (2B) ← (V) → → 2 (2A)</p> <p>N3/10 3 ← (3A) ← (A) → → 10 (2B)</p>	<p>Engine: at Idle ECT > 80° C, run engine at idle for at least 2 minutes.</p> <p>Disconnect connector B on engine control module N3/10 Ignition: ON</p>	<p>11 – 14 V or voltage fluctuates between 1 – 14 V.</p> <p>1.5 – 4.5 A</p>	<p>Fuses, Wiring, G3/5, N3/10</p>




Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
17.0	PO 141	<p>Only (USA) Right O2S 2 (after TWC) (G3/6) O2S heater Activation</p> <p>O2S 2 (G3/6) Current draw</p>	<p>N3/10 9 — (1B) 2 — (2A)</p> <p>N3/10 3 — (3A) 9 — (1B)</p>	<p>Engine: at Idle ECT > 80° C, run engine at idle for at least 2 minutes.</p> <p>Disconnect connector B on engine control module Ignition: ON</p>	<p>11 – 14 V or voltage fluctuates between 1 – 14 V.</p> <p>1.5 – 4.5 A</p>	Fuses, Wiring, G3/6, N3/10
18.0	PO 201	<p>Injector (Y62y1) Activation and injection time</p> <p>Resistance (Y62y1)</p>	<p>N3/10 81 — (25E) 2 — (2A)</p> <p>N3/10 81 — (25E) 2 — (2A)</p>	<p>ECT approx. 20° C at start:</p> <p>ECT approx. 80° C at idle: accelerate briefly:</p> <p>Ignition: OFF</p>	<p>Injection time: approx. 8 ms</p> <p>approx. 3 – 5 ms approx. 14 ms (signal: see 3 and 4)</p> <p>14 – 18 Ω</p>	Fuses, Wiring, Y62y1, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).


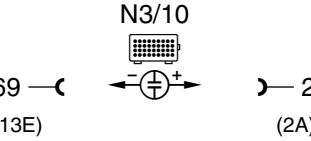

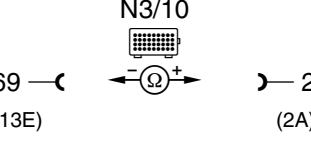

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
19.0		Injector (Y62y2) Activation and injection time	<p>N3/10</p>  <p>70 —┘ (14E) ┘— 2 (2A)</p>	<p>ECT approx. 20° C at start:</p> <p>ECT approx. 80° C at idle: accelerate briefly:</p>	<p>Injection time: approx. 8 ms</p> <p>approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4)</p>	<p>Fuses, Wiring, Y62y2, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).</p>
		Resistance (Y62y2)	<p>N3/10</p>  <p>70 —┘ (14E) ┘— 2 (2A)</p>	<p>Ignition: OFF</p>	<p>14 – 18 Ω</p>	




Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
20.0	P0 203	Injector (Y62y3) Activation and injection time Resistance (Y62y3)	<div style="text-align: center;"> <p>N3/10</p>  </div> <div style="text-align: center;"> <p>N3/10</p>  </div>	<p>ECT approx. 20° C at start:</p> <p>ECT approx. 80° C at idle: accelerate briefly:</p> <p>Ignition: OFF</p>	<p>Injection time: approx. 8 ms</p> <p>approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4)</p> <p>14 – 18 Ω</p>	<p>Fuses, Wiring, Y62y3, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).</p>


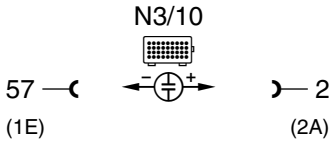
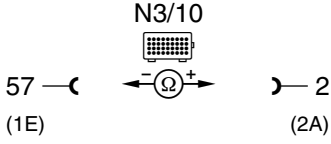
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
21.0	P0 204	Injector (Y62y4) Activation and injection time Resistance (Y62y4)	 <p style="text-align: center;">N3/10  69 — (13E) ← ⊕ → — 2 (2A)</p>  <p style="text-align: center;">N3/10  69 — (13E) ← Ω → — 2 (2A)</p>	<p>ECT approx. 20° C at start:</p> <p>ECT approx. 80° C at idle: accelerate briefly:</p> <p>Ignition: OFF</p>	<p>Injection time: approx. 8 ms</p> <p>approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4)</p> <p>14 – 18 Ω</p>	<p>Fuses, Wiring, Y62y4, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).</p>


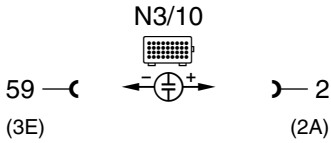
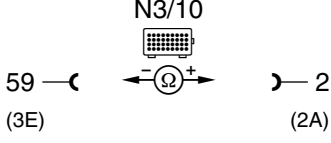
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
22.0	P0 205	Injector (Y62y5) Activation and injection time Resistance (Y62y5)	<p style="text-align: center;">N3/10 </p> <p style="text-align: center;">N3/10 </p>	<p>ECT approx. 20° C at start:</p> <p>ECT approx. 80° C at idle: accelerate briefly:</p> <p>Ignition: OFF</p>	<p>Injection time: approx. 8 ms</p> <p>approx. 3 – 5 ms approx. 14 ms (signal see Figures 3 and 4)</p> <p>14 – 18 Ω</p>	Fuses, Wiring, Y62y5, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).


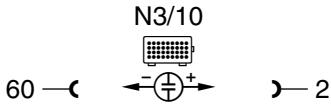
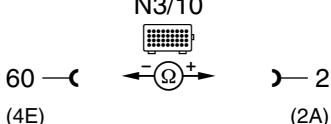
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
23.0	PQ 206	Injector (Y62y6) Activation and injection time Resistance (Y62y6)		ECT approx. 20° C at start: ECT approx. 80° C at idle: accelerate briefly:	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4)	Fuses, Wiring, Y62y6, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).
				Ignition: OFF	14 – 18 Ω	


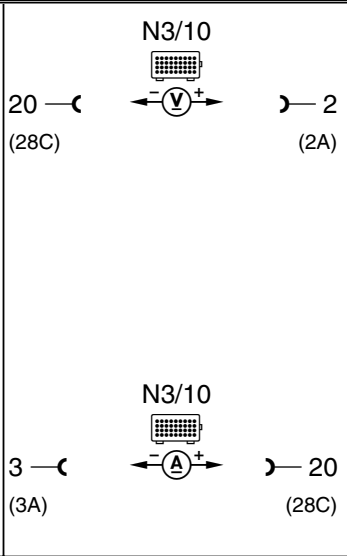
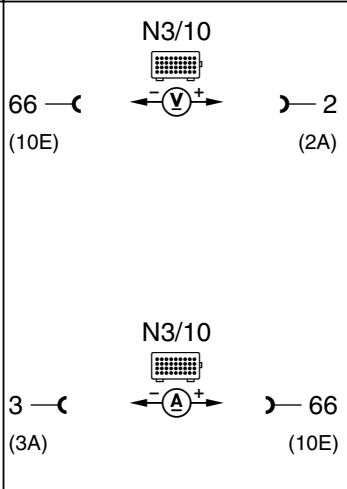
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
24.0	P0 207	Injector (Y62y7) Activation and injection time Resistance (Y62y7)		ECT approx. 20° C at start: ECT approx. 80° C at idle: accelerate briefly:	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4) 14 – 18 Ω	Wiring, Y62y7, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4)
				Ignition: OFF		

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
25.0	PO 208	Injector (Y62y8) Activation and injection time Resistance (Y62y8)	N3/10 	ECT approx. 20° C at start: ECT approx. 80° C at idle: accelerate briefly:	Injection time: approx. 8 ms approx. 3 – 5 ms approx. 14 ms (signal: see Figures 3 and 4)	Wiring, Y62y8, N3/10, ECT sensor (B11/4), IAT sensor in hot film MAF sensor (B2/5), O2S 1 (G3/3 or G3/4).
			N3/10 	Ignition: OFF	14 – 18 Ω	


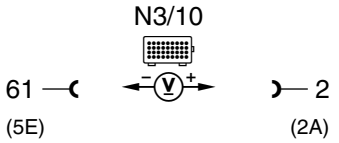
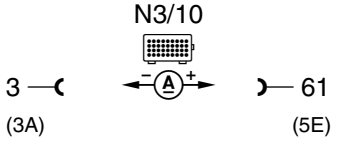
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
26.0	PI 453	Only (USA) Possible air injection AIR relay module (K17) in Passenger-side fuse and relay module box (K40/4) Model 129 AIR relay module (K17) Activation Current draw (K40/4), (K17), or (F1k28)	 <p>Diagram 1: N3/10 connector, terminal 20 (28C) connected to terminal 2 (2A) with a voltmeter (V) across it.</p> <p>Diagram 2: N3/10 connector, terminal 3 (3A) connected to terminal 20 (28C) with an ammeter (A) in series.</p>	Disconnect ECT sensor (B11/4) connector. Simulate 2.5 kΩ resistance at sockets 1 and 2 with resistance substitution unit. Engine: at Idle Ignition: ON	11 – 14 V for approx. two minutes and AIR pump runs. 0.1 – 0.3 A	Fuses, Wiring, K17, K40/4, F1k28, N3/10
27.0	PI 420	Only (USA) AIR pump switchover valve (Y32) Activation Current draw (Y32)	 <p>Diagram 1: N3/10 connector, terminal 66 (10E) connected to terminal 2 (2A) with a voltmeter (V) across it.</p> <p>Diagram 2: N3/10 connector, terminal 3 (3A) connected to terminal 66 (10E) with an ammeter (A) in series.</p>	Disconnect ECT sensor (B11/4) connector. Simulate 2.5 kΩ resistance at sockets 1 and 2 with resistance substitution unit. Engine: at Idle Ignition: ON	11 – 14 V for approx. two minutes and AIR pump runs. 0.3 – 0.5 A	Fuses, Wiring, Y32, N3/10

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
28.0		Only (USA) AIR system (logic chain)	<p>N3/10 23 —((31C) ← —(V)— (32C) —)</p> <p>N3/10 3 —((3A) —(—) (10E) —)</p> <p>3 —((3A) —(—) (28C) —)</p>	<p>Note: The O2S 1 signal before TWC is measured.</p> <p>With ETC > 80°C run engine at idle for at least 2 minutes.</p> <p>Bridge sockets on socket box</p>	<p>The O2S voltage oscillates in the area of -0.2 V and +1.0 V</p> <p>AIR pump runs. Voltage changes to < 100 mV within 20 seconds</p>	<p>Y32 binding, AIR combi valve, AIR pump no output.</p>


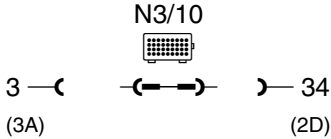
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
29.0	PO 400 PI 400	EGR valve vacuum transducer (Y31/1) Activation and vacuum control	<p>N3/10</p> 	<p>Note to test connection: Connect vacuum tester to EGR valve vacuum transducer, after removing the MAF sensor with air box.</p> <p>Engine: at idle ETC > 60°C</p> <p>Vehicle at approx. 3000/rpm while on dynamometer</p>		Fuses, Wiring, N3/10, Y31/1
		Current draw (Y31/1)	<p>N3/10</p> 	Ignition: ON	0.3 – 0.5 A	






Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
30.0	PO 802	Resonance intake manifold switchover valve (Y22/6) Activation Current draw (Y22/6)	<p>N3/10</p> <p>68 —(C) ← (V) → —(D) 2 (12E) (2A)</p> <p>N3/10</p> <p>3 —(C) ← (A) → —(D) 68 (3A) (12E)</p>	<p>Engine: Start Engine: at idle</p> <p>Engine: accelerate briefly to > approx. 3900 rpm</p> <p>Ignition: ON</p>	<p>< 1 V</p> <p>9 – 14 V and vacuum applied to valve.</p> <p>0.3 – 0.5 A</p>	<p>Wiring, Y22/6, N3/10</p>
31.0	PO 441 PO 443	Purge control valve (Y58/1) Activation Current draw (Y58/1)	<p>N3/10</p> <p>13 —(C) ← (V) → —(D) 2 (21C) (2A)</p> <p>N3/10</p> <p>3 —(C) ← (A) → —(D) 13 (3A) (21C)</p>	<p>Engine: at Idle and at operating temperature.</p> <p>Ignition: ON</p>	<p>After approx. 2 minutes, purge control valve (Y58/1) must noticeably cycle, Signal: see Figure 5.</p> <p>0.3 – 0.5 A</p>	<p>⇒ 32.0, Fuses, Wiring, Y58/1, N3/10</p>


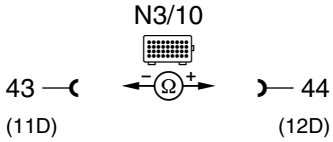
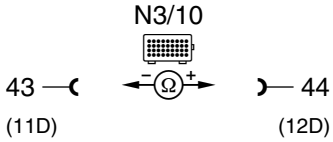
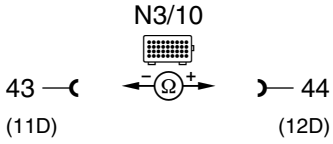
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
32.0	PD 440 PD 441 PD 446	Purge control valve (Y58/1) Vacuum control		Connect vacuum tester to purge control valve (Y58/1) between purge line to charcoal canister. Engine at operating temperature and at idle.	After approx. 2 minute, > 50 mbar and needle oscillates, Y58/1 must cycle.	Vacuum line, Y58/1
33.0	PD 440 PD 442 PD 455 P00446	Only (USA) Purge system Leaks Activated charcoal canister shut-off valve (Y58/4) activated		Disconnect purge line (A) to charcoal canister on purge control valve (Y58/1). Connect vacuum tester to purge line. Ignition: ON Apply approx. 25 mbar of vacuum.	After approx. 1 minute, < 5 mbar vacuum loss.	Fuel tank cap, Purge line to charcoal canister, Purge line from charcoal canister to Y58/4, Charcoal canister, Y58/4, Y58/1, Fuel tank pressure sensor (B4/3).


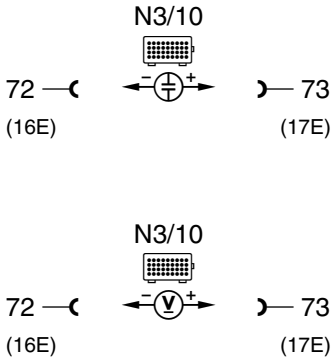
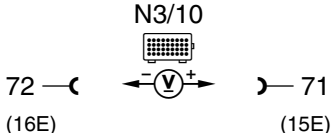
Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
34.0	PO 446	<p>Only (USA) Activated charcoal canister shut-off valve (Y58/4) Current draw</p>	<p>N3/10  3 — (3A) ← (A) → — 34 (2D)</p>	Ignition: ON	0.5 – 0.9 A	Fuse, Wiring, Y58/4
35.0	PO 450 PO 455 PO 446	<p>Only (USA) Fuel tank pressure sensor (B4/3) Sender signal</p> <p>Activated charcoal canister shut-off valve (Y58/4) activated</p>	<p>N3/10  36 — (4D) ← (V) → — 37 (5D)</p> <p>N3/10  3 — (3A) ← — — 34 (2D)</p>	<p>Disconnect purge line (A) to charcoal canister on purge control valve (Y58/1). Connect vacuum tester to purge line.</p> <p>Ignition: ON</p> <p>Apply approx. 25 mbar of vacuum.</p>	<p>> 2.9 V</p> <p>< 2.3 V</p>	⇒ 35.1, Wiring, Vacuum line, Charcoal canister plugged, B4/3
35.1		<p>Only (USA) Fuel tank pressure sensor (B4/3) Voltage supply</p>	<p>N3/10  36 — (4D) ← (V) → — 38 (6D)</p>	Ignition: ON	4.7 – 5.3 V	N3/10

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
36.0	PD 600 PD 811 PI 570 PI 603 PI 747	CAN data bus		Ignition: OFF	55 – 65 Ω	⇒ 36.1 ⇒ 36.2 Data line.
36.1		CAN element in EIS electronic ignition switch (N73), DAS radio frequency/infrared control module (N54/4), Instrument cluster (A1), DAS control module (N54/1) Resistance		Ignition: OFF Disconnect connector D from engine control module N3/10.	115 – 125 Ω	Wiring, Model 208/210: N73 Model 129: DAS radio frequency/infrared control module (N54/4), Model 163: Instrument cluster (A1) Model 463: DAS control module (N54/1)
36.2		CAN element in engine control module (N3/10) Resistance		Ignition: OFF Disconnect connector D from test cable and reconnect connector D to N3/10	115 – 125 Ω	N3/10

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
37.0	P1 177 P1 178 P1 179 P1 180 P1 185	Oil sensor (level/temperature/quality) (B40)		Test with oscilloscope. Range: 2V Duration: 50ms Test with multimeter only if oscilloscope is not available. Ignition: ON	Signal: see Figure 6 0.3 – 3 V, voltage jumps	⇒ 37.1, oil level, oil quality, wiring, B40
37.1		Voltage supply (B40)		Ignition: ON	4.7 – 5.3 V	N3/10

Electrical Test Program – Sequential Multiport Fuel Injection System Test

⇒		Test scope	Test connection	Test condition	Nominal value	Possible cause/remedy
38.0	P0 801 P1 181	With engine/climate control electric cooling fan only Engine/climate control electric cooling fan control module (N76) Activation		Engine: at idle ECT < 70° C Ignition: ON A/C: ON ECT > 85° C	1 – 1.9 V and cooling fan is stationary. 2 – 4 V and cooling fan runs. between 2.5 – 12.5 V and cooling fan speed is based on activation.	Wiring, N76, N3/10
39.0		Diagnosis line Activation		Ignition: ON	11 – 14 V	Wiring, N3/10
40.0	P1 681	Vehicles as of 06/98 Crash signal		Ignition: ON	<1 V	Wiring, Readout DTC memory.

Electrical Test Program – Sequential Multiport Fuel Injection System Test

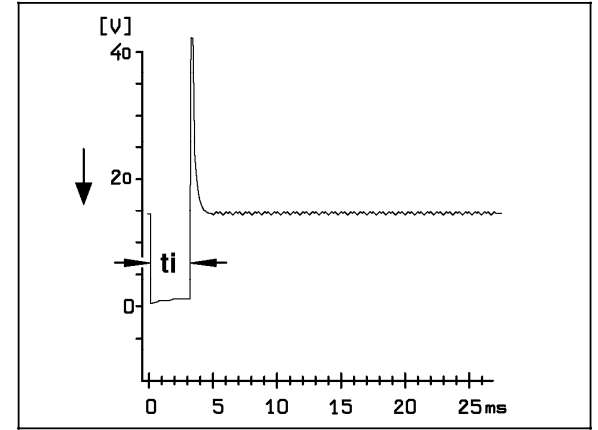
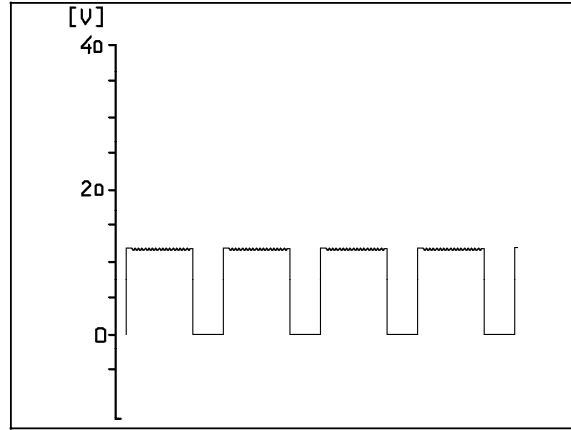
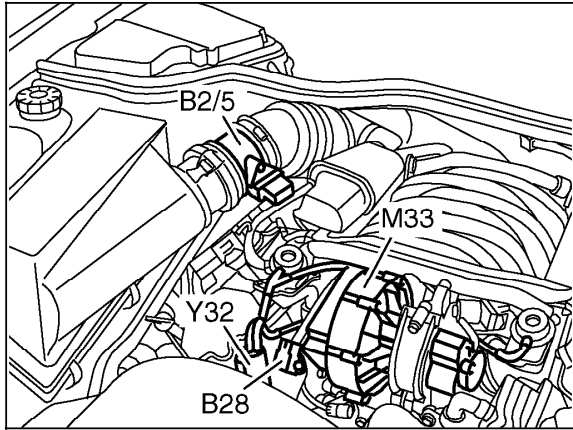


Figure 1
B28 Pressure sensor only (USA)

Figure 2
TN signal

Figure 3
Injection duration "ti" at CTP

Electrical Test Program – Sequential Multiport Fuel Injection System Test

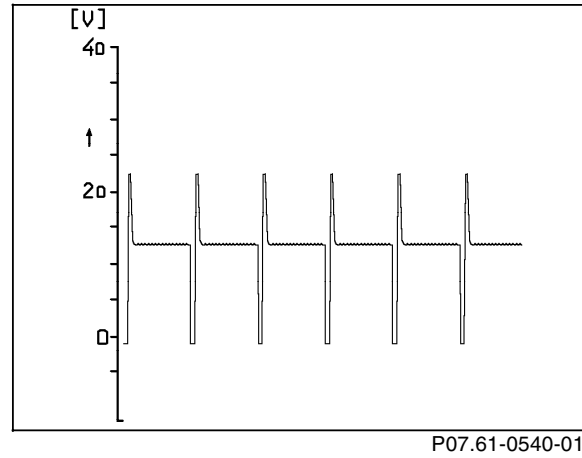
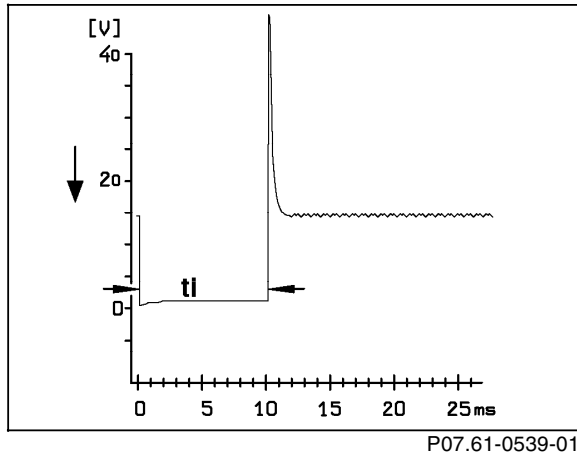


Figure 4
Injection duration "ti" at WOT

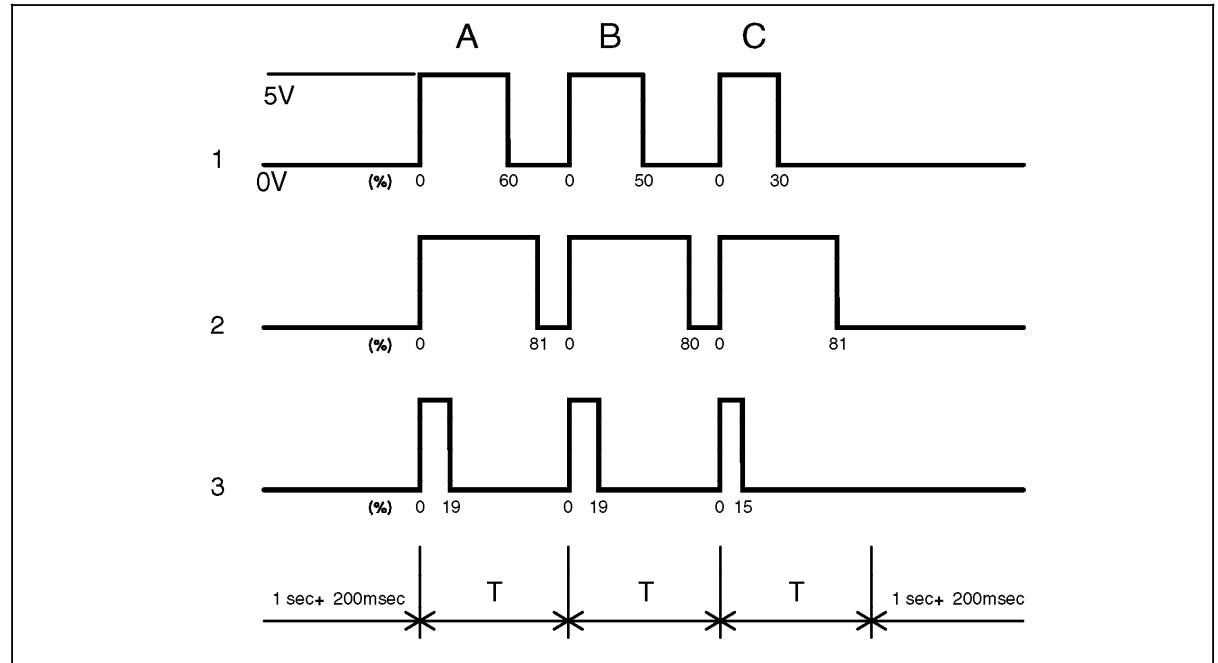
Figure 5
Model 129
Y58/1 Purge control valve

Electrical Test Program – Sequential Multiport Fuel Injection System Test

Figure 6

Oil Sensor (B40) Signal Survey

- 1 Sensor signal sensitivity ok
- 2 Sensor signal sensitivity > 80%
 - A Oil temperature > +160° C
 - B Oil level > 80mm
 - C Oil quality good
- 3 Sensor signal sensitivity < 20%
 - A Oil temperature < -40° C
 - B Oil level < 0 mm
 - C Oil quality poor



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